



# Newland

SCANNING MADE SIMPLE



## EM3396

### OEM scan engine

user guide

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## Revision History

Version	Description	Date
V1.0.0	Initial release.	November 4, 2016
V1.0.1	<ol style="list-style-type: none"> <li>Added the <b>Specify Decoding Area (Top, Bottom, Left, Right)</b> feature in Chapter 4.</li> <li>Added <b>Chapter 10 Batch Programming</b>.</li> <li>Changed the range of Decode Session Timeout to 100ms – 3,600,000ms.</li> <li>Added the <b>EAN-13 Beginning with 290 Add-On Code Required, EAN-13 Beginning with 378/379 Add-On Code Required, EAN-13 Beginning with 414/419 Add-On Code Required, EAN-13 Beginning with 434/439 Add-On Code Required, EAN-13 Beginning with 977 Add-On Code Required, EAN-13 Beginning with 978 Add-On Code Required, EAN-13 Beginning with 979 Add-On Code Required, Code 32 (Italian Pharma Code), Code 32 Prefix, Transmit Code 32 Check Digit and Transmit Code 32 Start/Stop Character</b> features in Chapter 8.</li> </ol> <p>Note: Firmware version V1.04.052 or later is required for the new features in items 1 and 2; firmware version V1.04.071 or later is required for the new features in items 3 and 4.</p>	February 13, 2017
V1.0.2	<ol style="list-style-type: none"> <li>Added the “Data Packing” section in Chapter 7.</li> <li>Added the <b>Enable/Disable PDF417 ECI Output, Enable/Disable QR ECI Output, Enable/Disable Data Matrix ECI Output and Enable/Disable Chinese Sensible Code ECI Output</b> features in Chapter 8.</li> </ol> <p>Note: Firmware version V1.04.074 or later is required for the new feature in item 1; firmware version V1.04.089 or later is required for the new features in item 2.</p>	October 18, 2017
V1.0.3	<ol style="list-style-type: none"> <li>Added the <b>Reset Timeout On/ Off</b> features in Chapter 3.</li> <li>Added the <b>JAN Code for Magazines/ Books, and Transmit No Preamble</b> for UPC-A features in Chapter 8.</li> <li>Modified the “Appendix 1: Factory Defaults Table” and “Appendix 8: ASCII Function Key Mapping Table” in Appendix.</li> </ol> <p>Note: Firmware version V1.05.004 or later is required for the new features above.</p>	February 24, 2018
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V1.0.6	Corrected “USB COM Port Emulation” to “USB CDC” in Chapter 2.	April 22, 2019

V1.0.7	<ol style="list-style-type: none"><li>1. Updated the Data Packing section.</li><li>2. Added the Appendix 4 .</li></ol>	October 13, 2020
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## Chapter 1 Getting Started

### Introduction

The NLS-EM3396 OEM scan engines (hereinafter referred to as “**the EM3396**” or “**the engine**”), armed with the Newland patented **UIMG**, a computerized image recognition system, bring about a new era of 2D barcode scan engines.

The EM3396s’ 2D barcode decoder chip ingeniously blends **UIMG** technology and advanced chip design & manufacturing, which significantly simplifies application design and delivers superior performance and solid reliability with low power consumption.

The EM3396s support all mainstream 1D and standard 2D barcode symbologies (e.g., PDF417, QR Code M1/M2/Micro, Data Matrix and Chinese Sensible Code) as well as GS1-DataBar™(RSS) (Limited/Stacked/Expanded versions). It can read barcodes on virtually any medium - paper, plastic card, mobile phones and LCD displays.

This compact, lightweight engine fits easily into even the most space-constrained equipment such as data collectors, meter readers, ticket validators and PDAs.

### About This Guide

This guide provides programming instructions for the EM3396. Users can configure the EM3396 by scanning the programming barcodes included in this manual.

The EM3396 has been properly configured for most applications and can be put into use without further configuration. Users may check the **Factory Defaults Table** in **Appendix** for reference. Throughout the manual, asterisks (\*\*) indicate factory default values.

### Connecting EVK to PC

The EVK tool is provided to assist users in application development for the EM3396. You can connect the EVK to PC via a USB connection or an RS-232 connection. In case of USB connection, a driver is required if PC wants to communicate with the EM3396 and receive decoded data through virtual serial port.





0006010  
**Enter Setup**

---

## Barcode Scanning

Powered by area-imaging technology and Newland patented **UIMG** technology, the EM3396 features fast scanning and accurate decoding. Barcodes rotated at any angle can still be read with ease. When scanning a barcode, simply center the aiming beam or pattern projected by the EM3396 over the barcode.

## Barcode Programming

Scanning the **Enter Setup** barcode can enable the engine to enter the setup mode. Then you can scan a number of programming barcodes to configure your engine. To exit the setup mode, scan the **Exit Setup** barcode.

If the engine has exited the setup mode, only some special programming barcodes, such as the **Enter Setup** barcode and **Restore All Factory Defaults** barcode, can be read.



0006010  
**Enter Setup**



0006000  
**\*\* Exit Setup**

Programming barcode data can be transmitted to the Host. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data (i.e. the characters under programming barcode) to the Host.

Restarting the engine will automatically disable the transmission of programming barcode data to the Host.



0002010  
**Transmit Programming Barcode Data**



0002000  
**\*\* Do Not Transmit Programming Barcode Data**



0006000  
**\*\* Exit Setup**





---

## Factory Defaults

Scanning the following barcode can restore the engine to the factory defaults. See **Appendix 1: Factory Defaults Table** for more information.

**Note:** Use this feature with discretion.



**Restore All Factory Defaults**

## Custom Defaults

Custom defaults make it possible to save the frequently-used settings on the engine.

Scanning the **Save as Custom Defaults** barcode can save the current settings as custom defaults. Once custom default settings are stored, they can be recovered at any time by scanning the **Restore All Custom Defaults** barcode.

Custom defaults are stored in the non-volatile memory. Restoring the engine to the factory defaults will not remove the custom defaults from the engine.



**Save as Custom Defaults**



**Restore All Custom Defaults**

## Inquire Product Information

You can scan the barcode below to inquire the engine information (such as firmware version, model number, serial number, manufacture date). The result will be sent to the Host.



**Inquire Product Information**





0006010  
**Enter Setup**

## Chapter 2 Communication Interfaces

The EM3396 provides a TTL-232 interface and a USB interface (optional) to communicate with the host device. The host device can receive scanned data and send commands to control the engine or to access/alter the configuration information of the engine via the interface.

### Power-Saving Mode

By default, the engine adopts the Power-Saving Mode to conserve power. However, if this mode is selected, you can only use TTL-232 communication. If the Normal Mode is selected, you can use either TTL-232 or USB.



0009000

**Normal Mode**  
**(TTL-232 & USB supported)**



0009010

**\*\* Power-Saving Mode**  
**(TTL-232 supported)**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## TTL-232 Interface

Serial communication interface is usually used when connecting the engine to a host device (like PC, POS). However, to ensure smooth communication and accuracy of data, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) to match the host device.

The serial communication interface provided by the engine is based on TTL-level signals. TTL-232 can be used for most application architectures. For those requiring RS-232, an external conversion circuit is needed. The conversion circuit is available only to some models.



**\*\* Serial Communication**

Default serial communication parameters are listed below. Make sure all parameters match the host requirements.

Parameter	Factory Default
Serial Communication	Standard TTL-232
Baud Rate	9600
Parity Check	None
Data Bits	8
Stop Bits	1
Hardware Flow Control	None



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the Host requirements.



0100030

**\*\* 9600**



0100000

**1200**



0100050

**19200**



0100010

**2400**



0100060

**38400**



0100020

**4800**



0100070

**57600**



0100040

**14400**



0100080

**115200**



0006000  
**\*\* Exit Setup**

---



0006010  
Enter Setup

---

## Parity Check

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**. The **None** option will be regarded as **Even Parity** in this case.



0101000

**\*\* None**



0101010

**Even Parity**



0101020

**Odd Parity**

## Data Bit

When the number of data bits is set to 7, you can only select either **Even Parity** or **Odd Parity**.



0103020

**7 Data Bits**



0103030

**\*\* 8 Data Bits**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Data Bit & Parity Check



0105010  
7 Data Bits/Even Parity



0105020  
7 Data Bits/Odd Parity



0105030  
\*\* 8 Data Bits/ No Parity



0105040  
8 Data Bits/Even Parity



0105050  
8 Data Bits/Odd Parity

### Stop Bit



0102000  
\*\* 1 Stop Bit



0102010  
2 Stop Bits



0006000  
\*\* Exit Setup



0006010  
Enter Setup

---

## USB Interface (Optional)

### USB Enumeration

If the engine is connected to the Host via a USB connection, the engine will be enumerated using S/N or “00000000” after power-up. **Enumeration using S/N** enables the Host to distinguish even between engines of same model. **Enumeration using “00000000”** disables the Host from distinguishing between engines of same model.

Driver installation is required for each USB device distinguished from others by the Host in the process of enumeration.



**Enumeration Using S/N**



**\*\* Enumeration Using “00000000”**

### USB HID-KBW

When you connect the engine to the Host via a USB connection, you can enable the **USB HID-KBW** feature by scanning the barcode below. Then engine’s transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



**USB HID-KBW**



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

## USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



1103001

**\*\* U.S.**



1103002

**Japan**



1103003

**Denmark**



1103004

**Finland**



1103005

**France**



1103006

**Turkey\_F**



1103007

**Italy**



1103008

**Norway**



0006000  
**\*\* Exit Setup**





0006010  
**Enter Setup**

---



1103222

**Spain**



1103226

**Turkey\_Q**



1103227

**UK**



1103209

**Austria, Germany**



1103202

**Belgium**



1103220

**Russia**



1103223

**Sweden**



1103218

**Portugal**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the engine fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

**Beep on Unknown Character**



1103030

**\*\* Do Not Beep on Unknown Character**

### Inter-Keystroke Delay

This parameter specifies the delay between emulated keystrokes. It is programmable in 5ms increments from 0ms to 75ms. Single-digit values must have a leading zero. To learn how to program custom delay, see **Appendix 5**. The default setting is 10ms.



1103050

**No Delay**



1103051

**Short Delay (20ms)**



1103052

**Long Delay (40ms)**



1103053

**Custom Delay**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Convert Case

Scan the appropriate barcode below to convert barcode data to your desired case.



1103040

**\*\* No Case Conversion**



1103043

**Invert Upper and Lower Case Characters**



1103041

**Convert All to Upper Case**



1103042

**Convert All to Lower Case**

**Example:** When the **Convert All to Lower Case** feature is enabled, barcode data "AbC" is transmitted as "abc".



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Emulate ALT+Keypad

This feature allows any ASCII character (0x00 - 0xFF) to be sent over the numeric keypad no matter which keyboard type is selected. Since sending a character involves multiple keystroke emulations, this method appears less efficient.

The following options are available:

- **Disable:** No ASCII character is sent in the ALT+Keypad way.
- **Mode 1:** ASCII characters not supported by the selected keyboard type but falling into 0x20~0xFF are sent in the ALT+Keypad way.
- **Mode 2:** ASCII characters falling into 0x20~0xFF are sent in the ALT+Keypad way.
- **Mode 3:** All ASCII characters (0x00~0xFF) are sent in the ALT+Keypad way.

**Note:** In the event of a conflict between **Function Key Mapping** and **Mode 3**, **Function Key Mapping** shall govern.



1103060

**\*\* Disable**



1103061

**Mode 1**



1103062

**Mode 2**



1103063

**Mode 3**

**Example:** Supposing US keyboard is selected, barcode data "ADF" (65/208/70) is sent as below:

(1) **Mode 1** is enabled:

"A" -- Keystroke "A"

"D" -- "ALT Make" + "208" + "ALT Break"

"F" -- Keystroke "F"

(2) **Mode 3** is enabled:

"A" -- "ALT Make" + "065" + "ALT Break"

"D" -- "ALT Make" + "208" + "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Function Key Mapping

When Function Key Mapping is enabled, function characters (0x00 - 0x1F) are sent as ASCII sequences over the keypad.  
For more information, see **Appendix 8: ASCII Function Key Mapping Table**.



1103140


**Enable Function Key Mapping**



1103130

**\*\* Disable Function Key Mapping**

**Example:** Barcode data 0x16

 T	Enable Function Key Mapping	Ctrl+V
	Disable Function Key Mapping	F1



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Emulate Numeric Keypad

**Do Not Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on numeric keypad.

**Do Not Emulate Numeric Keypad 2:** Sending “+”, “-”, “\*” and “/” is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 2:** Sending “+”, “-”, “\*” and “/” is emulated as keystroke(s) on numeric keypad.



1103110

**\*\* Do Not Emulate Numeric Keypad 1**



1103120

**Emulate Numeric Keypad 1**



1103150

**\*\* Do Not Emulate Numeric Keypad 2**



1103151

**Emulate Numeric Keypad 2**

## Code Page

In order to support more international characters, the **Code Page** programming feature is provided. This feature is only effective when ASCII characters are sent in the ALT+Keypad way. Programming a code page requires scanning numeric barcode (For more information, see **Appendix 9: Code Pages List**). The default code page is Windows 1252 (Latin I). To learn how to program it, see **Appendix 5**.



1103180

**Set the Code Page**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## USB CDC

If you connect the engine to the Host via a USB connection, the **USB CDC** feature allows the Host to receive data in the way as a serial port does. A driver is required for this feature.



1100060

**USB CDC**

## USB HID-POS

### Introduction

The USB HID-POS interface is recommended for new application programs. It can send up to 56 characters in a single USB report and appears more efficient than keyboard emulation.

Features:

- ✧ HID based, no custom driver required.
- ✧ Way more efficient in communication than keyboard emulation and traditional RS-232 interface.

**Note:** USB HID-POS does not require a custom driver. However, a HID interface on Windows 98 does. All HID interfaces employ standard driver provided by the operating system. Use defaults when installing the driver.



1100080

**USB HID-POS**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Access the Engine with Your Program

Use CreateFile to access the engine as a HID device and then use ReadFile to deliver the scanned data to the application program. Use WriteFile to send data to the engine.

For detailed information about USB and HID interfaces, go to.

### Acquire Scanned Data

After scanning and decoding a barcode, the engine sends the following input report:

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x02							
1	Length of the barcode							
2-57	Decoded data (1-56)							
58-60	AIM ID							
61-62	Reserved							
63	-	-	-	-	-	-	-	Decoded Data Continued

### Send Data to the Engine

This output report is used to send data to the device. All programming commands can be used.

	Bit							
Byte	7	6	5	4	3	2	1	0
0	Report ID = 0x04							
1	Length of the output data							
2-63	Output data (1-62)							



0006000  
\*\* Exit Setup





0006010

**Enter Setup**

---

## VID/PID

USB uses VID (Vendor ID) and PID (Product ID) to identify and locate a device. The VID is assigned by USB Implementers Forum. Newland's vendor ID is 1EAB (Hex). A PID is assigned to each interface.

Product	Interface	PID (Hex)	PID (Dec)
EM3396	USB HID-KBW	1A03	6659
	USB CDC	1A06	6662
	USB HID-POS	1A10	6672



0006000

**\*\* Exit Setup**



0006010  
**Enter Setup**

## Chapter 3 Scan Mode

### Batch Mode

If the Batch Mode is enabled, driving the TRIG pin on the host interface connector low activates a round of multiple decode sessions. This round of multiple scans continues until the active trigger signal is no longer present. Rereading the same barcode is not allowed if it was decoded previously in the same round. For good read, the engine transmits decoded data via communication port. To activate another round of multiple scans, the Host needs to first negate the trigger, waits 20ms or longer and then drive the TRIG pin low.



0302003  
**Batch Mode**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Trigger Mode

If the Trigger Mode is enabled, driving the TRIG pin on the host interface connector low activates a decode session. The session continues until the barcode is decoded or decode session timeout expires or the active trigger signal is no longer present. For good read, the engine transmits decoded data via communication port. To activate another session, the Host needs to first negate the trigger, waits 20ms or longer and then drive the TRIG pin low.



0302000

**\*\*Trigger Mode**

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 100ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000

**Decode Session Timeout**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Level Trigger/Pulse Trigger

**Level trigger:** Decode session is activated and continued by constant active trigger signal. The decode session ends once the barcode is decoded or decode session timeout expires.

**Pulse trigger:** Decode session is activated by electric pulse of trigger signal. The decode session continues until the barcode is decoded or decode session timeout expires.



0313090  
**\*\* Level Trigger**



0313091  
**Pulse Trigger**

## Auto Idle

Auto Idle allows the engine in the Trigger Mode to automatically enter the idle mode (the engine's illumination and aimer are both off, and its CPU stops running) after a certain period of inactivity. Receiving trigger signal or communication from the Host can wake the engine from the idle mode, and the engine returns to full operation within 100ms.



0313060  
**\*\* Enable Auto Idle**



0313070  
**Disable Auto Idle**

The parameter below specifies how long the engine remains inactive before it is put into the idle mode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



0313050  
**Idle Timeout**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

**Disable Timeout between Decodes (Same Barcode):** Allow the engine to re-read same barcode.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout Off:** Do not allow the engine to re-read same barcode before the timeout between decodes (same barcode) expires.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout On:** Do not allow the engine to re-read same barcode.



0313161

**\*\* Disable Timeout between Decodes (Same Barcode)**



0313171

**Enable Timeout between Decodes (Same Barcode)**



0313200

**\*\* Reset Timeout Off**



0313201

**Reset Timeout On**

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



0313010

**Timeout between Decodes (Same Barcode)**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Sense Mode

If the Sense Mode is enabled, the engine activates a decode session every time it detects a change in ambient illumination. The decode session continues until the barcode is decoded or the decode session timeout expires.

Driving the TRIG pin on the host interface connector low can also activate a decode session. The decode session continues until the active trigger signal is no longer present or the barcode is decoded or the decode session timeout expires. The trigger signal needs to be negated before the engine is able to monitor ambient illumination again.



0302010  
**Sense Mode**

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. If the timeout expires or the barcode is decoded, the engine goes back to monitoring ambient illumination. It is programmable in 1ms increments from 100ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000  
**Decode Session Timeout**



0006000  
**\*\* Exit Setup**



---

## Image Stabilization Timeout

This parameter defines the amount of time that the engine waits for the image to stabilize to a point that it can be decoded with more accuracy. It is programmable in 1ms increments from 0ms to 1,600ms. The default setting is 500ms. To learn how to program this parameter, see **Appendix 5**.



**Image Stabilization Timeout**

## Timeout between Decodes

This parameter sets the timeout between decode sessions. When a decode session ends, next session will not happen until the timeout between decodes expires. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,000ms. To learn how to program this parameter, see **Appendix 5**.



**Timeout between Decodes**

## Continue after Good Read

**Continue after Good Read:** The engine starts next decode session after good read.

**Pause after Good Read:** The engine starts another round of illumination monitoring and image stabilization after good read.



**\*\* Pause after Good Read**



**Continue after Good Read**





0006010  
Enter Setup

## Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

**Disable Timeout between Decodes (Same Barcode):** Allow the engine to re-read same barcode.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout Off:** Do not allow the engine to re-read same barcode before the timeout between decodes (same barcode) expires.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout On:** Do not allow the engine to re-read same barcode.



0313020

**\*\* Disable Timeout between Decodes (Same Barcode)**



0313030

**Enable Timeout between Decodes (Same Barcode)**



0313200

**\*\* Reset Timeout Off**



0313201

**Reset Timeout On**

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



0313010

**Timeout between Decodes (Same Barcode)**



0006000  
**\*\* Exit Setup**





0006010  
Enter Setup

---

## Sensitivity

Sensitivity specifies the degree of acuteness of the engine's response to changes in ambient illumination. The higher the sensitivity, the lower requirement in illumination change to trigger the engine. You can select an appropriate degree of sensitivity that fits the ambient environment.



0312010

**Medium Sensitivity**



0312000

**Low Sensitivity**



0312020

**High Sensitivity**



0312030

**Enhanced Sensitivity**

If the above four options fail to meet your needs, you may program the threshold value of illumination change.

Illumination changes that reach or surpass the predefined threshold value will cause the engine to start a decode session. The lower the threshold value, the greater the sensitivity of the engine. The default threshold value is 2.

To learn how to program this parameter, see **Appendix 5**.



0312040

**Threshold Value of Illumination Change (1-16)**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Continuous Mode

This mode enables the engine to scan/capture, decode and transmit over and over again.

When the engine is operating in Continuous Mode, barcode reading can be suspended/resumed through control over the trigger signal. When barcode reading is in progress, negating the trigger signal after having maintained it for 30ms or longer will suspend barcode reading; when barcode reading is suspended, performing the same control over the trigger signal will resume barcode reading.



0302020  
Continuous Mode

## Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 100ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms. To learn how to program this parameter, see **Appendix 5**.



0313000  
Decode Session Timeout

## Timeout between Decodes

This parameter sets the timeout between decode sessions. When a decode session ends, next session will not happen until the timeout between decodes expires. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,000ms. To learn how to program this parameter, see **Appendix 5**.



0313040  
Timeout between Decodes

---



0006000  
\*\* Exit Setup



---

## Timeout between Decodes (Same Barcode)

Timeout between Decodes (Same Barcode) can avoid undesired rereading of same barcode in a given period of time.

**Disable Timeout between Decodes (Same Barcode):** Allow the engine to re-read same barcode.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout Off:** Do not allow the engine to re-read same barcode before the timeout between decodes (same barcode) expires.

**Enable Timeout between Decodes (Same Barcode) & Reset Timeout On:** Do not allow the engine to re-read same barcode.



**\*\* Disable Timeout between Decodes (Same Barcode)**



**Enable Timeout between Decodes (Same Barcode)**



**\*\* Reset Timeout Off**



**Reset Timeout On**

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 0ms to 65,535ms. The default setting is 1,500ms.

To learn how to program this parameter, see **Appendix 5**.



**Timeout between Decodes (Same Barcode)**





0006010  
Enter Setup

## Chapter 4 Scanning Preferences

### Introduction

This chapter contains information as to how to adapt your engine to various applications with preference setting. For instance, to narrow the field of view of the engine to make sure it reads only those barcodes intended by the user.

### Decode Area

#### Whole Area Decoding

When this option is enabled, the engine attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.



**\*\* Whole Area Decoding**

#### Specific Area Decoding

The engine attempts to read barcode(s) within a specified decoding area and transmits the barcode that has been first decoded. This option allows the engine to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, specific area decoding in conjunction with appropriate pre-defined decoding area will insure that only the desired barcode is read.



**Specific Area Decoding**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

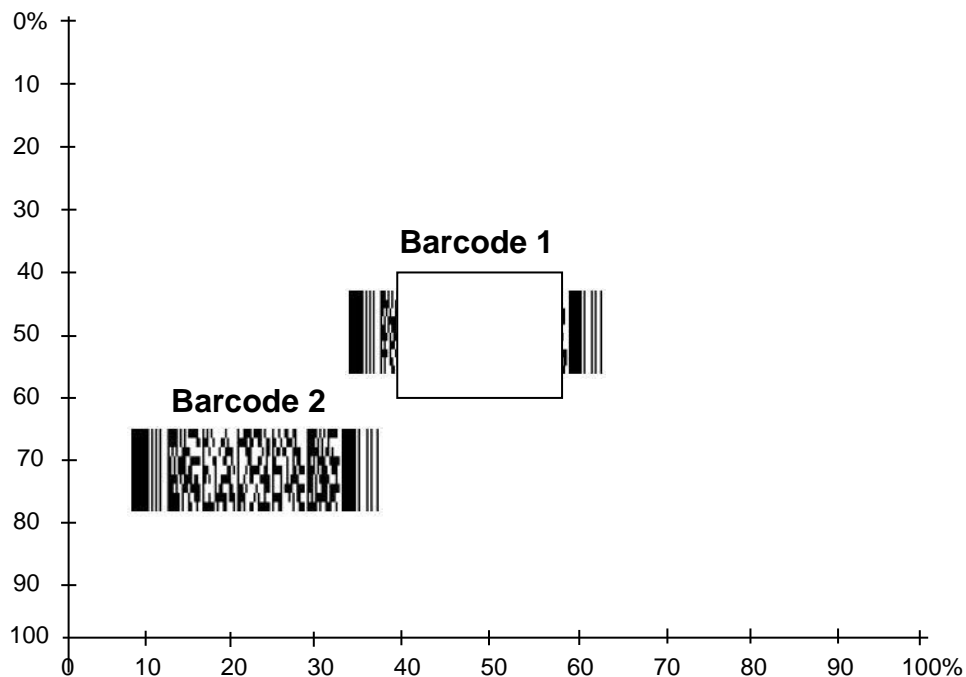
---

## Specify Decoding Area

If **Specific Area Decoding** is enabled, the engine only reads barcodes that intersect the predefined decoding area.

The default decoding area is an area of 40% top, 60% bottom, 40% left and 60% right of the engine's field of view, as shown in the figure below. In the following example, the white box is the decoding area. Since Barcode 1 passes through the decoding area, it will be read. Barcode 2 does not pass through the decoding area, so it will not be read.

You can define the decoding area using the **Top of Decoding Area**, **Bottom of Decoding Area**, **Left of Decoding Area** and **Right of Decoding Area** barcodes as well as numeric barcode(s) that represent(s) a desired percentage (0-100). To learn how to program decoding area, see **Appendix 5**.



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---



0322030  
**Top of Decoding Area**



0322040  
**Bottom of Decoding Area**



0322050  
**Left of Decoding Area**



0322060  
**Right of Decoding Area**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Chapter 5 Illumination & Aiming

### Illumination

A couple of illumination options are provided to improve the lighting conditions during every image capture:

**Normal:** Illumination LEDs are turned on during image capture.

**Always ON:** Illumination LEDs keep ON after the engine is powered on.

**OFF:** Illumination LEDs are OFF all the time.



0200000

**\*\* Normal**



0200020

**OFF**



0200010

**Always ON**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Aiming

When scanning/capturing image, the engine projects an aiming pattern which allows positioning the target barcode within its field of view and thus makes decoding easier.

**Normal:** The engine projects an aiming pattern only during barcode scanning/capture.

**Always ON:** Aiming pattern is constantly ON after the engine is powered on.

**OFF:** Aiming pattern is OFF all the time.



0201000  
**\*\* Normal**



0201020  
**OFF**



0201010  
**Always ON**



0006000  
**\*\* Exit Setup**





0006010  
**Enter Setup**

## Chapter 6 Beep & LED Notifications

### Startup Beep

If startup beep is enabled, the engine will beep after being turned on.



0204001

**\*\* Enable Startup Beep**



0204000

**Disable Startup Beep**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

## Good Read Beep for Non-programming Barcode

The engine can provide a PWM output to an external driver circuit to drive a beeper after decoding a non-programming barcode. Scan the appropriate barcode below to enable or disable the emission of good read beep. Beep type (frequency) and volume are also user programmable.



0203010

**\*\* Good Read Beep On for Non-programming Barcode**



0203000

**Good Read Beep Off for Non-programming Barcode**

## Beep Type



0203020

**Type 1**



0203022

**\*\* Type 3**



0203021

**Type 2**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Beep Volume



0203030

**\*\* Loud**



0203032

**Low**



0203031

**Medium**

## Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard (USB HID-KBW). As a result, the engine fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



1103031

**Beep on Unknown Character**



1103030

**\*\* Do Not Beep on Unknown Character**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Good Read Beep for Programming Barcode



0203041

**\*\* Good Read Beep On for Programming Barcode**



0203040

**Good Read Beep Off for Programming Barcode**

## Good Read LED



0206011

**\*\* Good Read LED ON**



0206010

**Good Read LED OFF**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Transmit NGR Message

Scan a barcode below to select whether or not to transmit a user-defined NGR (Not Good Read) message when a barcode is not decoded.



0320010

**Transmit NGR Message**



0320000

**\*\* Do Not Transmit NGR Message**

## Edit NGR Message

To edit an NGR message, scan the **Edit NGR Message** barcode and the numeric barcodes corresponding to the ASCII values (hex) of desired characters and then scan the **Save** barcode.

An NGR message can contain 0-7 characters (ASCII value of character: 0x00-0xFF).



0320020

**Edit NGR Message**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

## Chapter 7 Prefix & Suffix

In many applications, barcode data needs to be edited and distinguished from one another.

Usually AIM ID and Code ID can be used as identifiers, but in some special cases customized prefix and terminating character suffix like Carriage Return or Line Feed can also be the alternatives.

Data editing may include:

- ✧ Append AIM ID/Code ID/custom prefix before the decoded data
- ✧ Append custom suffix after the decoded data
- ✧ Append terminating character to the end of the data

The following formats can be used when editing barcode data:

- ✧ [Code ID] + [Custom Prefix] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]
- ✧ [Custom Prefix] + [Code ID] + [AIM ID] + [DATA] + [Custom Suffix] + [Terminating Character]



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Global Settings

### Enable/Disable All Prefixes/Suffixes

**Disable All Prefixes/Suffixes:** Transmit barcode data with no prefix/suffix.

**Enable All Prefixes/Suffixes:** Allow user to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



0311010

**Enable All Prefixes/Suffixes**



0311000

**Disable All Prefixes/Suffixes**

## Prefix Sequences



0317010

**Code ID+Custom Prefix+AIM ID**



0317040

**\*\* Custom Prefix+Code ID+AIM ID**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Custom Prefix

### Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 11 characters.



0305010  
**Enable Custom Prefix**



0305000  
**\*\* Disable Custom Prefix**

### Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode and the numeric barcodes representing the hexadecimal values of a desired prefix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters.

**Note:** A custom prefix cannot exceed 11 characters.



0300000  
**Set Custom Prefix**

#### Example: Set the custom prefix to "CODE"

1. Check the hex values of "CODE" in the ASCII Table. ("CODE": 43, 4F, 44, 45)
2. Scan the **Enter Setup** barcode.
3. Scan the **Set Custom Prefix** barcode.
4. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5".
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode.



0006000  
**\*\* Exit Setup**





---

## AIM ID Prefix

AIM (Automatic Identification Manufacturers) IDs and ISO/IEC 15424 standards define symbology identifiers and data carrier identifiers. (For the details, see the “**Appendix 2: AIM ID Table**” section). If AIM ID prefix is enabled, the engine will add the symbology identifier before the scanned data after decoding.



Enable AIM ID Prefix



\*\* Disable AIM ID Prefix

## Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



Enable Code ID Prefix



\*\* Disable Code ID Prefix

## Restore All Default Code IDs

For the information of default Code IDs, see the “**Appendix 3: Code ID Table**” section.



Restore All Default Code IDs





0006010  
**Enter Setup**

---

## Modify Code ID

Code ID of each symbology can be programmed separately. See the following example to learn how to program a Code ID.

### Example: Set the Code ID of PDF417 to “p”

1. Check the hex value of “p” in the ASCII Table. (“p”: 70)
2. Scan the **Enter Setup** barcode.
3. Scan the **Modify PDF417 Code ID** barcode.
4. Scan the numeric barcodes “7” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode.



0005000  
**Modify PDF417 Code ID**



0005030  
**Modify Data Matrix Code ID**



0005010  
**Modify QR Code ID**



0005070  
**Modify Chinese Sensible Code ID**



0004020  
**Modify Code 128 Code ID**



0004030  
**Modify GS1-128 Code ID**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**



0004210

**Modify AIM-128 Code ID**



0004040

**Modify EAN-8 Code ID**



0004050

**Modify EAN-13 Code ID**



0004060

**Modify UPC-E Code ID**



0004070

**Modify UPC-A Code ID**



0004240

**Modify ISBN Code ID**



0004230

**Modify ISSN Code ID**



0004130

**Modify Code 39 Code ID**



0004170

**Modify Code 93 Code ID**



0004080

**Modify Interleaved 2 of 5 Code ID**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---



0004090  
**Modify ITF-14 Code ID**



0004100  
**Modify ITF-6 Code ID**



0004150  
**Modify Codabar Code ID**



0004250  
**Modify Industrial 25 Code ID**



0004260  
**Modify Standard 25 Code ID**



0004110  
**Modify Matrix 25 Code ID**



0004280  
**Modify Code 11 Code ID**



0004270  
**Modify Plessey Code ID**



0004290  
**Modify MSI/Plessey Code ID**



0004310  
**Modify GS1 Databar Code ID**

---



0006000  
**\*\* Exit Setup**



---

## Custom Suffix

### Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 11 characters.



**Enable Custom Suffix**



**\*\* Disable Custom Suffix**

### Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode and the numeric barcodes representing the hexadecimal values of a desired suffix and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of characters.

**Note:** A custom suffix cannot exceed 11 characters.



**Set Custom Suffix**

#### Example: Set the custom suffix to "CODE"

1. Check the hex values of "CODE" in the ASCII Table. ("CODE": 43, 4F, 44, 45)
2. Scan the **Enter Setup** barcode.
3. Scan the **Set Custom Suffix** barcode.
4. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5".
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode.





0006010  
**Enter Setup**

---

## Terminating Character Suffix

A terminating character can be used to mark the end of data, which means nothing can be added after it.

A terminating character suffix cannot exceed 7 characters.

## Enable/Disable Terminating Character Suffix

To enable/disable terminating character suffix, scan the appropriate barcode below.



0309010

**\*\* Enable Terminating Character Suffix**



0309000

**Disable Terminating Character Suffix**



0006000  
**\*\* Exit Setup**



---

## Set Terminating Character Suffix

The engine provides a shortcut for setting the terminating character suffix to CR (0x0D) or CRLF (0x0D,0x0A) and enabling it by scanning the appropriate barcode below.



**\*\* Terminating Character CR (0x0D)**



**Terminating Character CRLF (0x0D,0x0A)**

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode and the numeric barcodes representing the hexadecimal value of a desired terminating character and then scan the **Save** barcode. Refer to **Appendix 4: ASCII Table** for hexadecimal values of terminating characters.

**Note:** A terminating character suffix cannot exceed 7 characters.



**Set Terminating Character Suffix**

### Example: Set the terminating character suffix to 0x0D

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Terminating Character Suffix** barcode.
3. Scan the numeric barcodes "0" and "D".
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode.





0006010  
Enter Setup

---

## Data Packing

### Introduction

Data packing is designed for a specific group of users who want to have the data packed before transmission. Data packing influences data format, so it is advised to disable this feature when it is not required.

### Data Packing Options

**Disable Data Packing:** Transmit decoded data in raw format (unpacked).

**Enable Data Packing, Format 1:** Transmit decoded data with the packet format 1 defined below.

Packet format 1: [STX + ATTR + LEN] + [AL\_TYPE + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL\_TYPE: 0x36

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence:  $0xFF + \text{LEN} + \text{AL\_TYPE} + \text{DATA}$ ; computation method is XOR, byte by byte.

**Enable Data Packing, Format 2:** Transmit decoded data with the packet format 2 defined below.

Packet format 2: [STX + ATTR + LEN] + [AL\_TYPE] + [Symbology\_ID + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Symbology ID and barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535). That means  $\text{LEN} = \text{Data length} + 1$ .

AL\_TYPE: 0x3B

Symbology\_ID: The ID number of symbology, 1 byte.

DATA: Raw barcode data.

LRC: Check digit. LRC calculation algorithm: computation sequence:  $0xFF + \text{LEN} + \text{AL\_TYPE} + \text{Symbology\_ID} + \text{DATA}$ ; computation method is XOR, byte by byte.

---



0006000  
\*\* Exit Setup





0006010  
**Enter Setup**

---



0314000

**\*\* Disable Data Packing**



0314010

**Enable Data Packing, Format 1**



0314070

**Enable Data Packing, Format 2**



0006000  
**\*\* Exit Setup**



## Chapter 8 Symbologies

### Global Settings

#### Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the engine will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

#### Enable/Disable 1D Symbologies

If the **Disable 1D Symbologies** feature is enabled, the engine will not be able to read any 1D barcodes.



Enable 1D Symbologies



Disable 1D Symbologies

#### Enable/Disable 2D Symbologies

If the **Disable 2D Symbologies** feature is enabled, the engine will not be able to read any 2D barcodes.



Enable 2D Symbologies



Disable 2D Symbologies





0006010  
Enter Setup

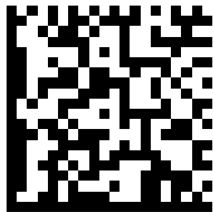
## Video Reverse

The **Video Reverse** feature only applies to 2D barcodes.

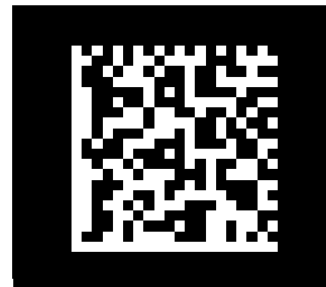
Regular barcode: Dark image on a bright background.

Inverse barcode: Bright image on a dark background.

The examples of regular barcode and inverse barcode are shown below.



Regular Barcode



Inverse Barcode

Video Reverse is used to allow the engine to read barcodes that are inverted.

**Video Reverse ON:** Read both regular barcodes and inverse barcodes.

**Video Reverse OFF:** Read regular barcodes only.

The engine shows a slight decrease in scanning speed when Video Reverse is ON.



0001021

**Video Reverse ON**



0001011

**\*\* Video Reverse OFF**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## 1D Symbologies

### Code 128

#### Restore Factory Defaults



0400000  
Restore the Factory Defaults of Code 128

#### Enable/Disable Code 128



0400020  
\*\* Enable Code 128



0400010  
Disable Code 128

#### Set Length Range for Code 128



0400030  
Set the Minimum Length



0400040  
Set the Maximum Length



0006000  
\*\* Exit Setup



0006010  
Enter Setup

---

## GS1-128 (UCC/EAN-128)

### Restore Factory Defaults



0412000

Restore the Factory Defaults of GS1-128

### Enable/Disable GS1-128



0412020

\*\* Enable GS1-128



0412010

Disable GS1-128

### Set Length Range for GS1-128



0412030

Set the Minimum Length



0412040

Set the Maximum Length



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

## **AIM-128**

### **Restore Factory Defaults**



0423000

**Restore the Factory Defaults of AIM-128**

### **Enable/Disable AIM-128**



0423020

**\*\* Enable AIM-128**



0423010

**Disable AIM-128**

### **Set Length Range for AIM-128**



0423030

**Set the Minimum Length**



0423040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## **EAN-8**

### **Restore Factory Defaults**



0401000

**Restore the Factory Defaults of EAN-8**

### **Enable/Disable EAN-8**



0401020

**\*\* Enable EAN-8**



0401010

**Disable EAN-8**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Transmit Check Digit

EAN-8 is 8 digits in length with the last one as its check digit used to verify the integrity of the data.



0401040

**\*\* Transmit EAN-8 Check Digit**



0401030

**Do Not Transmit EAN-8 Check Digit**

### Add-On Code

An EAN-8 barcode can be augmented with a two-digit or five-digit add-on code to form a new one. In the examples below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is add-on code.



1234 567



1234 567

89012



0401060

**Enable 2-Digit Add-On Code**



0401050

**\*\* Disable 2-Digit Add-On Code**



0401080

**Enable 5-Digit Add-On Code**



0401070

**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of EAN-8 barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus add-on barcode. It can also decode EAN-8 barcodes without add-on codes.



0006000  
**\*\* Exit Setup**





0006010  
Enter Setup

---

### Add-On Code Required

When **EAN-8 Add-On Code Required** is selected, the engine will only read EAN-8 barcodes that contain add-on codes.



0401110  
**EAN-8 Add-On Code Required**



0401120  
**\*\* EAN-8 Add-On Code Not Required**

### EAN-8 Extension

**Disable EAN-8 Zero Extend:** Transmit EAN-8 barcodes as is.

**Enable EAN-8 Zero Extend:** Add five leading zeros to decoded EAN-8 barcodes to extend to 13 digits.



0401100  
**Enable EAN-8 Zero Extend**



0401090  
**\*\* Disable EAN-8 Zero Extend**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## EAN-13

### Restore Factory Defaults



0402000  
Restore the Factory Defaults of EAN-13

### Enable/Disable EAN-13



0402020  
\*\* Enable EAN-13



0402010  
Disable EAN-13

### Transmit Check Digit



0402040  
\*\* Transmit EAN-13 Check Digit



0402030  
Do Not Transmit EAN-13 Check Digit



0006000  
\*\* Exit Setup



0006010  
Enter Setup

## Add-On Code

An EAN-13 barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of EAN-13 barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus add-on barcode. It can also decode EAN-13 barcodes without add-on codes.

## Add-On Code Required

When **EAN-13 Add-On Code Required** is selected, the engine will only read EAN-13 barcodes that contain add-on codes.



**EAN-13 Add-On Code Required**



**\*\* EAN-13 Add-On Code Not Required**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### EAN-13 Beginning with 290 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with “290”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with “290” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

### EAN-13 Beginning with 378/379 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a “378” or “379”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a “378” or “379” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



\*\* Do Not Require Add-On Code



Require Add-On Code



0006000  
\*\* Exit Setup



---

### EAN-13 Beginning with 414/419 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a “414” or “419”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a “414” or “419” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



**\*\* Do Not Require Add-On Code**



**Require Add-On Code**

### EAN-13 Beginning with 434/439 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a “434” or “439”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a “434” or “439” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



**\*\* Do Not Require Add-On Code**



**Require Add-On Code**





0006010  
Enter Setup

### EAN-13 Beginning with 977 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with “977”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with “977” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

### EAN-13 Beginning with 978 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with “978”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with “978” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



\*\* Do Not Require Add-On Code



Require Add-On Code



0006000  
\*\* Exit Setup



0006010

Enter Setup

---

## EAN-13 Beginning with 979 Add-On Code Required

This setting programs the engine to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with “979”. The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with “979” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



0402230

**\*\* Do Not Require Add-On Code**



0402240

**Require Add-On Code**



0006000

**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## ISSN

### Restore Factory Defaults



0421000

**Restore the Factory Defaults of ISSN**

### Enable/Disable ISSN



0421020

**Enable ISSN**



0421010

**\*\* Disable ISSN**



0006000  
**\*\* Exit Setup**





---

## Add-On Code

An ISSN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of ISSN barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes ISSN and ignores the add-on code when presented with an ISSN plus add-on barcode. It can also decode ISSN barcodes without add-on codes.

## Add-On Code Required

When **ISSN Add-On Code Required** is selected, the engine will only read ISSN barcodes that contain add-on codes.



**ISSN Add-On Code Required**



**\*\* ISSN Add-On Code Not Required**





0006010  
**Enter Setup**

## ISBN

### Restore Factory Default



0416000

**Restore the Factory Defaults of ISBN**

### Enable/Disable ISBN



0416020

**\*\* Enable ISBN**



0416010

**Disable ISBN**

### Set ISBN Format



0416030

**\*\* ISBN-13**



0416040

**ISBN-10**



0006000  
**\*\* Exit Setup**



---

## Add-On Code

An ISBN barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of ISBN barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes ISBN and ignores the add-on code when presented with an ISBN plus add-on barcode. It can also decode ISBN barcodes without add-on codes.

## Add-On Code Required

When **ISBN Add-On Code Required** is selected, the engine will only read ISBN barcodes that contain add-on codes.



**ISBN Add-On Code Required**



**\*\* ISBN Add-On Code Not Required**





0006010  
Enter Setup

## UPC-E

### Restore Factory Defaults



0403000

Restore the Factory Defaults of UPC-E

### Enable/Disable UPC-E



0403020

\*\* Enable UPC-E



0403010

Disable UPC-E

### Transmit Check Digit



0403040

\*\* Transmit UPC-E Check Digit



0403030

Do Not Transmit UPC-E Check Digit



0006000  
\*\* Exit Setup



---

## Add-On Code

A UPC-E barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



**Enable 2-Digit Add-On Code**



**\*\* Disable 2-Digit Add-On Code**



**Enable 5-Digit Add-On Code**



**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of UPC-E barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes UPC-E and ignores the add-on code when presented with a UPC-E plus add-on barcode. It can also decode UPC-E barcodes without add-on codes.

## Add-On Code Required

When **UPC-E Add-On Code Required** is selected, the engine will only read UPC-E barcodes that contain add-on codes.



**UPC-E Add-On Code Required**



**\*\* UPC-E Add-On Code Not Required**





0006010  
**Enter Setup**

### **Transmit System Character “0”**

The first character of UPC-E barcode is the system character “0”.



0403100

**\*\* Transmit System Character “0”**



0403090

**Do Not Transmit System Character “0”**

### **UPC-E Extension**

**Disable UPC-E Extend:** Transmit UPC-E barcodes as is.

**Enable UPC-E Extend:** Extend UPC-E barcodes to make them compatible in length to UPC-A.



0403120

**Enable UPC-E Extend**



0403110

**\*\* Disable UPC-E Extend**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## UPC-A

### Restore Factory Defaults



0404000

Restore the Factory Defaults of UPC-A

### Enable/Disable UPC-A



0404020

\*\* Enable UPC-A



0404010

Disable UPC-A

### Transmit Check Digit



0404040

\*\* Transmit UPC-A Check Digit



0404030

Do Not Transmit UPC-A Check Digit



0006000  
\*\* Exit Setup



0006010  
Enter Setup

## Add-On Code

A UPC-A barcode can be augmented with a two-digit or five-digit add-on code to form a new one.



0404060

**Enable 2-Digit Add-On Code**



0404050

**\*\* Disable 2-Digit Add-On Code**



0404080

**Enable 5-Digit Add-On Code**



0404070

**\*\* Disable 5-Digit Add-On Code**

**Enable 2-Digit Add-On Code/ Enable 5-Digit Add-On Code:** The engine decodes a mix of UPC-A barcodes with and without 2-digit/5-digit add-on codes.

**Disable 2-Digit Add-On Code/ Disable 5-Digit Add-On Code:** The engine decodes UPC-A and ignores the add-on code when presented with a UPC-A plus add-on barcode. It can also decode UPC-A barcodes without add-on codes.

## Add-On Code Required

When **UPC-A Add-On Code Required** is selected, the engine will only read UPC-A barcodes that contain add-on codes.



0404110

**UPC-A Add-On Code Required**



0404120

**\*\* UPC-A Add-On Code Not Required**



0006000  
**\*\* Exit Setup**





0006010  
**Enter Setup**

---

## Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A barcode. Select one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, or transmit system character and country code ("0" for USA), or transmit no preamble.



0404100

**System Character & Country Code**



0404090

**\*\* System Character**



0404180

**No Preamble**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Interleaved 2 of 5

### Restore Factory Defaults



**Restore the Factory Defaults of Interleaved 2 of 5**

### Enable/Disable Interleaved 2 of 5



**\*\* Enable Interleaved 2 of 5**



**Disable Interleaved 2 of 5**

### Set Length Range for Interleaved 2 of 5



**Set the Minimum Length**



**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Check Digit Verification

A check digit is optional for Interleaved 2 of 5 and can be added as the last digit. It is a calculated value used to verify the integrity of the data.

**Disable:** The engine transmits Interleaved 2 of 5 barcodes as is.

**Do Not Transmit Check Digit After Verification:** The engine checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

**Transmit Check Digit After Verification:** The engine checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check digit algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



0405050

**\*\* Disable**



0405060

**Do Not Transmit Check Digit After Verification**



0405070

**Transmit Check Digit After Verification**

**Note:** If the **Do Not Transmit Check Digit After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check digit excluded will not be decoded. (For example, when the **Do Not Transmit Check Digit After Verification** option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check digit cannot be read.)



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.



0405260

**Restore the Factory Defaults of ITF-14**



0405080

**Disable ITF-14**



0405090

**\*\* Enable ITF-14 But Do Not Transmit Check Digit**



0405100

**Enable ITF-14 and Transmit Check Digit**

**Note:** It is advisable not to enable ITF-14 and Interleaved 2 of 5 at the same time.



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.



0405270

**Restore the Factory Defaults of ITF-6**



0405110

**\*\* Disable ITF-6**



0405120

**Enable ITF-6 But Do Not Transmit Check Digit**



0405130

**Enable ITF-6 and Transmit Check Digit**

**Note:** It is advisable not to enable ITF-6 and Interleaved 2 of 5 at the same time.



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Matrix 2 of 5

### Restore Factory Defaults



0406000

**Restore the Factory Defaults of Matrix 2 of 5**

### Enable/Disable Matrix 2 of 5



0406020

**Enable Matrix 2 of 5**



0406010

**\*\* Disable Matrix 2 of 5**

### Set Length Range for Matrix 2 of 5



0406030

**Set the Minimum Length**



0406040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0406050

**Disable**



0406060

**\*\* Do Not Transmit Check Digit After Verification**



0406070

**Transmit Check Digit After Verification**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Industrial 2 of 5

### Restore Factory Defaults



0417000

**Restore the Factory Defaults of Industrial 2 of 5**

### Enable/Disable Industrial 2 of 5



0417020

**\*\* Enable Industrial 2 of 5**



0417010

**Disable Industrial 2 of 5**

### Set Length Range for Industrial 2 of 5



0417030

**Set the Minimum Length**



0417040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**





0006010  
**Enter Setup**

---

## Check Digit Verification



0417050

**\*\* Disable**



0417070

**Transmit Check Digit After Verification**



0417060

**Do Not Transmit Check Digit After Verification**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Standard 2 of 5 (IATA 2 of 5)

### Restore Factory Defaults



0418000

**Restore the Factory Defaults of Standard 25**

### Enable/Disable Standard 25



0418020

**\*\* Enable Standard 25**



0418010

**Disable Standard 25**

### Set Length Range for Standard 25



0418030

**Set the Minimum Length**



0418040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Check Digit Verification



0418050

**\*\* Disable**



0418070

**Transmit Check Digit After Verification**



0418060

**Do Not Transmit Check Digit After Verification**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Code 39

### Restore Factory Defaults



0408000

Restore the Factory Defaults of Code 39

### Enable/Disable Code 39



0408020

\*\* Enable Code 39



0408010

Disable Code 39

### Transmit Start/Stop Character



0408090

Transmit Start/Stop Character



0408080

\*\* Do Not Transmit Start/Stop Character



0006000  
\*\* Exit Setup



0006010  
Enter Setup

---

### Set Length Range for Code 39



0408030  
Set the Minimum Length



0408040  
Set the Maximum Length

### Check Digit Verification



0408050  
\*\* Disable



0408070  
Transmit Check Digit After Verification



0408060  
Do Not Transmit Check Digit After Verification

### Enable/Disable Code 39 Full ASCII

The engine can be configured to identify all ASCII characters by scanning the appropriate barcode below.



0408110  
\*\* Enable Code 39 Full ASCII



0408100  
Disable Code 39 Full ASCII



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

### **Enable/Disable Code 32**

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable Code 32. Code 39 must be enabled and Code 39 check digit verification must be disabled for this parameter to function.



0408120

**\*\* Disable Code 32**



0408130

**Enable Code 32**

### **Code 32 Prefix**

Scan the appropriate bar code below to enable or disable adding the prefix character "A" to all Code 32 barcodes. Code 32 must be enabled for this parameter to function.



0408140

**\*\* Disable Code 32 Prefix**



0408150

**Enable Code 32 Prefix**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

### Transmit Code 32 Check Digit

Code 32 must be enabled for this parameter to function.



0408180

**\*\* Do Not Transmit Code 32 Check Digit**



0408190

**Transmit Code 32 Check Digit**

### Transmit Code 32 Start/Stop Character

Code 32 must be enabled for this parameter to function.



0408160

**\*\* Do Not Transmit Code 32 Start/Stop Character**



0408170

**Transmit Code 32 Start/Stop Character**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Codabar

### Restore Factory Defaults



0409000

Restore the Factory Defaults of Codabar

### Enable/Disable Codabar



0409020

\*\* Enable Codabar



0409010

Disable Codabar

### Set Length Range for Codabar



0409030

Set the Minimum Length



0409040

Set the Maximum Length



0006000  
\*\* Exit Setup





0006010  
Enter Setup

---

### Check Digit Verification



0409050

**\*\* Disable**



0409070

**Transmit Check Digit After Verification**



0409060

**Do Not Transmit Check Digit After Verification**

### Transmit Start/Stop Character



0409090

**Transmit Start/Stop Character**



0409080

**\*\* Do not Transmit Start/Stop Character**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

### **Start/Stop Character Format**

You can choose your desired start/stop character format by scanning the appropriate barcode below.



0409100

**\*\* ABCD/ABCD as the Start/Stop Character**



0409110

**ABCD/TN\*E as the Start/Stop Character**



0409120

**Start/Stop Character in Uppercase**



0409130

**Start/Stop Character in Lowercase**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Code 93

### Restore Factory Defaults



0410000

Restore the Factory Defaults of Code 93

### Enable/Disable Code 93



0410020

\*\* Enable Code 93



0410010

Disable Code 93

### Set Length Range for Code 93



0410030

Set the Minimum Length



0410040

Set the Maximum Length



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

### Check Digit Verification



0410050  
**Disable**



0410060

**\*\* Do Not Transmit Check Digit After Verification**



0410070

**Transmit Check Digit After Verification**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## GS1-Databar (RSS)

### Restore Factory Defaults



0413000

Restore the Factory Defaults of GS1-Databar

### Enable/Disable GS1 Databar



0413020

\*\* Enable GS1-DataBar



0413010

Disable GS1-DataBar

### Transmit Application Identifier "01"



0413060

\*\* Transmit Application Identifier "01"



0413050

Do Not Transmit Application Identifier "01"



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

## Code 11

### Restore Factory Defaults



0415000

**Restore the Factory Defaults of Code 11**

### Enable/Disable Code 11



0415020

**\*\* Enable Code 11**



0415010

**Disable Code 11**

### Set Length Range for Code 11



0415030

**Set the Minimum Length**



0415040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Transmit Check Digit



0415120  
Transmit Check Digit



0415110  
\*\* Do Not Transmit Check Digit

### Check Digit Verification



0415050  
Disable



0415060  
\*\* One Check Digit, MOD11



0415070  
Two Check Digits, MOD11/MOD11



0415080  
Two Check Digits, MOD11/MOD9



0415090  
One Check Digit, MOD11 (Len<=10)  
Two Check Digits, MOD11/MOD11 (Len>10)



0415100  
One Check Digit, MOD11 (Len<=10)  
Two Check Digits, MOD11/MOD9 (Len>10)



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

## **Plessey**

### **Restore Factory Defaults**



0419000

**Restore the Factory Defaults of Plessey**

### **Enable/Disable Plessey**



0419020

**\*\* Enable Plessey**



0419010

**Disable Plessey**

### **Set Length Range for Plessey**



0419030

**Set the Minimum Length**



0419040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**





0006010  
**Enter Setup**

---

## Check Digit Verification



0419050

**Disable**



0419060

**\*\* Do Not Transmit Check Digit After Verification**



0419070

**Transmit Check Digit After Verification**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## **MSI-Plessey**

### **Restore Factory Defaults**



0420000

**Restore the Factory Defaults of MSI-Plessey**

### **Enable/Disable MSI-Plessey**



0420020

**\*\* Enable MSI-Plessey**



0420010

**Disable MSI-Plessey**

### **Set Length Range for MSI-Plessey**



0420030

**Set the Minimum Length**



0420040

**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

### Transmit Check Digit



0420100  
Transmit Check Digit



0420090  
\*\* Do Not Transmit Check Digit

### Check Digit Verification



0420050  
Disable



0420060  
\*\* One Check Digit, MOD10



0420070  
Two Check Digits, MOD10/MOD10



0420080  
Two Check Digits, MOD10/MOD11



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

## **JAN**

### **JAN Code for Magazines**

Japanese Article Number (JAN) is a barcode standard compatible with the EAN. JAN barcodes for magazines are EAN-13 barcodes starting with a “491” and containing a 5-digit add-on code. Scan the appropriate barcode below to enable or disable JAN barcodes for magazines.



0402251

**Enable JAN Code for Magazines**



0402250

**\*\* Disable JAN Code for Magazines**



0006000  
**\*\* Exit Setup**



---

## JAN Code for Books

JAN barcodes for books include an ISBN barcode starting with a “978” and an EAN-13 barcodes starting with a “191” or “192”. When left on the default setting (**Disable JAN Code for Books**), the engine treats the ISBN and EAN-13 barcodes as single barcodes.

When enabled, the engine must see and read the ISBN and EAN-13 barcodes in a single read to transmit the data. No data is output unless both barcodes are read.



**Enable JAN Code for Books**



**\*\* Disable JAN Code for Books**

You may select either of the following ways to transmit JAN barcodes for books.

If you scan the **Do Not Require Concatenation** barcode, the engine transmits the ISBN and EAN-13 barcodes as separate symbologies.

If you scan the **Require Concatenation** barcode, the engine transmits the ISBN and EAN-13 barcodes as an ISBN barcode.



**Require Concatenation**



**\*\* Do Not Require Concatenation**

A separator (a comma “,”) can be inserted between the ISBN and EAN-13 barcodes. Note that the **Require Concatenation** feature must be enabled for this setting to function.



**Enable Barcode Separator**



**\*\* Disable Barcode Separator**





0006010  
Enter Setup

## 2D Symbologies

### PDF 417

#### Restore Factory Defaults



0501000

Restore the Factory Defaults of PDF 417

#### Enable/Disable PDF 417



0501020

\*\* Enable PDF 417



0501010

Disable PDF 417

#### Set Length Range for PDF 417



0501030

Set the Minimum Length



0501040

Set the Maximum Length



0006000  
\*\* Exit Setup



0006010  
Enter Setup

---

## PDF 417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

**Single PDF417 Only:** Read either PDF417 code.

**Twin PDF417 Only:** Read both PDF417 codes.

**Both Single & Twin:** Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



**\*\* Single PDF417 Only**



**Twin PDF417 Only**



**Both Single & Twin**

## Character Encoding



**\*\* Default Character Encoding**



**UTF-8**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

### Enable/Disable PDF417 ECI Output



0501341

**Disable PDF417 ECI Output**



0501340

**\*\* Enable PDF417 ECI Output**



0006000  
**\*\* Exit Setup**





0006010  
Enter Setup

---

## QR Code

### Restore Factory Defaults



0502000

Restore the Factory Defaults of QR Code

### Enable/Disable QR Code



0502020

\*\* Enable QR Code



0502010

Disable QR Code

### Set Length Range for QR Code



0502030

Set the Minimum Length



0502040

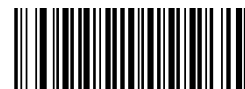
Set the Maximum Length

### Micro QR



0502110

Enable Micro QR



0502100

\*\* Disable Micro QR



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

### QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

**Single QR Only:** Read either QR code.

**Twin QR Only:** Read both QR codes.

**Both Single & Twin:** Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



0502070

**\*\* Single QR Only**



0502080

**Twin QR Only**



0502090

**Both Single & Twin**

### Character Encoding



0502160

**\*\* Default Character Encoding**



0502161

**UTF-8**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

**Enable/Disable QR ECI Output**



0502151

**Disable QR ECI Output**



0502150

**\*\* Enable QR ECI Output**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

## Data Matrix

### Restore Factory Defaults



0504000  
**Restore the Factory Defaults of Data Matrix**

### Enable/Disable Data Matrix



0504020  
**\*\* Enable Data Matrix**



0504010  
**Disable Data Matrix**

### Set Length Range for Data Matrix



0504030  
**Set the Minimum Length**



0504040  
**Set the Maximum Length**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Rectangular Barcode



0504110

**\*\* Enable Rectangular Barcode**



0504100

**Disable Rectangular Barcode**

## Mirror Image



0504331

**\*\* Decode Mirror Images**



0504330

**Do Not Decode Mirror Images**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

### Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

**Single Data Matrix Only:** Read either Data Matrix code.

**Twin Data Matrix Only:** Read both Data Matrix codes. Transmission order: Data Matrix code on the left (in the upper position) followed by the one on the right (in the lower position).

**Both Single & Twin:** Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



0504070

**\*\* Single Data Matrix Only**



0504080

**Twin Data Matrix Only**



0504090

**Both Single & Twin**

### Character Encoding



0504350

**\*\* Default Character Encoding**



0504351

**UTF-8**



0006000  
**\*\* Exit Setup**



0006010  
**Enter Setup**

---

### Enable/Disable Data Matrix ECI Output



0504341

**Disable Data Matrix ECI Output**



0504340

**\*\* Enable Data Matrix ECI Output**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Chinese Sensible Code

### Restore Factory Defaults



0508000

Restore the Factory Defaults of Chinese Sensible Code

### Enable/Disable Chinese Sensible Code



0508020

Enable Chinese Sensible Code



0508010

\*\* Disable Chinese Sensible Code

### Set Length Range for Chinese Sensible Code



0508030

Set the Minimum Length



0508040

Set the Maximum Length



0006000  
\*\* Exit Setup





0006010  
**Enter Setup**

---

**Enable/Disable Chinese Sensible Code ECI Output**



0508111

**Disable Chinese Sensible Code ECI Output**



0508110

**\*\* Enable Chinese Sensible Code ECI Output**



0006000  
**\*\* Exit Setup**



0006010

Enter Setup

## Chapter 9 Image Control

### Image Flipping

The user may get reversed images when the engine is installed in non-standard ways. When it happens, image flipping can be used to right the “wrong”.

The following figures illustrate standard image and three flipped images.

- ❖ Fig.9-1 Standard Image: Image the engine should get when it is installed properly and no reflector is used in its optical imaging system.
- ❖ Fig.9-2 Horizontal Flipped Image: It happens when horizontal reflection occurs along the optical path. To get standard images, enable the **Flip Horizontally** option.
- ❖ Fig.9-3 Vertical Flipped Image: It happens when vertical reflection occurs along the optical path. To get standard images, enable the **Flip Vertically** option.
- ❖ Fig.9-4 Horizontal and Vertical Flipped Image: It happens when the engine is installed upside down. To get standard images, enable the **Flip Horizontally and Vertically** option.



Fig.9-1 Standard Image



Fig.9-2 Horizontal Flipped Image



Fig.9-3 Vertical Flipped Image



Fig.9-4 Horizontal and Vertical Flipped Image



0006000

\*\* Exit Setup



0006010  
Enter Setup

## Flip



0202000  
**\*\* Do Not Flip**



0202030  
**Flip Vertically**



0202031  
**Flip Horizontally**



0202032  
**Flip Horizontally and Vertically**

## Flip Vertically



0202033  
**Flip Vertically**



0202034  
**Do Not Flip Vertically**

## Flip Horizontally



0202035  
**Flip Horizontally**



0202036  
**Do Not Flip Horizontally**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

## Chapter 10 Batch Programming

### Introduction

Batch programming enables users to integrate a batch of commands into a single batch barcode.

Listed below are batch programming rules:

1. Command format: Command + "=" + Parameter Value.
2. Each command is terminated by a semicolon (;). Note that there is no space between a command and its terminator semicolon.
3. Use the barcode generator software to generate a 2D batch barcode.

Example: Create a batch barcode for **Illumination Always On** (0200010), **Sense Mode** (0302010), **Decode Session Timeout** (0313000) = 2s:

1. Input the commands:

```
0200010;0302010;0313000=2000;
```

2. Generate a batch barcode.

When setting up an engine with the above configuration, scan the **Enable Batch Barcode** barcode and then the batch barcode generated.



0001110

**Enable Batch Barcode**



0006000  
**\*\* Exit Setup**



0006010  
Enter Setup

---

## Create a Batch Command

A batch command may contain a number of individual commands each of which is terminated by a semicolon (;).

Command Structure: Command (+ "=" + Parameter Value)

4 command syntaxes are described as below:

### 1. Syntax 1: Command

This syntax applies to most configuration situations.

**Example:**

Set the Baud Rate to 38400bps: **0100060**

Enable the Sense Mode: **0302010**

### 2. Syntax 2: Command + "=" + Decimal Digit(s)

This syntax applies to the options/features programming which requires the entry of parameter value (decimal), such as the Maximum/Minimum Length, Decode Session Timeout, Timeout between Decodes (Same Barcode) and Sensitivity.

**Example:**

Set the Decode Session Timeout to 3000ms: **0313000=3000**

Set the Sensitivity to (level) 10: **0312040=10**

### 3. Syntax 3: Command + "=" + Hexadecimal Digit(s) (e.g., 0x101A, 0x2C03)

This syntax applies to the features/options programming like the Custom Prefix/Suffix, Terminating Character Suffix, Code ID Suffix, which requires the entry of parameter value (hexadecimal).

**Example:**

Set the Terminating Character Suffix to CR/LF: **0310000=0x0D0A**

### 4. Syntax 4: Command + "=" + Double Quotation Marks

For situations where the parameter value is visible character in Syntax 3, this syntax is also appropriate.

**Example:**

Set the Custom Prefix to AUTO-ID: **0300000="AUTO-ID"**



0006000  
\*\* Exit Setup



0006010  
**Enter Setup**

---

## Create a Batch Barcode

Batch barcodes can be produced in the format of PDF417, QR Code or Data Matrix.

Example: Create a batch barcode for **Illumination Always On, Sense Mode, Decode Session Timeout = 2s:**

1. Input the following commands:

0200010;0302010;0313000=2000;

2. Generate a QR batch barcode.



0006000  
**\*\* Exit Setup**



## Use Batch Barcode

To put a batch barcode into use, scan the following barcodes. (Use the example above.)



**Enter Setup**



**Enable Batch Barcode**



**Batch Barcode**



**Exit Setup**



# Chapter 11 Troubleshooting

## FAQ

**Problem: Barcodes cannot be read.**

Solution:

1. Find out the barcode type and verify that the barcode type is enabled. If the barcode parameters include check digit verification, select the Disable option.
2. If you do not know the barcode type, enable all symbologies.
3. If they are inverse barcodes (bright images on a dark background), enable the Video Reverse feature.

**Problem: Incorrect output.**

Solution:

1. If this problem happens to all barcodes and additional characters appear before/after barcode data, disable all prefix/suffix.
2. If this problem only happens to some barcodes and matches one of the following situations:
  - a) incomplete barcode data: Enable the check digit verification.
  - b) both the first and last characters are asterisks (\*): Disable the transmission of start/stop characters of Code 39.
  - c) "a" transmitted as "+A": Enable Code 39 Full ASCII.

**Problem: Barcodes can be read, but cannot be displayed.**

Solution: Verify that the serial port parameter (such as baud rate, data bit and stop bit) settings match the host requirements.



---

**Problem: Illumination and aiming beams are OFF.**

Solution:

1. Verify that the engine is properly powered up.
2. Send “?” to the engine. If the engine returns a reply of “!”, then send programming commands to turn on illumination and aimer.

**Problem: Carriage Return/Line Feed settings.**

Solution: See the “**Terminating Character Suffix**” section in Chapter 7.

# Appendix

## Appendix 1: Factory Defaults Table

Parameter		Factory Default	Remark	
<b>Programming Barcode</b>				
Barcode Programming		Disabled		
Programming Barcode Data		Do not send		
<b>Communication Settings</b>				
Power-Saving Mode (Only TTL-232 supported)		Enabled	Normal Mode: TTL-232 & USB supported	
TTL-232	Baud Rate	9600		
	Parity Check	None		
	Data Bit	8		
	Stop Bit	1		
	Hardware Flow Control	No flow control		
HID-KBW (optional)	USB Country Keyboard Type	U.S.		
	Convert Case	No conversion		
	Inter-Keystroke Delay	10ms		
	Beep on Unknown Character	Do not beep		
	Emulate ALT + Keypad	Disabled		
	Function Key Mapping	Disabled		
	Emulate Numeric Keypad 1	Disabled		
	Emulate Numeric Keypad 2	Disabled		
Code Page		Windows 1252 (Latin I)		
<b>Scan Mode</b>				
Scan Mode		Trigger mode		
Trigger Mode	Decode Session Timeout	3,000ms	Applicable to Trigger mode, Sense mode, Continuous mode. 100~3,600,000ms; 0: Infinite.	
	Trigger Condition	Electric level		
	Auto Idle	Enabled		
	Idle Timeout	500ms	0~65,535ms	
	Timeout between Decodes (Same Barcode)	Disabled		
		1,500ms	0~65,535ms	
Reset Timeout		Off		

Parameter		Factory Default	Remark
Sense Mode	Decode Session Timeout	3,000ms	Applicable to Trigger mode, Sense mode, Continuous mode. 100~3,600,000ms; 0: Infinite.
	Image Stabilization Timeout	500ms	0~1,600ms
	Timeout between Decodes	1000ms	Applicable to Sense mode and Continuous mode. 0~65,535ms
	Operation after Good Read	Pause after good read	
	Timeout between Decodes	Disabled	
	Timeout between Decodes (Same Barcode)	1,500ms	0~65,535ms
	Reset Timeout	Off	
Threshold Value of Illumination Change	2	1~16	
Continuous Mode	Decode Session Timeout	3,000ms	Applicable to Trigger mode, Sense mode, Continuous mode. 100~3,600,000ms; 0: Infinite.
	Timeout between Decodes	1000ms	Applicable to Sense mode and Continuous mode. 0~65,535ms
	Timeout between Decodes	Disabled	
	Timeout between Decodes (Same Barcode)	1,500ms	0~65,535ms
Reset Timeout	Off		
<b>Scanning Preferences</b>			
Decode Area		Whole Area Decoding	
Specify Decoding Area		40% top, 60% bottom, 40% left, 60% right	
<b>Illumination &amp; Aiming</b>			
Illumination		Normal	
Aiming		Normal	
<b>Beep &amp; LED Notifications</b>			
Startup Beep		Enabled	
Good Read Beep for Non-Programming Barcode	Notification	Enabled	
	Beep Type	Type 3	
	Beep Volume	Loud	
Good Read Beep for Programming Barcode		Enabled	
Good Read LED		Enabled	
NGR (Not Good Read) Message		Do not transmit	
		None	

---

Parameter	Factory Default	Remark
<b>Prefix &amp; Suffix</b>		
Prefix Sequence	Custom Prefix+Code ID+AIM ID	
Custom Prefix	Disabled	
	None	
AIM ID Prefix	Disabled	
Code ID Prefix	Disabled	
Custom Suffix	Disabled	
	None	
Terminating Character Suffix	Enabled	
	0x0D	Carriage Return
Data Packing	Disable Data Packing	
<b>Image Control</b>		
Image Flipping	Do not flip	

---

Parameter	Factory Default	Remark
<b>Symbologies</b>		
Video Reverse	Disabled	Applicable to all symbologies.
<b>Code 128</b>		
Code 128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>GS1-128 (UCC/EAN-128)</b>		
GS1-128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>AIM-128</b>		
AIM-128	Enabled	
Maximum Length	127	
Minimum Length	1	
<b>EAN-8</b>		
EAN-8	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to EAN-13	Disabled	
<b>EAN-13</b>		
EAN-13	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
EAN-13 Beginning with 290 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 378/379 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 414/419 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 434/439 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 977 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 978 Add-On Code Required	Do Not Require Add-On Code	
EAN-13 Beginning with 979 Add-On Code Required	Do Not Require Add-On Code	

Parameter	Factory Default	Remark
<b>ISSN</b>		
ISSN	Disabled	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
<b>ISBN</b>		
ISBN	Enabled	
ISBN Format	ISBN-13	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
<b>UPC-E</b>		
UPC-E	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Extend to UPC-A	Disabled	
System Character "0"	Transmit	
<b>UPC-A</b>		
UPC-A	Enabled	
Check Digit	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
System Character	Transmit	
Country Code	Do not transmit	
<b>Interleaved 2 of 5</b>		
Interleaved 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	100	
Minimum Length	6	
<b>ITF-6</b>		
ITF-6	Disabled	
Check Digit	Do not transmit	

Parameter	Factory Default	Remark
<b>ITF-14</b>		
ITF-14	Enabled	
Check Digit	Do not transmit 出	
<b>Matrix 2 of 5</b>		
Matrix 2 of 5	Disabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Industrial 2 of 5</b>		
Industrial 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Standard 2 of 5</b>		
Standard 2 of 5	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	6	
<b>Code 39</b>		
Code 39	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Do not transmit	
Code 39 Full ASCII	Enabled	
Code 32	Disabled	
Code 32 Prefix	Disabled	
Code 32 Check Digit	Do not transmit	
Code 32 Start/Stop Character	Do not transmit	
Maximum Length	127	
Minimum Length	2	

Parameter	Factory Default	Remark
<b>Codabar</b>		
Codabar	Enabled	
Check Digit Verification	Disabled	
Check Digit	Do not transmit	
Start/Stop Character	Do not transmit	
Start/Stop Character Format	ABCD/ABCD	
Maximum Length	127	
Minimum Length	2	
<b>Code 93</b>		
Code 93	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	3	
<b>GS1 Databar</b>		
GS1 Databar	Enabled	
Application Identifier "01"	Transmit	
<b>Code 11</b>		
Code 11	Enabled	
Check Digit Verification	One check digit, MOD11	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	
<b>Plessey</b>		
Plessey	Enabled	
Check Digit Verification	Enabled	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	1	
<b>MSI-Plessey</b>		
MSI-Plessey	Enabled	
Check Digit Verification	One check digit, MOD10	
Check Digit	Do not transmit	
Maximum Length	127	
Minimum Length	2	



Parameter	Factory Default	Remark
<b>JAN</b>		
JAN Code for Magazines	Disabled	
JAN Code for Books	Disabled	
Require Concatenation (for JAN Code for Books)	Disabled	
Barcode Separator (for JAN Code for Books)	Disabled	
<b>PDF417</b>		
PDF417	Enabled	
Maximum Length	2710	
Minimum Length	1	
PDF417 Twin Code	Read single PDF417 only	
Character Encoding	Default Character Encoding	
PDF417 ECI Output	Enabled	
<b>QR Code</b>		
QR Code	Enabled	
Micro QR	Disabled	
Maximum Length	7089	
Minimum Length	1	
QR Twin Code	Read single QR only	
Character Encoding	Default Character Encoding	
QR ECI Output	Enabled	
<b>Data Matrix</b>		
Data Matrix	Enabled	
Rectangular Barcode	Enabled	
Mirror Image	Decode	
Maximum Length	3116	
Minimum Length	1	
DM Twin Code	Read single DM only	
Character Encoding	Default Character Encoding	
Data Matrix ECI Output	Enabled	
<b>Chinese Sensible Code</b>		
Chinese Sensible Code	Disabled	
Maximum Length	7827	
Minimum Length	1	
Chinese Sensible Code ECI Output	Enabled	

## Appendix 2: AIM ID Table

Symbology	AIM ID	Remark
EAN-13	]E0	Standard EAN-13
	]E3	EAN-13 + 2/5-Digit Add-On Code
EAN-8	]E4	Standard EAN-8
	]E4...]E1...	EAN-8 + 2-Digit Add-On Code
	]E4...]E2...	EAN-8 + 5-Digit Add-On Code
UPC-E	]E0	Standard UPC-E
	]E3	UPC-E + 2/5-Digit Add-On Code
UPC-A	]E0	Standard UPC-A
	]E3	UPC-A + 2/5-Digit Add-On Code
Code 128	]C0	Standard Code 128
GS1-128 (UCC/EAN-128)	]C1	FNC1 is the character right after the start character
AIM-128	]C2	FNC1 is the 2nd character after the start character
ISBT-128	]C4	
Interleaved 2 of 5	]I0	No check digit verification
	]I1	Transmit check digit after verification
	]I3	Do not transmit check digit after verification
ITF-6	]I1	Transmit check digit
	]I3	Do not transmit check digit
ITF-14	]I1	Transmit check digit
	]I3	Do not transmit check digit
Industrial 2 of 5	]S0	Not specified
Standard 2 of 5	]R0	No check digit verification
	]R8	MOD10; do not transmit check digit
	]R9	MOD10; transmit check digit
Code 39	]A0	Transmit barcodes as is; Full ASCII disabled; no check digit verification
	]A1	MOD43; transmit check digit
	]A3	MOD43; do not transmit check digit
	]A4	Full ASCII enabled; no check digit verification
	]A5	Full ASCII enabled; transmit check digit
	]A7	Full ASCII enabled; do not transmit check digit
Codabar	]F0	Standard Codabar
	]F2	Transmit check digit after verification
	]F4	Do not transmit check digit after verification

Symbology	AIM ID	Remark
Code 93	]G0	Standard Code 93
Code 11	]H0	MOD11; transmit check digit
	]H1	MOD11/MOD11; transmit check digit
	]H3	Do not transmit check digit after verification
	]H9	No check digit verification
GS1-DataBar (RSS)	]e0	Standard GS1-DataBar
Plessey	]P0	Standard Plessey
MSI-Plessey	]M0	MOD10; transmit check digit
	]M1	MOD10; do not transmit check digit
	]M7	MOD10/ MOD11; do not transmit check digit
	]M8	MOD10/ MOD11; transmit check digit
	]M9	No check digit verification
Matrix 2 of 5	]X0	Specified by the manufacturer
	]X1	No check digit verification
	]X2	MOD10; transmit check digit
	]X3	MOD11; do not transmit check digit
ISBN	]X4	Standard ISBN
ISSN	]X5	Standard ISSN
PDF417	]L0	Comply with 1994 PDF417 specifications
Data Matrix	]d0	ECC000 - ECC140
	]d1	ECC200
	]d2	ECC200, FNC1 is the 1st or 5th character after the start character
	]d3	ECC200, FNC1 is the 2nd or 6th character after the start character
	]d4	ECC200, ECI included
	]d5	ECC200, FNC1 is the 1st or 5th character after the start character, ECI included
	]d6	ECC200, FNC1 is the 2nd or 6th character after the start character, ECI included
QR Code	]Q0	QR1
	]Q1	2005 version, ECI excluded
	]Q2	2005 version, ECI included
	]Q3	QR Code 2005, ECI excluded, FNC1 is the 1st character after the start character
	]Q4	QR Code 2005, ECI included, FNC1 is the 1st character after the start character
	]Q5	QR Code 2005, ECI excluded, FNC1 is the 2nd character after the start character
	]Q6	QR Code 2005, ECI included, FNC1 is the 2nd character after the start character
Chinese Sensible Code	]X0	

**Reference:** ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers).

---

## Appendix 3: Code ID Table

Symbology	Code ID
Code 128	j
GS1-128(UCC/EAN-128)	j
AIM-128	f
EAN-8	d
EAN-13	d
ISSN	n
ISBN	B
UPC-E	c
UPC-A	c
Interleaved 2 of 5	e
ITF-6	e
ITF-14	e
Matrix 2 of 5	v
Industrial 2 of 5	D
Standard 2 of 5	s
Code 39	b
Codabar	a
Code 93	i
Code 11	H
Plessey	p
MSI-Plessey	m
GS1 Databar	R
PDF417	r
QR Code	Q
Data Matrix	u
Chinese Sensible Code	h

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## Appendix 4: Symbology ID Number

Symbology	ID Number
Code 128	002
GS1-128 (UCC/EAN-128)	003
EAN-8	004
EAN-13	005
UPC-E	006
UPC-A	007
Interleaved 2 of 5	008
ITF-14	009
ITF-6	010
Matrix 2 of 5	011
Code 39	013
Codabar	015
Code 93	017
AIM 128	020
ISSN	023
ISBN	024
Industrial25	025
Standard25	026
Plessey	027
Code 11	028
MSI-Plessey	029
GS1 Databar (RSS)	031
PDF417	032
QR Code	033
Data Matrix	035
Chinese Sensible Code	039

---

## Appendix 5: ASCII Table

Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
0f	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)

---

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	( (Left / Opening Parenthesis)
29	41	) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

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Hex	Dec	Char
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[ (Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right / Closing Bracket)

---



---

Hex	Dec	Char
5e	94	^ (Caret / Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	a
62	98	b
63	99	c
64	100	d
65	101	e
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	l
6d	109	m
6e	110	n
6f	111	o
70	112	p
71	113	q
72	114	r
73	115	s
74	116	t
75	117	u
76	118	v
77	119	w
78	120	x
79	121	y
7a	122	z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

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## Appendix 6: Parameter Programming Examples

The following examples show you how to program parameters by scanning programming barcodes.

### a. Program the Decode Session Timeout

**Example: Set the decode session timeout to 1500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Decode Session Timeout** barcode. (See the “**Decode Session Timeout**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

### b. Program the Idle Timeout

**Example: Set the idle timeout to 500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Idle Timeout** barcode. (See the “**Auto Idle**” section in Chapter 3)
3. Scan the numeric barcodes “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

### c. Program the Image Stabilization Timeout

**Example: Set the image stabilization timeout to 500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Image Stabilization Timeout** barcode. (See the “**Image Stabilization Timeout**” section in Chapter 3)
3. Scan the numeric barcodes “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

## d. Program the Timeout between Decodes (Same Barcode)

**Example: Set the timeout between decodes (same barcode) to 1000ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes (Same Barcode)** barcode. (See the “**Timeout between Decodes (Same Barcode)**” section in Chapter 3)
3. Scan the numeric barcodes “1”, “0”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## e. Program the Threshold Value of Illumination Change

**Example: Set the threshold value of illumination change to 4**

1. Scan the **Enter Setup** barcode.
2. Scan the **Threshold Value of Illumination Change** barcode. (See the “**Sensitivity**” section in Chapter 3)
3. Scan the numeric barcode “4”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## f. Program the Timeout between Decodes

**Example: Set the timeout between decodes to 500ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes** barcode. (See the “**Timeout between Decodes**” section in Chapter 3)
3. Scan the numeric barcodes “5”, “0” and “0”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

## g. Program the Decoding Area

**Example: Set the decoding area to 20% top, 80% bottom, 20% left and 80% right.**

1. Scan the **Enter Setup** barcode.
2. Scan the **Specific Area Decoding** barcode. (See the “**Specific Area Decoding**” section in Chapter 4)
3. Scan the **Top of Decoding Area** barcode. (See the “**Specify Decoding Area**” section in Chapter 4)
4. Scan the numeric barcodes “2” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Bottom of Decoding Area** barcode.
7. Scan the numeric barcodes “8” and “0”.
8. Scan the **Save** barcode.
9. Scan the **Left of Decoding Area** barcode.
10. Scan the numeric barcodes “2” and “0”.
11. Scan the **Save** barcode.
12. Scan the **Right of Decoding Area** barcode.
13. Scan the numeric barcodes “8” and “0”.
14. Scan the **Save** barcode.
15. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## h. Program the Custom Prefix/Suffix

**Example: Set the custom prefix to “CODE”**

1. Check the hex values of “CODE” in the ASCII Table. (“CODE”: 43, 4F, 44, 45)
  2. Scan the **Enter Setup** barcode.
  3. Scan the **Set Custom Prefix** barcode. (See the “**Set Custom Prefix**” section in Chapter 6)
  4. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5”.
  5. Scan the **Save** barcode.
  6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

---

## i. Program the Terminating Character Suffix

**Example: Set the terminating character suffix to 0x0D**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Terminating Character Suffix** barcode. (See the “**Set Terminating Character Suffix**” section in Chapter 6)
3. Scan the numeric barcodes “0” and “D”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## j. Program the Code ID

**Example: Set the Code ID of PDF 417 to “p”**

1. Check the hex value of “p” in the ASCII Table. (“p”: 70)
2. Scan the **Enter Setup** barcode.
3. Scan the **Modify PDF417 Code ID** barcode. (See the “**Modify Code ID**” section in Chapter 6)
4. Scan the numeric barcodes “7” and “0”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## k. Program the NGR Message

**Example: Set the NGR message to “!ERR”**

1. Check the hex values of “!ERR” in the ASCII Table. (“!ERR”: 21, 45, 52, 52)
2. Scan the **Enter Setup** barcode.
3. Scan the **Edit NGR Message** barcode. (See the “**Edit NGR Message**” section in Chapter 5)
4. Scan the numeric barcodes “2”, “1”, “4”, “5”, “5”, “2”, “5” and “2”.
5. Scan the **Save** barcode.
6. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

## I. Program the Length Range (Maximum/Minimum Lengths) for a Symbology

**Note:** If minimum length is set to be greater than maximum length, the engine only decodes barcodes with either the minimum or maximum length. If you only want to read barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

**Example: Set the engine to decode Code 128 barcodes containing between 8 and 12 characters**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode. (See the “**Set Length Range for Code 128**” section in Chapter 7)
3. Scan the numeric barcode “8”.
4. Scan the **Save** barcode.
5. Scan the **Set the Maximum Length** barcode. (See the “**Set Length Range for Code 128**” section in Chapter 7)
6. Scan the numeric barcodes “1” and “2”.
7. Scan the **Save** barcode.
8. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## m. Program the Code Page

**Example: Set the code page to Windows 1251 (Cyrillic)**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Code Page** barcode. (See the “**Code Page**” section in Chapter 2)
3. Scan the numeric barcode “1”.
4. Scan the **Save** barcode.
5. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

---

## n. Program the Custom Inter-keystroke Delay

**Example: Set the inter-keystroke delay to 5ms**

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom Delay** barcode. (See the “**Inter-Keystroke Delay**” section in Chapter 2)
3. Scan the numeric barcodes “0” and “5”.
4. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## o. Program the engine to get proper output for Russian encoded with Windows 1251

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Code Page** barcode from the “**Code Page**” section in Chapter 2.
3. Scan the numeric barcode “1” from Appendix 6.
4. Scan the **Save** barcode from Appendix 7.
5. Scan the appropriate **Default Character Encoding** barcode according to the symbology your application needs from the “**Character Encoding**” section in Chapter 8.
6. Scan the **Mode 3** barcode from the “**Emulate ALT+Keypad**” section in Chapter 2.
7. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)

## p. Program the engine to get proper output for Russian encoded with UTF-8

1. Scan the **Enter Setup** barcode.
  2. Scan the **Set the Code Page** barcode from the “**Code Page**” section in Chapter 2.
  3. Scan the numeric barcode “1” from Appendix 6.
  4. Scan the **Save** barcode from Appendix 7.
  5. Scan the appropriate **UTF-8** barcode according to the symbology your application needs from the “**Character Encoding**” section in Chapter 8.
  6. Scan the **Mode 3** barcode from the “**Emulate ALT+Keypad**” section in Chapter 2.
  7. Scan the **Exit Setup** barcode. (If you still need to program other parameter/feature, skip this step.)
-

---

## Appendix 7: Digit Barcodes

0-9



0000000

**0**



0000050

**5**



0000010

**1**



0000060

**6**



0000020

**2**



0000070

**7**



0000030

**3**



0000080

**8**



0000040

**4**



0000090

**9**



---

**A-F**



**A**



**B**



**C**



**D**



**E**



**F**

---

## Appendix 8: Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the **Maximum Length** barcode and numeric barcodes “1”, “2” and “3”, you scan:

- ✧ **Delete the Last Digit:** The last digit “3” will be removed.
- ✧ **Delete All Digits:** All digits “123” will be removed.
- ✧ **Cancel:** The maximum length configuration will be cancelled. And the engine is still in the setup mode.



**Save**



**Delete the Last Digit**



**Delete All Digits**



**Cancel**

## Appendix 9: ASCII Function Key Mapping Table

ASCII Function	ASCII Value (HEX)	No Function Key Mapping	Function Key Mapping
NUL (Null char.)	00	Null	Ctrl+@
SOH (Start of Header)	01	Keypad Enter	Ctrl+A
STX (Start of Text)	02	Caps Lock	Ctrl+B
ETX (End of Text)	03	ALT	Ctrl+C
EOT (End of Transmission)	04	Null	Ctrl+D
ENQ (Enquiry)	05	CTRL	Ctrl+E
ACK (Acknowledgment)	06	Null	Ctrl+F
BEL (Bell)	07	Enter	Ctrl+G
BS (Backspace)	08	Left Arrow	Ctrl+H
HT (Horizontal Tab)	09	Horizontal Tab	Ctrl+I
LF (Line Feed)	0A	Down Arrow	Ctrl+J
VT (Vertical Tab)	0B	Vertical Tab	Ctrl+K
FF (Form Feed)	0C	Delete	Ctrl+L
CR (Carriage Return)	0D	Enter	Ctrl+M
SO (Shift Out)	0E	Insert	Ctrl+N
SI (Shift In)	0F	Esc	Ctrl+O
DLE (Data Link Escape)	10	F11	Ctrl+P
DC1 (XON) (Device Control 1)	11	Home	Ctrl+Q
DC2 (Device Control 2)	12	Print Screen	Ctrl+R
DC3 (XOFF) (Device Control 3)	13	Backspace	Ctrl+S
DC4 (Device Control 4)	14	tab+shift	Ctrl+T
NAK (Negative Acknowledgment)	15	F12	Ctrl+U
SYN (Synchronous Idle)	16	F1	Ctrl+V
ETB (End of Trans. Block)	17	F2	Ctrl+W
CAN (Cancel)	18	F3	Ctrl+X
EM (End of Medium)	19	F4	Ctrl+Y
SUB (Substitute)	1A	F5	Ctrl+Z
ESC (Escape)	1B	F6	See the following table
FS (File Separator)	1C	F7	
GS (Group Separator)	1D	F8	
RS (Request to Send)	1E	F9	
US (Unit Separator)	1F	F10	

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## ASCII Function Key Mapping Table (Continued)

The function key mappings of the last five characters in the previous table differ from one keyboard layout to another.

Country/ Keyboard Layout	Function Key Mapping				
	1B	1C	1D	1E	1F
United States	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-
Belgium	Ctrl+[	Ctrl+<	Ctrl+]	Ctrl+6	Ctrl+-
Scandinavia	Ctrl+8	Ctrl+<	Ctrl+9	Ctrl+6	Ctrl+-
France	Ctrl+^	Ctrl+8	Ctrl+\$	Ctrl+6	Ctrl+=
Germany		Ctrl+Ã	Ctrl++	Ctrl+6	Ctrl+-
Italy		Ctrl+\	Ctrl++	Ctrl+6	Ctrl+-
Switzerland		Ctrl+<	Ctrl+.	Ctrl+6	Ctrl+-
United Kingdom	Ctrl+[	Ctrl+Ø	Ctrl+]	Ctrl+6	Ctrl+-
Denmark	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-
Norway	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-
Spain	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-

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## Appendix 10: Code Pages List

Numeric Barcode Needed	Code Page
0	Windows 1252 (Latin I)
1	Windows 1251 (Cyrillic)



# Newland

SCANNING MADE SIMPLE

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Newland EMEA HQ  
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