OPERATION MANUAL

SM-5500 New Structure

EDITION 01

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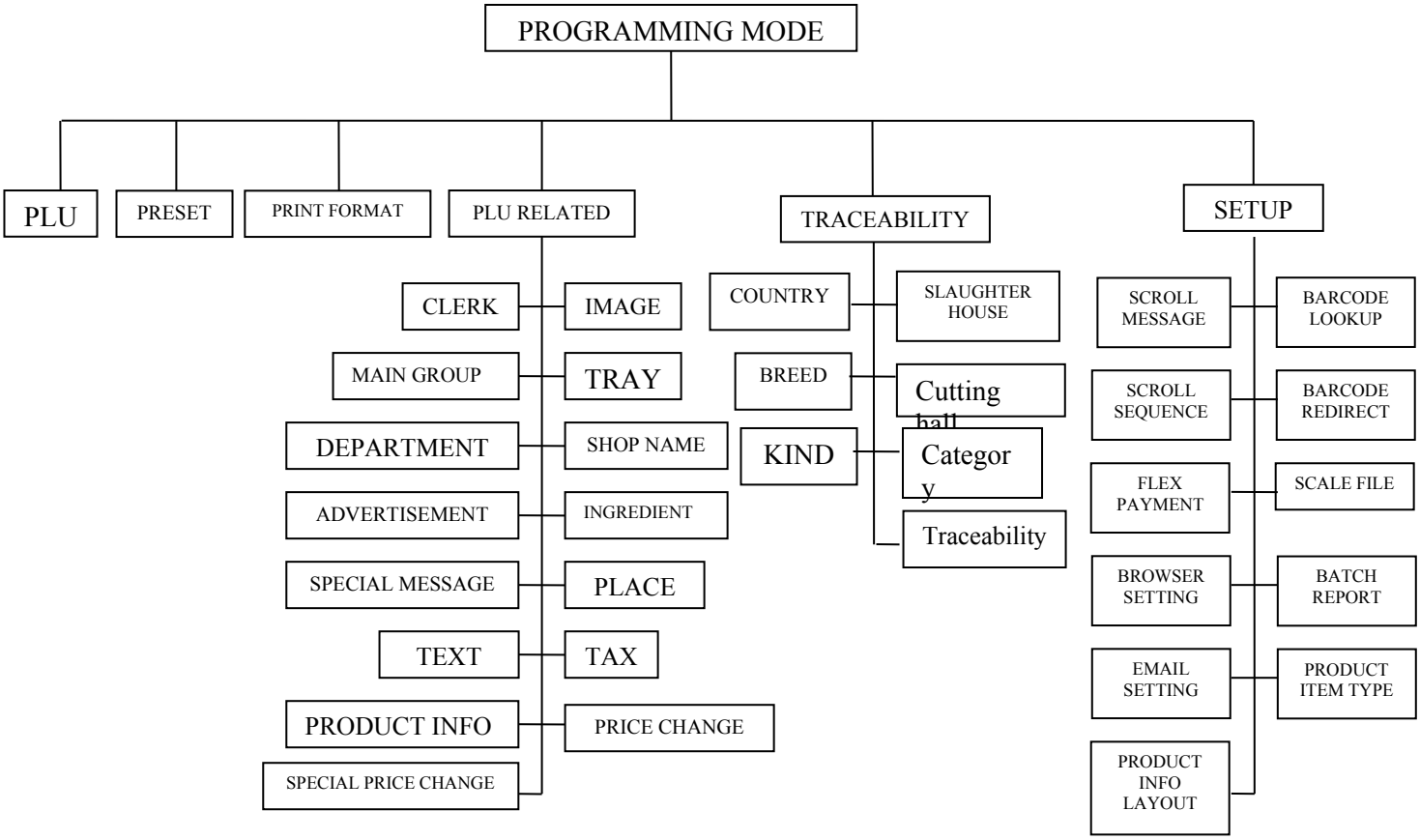
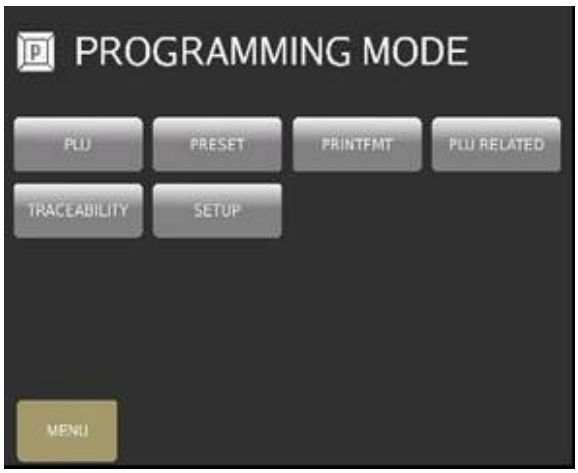
GENERAL INFORMATION

There are 33 files available for programming. All files are listed below.



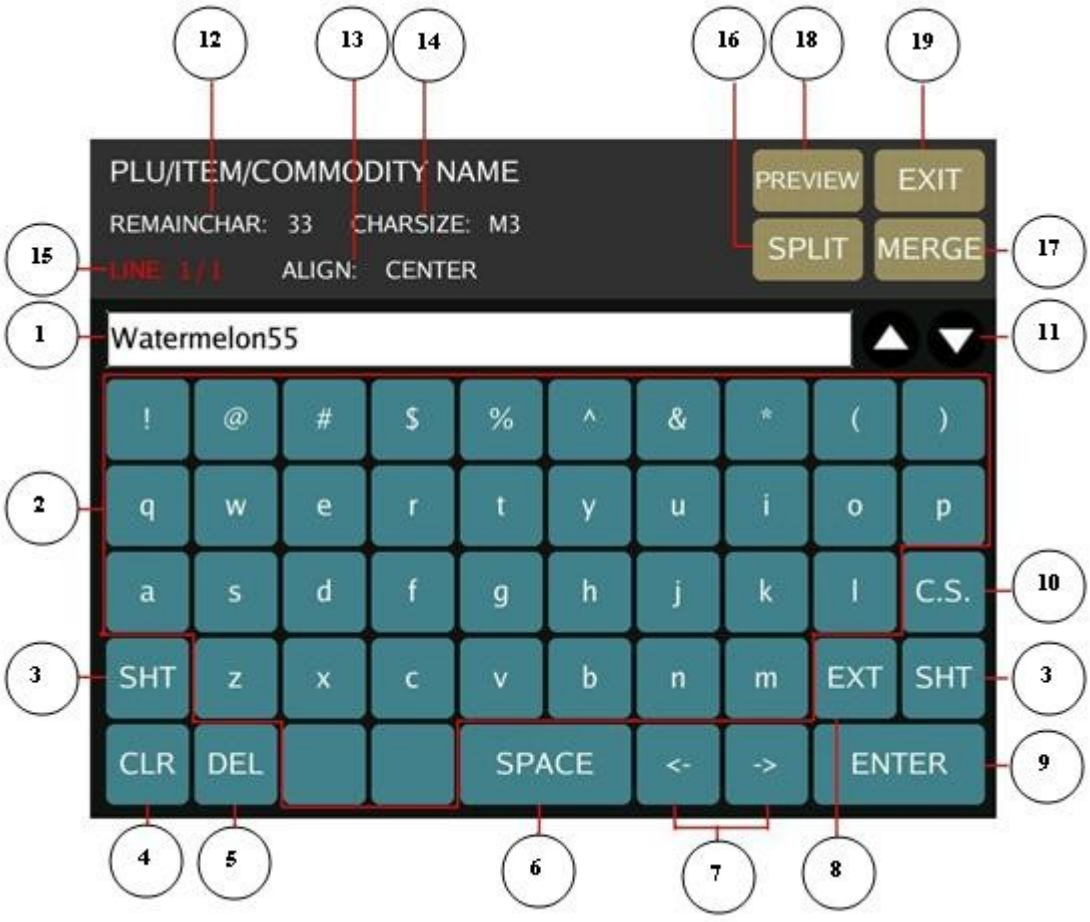
1. Entry to Programming Mode

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key to enter to Programming Mode.	
3. Touch the desired key to go to the desired Programming Mode. (**e.g.** PLU RELATED)	

2. Internal Keyboard Displays

The Internal keyboard displays are used for programming text. They can be found in the following places.

- Commodity Name in PLU programming
- 2nd Name in PLU programming
- Preset Name in PLU programming
- Ingredient in PLU programming
- Special Message in PLU programming
- Department file in program mode
- Main Group file in program mode
- Ingredient file in program mode
- Special Message file in program mode
- Text file in program mode
- Clerk file in program mode
- Shop Name file in program mode
- Production Place file in program mode
- Country Name file in program mode
- Slaughter House file in program mode
- Cutting Hall file in program mode



No.	Area /Function	USAGE
1.	Programming Display	Here you can see what you have programmed.
2.	Alphanumeric key	To enter text (alpha, numeric, symbol).
3.	Shift key	To change between characters. (Upper Case, Lower Case, Text Symbol Characters, numeric & other characters when applicable)
4.	Clear keys	To clear all programmed character at one touch.
5.	Delete keys	To delete programmed character one by one letter.
6.	Space key	To make a space in the text.
7.	Arrow Left & Right key	To go to the left or right side of programmed text. (And when use shift key, the Arrow key change to Alphanumeric key)
8.	Extent keys	To extent displayed character key. (And when use shift key, the Arrow key change to Alphanumeric key)
9.	Enter key	To save and exit.
10.	Character key	To change the character size.
11.	Arrow Up & Down keys	To go to the next or previous line.
12.	Remain Character	Shows the remaining number of character that can be entered.
13.	Align	Show where/how to put the name.
14.	Character Size	Shows the character size usage.
15	Line	Shows the line number you currently programming.
16.	Split	To split the text for next line
17	Merge	To Merge the text become same line
18	Preview	To view the text programmed for all line
19	Exit key	To exit from internal keyboard layout

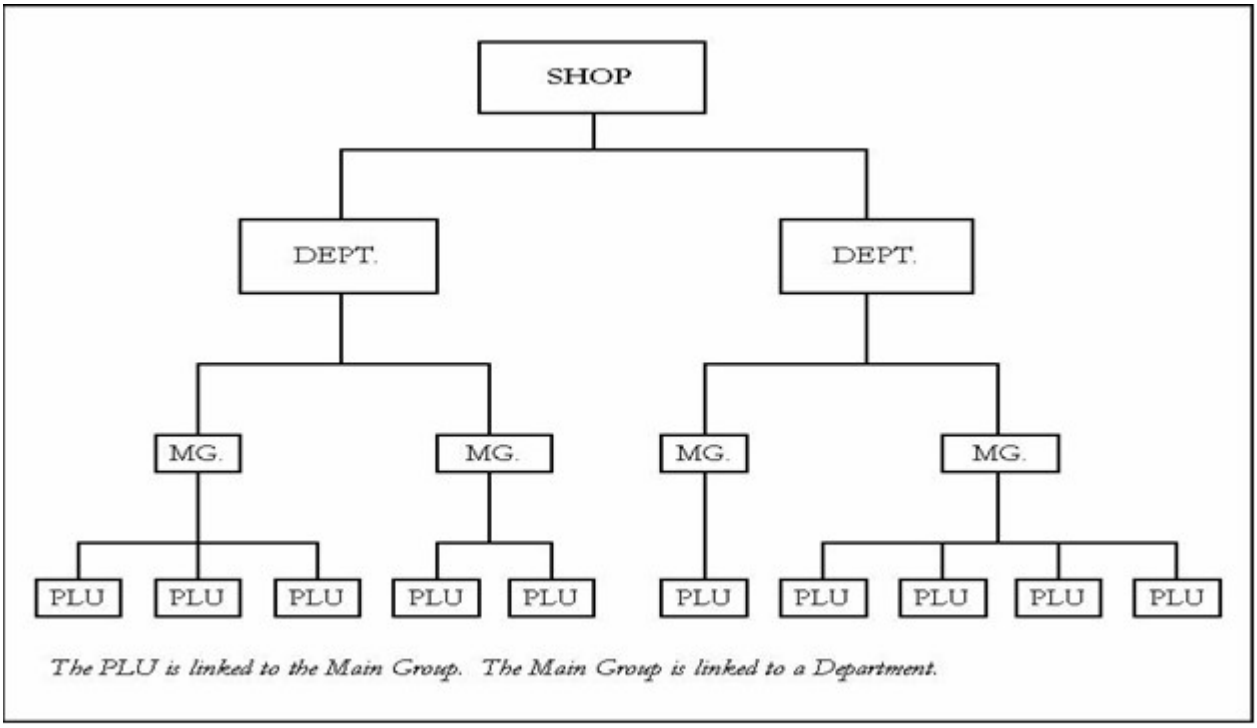
3. File Relationship between Department, Main Group and PLU

DEPARTMENT, MAIN GROUP and PLU are linked as shown below. By linking the files, reports will become more comprehensible and make after-sales operation more convenient.

Department File
DEPARTMENT file is the largest category, including items such as MEAT, FISH, VEGETABLES, DELICATESSEN, etc.

Main Group File
MAIN GROUP file is the middle category including items such as BEEF, PORK, CHICKEN, etc.
You can link a Main Group to a Department in the Main Group file. Tax number can be assigned to a Main Group. The assigned Tax number will apply for all PLU assigned to the Main Group.

PLU File
PLU file is the smallest category including items such as BEEF SLICE, BEEF SHOULDER, and BEEF SIRLOIN. You can link the PLU to a Main Group in the PLU-file.



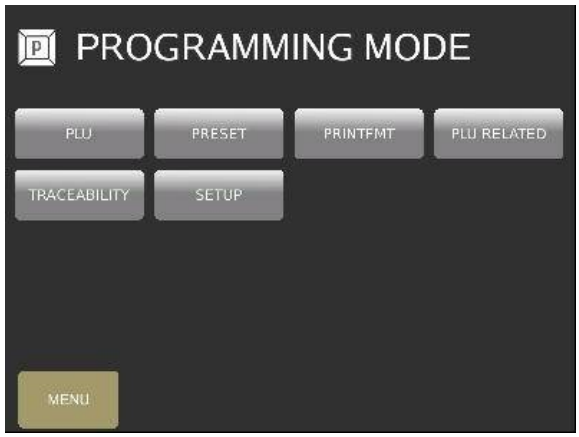
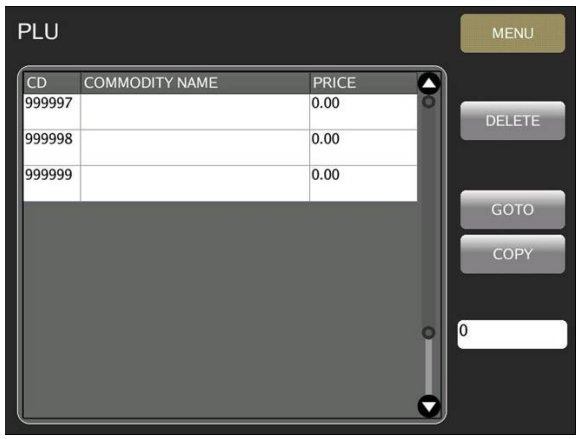
PLU PROGRAMMING FILES

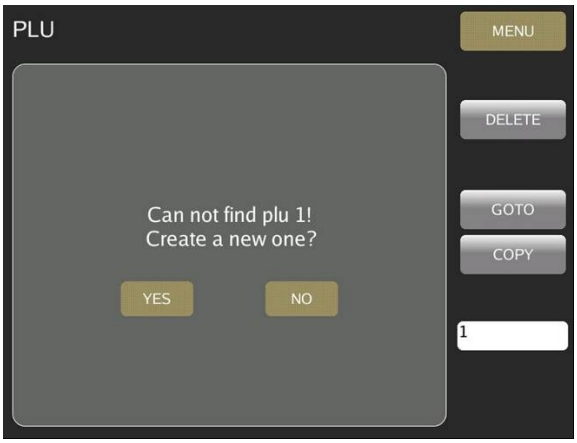
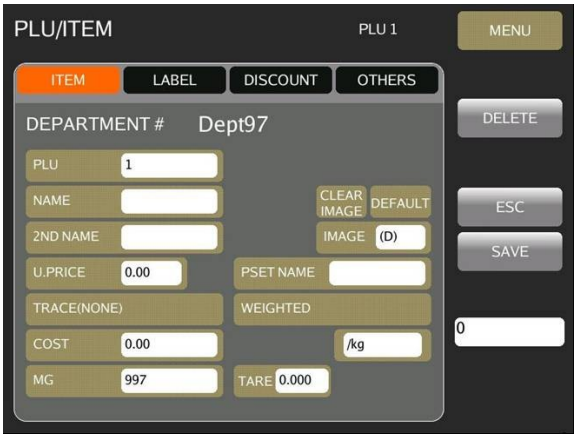
1. General Notes

The following items can be programmed in PLU PROGRAMMING Mode. The format chosen for the PLU will decide what items can be programmed in the PLU file. The items which print areas are not set on the selected format cannot be programmed.

1. **PLU**
2. **Name**
3. **2nd Name**
4. **Unit Price / Price**
5. **Price Base**
6. **Link Traceability**
7. **Cost**
8. **Link Main Group**
9. **Image**
10. **Preset Key Name**
11. **Weighed/Non-Weighed**
12. **Tare / Tray / Quantity**
13. **Barcode Type**
14. **Barcode Format**
15. **Barcode Flag**
16. **Item Code**
17. **User Programmable Right Side Data**
18. **Label Format**
19. **Ingredient**
20. **Link Ingredient**
21. **Special Message**
22. **Link Special Message**
23. **Use by Date**
24. **Sell by Date**
25. **Sell by Time**
26. **Pack by Date**
27. **Pack by Time**
28. **Multilevel Special Sales Discount**
29. **Colli Discount**
30. **Multilevel Spc Sales**
31. **Discount View**
32. **Colli Contents**
33. **Special Sales**
34. **Level 1 – 4**
35. **Type of Discount**
36. **Type of Markdown**
37. **1st Limit for Discount**
38. **Discount within 1st Limit**
39. **2nd Limit for Discount**
40. **Discount within 2nd Limit**
41. **Discount Day(s) of Week**
42. **Start Time**
43. **Start Date**
44. **End Time**
45. **End Date**
46. **1st Breakpoint**
47. **Point Given**
48. **Weight/Pcs**
49. **Discount Value**
50. **Target Wt/Pcs**
51. **Stepping**
52. **Image Printing on Label**
53. **Reference PLU**
54. **Couple PLU**
55. **2nd. Price**
56. **Price Override**
57. **Tax**
58. **Storage Temp. 1 & 2**
59. **Multi Barcode**

2. Entry to PLU Programming

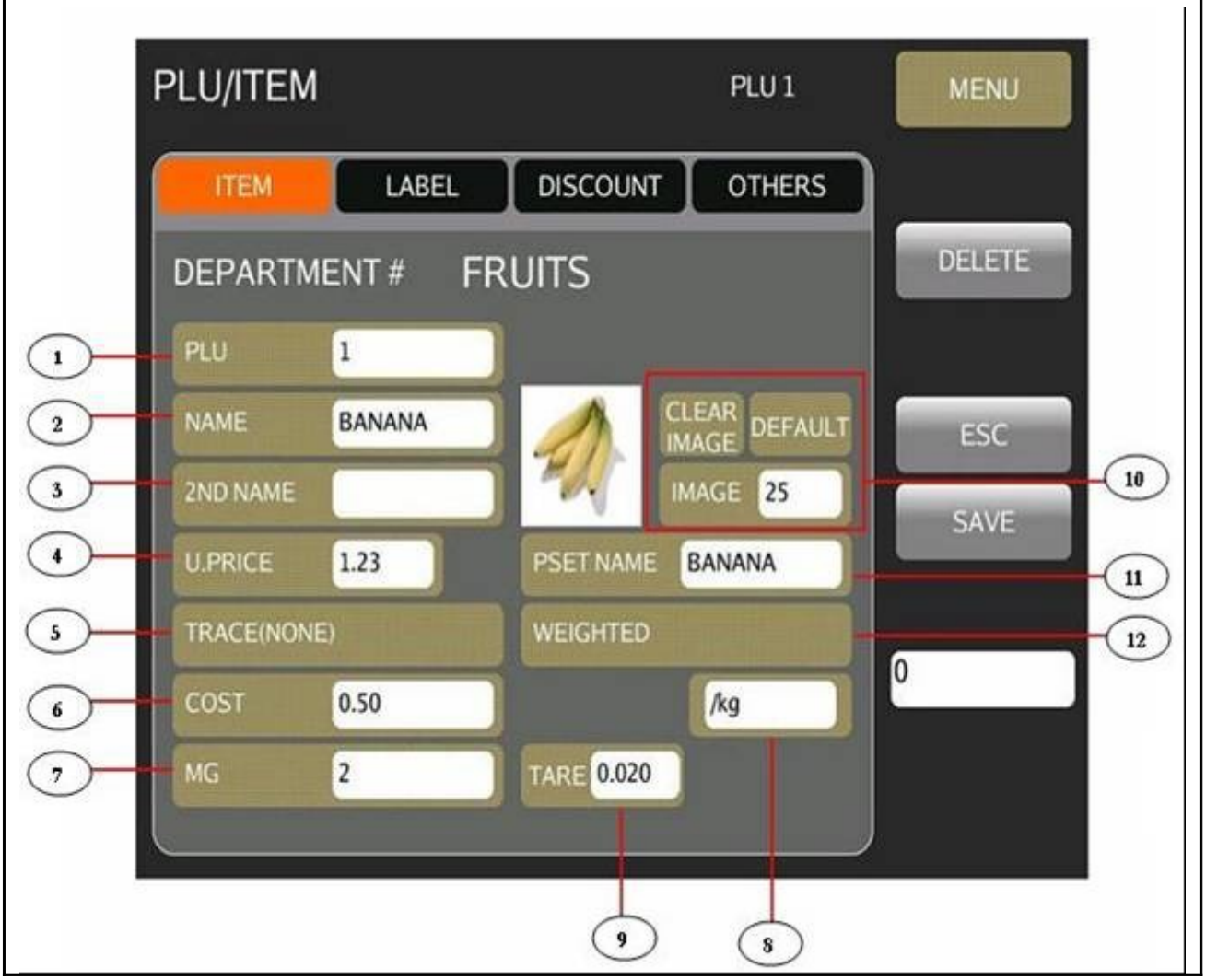
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	
3. Touch **[PLU]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed PLU File will be listed in PLU PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing PLU Files using the scroll bar and to select file for modification	

OPERATION	DISPLAY
4. Enter PLU number. (**e.g.** 1) Press **[PLU]** key at keypad. **Note:** This message will appear only if the PLU is not created before.	
5. To create a new PLU, touch **[YES]** key. (Procedure to program the PLU, refer to Program PLU File) **Note:** Touch **[NO]** key to abort.	

3. Program PLU File

There are 5 screens in the PLU file that each has a number of programmable data.

PLU PROGRAMMING 1/4



1) PLU

This key will show the PLU number and it can't be change.

2) Name Entry (Commodity Name)

Maximum 4 lines can be programmed for Commodity Name and number of lines or maximum of characters entry is depends on the Character Size entry or size of the print area. If selected label format without print area for Commodity Name, maximum 1 line of 46 letters can be entered for printing in receipt.

1) Touch **[NAME]** key.
2) Enter Commodity Name using the internal keyboard screens.

3) **2nd Name Entry (Commodity Name)**

2nd Name is use for Search Function only.

a. Touch **[2ND NAME]** key.

b. Enter 2nd Name using the internal keyboard screens.

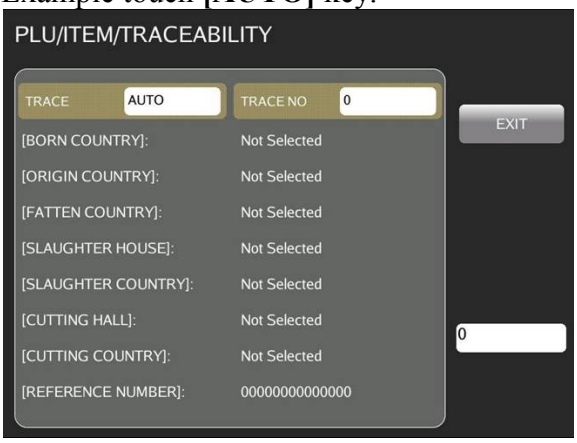
4) Unit Price / Price Entry

a. Touch **[PRICE]** key.
b. Enter Price value by keypad.

5) **Traceability Entry**

The PLU will be linked to the programmed Traceability type.

a. Touch **[TRACE]** key.
b. Will open up another page.
c. Touch desired key. (None, Auto or Manual)
d. Example touch **[AUTO]** key.



e. Touch desired key.

Note: All programmed Traceability will be listed.

6) Cost Entry

Cost is the buying price by store so the Cost value must be equal or less than the Unit Price.

a. Touch **[COST]** key.
b. Enter Cost Price value by keypad.

7) Link Main Group Number Entry

The PLU will be linked to the programmed Main Group number. If PLU is not linked to a Main Group, then PLU will be assigned to Main Group number 997 by default.

a. Touch **[MG]** key.
b. Touch desired Main Group key.

Note: All programmed Main Groups will be listed.

Note: Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.

8) Price Base Entry

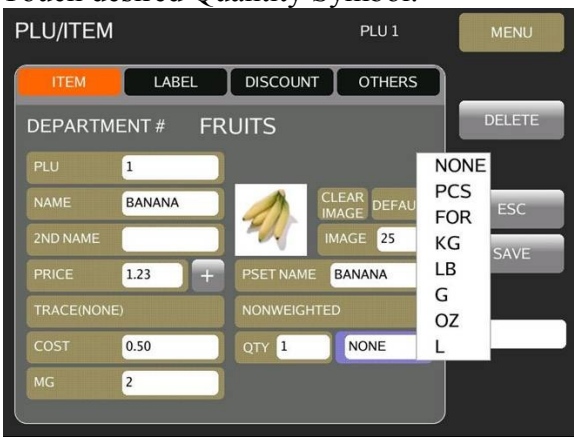
This is the Price Base selection.

a. When select as **WEIGHTED**, touch **[/kg]** key. This key will toggle within /kg and /100g. but for US country always using **[/lb]**

Note: To enable this function, **SPEC142C006 "Selection of Switching of Price Base" (in W&M/PRICE Spec)** must be set to **100g/1kg** in advance.

b. When select as **NONWEIGHTED**, touch **[NONE]** key.

c. Touch desired Quantity Symbol.



9) Tare / Tray / Quantity Entry

i) For Weighing Item, the key displayed as Tare Entry key or Tray File selection key, toggled depend on the **SPEC141D056 "Tare from Tray File"**

- Tare key is used to enter tare value in PLU and unit is in 'g'.

a. When select as **WEIGHTED**, touch **[TARE]** key.

b. Enter Tare value by keypad.

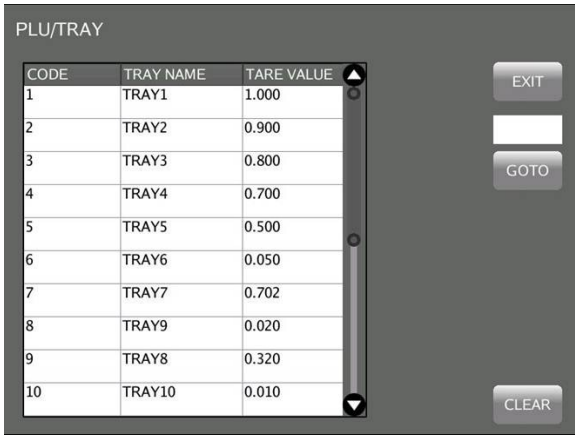
Note: maximum PLU Tare value is depends on **SPEC142B001 "Tare Limit" (in W&M/TARE Spec)**

- Tray File selection key is used to select Tray (tare) file, which must be programmed in Tray File Programming in advance

Note: To use Tray function **SPEC141D056 "Tare from Tray File"** in User/Operation Spec must be set to **"Yes"**

a. When select as **WEIGHTED**, touch **[TRAY]** key.

b. Select desired tray file from the list.



ii) For Non-Weighing Item, the key will be Quantity Entry key and is used to enter the quantity value in PLU for those items printed on Item Label at Prepack Mode.

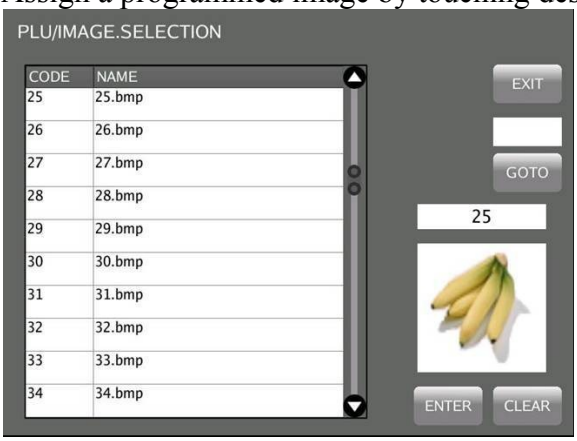
Note: maximum PLU Tare value is depends on **SPEC142B001 "Tare Limit" (in W&M/TARE Spec)**

a. When select as **NONWEIGHTED**, touch **[QTY]** key.
b. Enter Quantity value by keypad.

10) Image Entry

This is the Image selection to be seen on the Registration Preset Key assigned.

a. Touch **[IMAGE]** key of the Image area.
b. Assign a programmed image by touching desired key.



Note 1: All programmed Image will be listed. And also can select from other group.
Note 2: [EXIT] button if cancel the image selection process without save.
Note 3: [GO TO] for search the image
Note 4: If do not want image touch [**CLEAR**] key.
Note 5: Touch **[ARROW DOWN]** or **[ARROW UP]** for more image selection.
Note 6: [ENTER] save the image

c. Touch **[CLEAR IMAGE]** to clear the image that you had selected
d. Touch **[DEFAULT]** to select default image that had programmed

11) Preset Key Name Entry

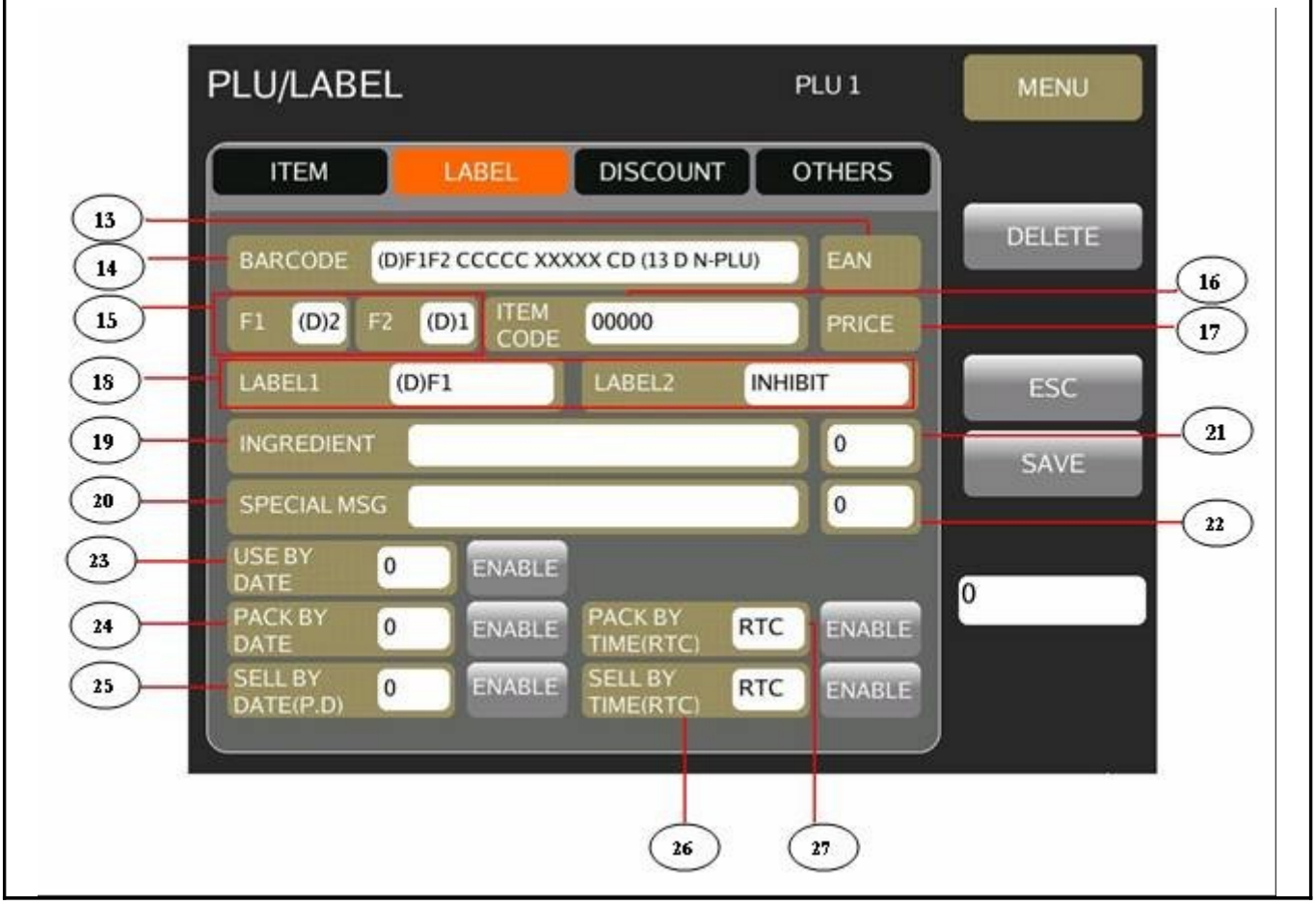
The Preset Key Name data will show on preset key assignment for the PLU on Registration Mode. If not programmed, the Commodity Name will show on the Preset Key of Registration Mode or Function Key. Maximum one line of 32 characters can be programmed for each Preset Key Name Data.

a. Touch **[PSET NAME]** key.
b. Enter Preset Key Name using the internal keyboard screens.

12) Weighted / Non-Weighted Entry

Touch **[WEIGHTED/NON-WEIGHTED]** key to select the PLU to be in Weight Item or Non-Weight Item.

PLU PROGRAMMING 2/4



13) Barcode Type Selection

Has three type of selection EAN, EAN + and ITF type.

a. Touch **[EAN], [EAN+]** or **[ITF]** key to change between barcode types. The key Display as 'EAN' or 'ITF' depend on **Spec 141A012 "Selection of Default Barcode Type" (in User/Item Barcode Spec)**

14) Barcode Format Entry

Selection of Barcode Format type, 'EAN FORMAT' and 'ITF FORMAT', if ITF format been selected, the programming of **EAN 5 DIGIT ADD-ON** format will not shows on the screen.

a. Touch **[BARCODE FORMAT]** key.

b. Touch the desired Barcode Format key.

Note: All Barcode Format Type will be listed.

Refer to Barcode List

Note 1: Default Item Barcode type can be set on **SPEC141A000 "Selection of Item Barcode" (in User/Item Barcode Spec)**

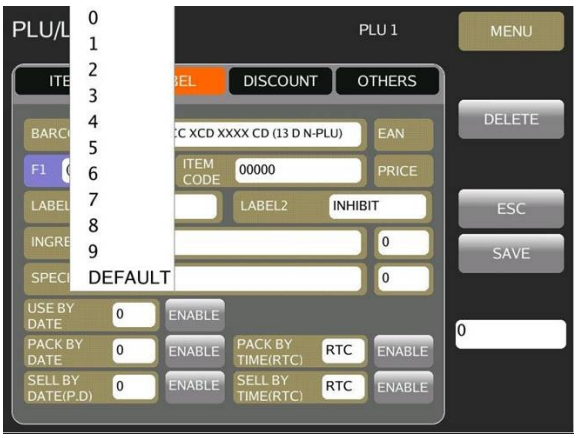
Note 2: Print **Right Side Data** of the Item Barcode can be select on **SPEC141A001 "Right Side Data of Item Barcode" (in User/Item Barcode Spec)**. The following selections are available.

- Quantity
- Price (Before Tax / After Tax can be selected)
- Weight
- User Programmable
- Original Price

15) Barcode Flag Entry

The default flag data can be set on **SPEC: Data of F1 & F2 (in User/Item Barcode Spec)** and the Flag data consists of one or two digits, which depends on the selected Barcode type.

a. Touch **[F1]** or **[F2]** key twice to enter Barcode Flag selection.
b. Touch **[M]** selection for Manual Entry.
c. Enter Barcode Flag value by keypad.



16) Item Code Entry

Number of digit of Item Code is depends on the Barcode Type selected.

a. Touch **[ITEM CODE]** key.
b. Enter the Item Code value by keypad.

17) User Programmable Right Side Data selection

Select type of data to print on right side data (**Example**: F1F2 CCCCCC XCD **XXXX** CD, the bold 'X's) of Item Barcode.

Note: SPEC 141A001"Right Side Data of item Barcode" in User Spec Setting must set to **"USER PROGRAMMABLE"** to enable this selection

Note: If select Price for **SPEC 141A001"Right Side Data of item Barcode", price data depend on SPEC 141A002"Right Side Price Data of item Barcode"** in User Spec Setting.

a. Touch **[PRICE]** key to toggle between Price, Weight, Org Price and Quantity.

18) Label Format Entry

Select label format type for label printing. The item label format 2 for item label can also be selected.

Note: Default **Item Label Format** can be set at the **SPEC: Default Item Label Format** in **Printing Spec** of USER SETUP. (Only Free Format label types are available for 2nd Format)

a. Touch **[LABEL FORMAT]** key.

b. Touch desired Format key.

Note: All Label Format Type will be listed.

Refer to Label Format List

19) Ingredient Entry

Ingredient by PLU is the ingredient data programmed in a PLU, and only applied for the PLU. Maximum 15 lines can be programmed for Ingredient data and number of lines or maximum of characters entry is depends on the Character Size entry or size of the print area. Individual Ingredient only can be entered when free format (F1-F99) with ingredient print area is selected for the PLU.

a. Touch **[INGREDIENT]** key.

b. Enter Ingredient using the internal keyboard screens.

20) Special Message Entry

Special Message by PLU is the special message data programmed in a PLU, and only applied for the PLU. Maximum 8 lines can be programmed for Special Message and number of lines or maximum of characters entry is depends on the Character Size entry or size of the print area. Individual Special Message data only can be entered when free format (F1-F99) with special message print area is selected for the PLU.

a. Touch **[SPECIAL MSG]** key

b. Enter Special Message using the internal keyboard screens.

21) Ingredient Selection
Select Ingredient selection that had programmed in Ingredient Programming

22) Special Message Selection
Select Special Message selection that had programmed in Special Message Programming

23) Use by Date Entry
Maximum value 999 can be entered and Used by Date will not printed on Label, if selected Label Format without print area for Used by Date.
a. Touch **[DISABLE]** key to change to **[ENABLE]**
b. Enter the Use by Date value by keypad.

24) Sell by Date Entry
Maximum value 999 can be entered and the sources of Sell by Date can be either **From Current Date** or **From Packed Date**.
a. Touch **[DISABLE]** key to change to **[ENABLE]**
b. Enter the Sell by Date value by keypad.
c. Touch the **[SELL BY DATE]** key will toggle within **(C.D)-**Current Date and **(P.D)-**Packed Date.

25) Sell by Time Entry
Sell by Time is default to RTC (Real Time Clock). It also can be set manually by touching the **[MANUAL/RTC]** key once the selection is enabling. Sell by Time will not be printed on Label, if selected Label Format without print area for Sell by Time.
a. Touch **[DISABLE]** key to change to **[ENABLE]**
b. Touch **[MANUAL/RTC]** key to change to manual time entry.
c. Enter the Sell by Time value by keypad in 24hour format.

26) Pack by Date Entry
Maximum value 999 can be entered.
a. Touch **[DISABLE]** key to change to **[ENABLE]**
b. Enter the Pack by Date value by keypad.

27) Pack by Time Entry
Pack by Time is default to RTC (Real Time Clock). It also can be set manually by touching the **[MANUAL/RTC]** key once the selection is enabling. Pack by Time will not be printed on Label, if selected Label Format without print area for Pack by Time.
a. Touch **[DISABLE]** key to change to **[ENABLE]**
b. Touch **[MANUAL/RTC]** key to change to manual time entry.
c. Enter the Pack by Time value by keypad in 24hour format.

PLU PROGRAMMING 3/4

28) Type of Discount Entry

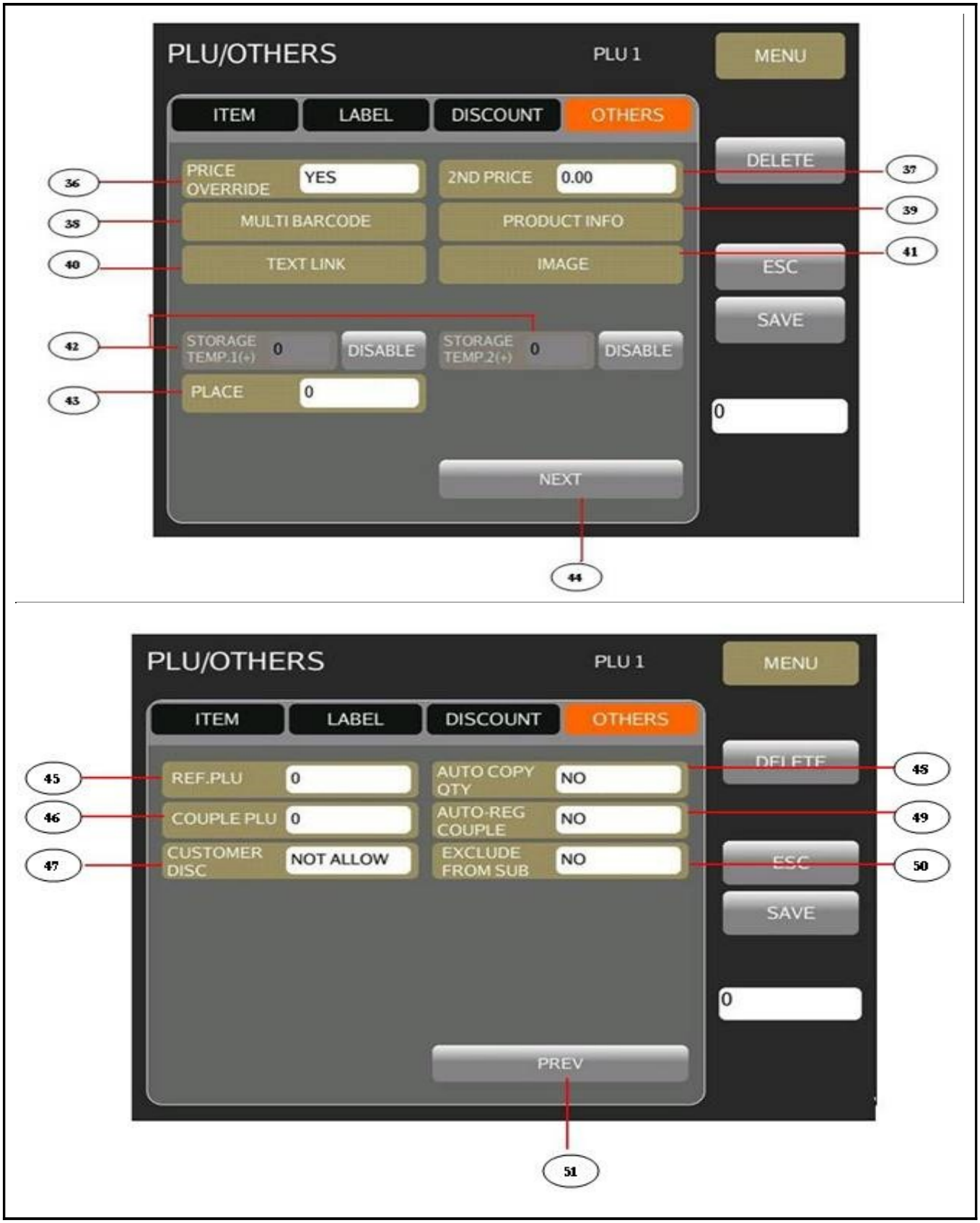
a. Touch **[TYPE OF DISCOUNT]** key.

b. Touch the desired Type of Discount function.

Note: All Type of Discount will be listed.

No.	Discount Type	Description
29)	No Discount	Normal procedure without any discount at all.
30)	Free Item	Non charged item
31)	Unit Pr. Disc	(Unit price – discount) x Weight/Pcs = item total price, discount done when it reach the Weight/Pcs limit
32)	Unit Pr. %Disc	(Unit price – %discount) x Weight/PCs = item total price, discount done when it reach the Weight/PCs limit
33)	Price Disc	Total price – discount = new item total price, discount done when it reach the Weight/Pcs limit
34)	Price. %Disc	Total price – %discount = new item total price, discount done when it reach the Weight/Pcs limit
35)	Fixed Pr. Disc	Fixed Item Total Price for any number of weight/Pcs

PLU PROGRAMMING 4/4



36) Price Override

Even if **Spec 141D001 "Unit Price Override" (in User/Operation Spec)** set to **"Allow"**, Price Override depend on PLU Price override setting.

a. Touch **[PRICE OVERRIDE]** key to select 'YES' or 'NO'.

37) 2nd Price Entry

2nd price used for temporary change the price (press half function key to change to 2nd price).

a. Touch **[2nd PRICE]** key.
b. Enter the 2nd Price by using keypad.

38) Multi Barcode

Multi Barcode is a barcode used for Traceability function, to use the barcode, must create print area in Free Format programming.

a. Touch **[MULTI BARCODE]** key.

b. Touch **[M.BARCODE 1]** or **[M.BARCODE 2]** or **[TOTAL M.BARCODE 1]** or **[TOTAL M.BARCODE 2]** and enter value by touch the button selection on screen.

c. Packaging indicator only can add from 1 to 9.

39) Product Info

Product Info used for selecting format of printing product information on receipt.

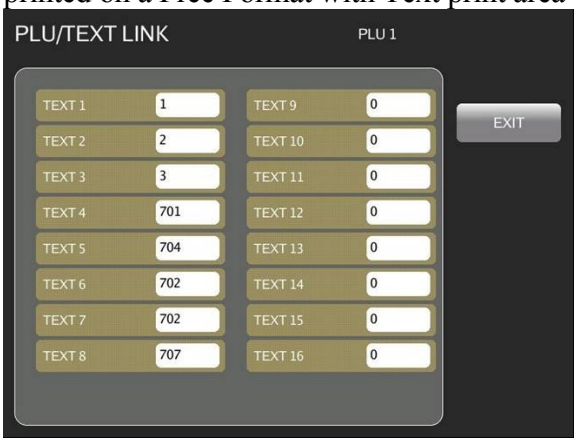
Note: This function Required to program in Product Info Programming in advance, please refer to Product Info Programming.

a. Touch **[PRODUCT INFO]** key,
b. Touch desired Product Info format to select. To clear touch [**CLEAR**] key.

Note: Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.
Note: Touch **[CLEAR]** key to clear.
Note: Touch **[GO TO]** to search Product info programming

40) Text Link

Text is used for printing the fixed data on label such as 'Unit Price', 'Packed Date' etc and can printed on a Free Format with Text print area



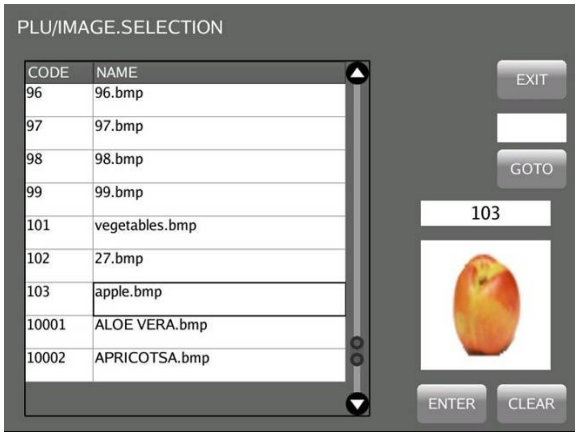
Note: Touch text area to select text that had programmed in text programming

41) IMAGE

Image Printing on Label Entry

Image can be printed on a Free Format with the image print area. Maximum 5 images can be printed on one label. Image Number can be selected from Master Image's data programmed in advance.

a. Touch **[IMAGE]** key.
b. Touch desired Image and touch [**ENTER**] key to select. To Clear Touch [**CLEAR**] key.
c. Enter Group Number by keypad and Press PLU key to select image from other group.



Note 1: To Program Image for selection, check Image Programming
Note 2: Touch **[ARROW DOWN]** key to go to the next page to program Image 6 to 10

42) Storage Temp 1 & 2

Storage Temperature, where the item storing environment data

a. Touch **[STORAGE TEMP.1 (+)]** or **[STORAGE TEMP.2 (+)]** key.
b. Enter the Storage Temperature value by using keypad.
   Note: after touched the (+) will change to (-) and reversed.

43) Place

This key is used to select the desirable Place data to be printed on item label.

a. Touch **[PLACE]** function key to enter Place list screen.

b. Enter any of the place indicators from 1 to 99 or key in the place number by ten key.

44) Next

Touch **[NEXT]** key to go next page other selection

45) Ref.PLU

When set **[YES]** It will allow to call Ref PLU in Registration Mode when Reference PLU key assign in Preset key

46) Couple PLU

This function used to call Other PLU when do transaction using Receipt Printing. For Example In Registration Mode Call PLU #2 with couple PLU #10, It will appear PLU#2, add to clerk it will auto show PLU#10

Note: For Couple PLU it should non weight item type

47) Customer Disc

Customer discount used to set allow or disallow use of Customer Discount for the PLU
Touch [**CUSTOMER DISC]** key to toggle **"ALLOW"** or **"NOT ALLOW"**

48) Auto Copy QTY

To automatically copy the qty for Couple PLU when call PLU

Note: Should Set YES for Couple PLU in PLU programming
For Couple PLU it should non weight item type

49) Auto Reg Couple

To automatically register / call-up Couple PLU when call PLU with couple PLU
Touch [AUTO-REG COUPLE] key to toggle "YES" or "NO"

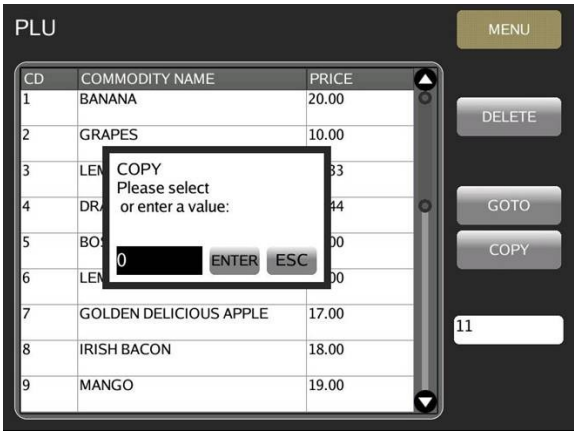
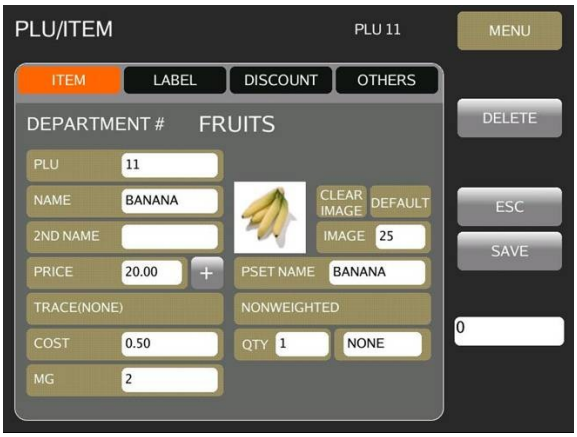
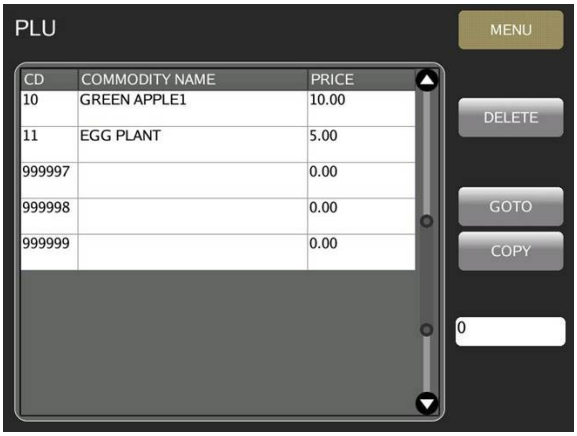
50) Exclude From SUB

51) Previous

Touch **[PREVIOUS]** key to back to previous page

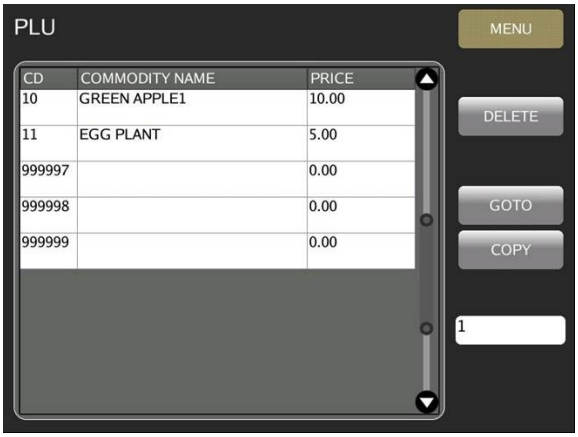
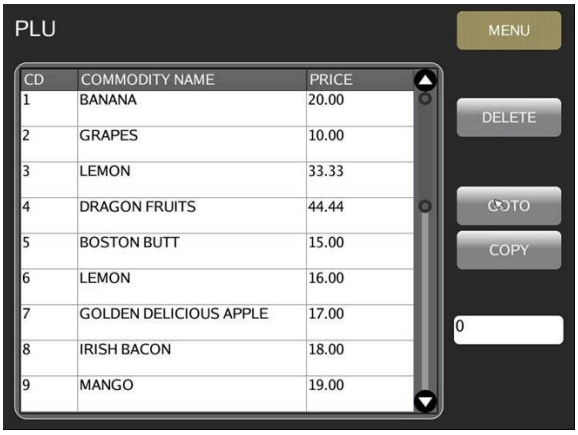
4. Copy a PLU File

The programmed PLU data can be easily copied into a new PLU. The function is very useful to save time or avoid mistake for the similar PLU data programming, especially in case of long description of Ingredients.

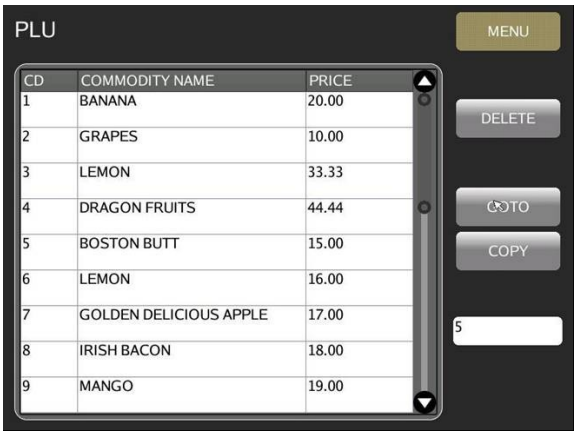
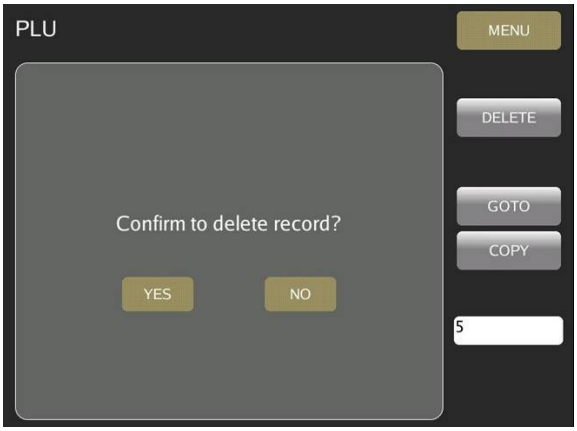
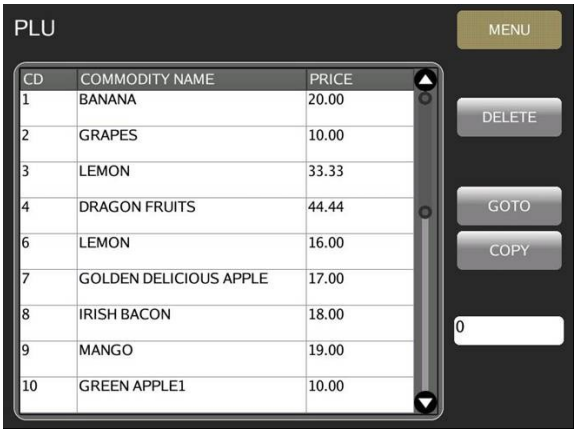
OPERATION	DISPLAY
1. In PLU Programming Mode, enter a new PLU number. (**e.g.** 11) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired PLU data to copy from. (**e.g.** PLU 1 - BANANA) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

5. Go To Files

PLU programming provide a fast way to search a PLU within the PLU display, this function is useful as a user can direct go to desired searched PLU without need to browse screen by screen.

OPERATION	DISPLAY
1. In PLU Programming Mode, Enter the PLU number to be search. (**e.g.**1)	
2. Touch the **[GO TO]** key. **Note:** The searched PLU number will be on the top listing	

6. Delete a Programmed PLU File

OPERATION	DISPLAY
1. In PLU Programming Mode, enter the PLU Number to be deleted. (**e.g.** PLU 5) **Note:** Also can browse and touch the PLU name (without entering the PLU)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the PLU Data is by entering PLU File and touches the DELETE key.

7. Barcode List

7.1 EAN Barcode Format

Barcode Type	Barcode Type
F1F2 CCCCC XCD XXXX CD	NON BARCODE
F2 CCCCCC XCD XXXX CD	F1X2 CCCCC XCD XXXX CD
F1F2 CCCCC 0 XXXX CD	F1X2 CCCCCC XXXX CD
F1F2 CCCCCC XXXX CD	F1F2 CCCC XCD XXXXX CD
F1F2 CCCCC XXXXX CD	F2 CCCCC XCD XXXXX CD
F2 CCCCCC XXXXX CD	F1F2 CCC XXXXXXX CD
F2 CCCCC XXXXXX CD	F1F2 CC XXXXXXXX CD
F1F2 CCCCCCCCCC CD	CCC WWWW PPPPP CD
F1F2 CCCC XXXXXX CD	NON BARCODE
F1F2 CCCCC CD	F1F2 CCCCC PCD XXXX CD
F2 CC XXXX CD	

F: Flag data
C: Item Code number
X: Price or Quantity or Weight or Not Used (selected in USER SETUP)
CD: Check digit

7.2 ITF Barcode Format

Barcode Type	Barcode Type
FF CCCCC XXXX WWWW CD	NON BARCODE
F2 CCCCCC XXXX WWWW CD	FX CCCCC XXXX WWWW CD
0FF CCCCC 0 XXXX WWWW CD	0FX CCCCCC XXXX WWWW CD
0FF CCCCCC XXXX WWWW CD	0FF CCCC XXXXX WWWWW CD
FF CCCCC XXXXX WWWWW CD	0F CCCCC XXXXX WWWWW CD
F CCCCCC XXXXX WWWWW CD	FF CCC XXXXXXX WWWWWWW CD
0F CCCCC XXXXXX WWWWWW CD	0FF CC XXXXXXXX WWWWWWWW CD
0FF CCCCCCCCCC CD	0CCC WWWW PPPPP CD
0FF CCCC XXXXXX WWWWWW CD	CCCCCCC XXXXXXX
FF CCCCC CD	FF CCCCC XXXX WWWW CD
F CC XXXX WWWW CD	

W's – will be Weight for Weigh Item or Quantity for Non-Weigh Item
X's – can be Quantity, Price, Weight or User Programmable depending on spec setting.
If spec is set to User Programmable, the last byte of EAN Data (7th byte) determines.
X's definitions as follow:
P's – will be Price for Weigh Item or Non-Weigh Item

LAST BYTE OF EAN DATA	X's
?0(HEX)	PRICE
?1(HEX)	WEIGHT
?2(HEX)	QUANTITY
?3(HEX)	ORIGINAL PRICE

8. Label Format List

The table shown below is Standard Label Format List.

Note: F1 to F99 are available only when free format is programmed and operator sets the size.

For Standard	Label Size (mm)	Label Format 1	Label Format 2
Default	Label size set in the specification setting	✓	✗
T1	60 x 26	✓	✗
T2	60 x 29	✓	✗
T3	60 x 32	✓	✗
T4	60 x 37	✓	✗
T5	60 x 40	✓	✗
T6	60 x 43	✓	✗
T7	60 x 45	✓	✗
T8	60 x 51	✓	✗
T9	60 x 34	✓	✗
T10	60 x 37	✓	✗
T11	60 x 40	✓	✗
T12	60 x 45	✓	✗
S	60 x 57	✓	✗
A	60 x 26	✓	✗
B	60 x 43	✓	✗
C	60 x 43	✓	✗
F1	--	✓	✓
F2	--	✓	✓
F3	--	✓	✓
F4	--	✓	✓
F5	--	✓	✓
F6	--	✓	✓
F7	--	✓	✓
F8	--	✓	✓
F9 ~ F99	--	✓	✓

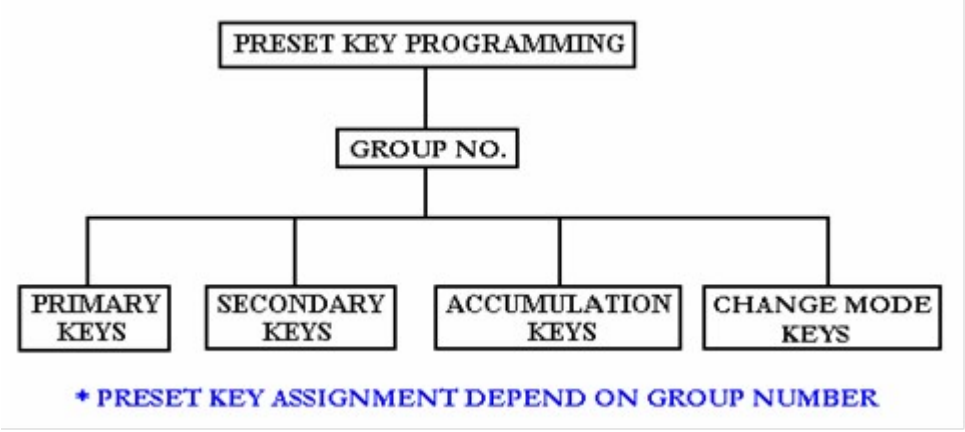
PRESET KEY ASSIGNMENT

1. General Information

The Preset Keys assignment of PLU and Function keys can speed up the operation in REGISTRATION MODE. There are four kinds of preset keys layout:

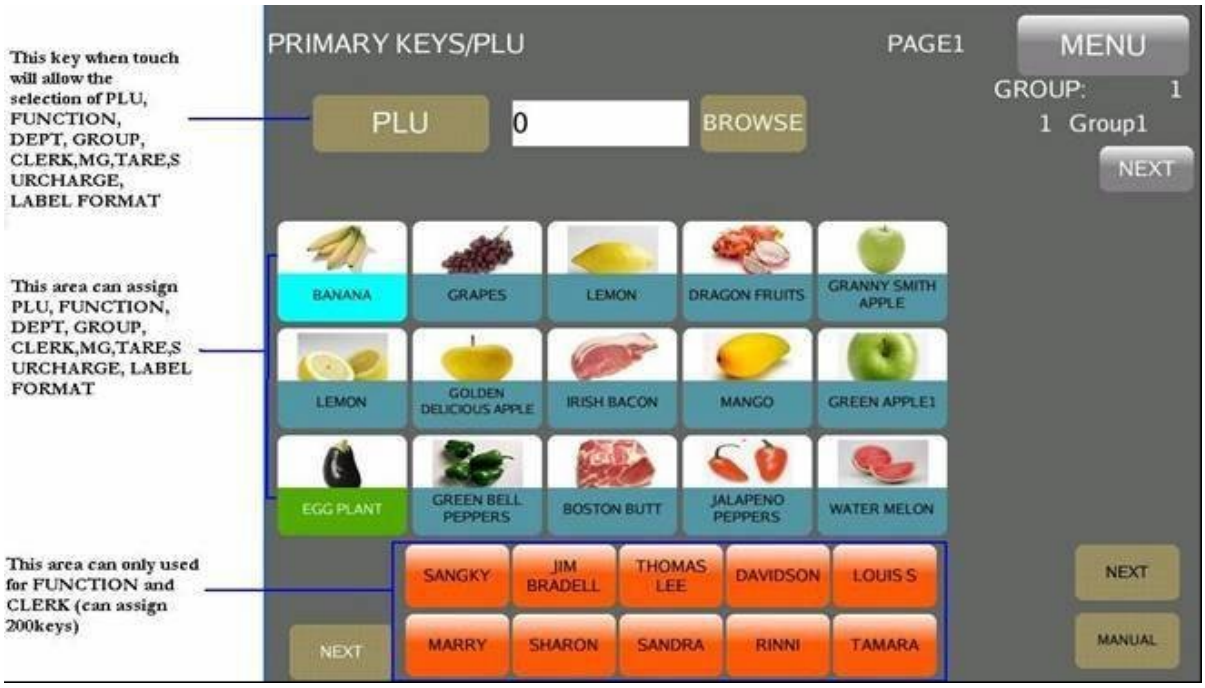
- **PRIMARY KEYS LAYOUT**
- **SECONDARY KEYS LAYOUT**
- **ACCUMULATION LAYOUT**
- **CHANGE MODE LAYOUT**

Preset Key Assignment structure:

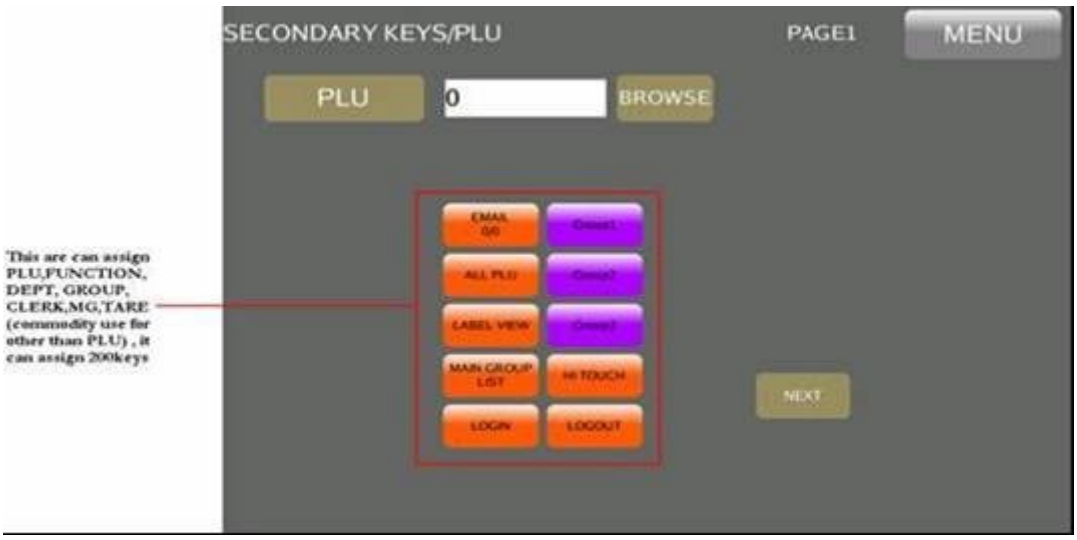


2. Preset Key Layout

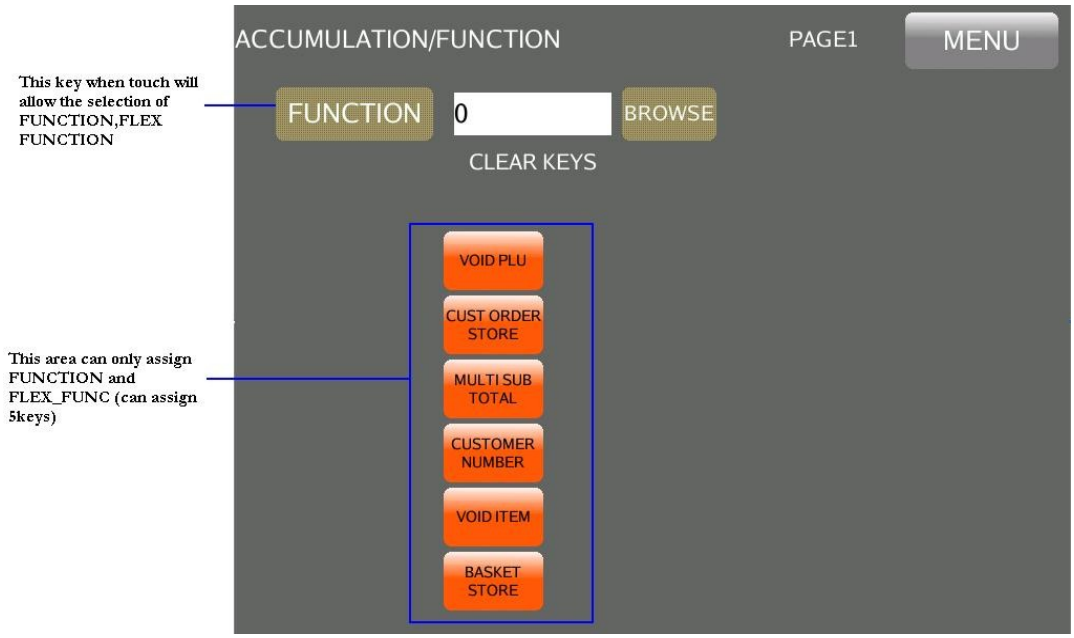
2.1 Primary Key Layout



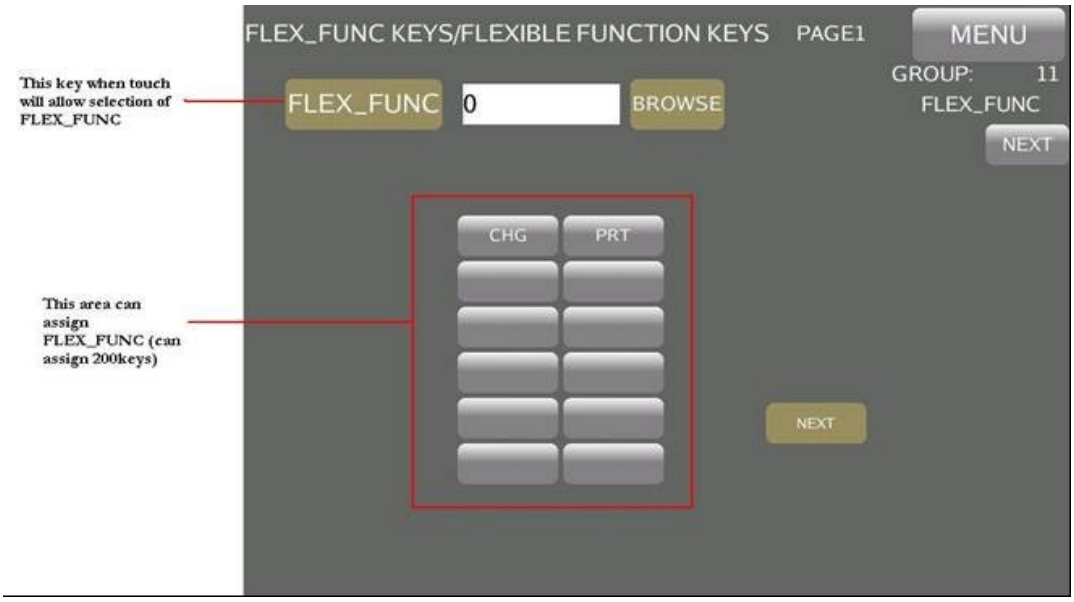
2.2 Secondary Key Layout



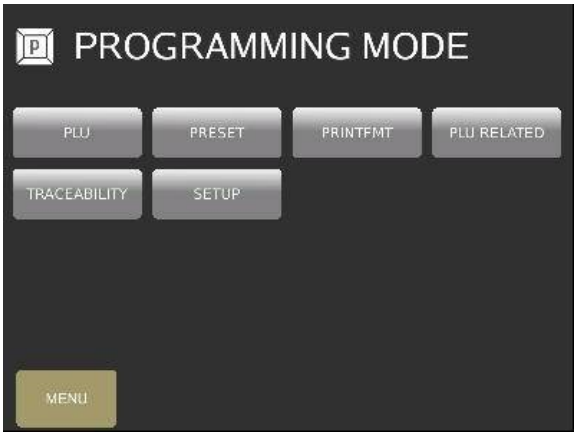
2.3 Accumulation key Layout



2.4 Change Mode key Layout



3. Entry to Preset Key Programming

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	
4. Enter Group number and press PLU key at keypad. (**e.g.** 0) **Note**: Allow setting any group number for preset key. Preset key group display in registration Mode depend on **Scale File** Setting under Programming (Preset Key Grouping Number)	

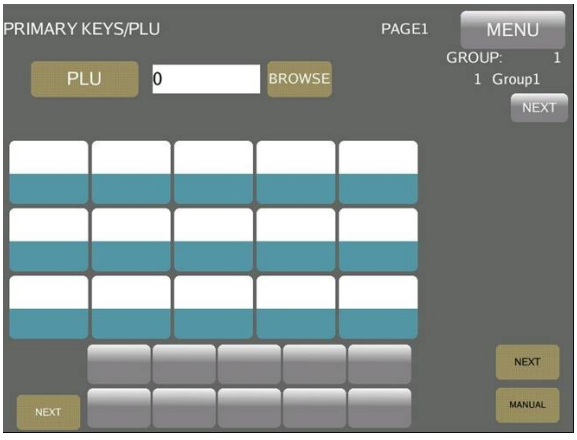
4. Programming of Preset Keys

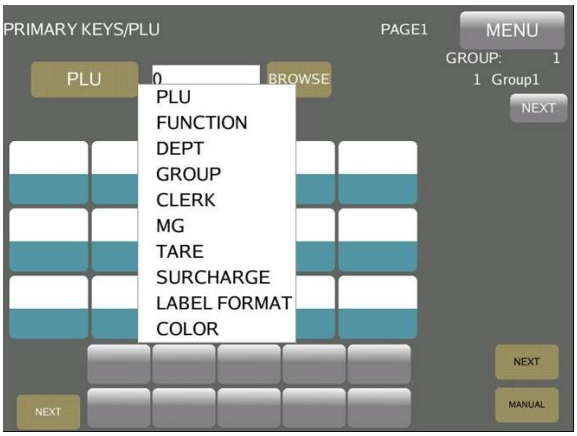
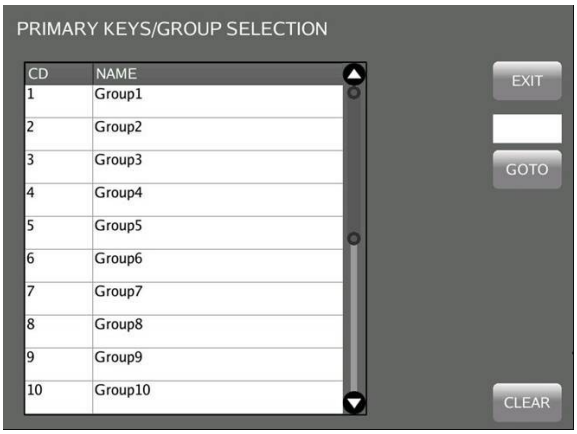
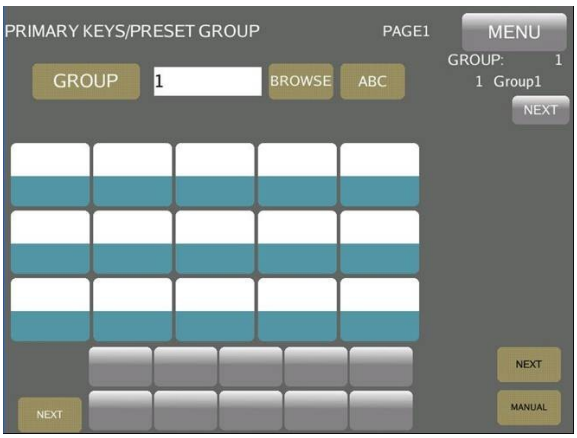
4.1 Primary Key Programming

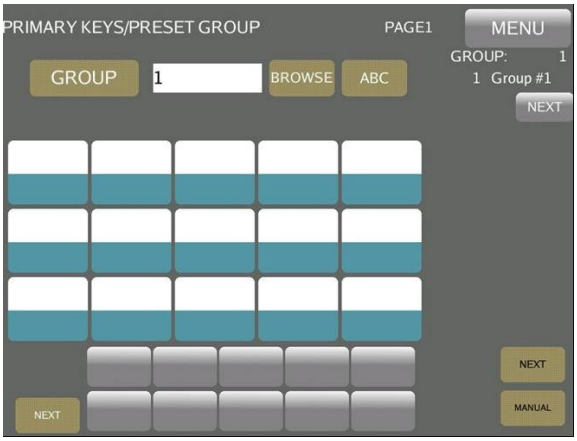
There are 12 pages of preset keys in Primary Keys Programming Mode. In this mode allow assigning maximum of 400 preset keys and it is divided into two sections, whereby the first section can assign 200 keys for all the PLU and other Functions Keys and the second section can assign 200 keys only for Clerk and Function Keys, (refer to 2.1 Primary Key Layout). Usually in the first section, only PLU is being assigned and other Function Keys are being assigned either in the second section or in Secondary Keys.

4.1.1 Program Group Name for Preset Key

It is advisable to program the Group Name first before doing the Preset Key Assign. Up to 10 Group can be program and this Group Function helps to group the preset key.
Example: Group 1 is to assign PLU and Group 2 is to assign all the Functions.
Maximum 16 characters can be entered for the Group Name with 1 line.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	

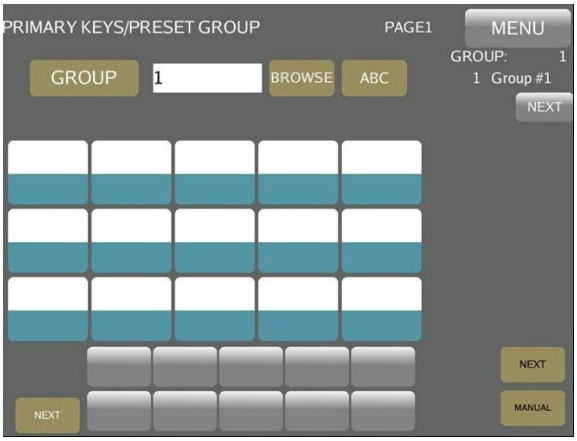
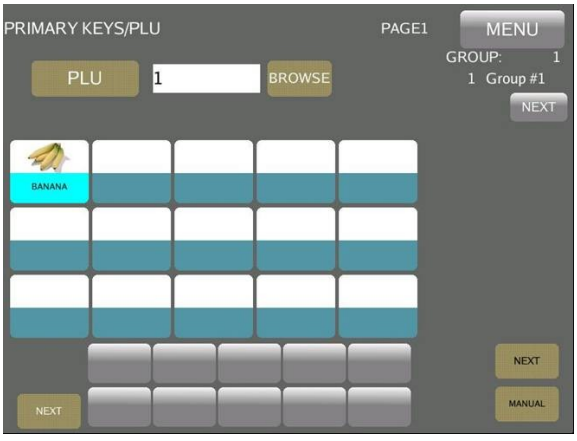
OPERATION	DISPLAY
3. Touch **[PLU]** key select the word **GROUP** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	
4. Touch **[BROWSER]** key, to select Group number	
5. Then touch desired group number (**e.g.** 1) **Note**: Also allow to just Enter the Group number from 1 to 10 by the keypad without need to browse.	

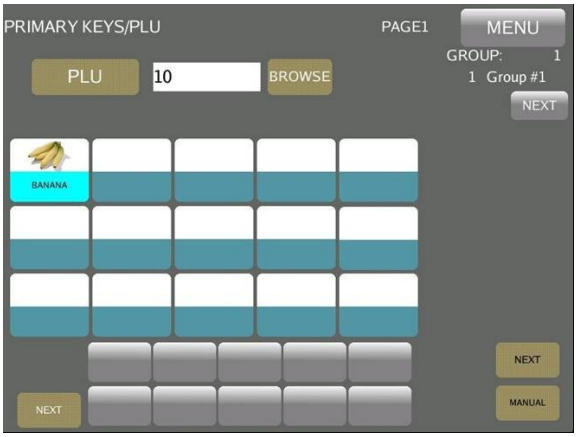
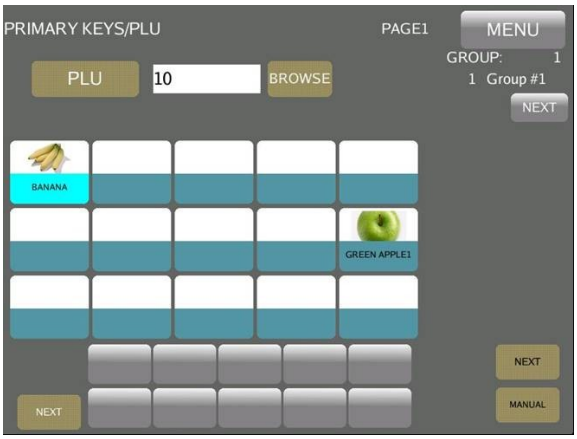
OPERATION	DISPLAY
6. Touch **[Abc]** key to enter the Group Name by touching desired characters keys. (**e.g.** GROUP # 1)	
7. Touch **[ENTER]** key when finished programming. **Note 1:** Touch **[MENU]** key if you want to exit without saving. **Note 2**: To continue programming the Group Name repeat step 4 to 7	

4.1.2 PLU Assignment

PLU can be assigned to a preset key to call up PLU data by pressing the assigned preset key in Registration Mode. There are two methods to assign PLU on preset key.

Note: Non-existing PLU Number cannot be assigned.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. **<u>Method 1:</u>** Assign by entering the existing PLU Number by using the keypad. Enter the PLU Number by the keypad. (**e.g.** 1) Touch the desired preset key. (**e.g.** Row #1, Column #1)	

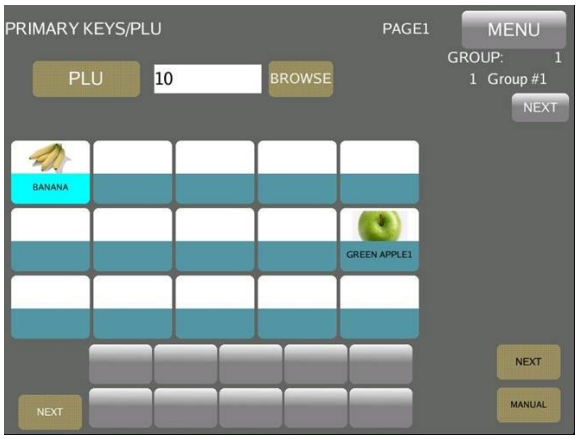
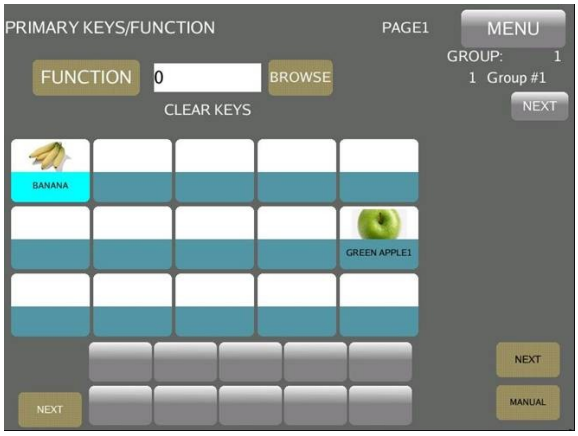
OPERATION	DISPLAY
4. **Method 2:** Assign by browsing the existing PLU Data. Touch **[BROWSE]** key to browse the existing PLU Data. **Note:** Touch ____ or ____ key for more selection.	
5. Touch the desired PLU key. (**e.g.** PLU 10 – GREEN APPLE1)	
6. Touch the desired preset key. (**e.g.** Row #2, Column #5)	

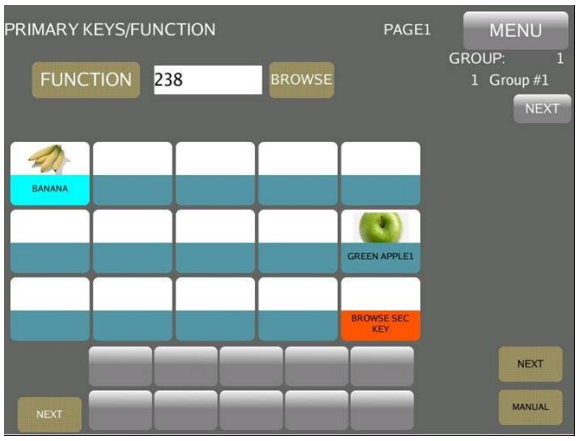
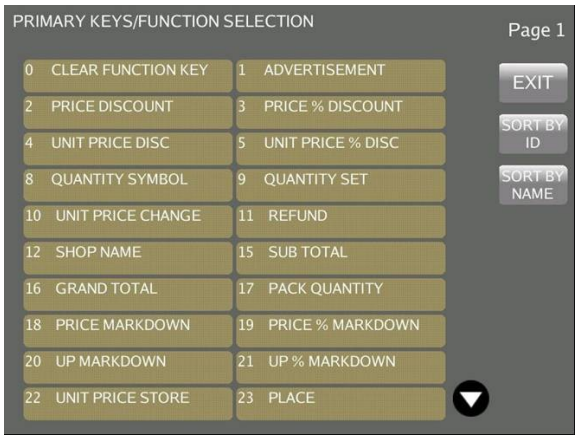
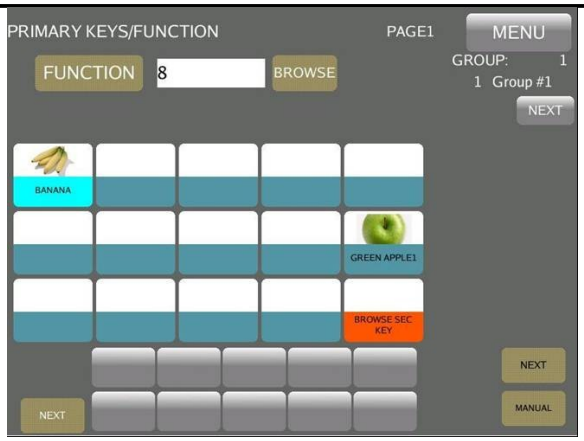
OPERATION	DISPLAY
7. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

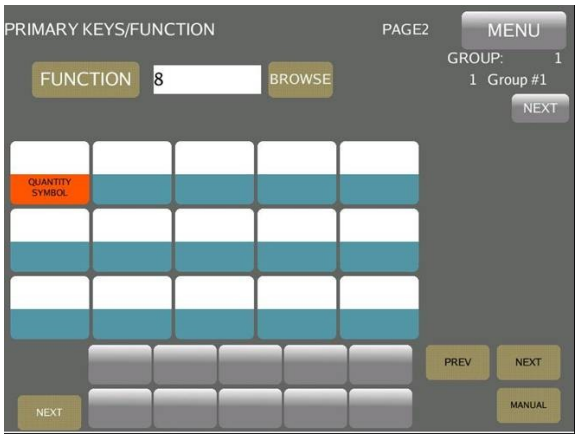
4.1.3 Function Assignment

Function keys are used to change the original programmed data (**Example**: Unit Price, Sell by Date, etc…) at one touch operation, when issuing labels. Using Function keys, operators can issue necessary labels speedier, convenient without resetting the data. There are two methods to assign Function on preset key.

Note: Non-existing Function Number cannot be assigned.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key select the word **FUNCTION** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE, SURCHARGE, LABEL FORMAT, and COLOR**	

OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Function Number by using the keypad. Enter the Function Number by the keypad. (**e.g**. 238 for BROWSE SEC KEY) Touch the desired preset key. (**e.g.** Row #3, Column #5)	
5. **Method 2:** Assign by browsing the existing Function. Touch **[BROWSE]** key to browse the existing Function. **Note:** Touch ▲ or ▼ key for more selection.	
6. Touch the desired Function key. (**e.g.** Function 8 – QUANTITY SYMBOL)	

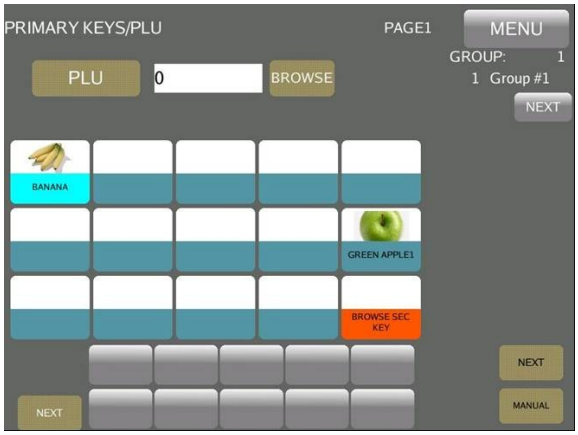
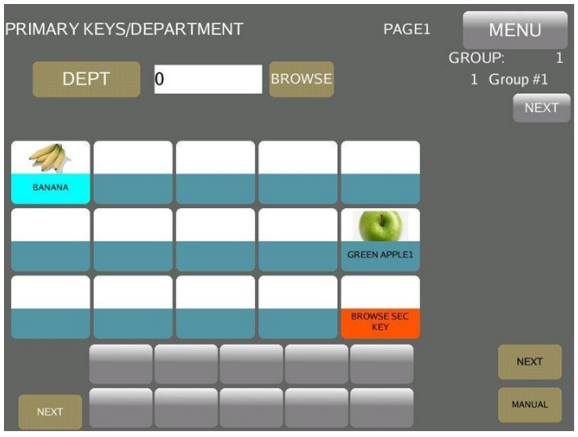
OPERATION	DISPLAY
7. Touch the desired preset key. (**e.g.** Row #1, Column #1 Page 2) **Note:** Touch **[NEXT]** key under Manual key to next page. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

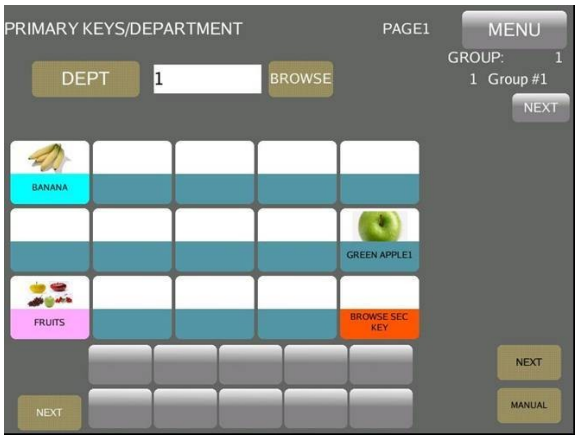
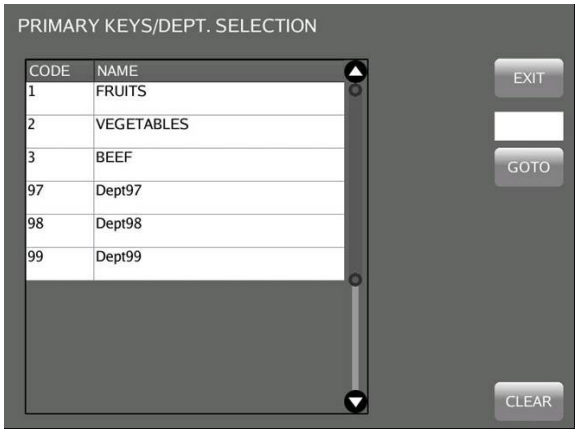
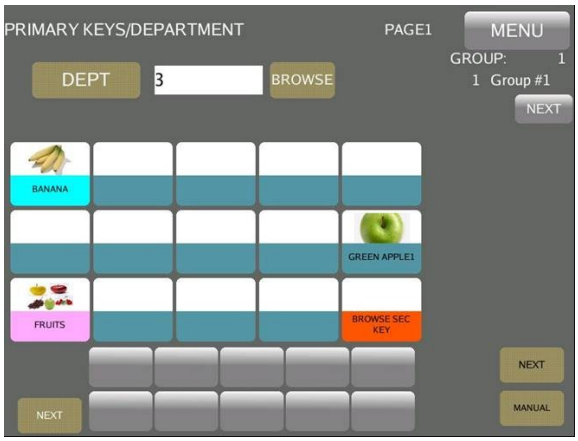
Note: More detail regarding Functions Available at Preset Function Keys.

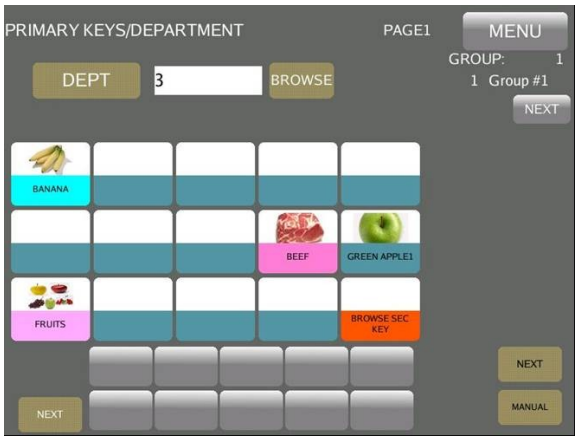
4.1.4 Department Assignment

Department can be assigned to a preset key to call up Department data by pressing the assigned preset key in Registration Mode. There are two methods to assign Department on preset key.

Note: Non-existing Department Number cannot be assigned.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key select the word **DEPT** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE, SURCHARGE, LABEL FORMAT, and COLOR** .	

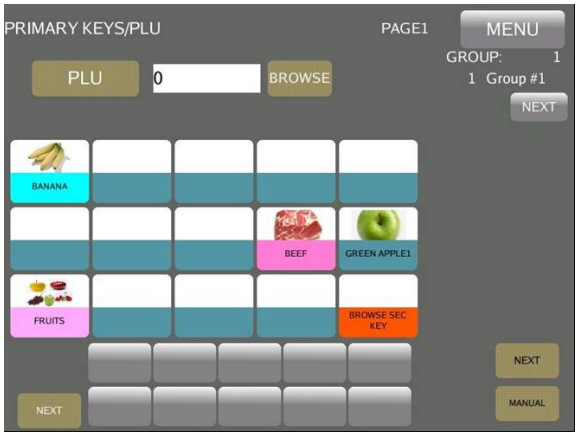
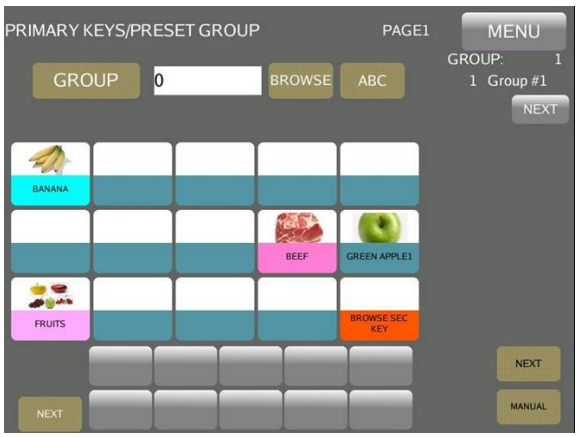
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Department Number by using the keypad. Enter the Department Number by the keypad. (**e.g.** 1: FRUITS) Touch the desired preset key. (**e.g.** Row #3, Column #1)	
5. **Method 2:** Assign by browsing the existing Department Data. Touch **[BROWSE]** key to browse the existing Department Data. **Note:** Touch ▲ or ▼ key for more selection.	
6. Touch the desired Department key. (**e.g.** Dept 3 - BEEF)	

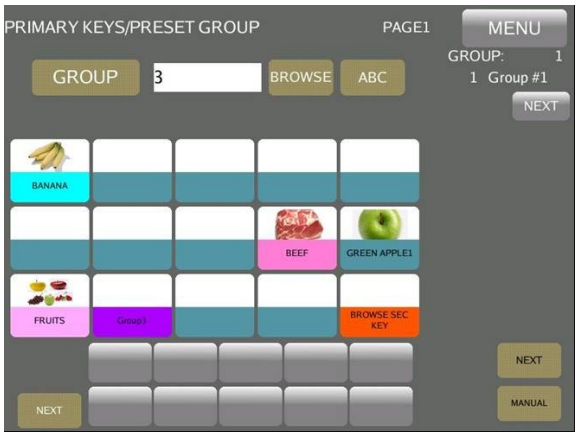
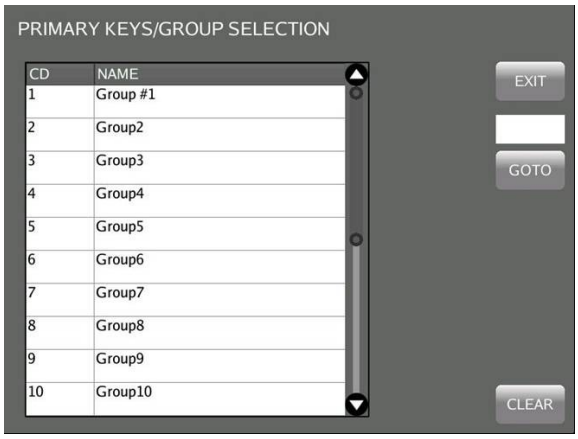
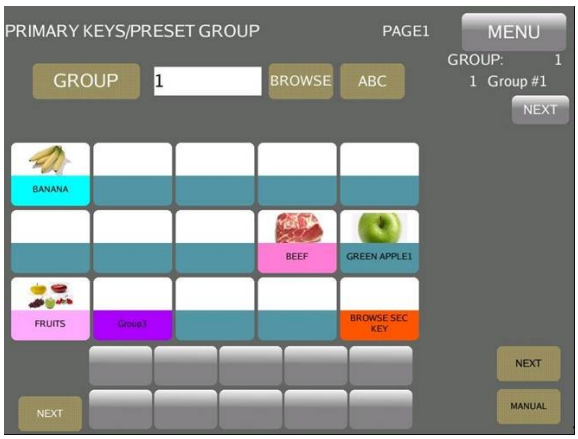
OPERATION	DISPLAY
7. Touch the desired preset key. (**e.g.** Row #2, Column #4)	
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

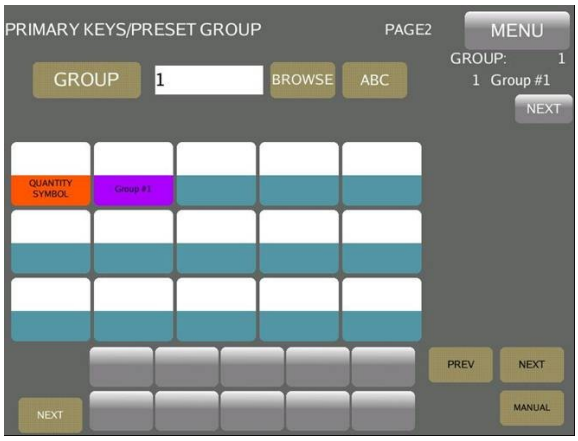
4.1.5 Group Assignment

Group can be assigned to a preset key to view or select the preset key under the Group Number by pressing the assigned preset key in Registration Mode. There are two methods to assign Group on preset key.

Note: Non-existing Group Number cannot be assigned.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key select the word **GROUP** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

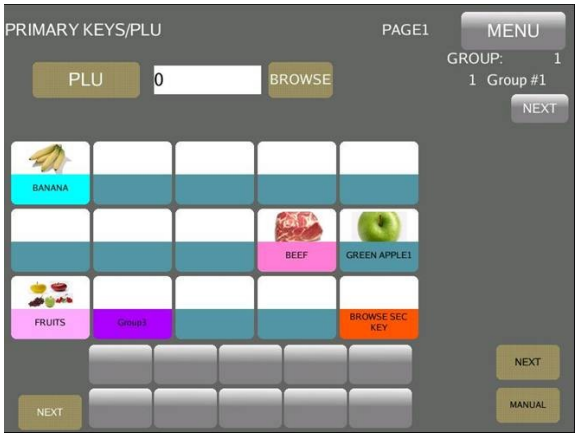
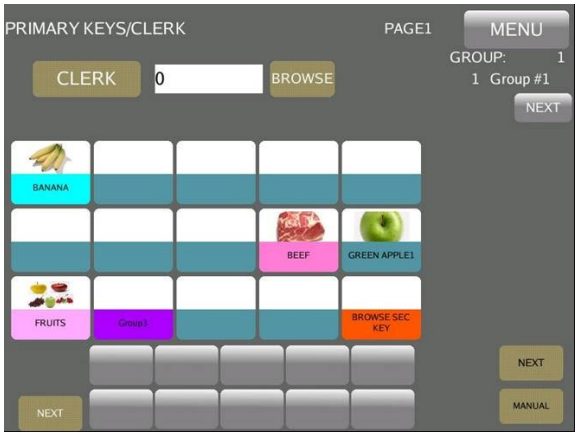
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Group Number by using the keypad. Enter the Group Number by the keypad. (**e.g.** 3) Touch the desired preset key. (**e.g.** Row #3, Column #2)	
5. **Method 2:** Assign by browsing the existing Group Data. Touch **[BROWSE]** key to browse the existing Group Data. **Note:** Touch ▲ or ▼ key for more selection.	
6. Touch the desired Group key. (**e.g.** Group 1)	

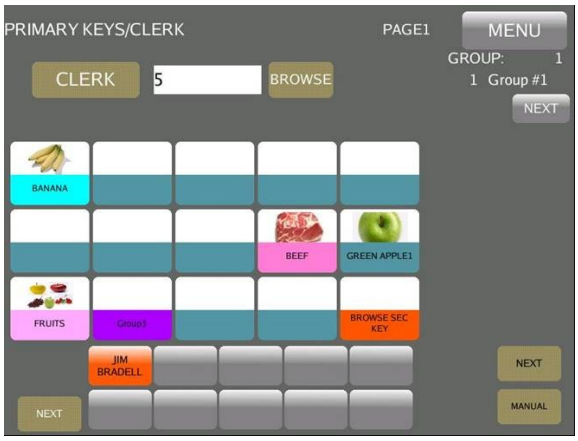
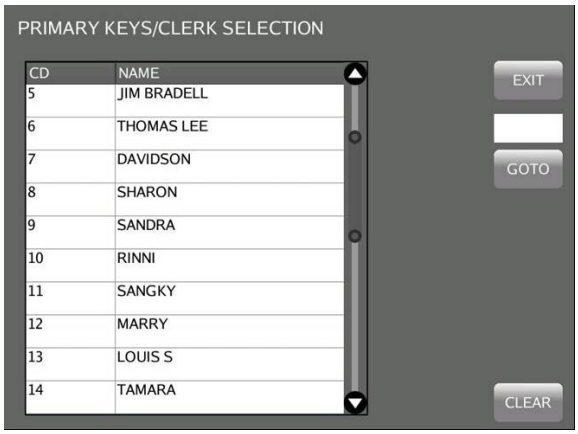
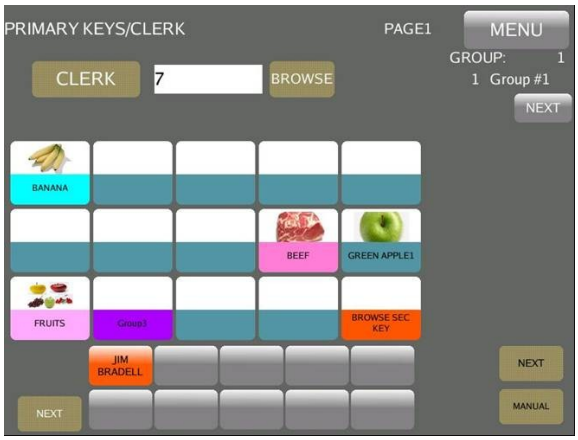
OPERATION	DISPLAY
7. Touch the desired preset key. (**e.g.** Row #5, Column #4) **Note:** touch **NEXT** button go to Page 2	
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

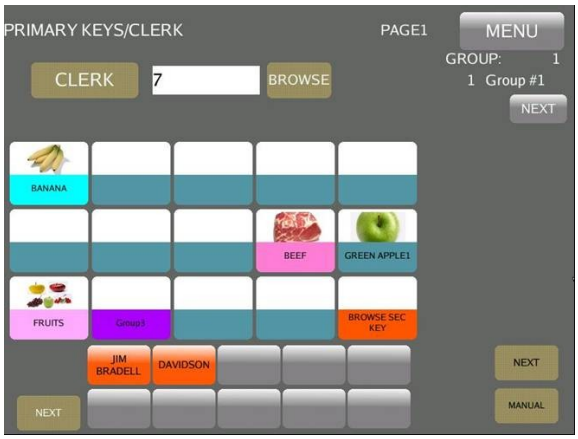
4.1.6 Clerk Assignment

Clerk key is used to accumulate the sales data of the operator that has been assigned for the Clerk key. There are 4 default Clerk keys (9995 **[+A]** key, 9996 **[+B]** key, 9997 **[+C]** key & 9998 **[+D]** key). If you want to use other Clerk keys, you need to program the Clerk key and assign on preset keys in advance. There are two methods to assign PLU on preset key.

Note: Non-existing Clerk Number cannot be assigned.

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key select the word **CLERK** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE, SURCHARGE, LABEL FORMAT, and COLOR** .	

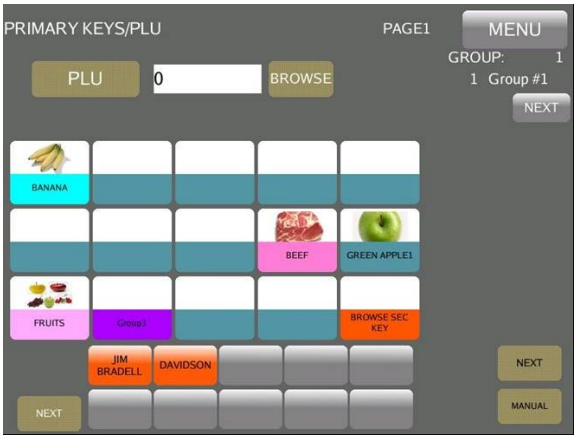
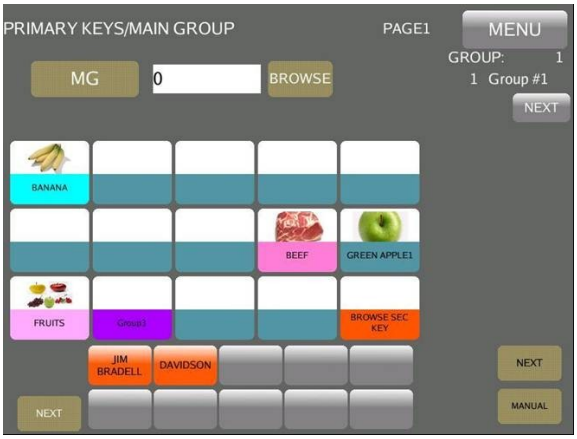
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Clerk Number by using the keypad. Enter the Clerk Number by the keypad. (**e.g.** 5) Touch the desired preset key.	
5. **Method 2:** Assign by browsing the existing Clerk Data. Touch **[BROWSE]** key to browse the existing Clerk Data. **Note:** Touch ▲ or ▼ key for more selection	
6. Touch the desired Clerk key. (**e.g.** Clerk 7 - DAVIDSON)	

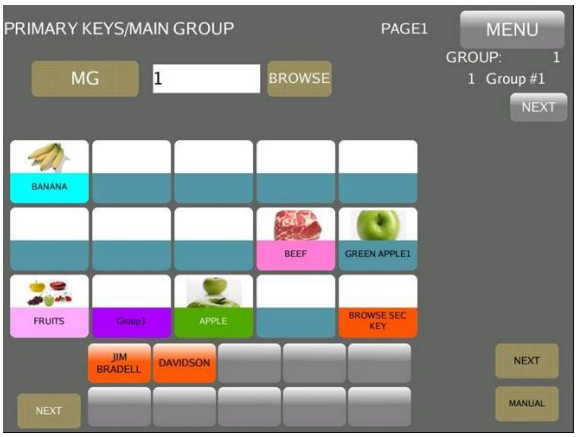
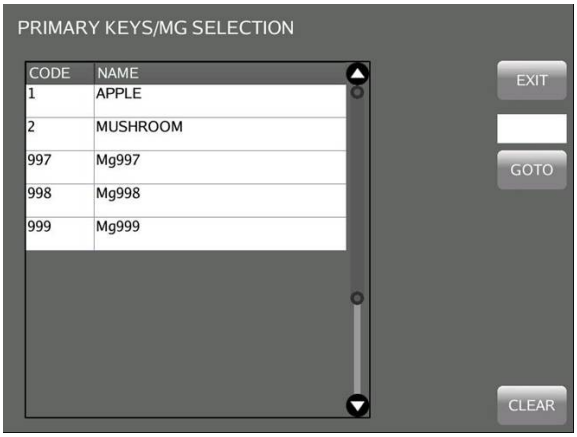
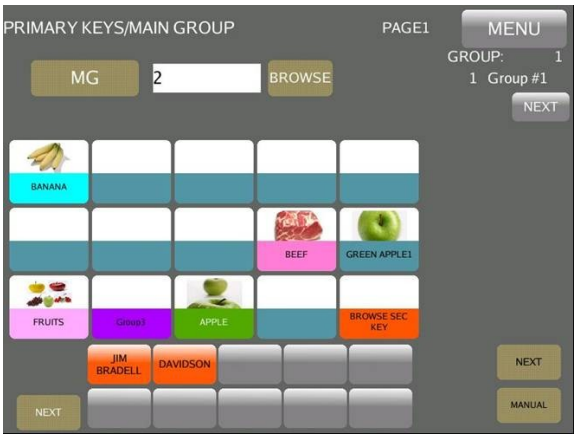
OPERATION	DISPLAY
7. Touch the desired preset key. (**e.g.** Row #3, Column #4)	
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

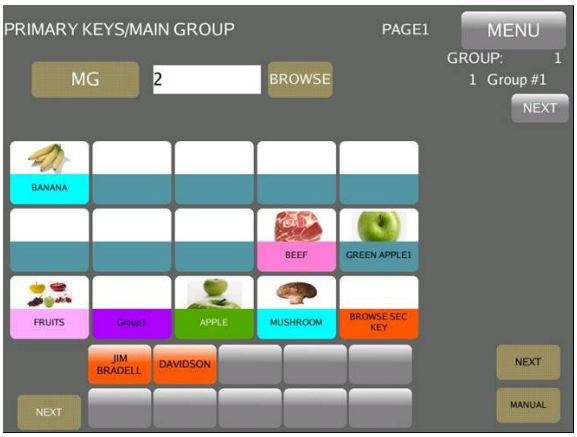
4.1.7 Main Group Assignment

Main Group can be assigned to a preset key to call up Main Group data by pressing the assigned preset key in Registration Mode. There are two methods to assign Main Group on preset key.

Note: Non-existing Main Group Number cannot be assigned.

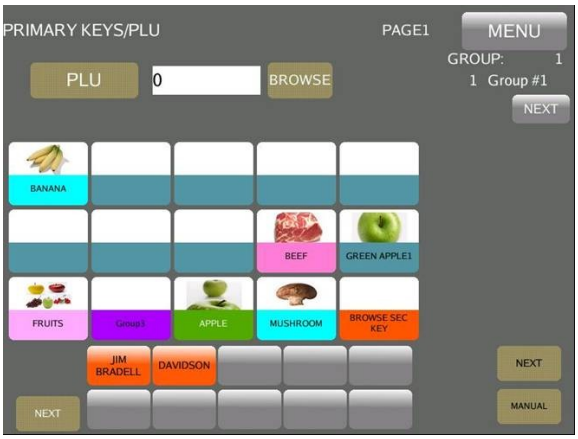
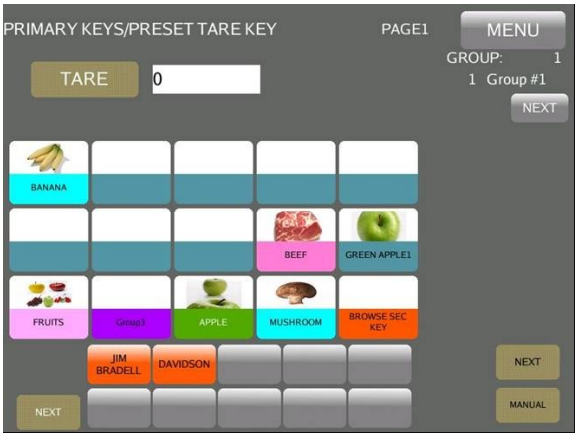
OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key until the word **MG** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR** .	

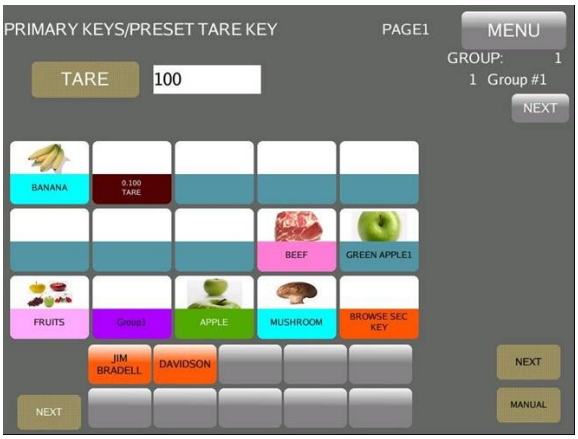
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Main Group Number by using the keypad. Enter the Main Group Number by the keypad. (**e.g.** 1) Touch the desired preset key. (**e.g.** Row #13, Column #3)	
5. **Method 2:** Assign by browsing the existing Main Group Data. Touch **[BROWSE]** key to browse the existing Main Group Data. **Note:** Touch ▲ or ▼ key for more selection.	
6. Touch the desired Main Group key. (**e.g.** LEAVES)	

OPERATION	DISPLAY
7. Touch the desired preset key. (**e.g.** Row #3, Column #4)	
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

4.1.8 Tare Assignment

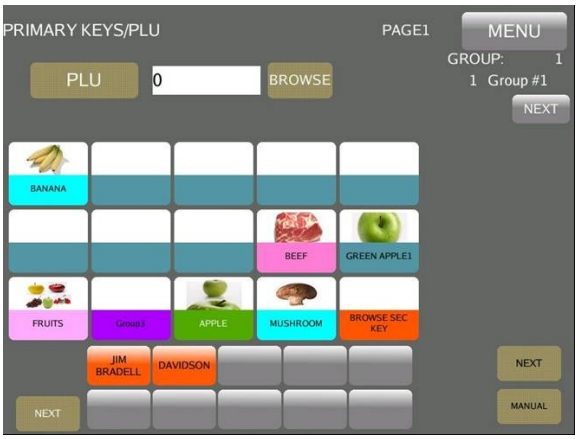
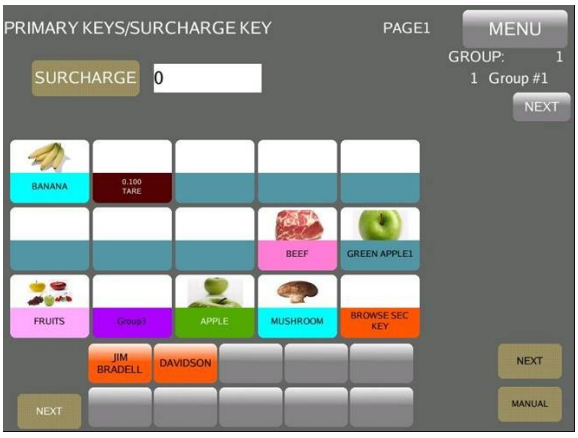
Tare value can be assigned to a preset key for call up Tare data by pressing the assigned preset key in Registration Mode.

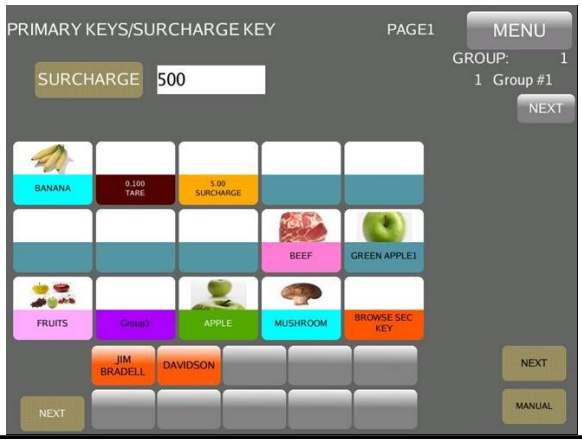
OPERATION	DISPLAY
1. Menu Mode ~> Programming ~> PLU Related ~> Preset key. In Preset Key Programming, Enter group number and press PLU key (**e.g.**: 0). **Note**: Adjust Primary keys, Secondary keys and Accumulation keys to desired display size.	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key until the word **TARE** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

OPERATION	DISPLAY
4. Assign by entering the existing actual tare value by using the keypad. Enter the actual tare value by the keypad (**e.g.** 100). Touch the desired preset key (**e.g.** Row #1, Column #2).	
5. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

4.1.9 Surcharge Assignment

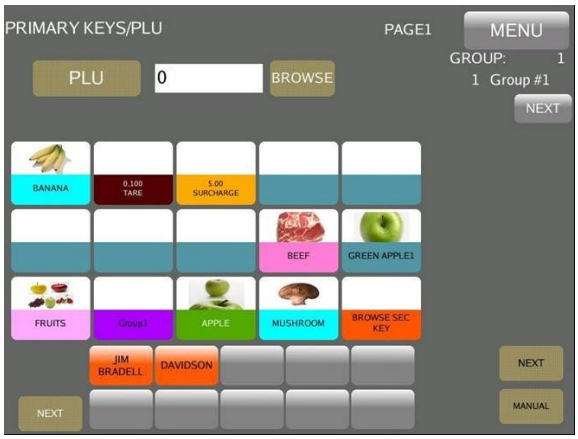
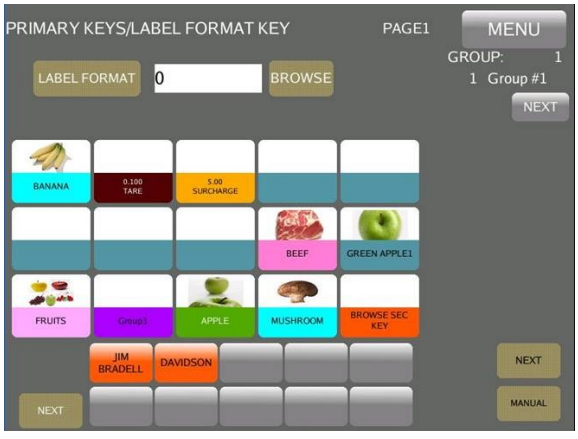
Surcharge amount can be assigned to a preset key for call up Surcharge data by pressing the assigned preset key in Registration Mode.

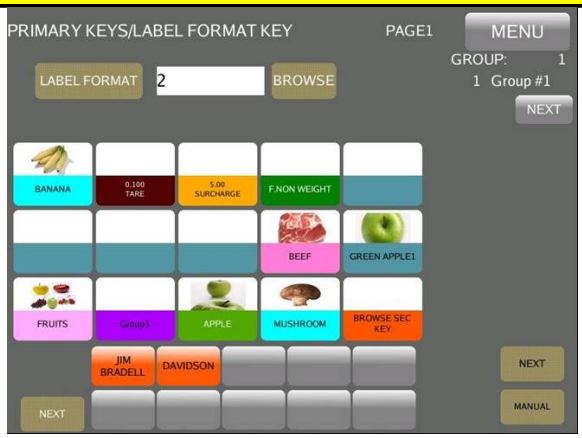
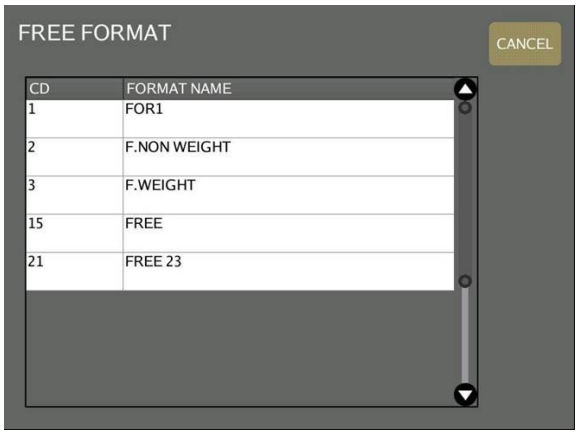
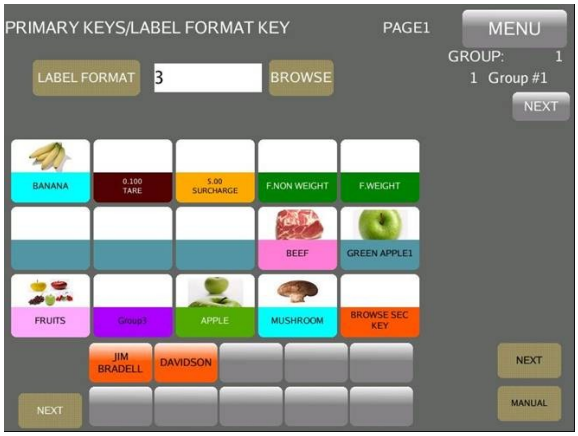
OPERATION	DISPLAY
1. Menu Mode ~> Programming ~> PLU Related ~> Preset key. In Preset Key Programming, Enter group number and press PLU key (**e.g.**: 0). **Note**: Adjust Primary keys, Secondary keys and Accumulation keys to desired display size.	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key until the word **SURCHARGE** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

OPERATION	DISPLAY
4. Assign by entering the existing actual tare value by using the keypad. Enter the actual surcharge amountby the keypad (**e.g.** 500). Touch the desired preset key (**e.g.** Row #1, Column #3).	
5. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

4.1.10 Label Format Assignment

Label Format can be assigned to a preset key for change label format data by pressing the assigned preset key in Registration Mode.

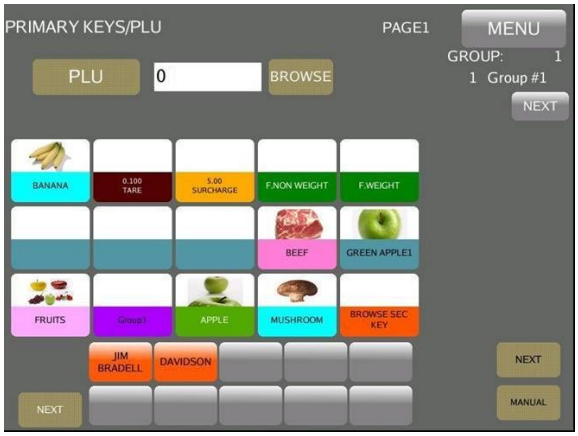
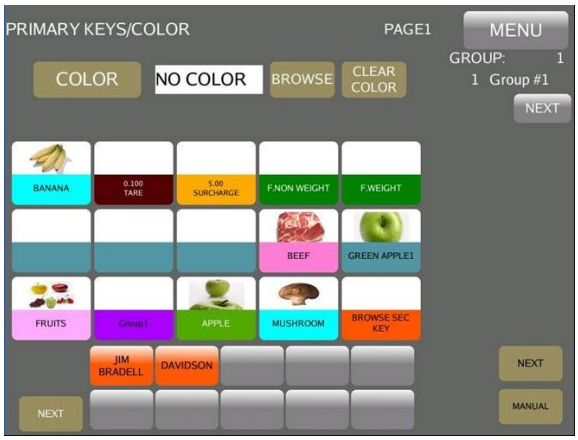
OPERATION	DISPLAY
1. Menu Mode ~> Programming ~> PLU Related ~> Preset key. In Preset Key Programming, Enter group number and press PLU key (**e.g.**: 0). **Note**: Adjust Primary keys, Secondary keys and Accumulation keys to desired display size.	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key until the word **LABEL FORMAT** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

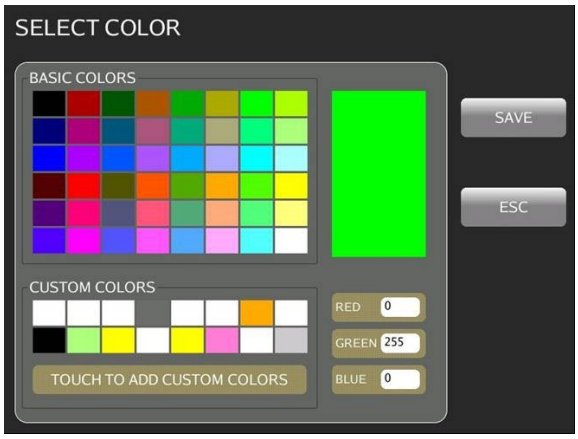
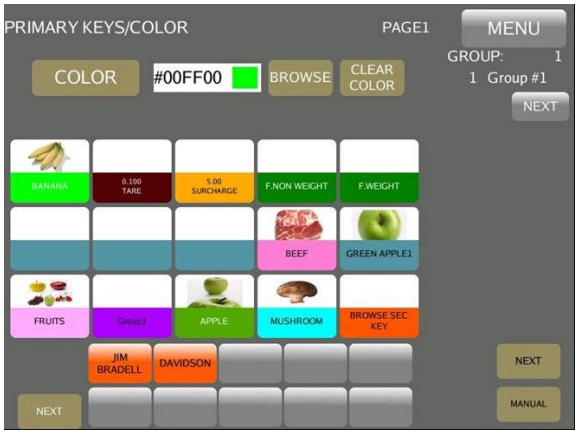
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Label Format Number by using the keypad. Enter the Main Group Number by the keypad. (**e.g.** 2) Touch the desired preset key. (**e.g.** Row #1, Column #4)	
5. **Method 2:** Assign by browsing the existing Label Format Data. Touch **[BROWSE]** key to browse the existing Main Group Data. **Note:** Touch ▲ or ▼ key for more selection.	
6. Touch the desired preset key. (**e.g.** Row #1, Column #4)	

OPERATION	DISPLAY
7. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

4.1.11 COLOR Assignment

COLOR selection has purposed to change color preset key in Registration Mode.

OPERATION	DISPLAY
1. Menu Mode ~> Programming ~> PLU Related ~> Preset key. In Preset Key Programming, Enter group number and press PLU key (**e.g.**: 0). **Note**: Adjust Primary keys, Secondary keys and Accumulation keys to desired display size.	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key until the word **LABEL FORMAT** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK, MG, TARE, SURCHARGE, LABEL FORMAT, and COLOR**	

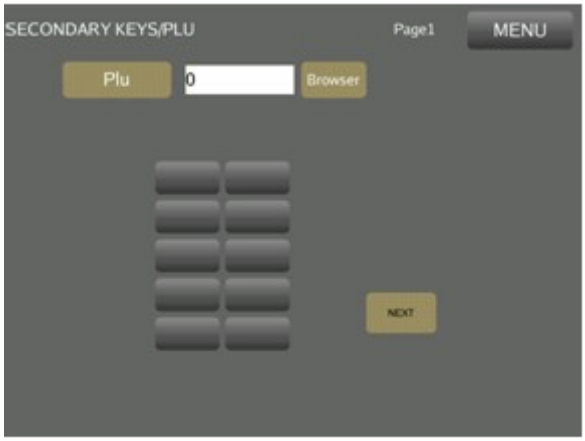
OPERATION	DISPLAY
4. Touch **[BROWSE]** key to browse the existing COLOR and select the color.(e.g. GREEN) **Note** : Press **[SAVE]** key to save the selection and back to PRIMARY KEYS mode Press **[ESC]**key to back PRIMARY KEYS mode without saving the color	
5. Assign the color to preset key e.g. BANANA Key. It will change the color key's to GREEN **Note** : **[CLEAR COLOR]** key purpose to clear color selection and if assign to preset key, it will change the color key to default color	
6. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

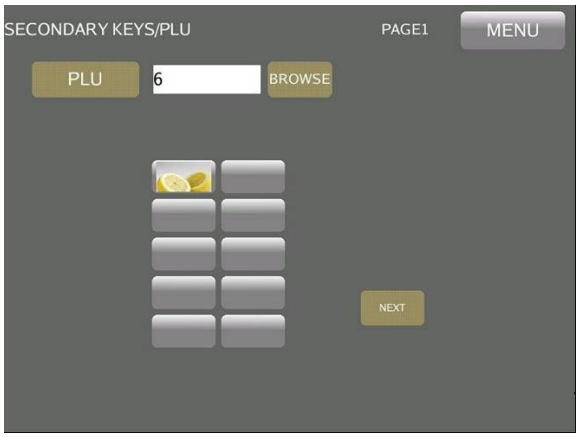
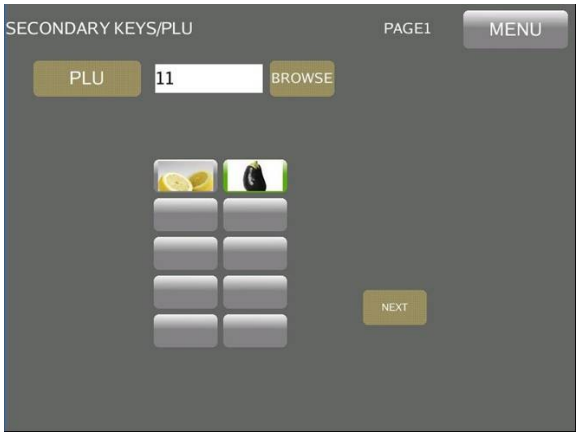
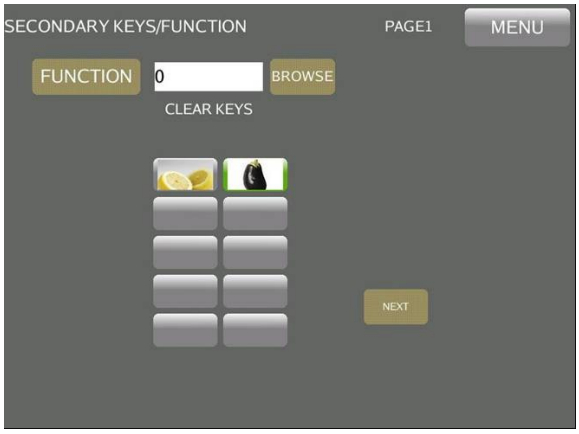
4.2 Secondary Key Programming

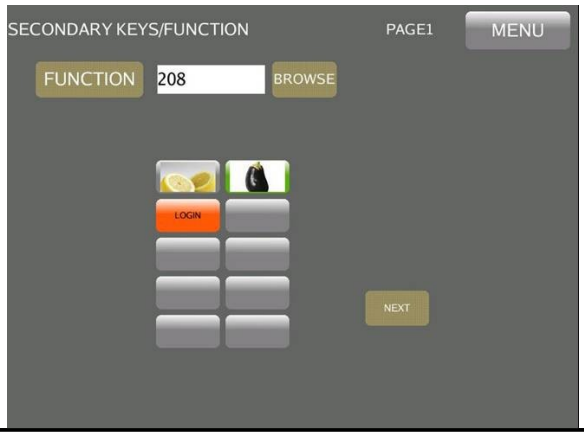
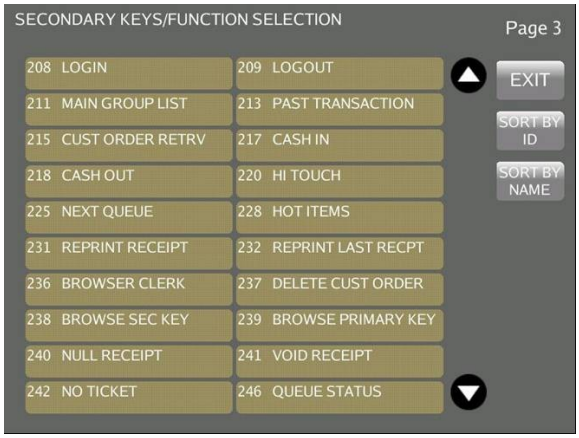
There are 3 pages of preset keys in Secondary Keys Programming Mode. In this mode allow assigning maximum of 10 preset keys for the entire PLU and other Functions Keys (refer to 2.2 Secondary Key Layout). Usually in Secondary Keys, Function and other Functions Keys is being assigned. In Registration Mode, Secondary Key can be select by using the FUNCTION key on top of the numeric keys. There are two methods to assign PLU and other Functions on preset key.

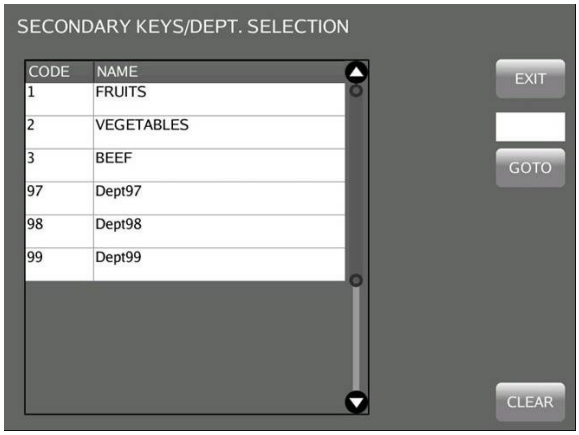
Note: Non-existing PLU and Function Numbers cannot be assigned.

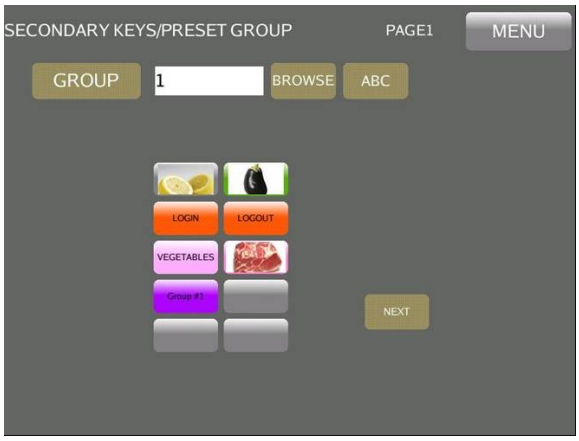
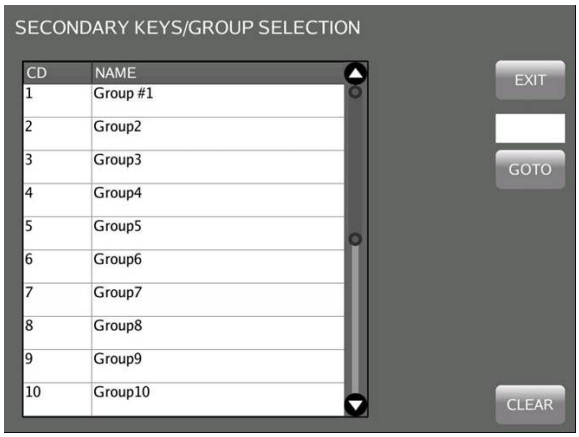
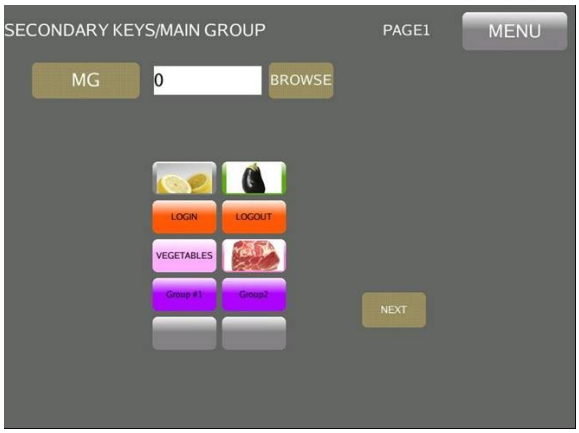
4.2.1 PLU and other Function Assignment

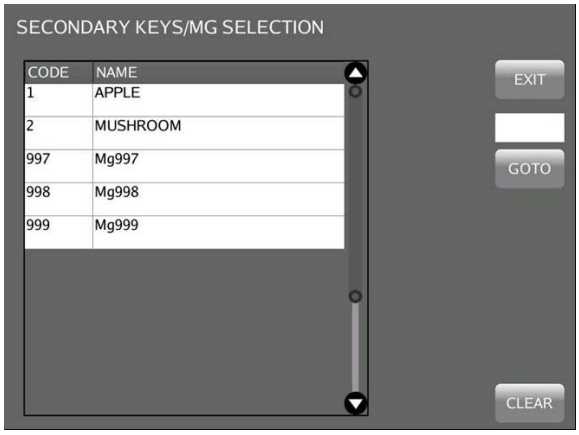
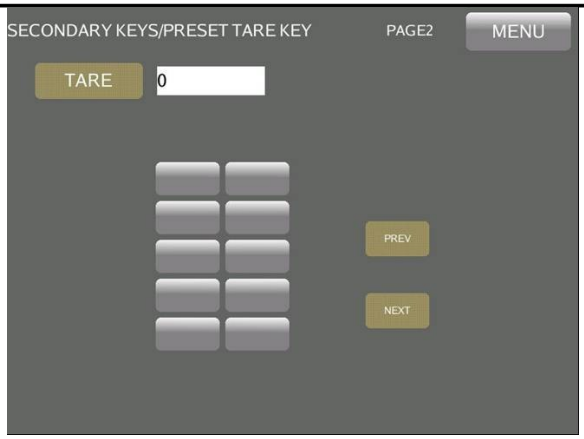
OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[SECONDARY KEYS]** key.	

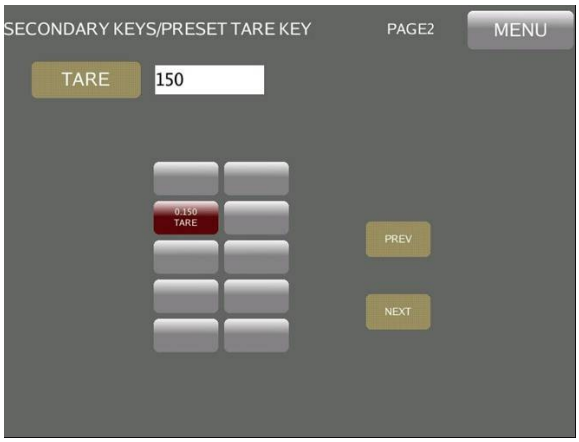
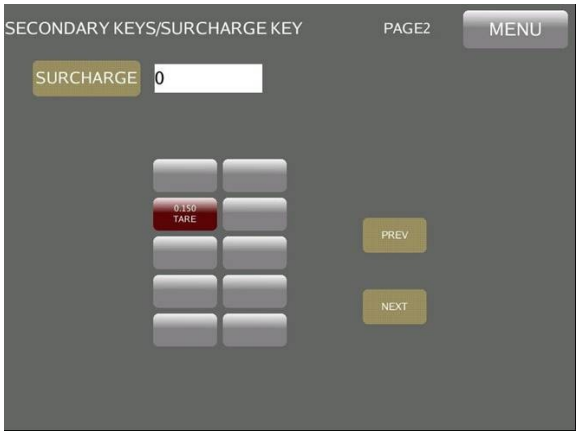
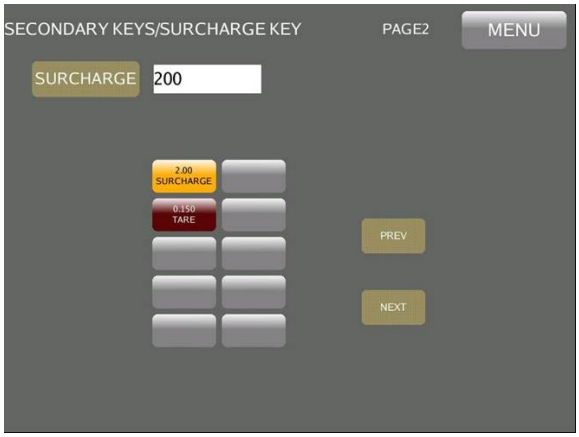
OPERATION	DISPLAY
3. **Method 1:** Assign by entering the existing PLU Number by using the keypad. Enter the PLU Number by the keypad. (**e.g.** 6) Touch the desired preset key.	
4. **Method 2:** Assign by browsing the existing PLU Data. Touch **[BROWSE]** key to browse the existing PLU Data. Touch the desired PLU key. (**e.g.** PLU 11–EGG PLANT) Touch the desired preset key.	
5. Touch **[PLU]** key select the word **[FUNCTION]** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**.	

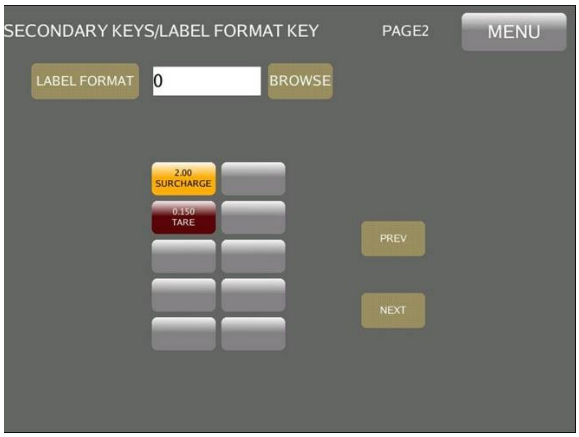
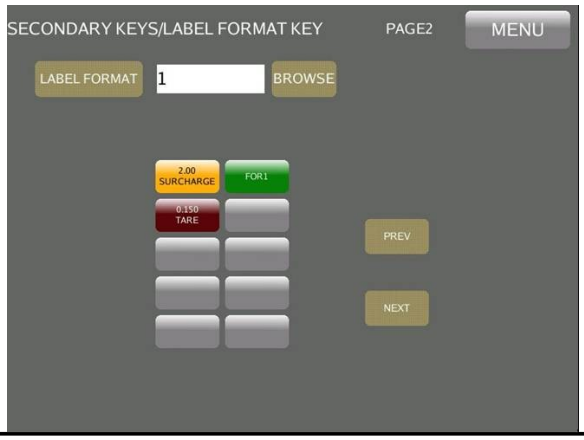
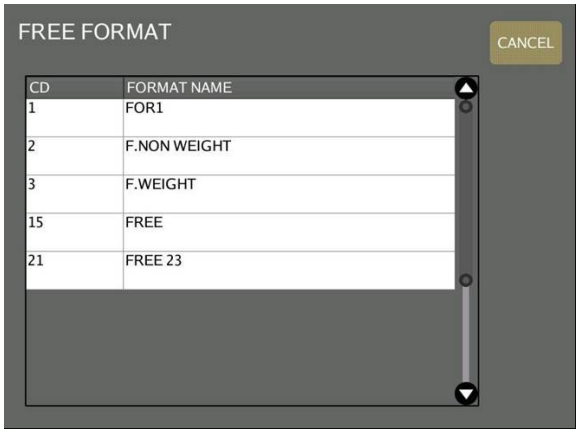
OPERATION	DISPLAY
6. **Method 1:** Assign by entering the existing Function Number by using the keypad. Enter the Function Number by the keypad. (**e.g.** 208 for LOGIN) Touch the desired preset key.	
7. **Method 2:** Assign by browsing the existing Function. Touch **[BROWSE]** key to browse the existing Function. **Note:** make sure start the browse from 0 if not will list out from the number will put. Touch the desired Function key. (**e.g**. LOGOUT 209) Touch the desired preset key.	
8. Touch **[PLU]** key select the word **DEPT** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**.	

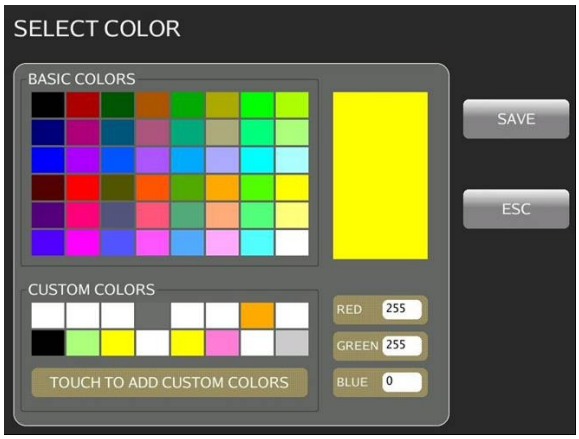
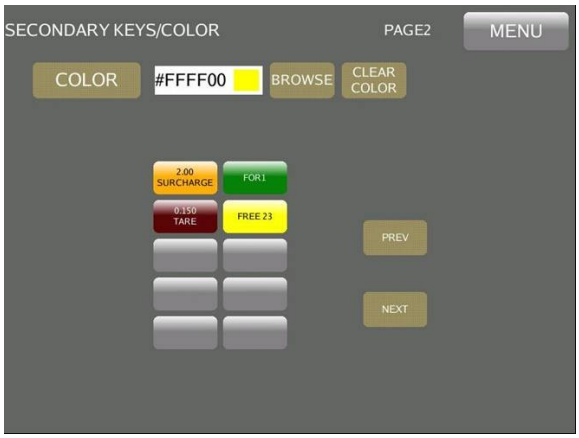
OPERATION	DISPLAY
9. **Method 1:** Assign by entering the existing Department Number by using the keypad. Enter the Department Number by the keypad. (**e.g.** 2) Touch the desired preset key.	
10. **Method 2:** Assign by browsing the existing Department Data. Touch **[BROWSE]** key to browse the existing Dept Data. Touch the desired Dept key. (**e.g.** Dept 2 - MEAT) Touch the desired preset key.	
11. Touch **[PLU]** key select the word **GROUP** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

OPERATION	DISPLAY
12. **Method 1:** Assign by entering the existing Group Number by using the keypad. Enter the Group Number by the keypad. (**e.g.** 3) Touch the desired preset key.	
13. **Method 2:** Assign by browsing the existing Group Data. Touch **[BROWSE]** key to browse the existing Group Data. Touch the desired Group key. (**e.g.** Group 1) Touch the desired preset key.	
14. Touch **[PLU]** key until the word **MG** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**.	

OPERATION	DISPLAY
15. **Method 1:** Assign by entering the existing Main Group Number by using the keypad. Enter the Main Group Number by the keypad. (**e.g.** 3) Touch the desired preset key. **Note:** If page 1 already full touch on **[NEXT]** button for select page 2 for more assigning place.	
16. **Method 2:** Assign by browsing the existing Main Group Data. Touch **[BROWSE]** key to browse the existing MG Data. Touch the desired Main Group key. (**e.g.** SMALL) Touch the desired preset key.	
17. Touch **[PLU]** key select the word **TARE** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	

OPERATION	DISPLAY
18. Assign by entering the Tare Number by using the keypad. Enter the tare Number by the keypad. (**e.g.** 5) Touch the desired preset key.	
19. Touch **[PLU]** key select the word **SURCHARGE** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	
20. Assign by entering the SURCHARGE amount by using the keypad. Enter the Surcharge Per by the keypad. (**e.g.** 2.00) Touch the desired preset key.	

OPERATION	DISPLAY
21. Touch **[PLU]** key until the word **LABEL FORMAT** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**.	
22. **Method 1:** Assign by entering the existing Label Format Number by using the keypad. Enter the Label format Number by the keypad. (**e.g.** 1 = For1) Touch the desired preset key. **Note:** If page 1 already full touch on **[NEXT]** button for select page 2 for more assigning place.	
23. **Method 2:** Assign by browsing the existing Label Format Data. Touch **[BROWSE]** key to browse the existing Label Format Data. Touch the desired Label Format key. (**e.g.** FREE 23) Touch the desired preset key.	

OPERATION	DISPLAY
24. Touch **[PLU]** key select the word **COLOR** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **MG, TARE**, **SURCHARGE, LABEL FORMAT, and COLOR**	
25. Assign by browsing the COLOR the existing color. Touch **[BROWSE]** key to browse the existing color Touch the desired color (**e.g.** yellow) **Note** : Press **[SAVE]** key to save the selection and back to PRIMARY KEYS mode Press **[ESC]**key to back PRIMARY KEYS mode without saving the color	
26. Touch the desired preset key that had assigned (e.g. Preset key for Free23) The COLOR Key will change to yellow	

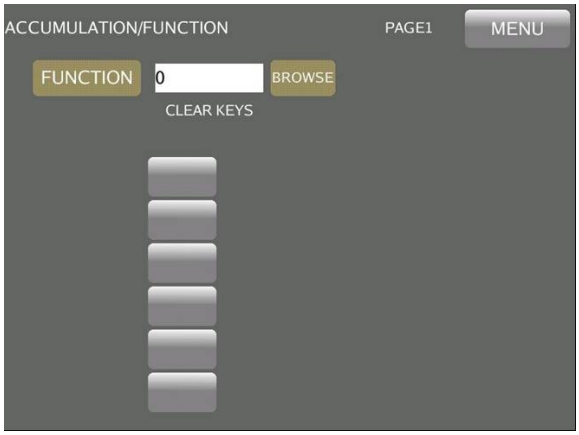
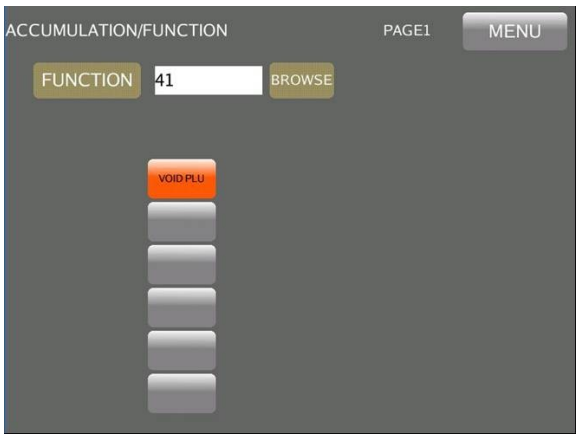
OPERATION	DISPLAY
27 Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

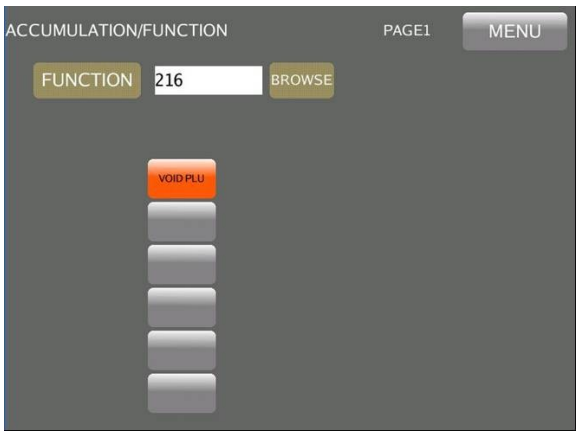
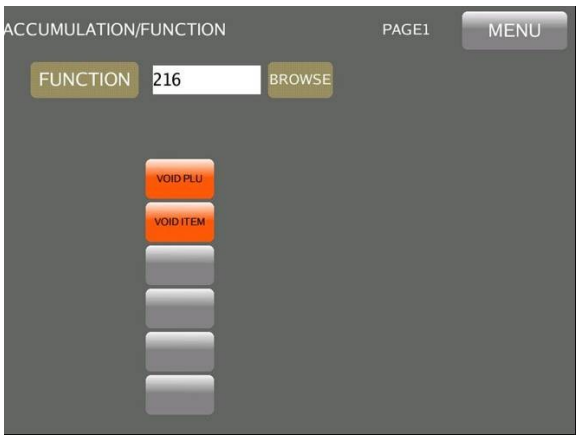
4.3 Accumulation Key Programming

There is 1 page of preset keys in Accumulation Keys Programming Mode. In this mode allow assigning maximum of 5 preset keys for Functions Keys and Flex_Func only, (refer to 2.3 Accumulation Key Layout). In Registration Mode, Accumulation Key can be use in the Accumulation Mode. There are two methods to assign Functions on preset key.

Note: Non-existing Function Numbers cannot be assigned.

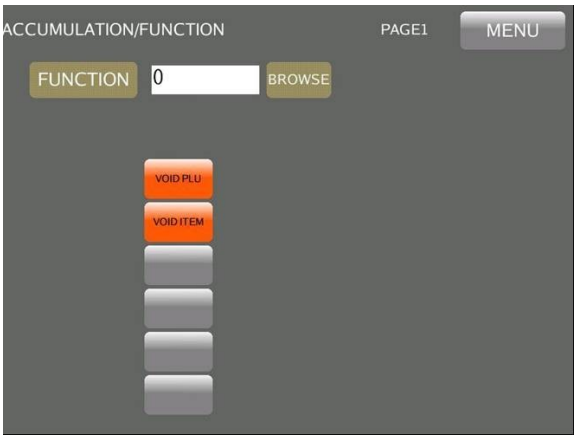
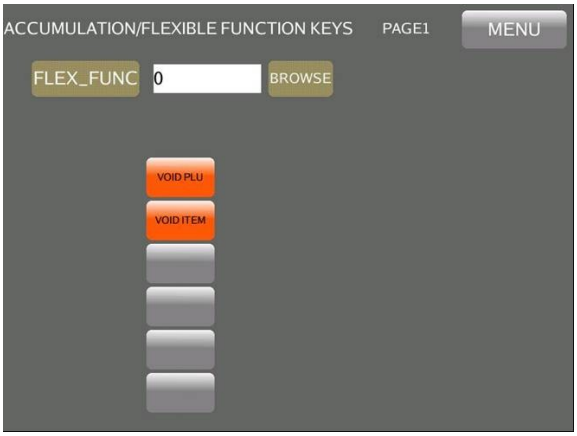
4.3.1 Function Assignment

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[ACCUMULATION]** key. **Note: [DATA TYPE]** key for the following selection, **FUNCTION**, **FLEX_FUNC. COLOR**	
4. **Method 1:** Assign by entering the existing Function Number by using the keypad. Enter the Function Number by the keypad. (**e.g.** 41 for VOID PLU) Touch the desired preset key.	

OPERATION	DISPLAY
5. **<u>Method 2:</u>** Assign by browsing the existing Function. Touch **[BROWSE]** key to browse the existing Function.	
6. Touch the desired Function key. (**e.g.** Function 216 – VOID ITEM)	
7. Touch the desired preset key.	

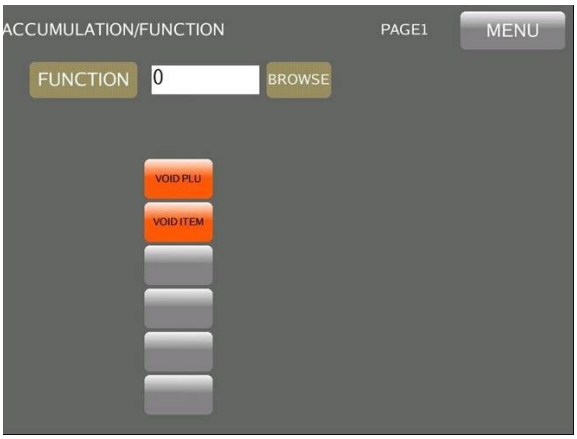
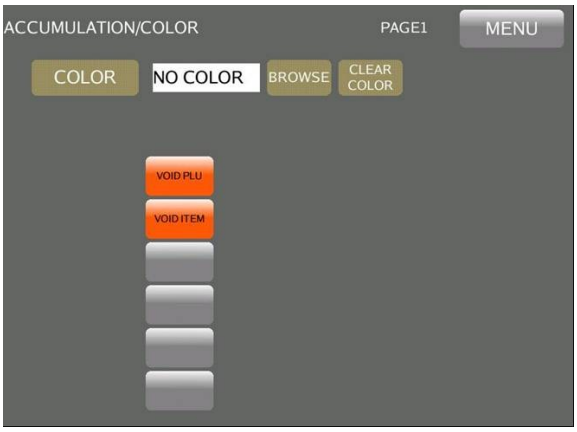
OPERATION	DISPLAY
8. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

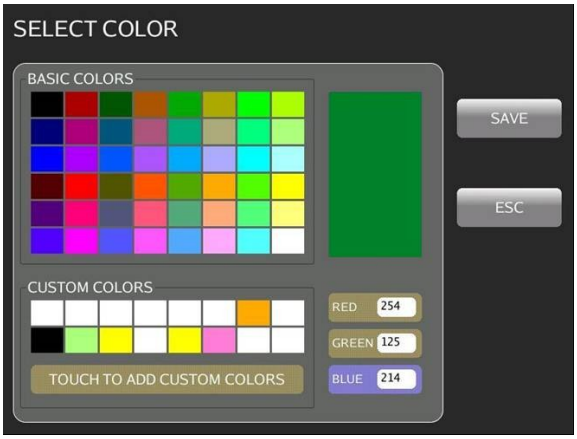
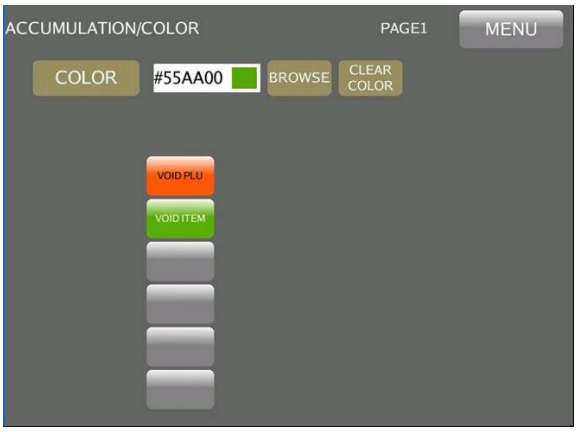
4.3.2 Flex_Function Assignment

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[ACCUMULATION]** key.	
3. Touch **[FUNCTION]** key select the word **FLEX_FUNC** display on the key. **Note: [DATA TYPE]** key for the following selection, **FUNCTION** & **FLEX_FUNC** (cannot be assign because not discount type).	

OPERATION	DISPLAY
4. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

4.3.2 Color Assignment

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[ACCUMULATION]** key.	
3. Touch **[FUNCTION]** key select the word **COLOR** display on the key.	

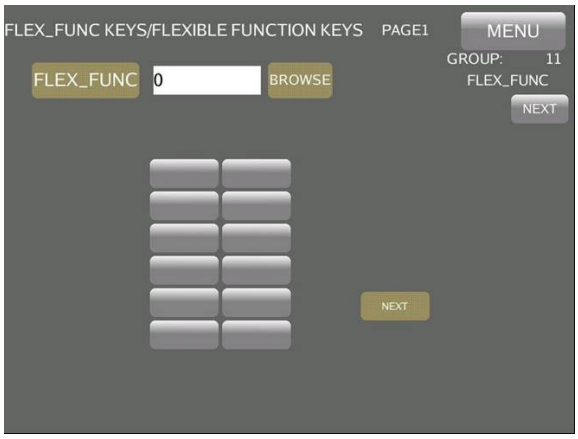
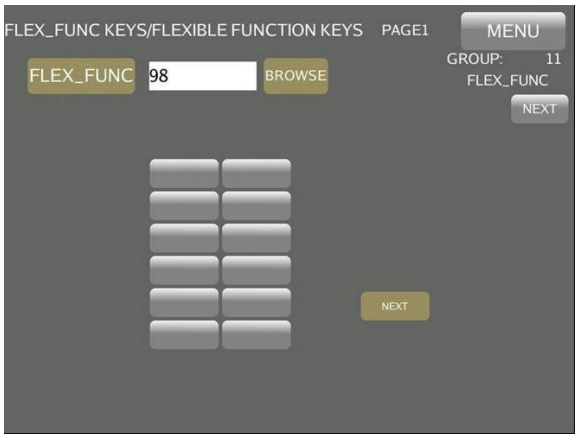
OPERATION	DISPLAY
4. Assign by browsing the COLOR the existing color. Touch **[BROWSE]** key to browse the existing color Touch the desired color (**e.g.** Green) **Note** : Press **[SAVE]** key to save the selection and back to ACCUMULATION mode Press **[ESC]**key to back ACCUMULATION mode without saving the color	
5. Touch the desired preset key that had assigned (e.g. VOID ITEM) The COLOR Key will change to Green	
6. Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode.	

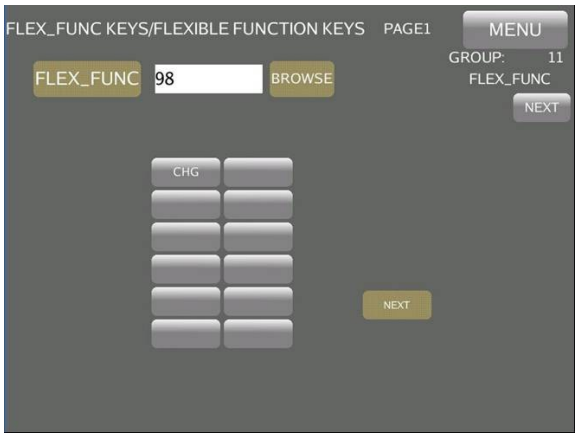
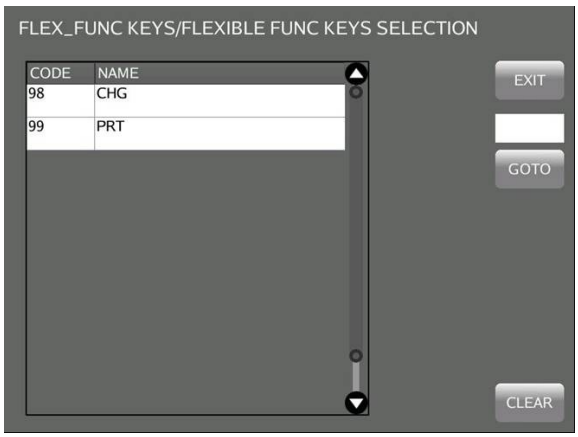
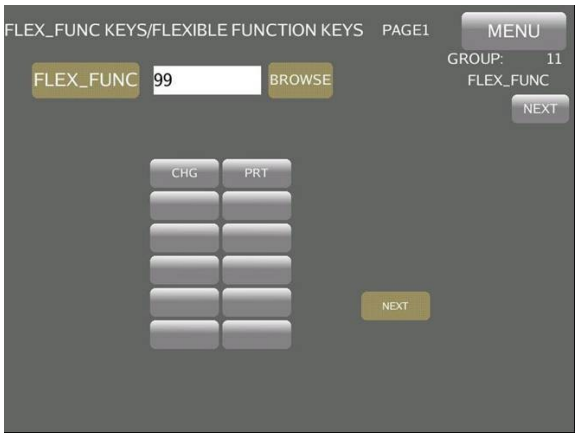
4.4 Change Mode key Programming

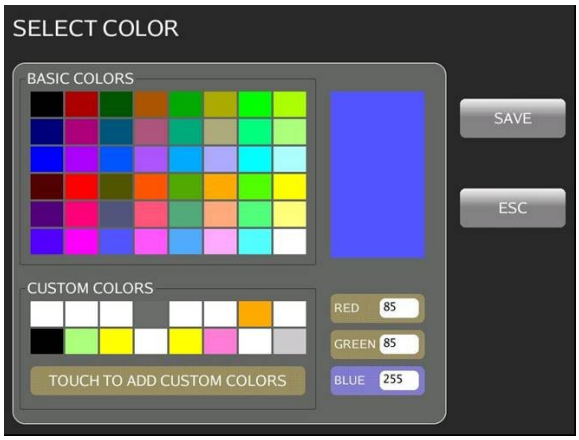
There are 2 pages of preset keys in Change Mode Keys Programming Mode. In this mode allow assigning maximum of 200 preset keys for all the PLU and other Functions Keys, (refer to 2.4 Change Mode Key Layout).

Note: Non-existing PLU and Function Numbers cannot be assigned.

4.4.1 Flex_Func Assignment

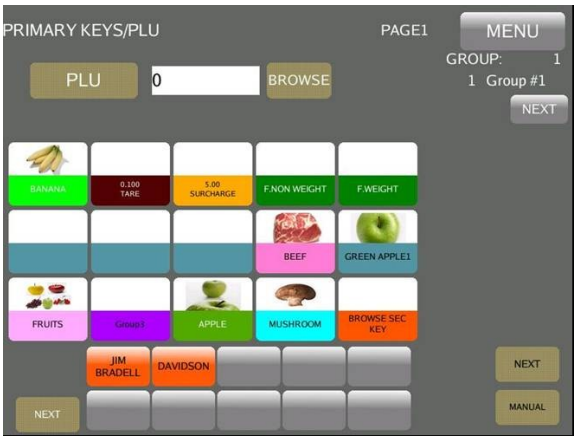
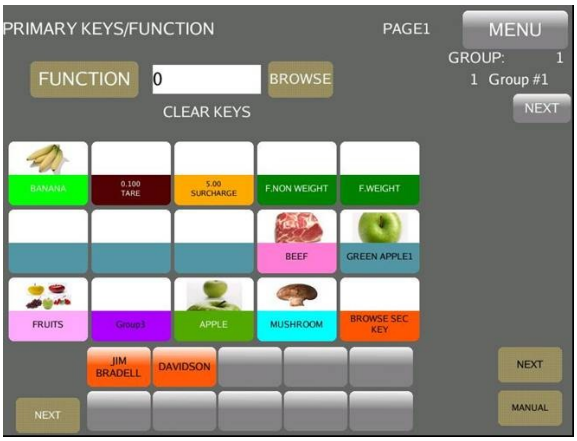
OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[CHANGE MODE KEYS]** key.	
3. Touch the word **[FLEX_FUNC]** display on the key. **Note: [DATA TYPE]** key only show **FLEX_FUNC and COLOR**.	

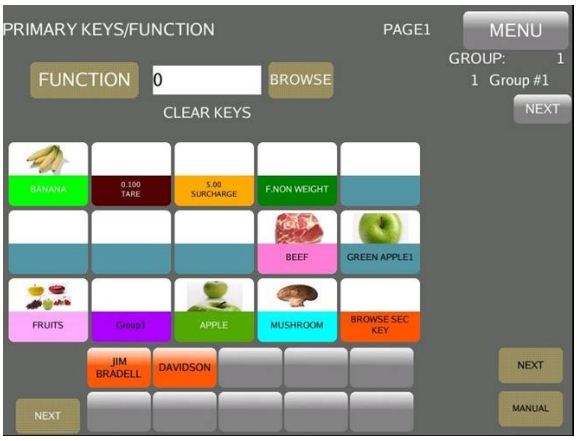
OPERATION	DISPLAY
4. **Method 1:** Assign by entering the existing Flex_Function Number by using the keypad. Enter the Flex_Function Number by the keypad. (**e.g.** 98 for CHANGE) Touch the desired preset key.	
5. **Method 2:** Assign by browsing the existing Flex_Function. Touch **[BROWSE]** key to browse the existing Flex_Function.	
6. Touch the desired Flex_Function key. (**e.g.** Flex_Function 99 PRINT) Touch the desired preset key.	

OPERATION	DISPLAY
7. Touch **[FLEX_FUNC]** key select the word **COLOR** display on the key.	
8. Touch **[BROWSE]** key to browse the existing color Touch the desired color (**e.g.** Blue) **Note** : Press **[SAVE]** key to save the selection and back to FLEX_FUNC KEYS mode Press **[ESC]**key to back FLEX_FUNC KEYS mode without saving the color	
7. Touch the desired preset key that had assigned (e.g. PRT key) The COLOR Key will change to Green	

OPERATION	DISPLAY
Press **[X]** key at keypad to exit to keys selection mode. **Note:** Touch **[MENU]** key to exit to the Programming Mode	

5. Clear Assigned Preset Key

OPERATION	DISPLAY
1. In Preset Key Programming, Enter group number and press PLU key. (**e.g.** 0) **Note**: adjust Primary keys, Secondary keys and Accumulation keys to desired display size	
2. Touch **[PRIMARY KEYS]** key.	
3. Touch **[PLU]** key select the word **FUNCTION** display on the key. **Note: [DATA TYPE]** key will toggle for the following selection, **PLU**, **FUNCTION**, **DEPT**, **GROUP**, **CLERK**, **MG, TARE**, **SUCHARGE, LABEL FORMAT and COLOR**	

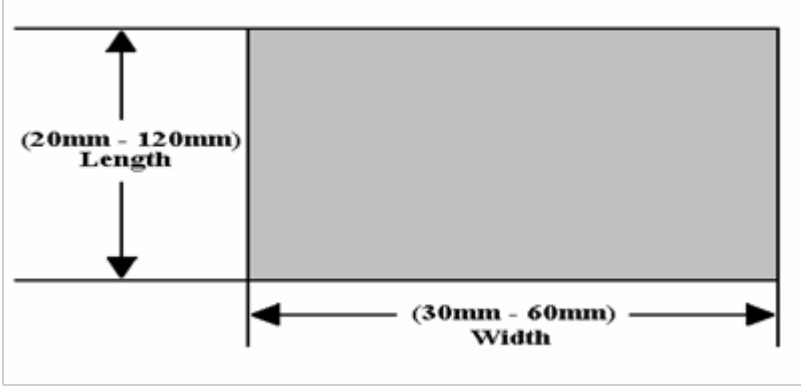
OPERATION	DISPLAY
4. Touch the desired preset key to be deleted/clear. (**e.g.** Preset Key Row #1, Column #5) **Note 1:** Press **[X]** key at keypad to exit to the keys selection mode. **Note 2:** Touch **[MENU]** key to exit to the Programming Mode.	

PRINT FORMAT

The Free Format enables you to design your own label formats, by setting print angles, print positions and the character size of the programmable items. You can create new formats by copying an existing label format and use it as a base or make a totally new label format within the limits of the label size.

1. General Information

Labels format within the following height and width can be created.



- Up to 99 Free Formats can be stored in the memory, apart from the other 16 standard formats.
- Standard format can be used as a basic format for creating a new format.
- Visual screen editing or numeric data setting performs layout creation.
- Print position of each item is programmed using mm or dots.
- One Item Label or one Total Label is available for each Free Format number (F1 ~ F8).
- 4 Print Angles can be set for all item data: 0, 90, 180 and 270 degrees.

2. Print Area, Print Position and Print Angles

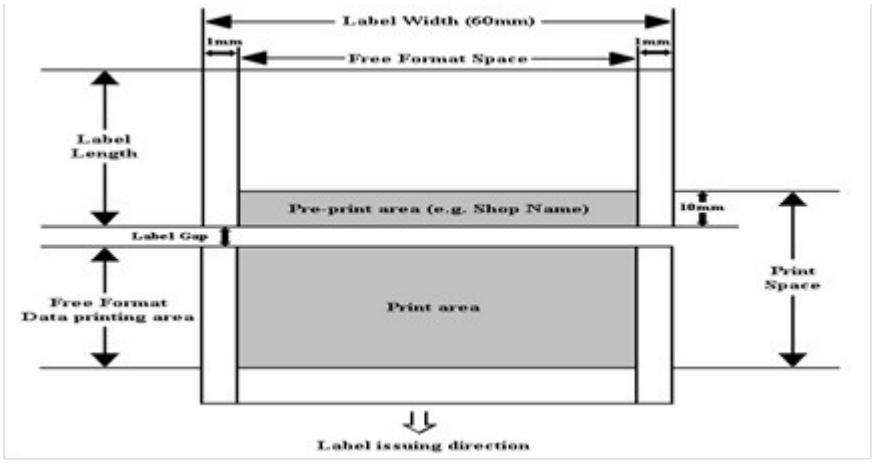
All changeable item data should be programmed 10mm below form the top of the label. The top 10mm of the label should be used for invariable data such as Shop Name, since this area is printed when issuing the last label. Please do not program any item closer than 1mm to the edges of the label.

The print position of each item is determined by setting the interval from point (X = 0, Y = 0) to the base position of the data position (◜ point on schematic 3 below). The X, Y values need to be entered by mm.

- 1 dot (horizontal) = 0.135mm
- 1 dot (vertical) = 0.155mm

2.1 Print Area

The drawing shows two labels. The gray area is the area that will be printed in one print operation. The top 10mm of the label should be reserved for Item Data that is invariable, such as Shop Name. You should not position Item data closer than 1mm to the edges of the label.



2.2 Print Position

The printing position of each item data is decided by setting the distance from 0 point (X = 0, Y = 0) to the base position (X value, Y value).

Example: (measurement is in mm)

X = 5 Y = 4

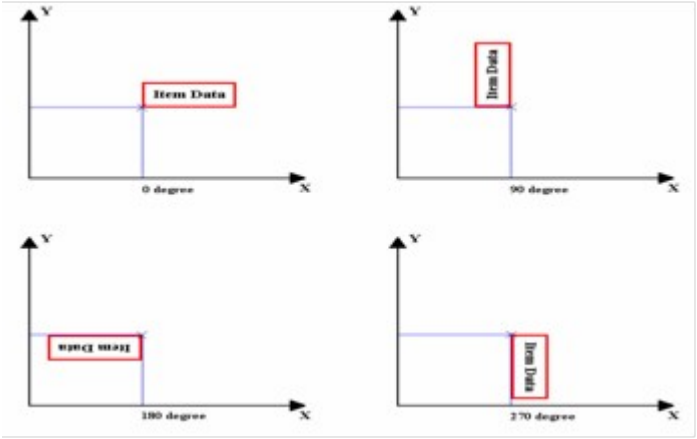
The Item data is first moved 5mm to the right, then 4mm up.

2.3 Print Angles

Print angle of each Print Item data can be selected from 4 different angles, 0 degree, 90 degree,

180 degree and 270 degree.

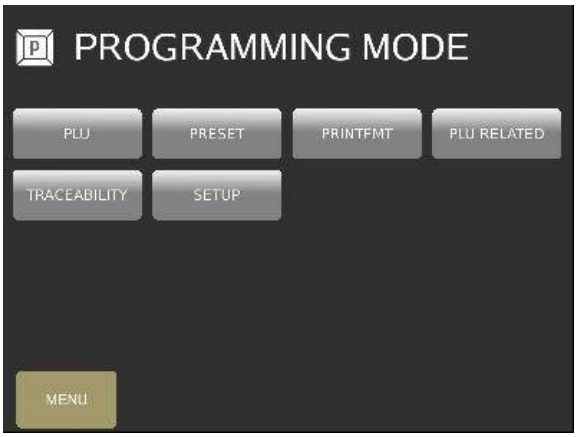
The drawing below shows the direction the item data is facing at the different angles.

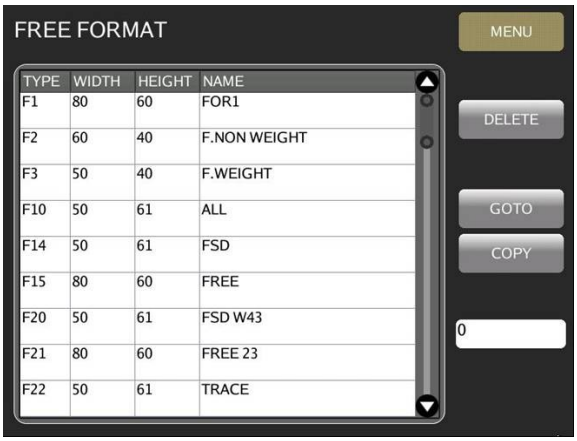
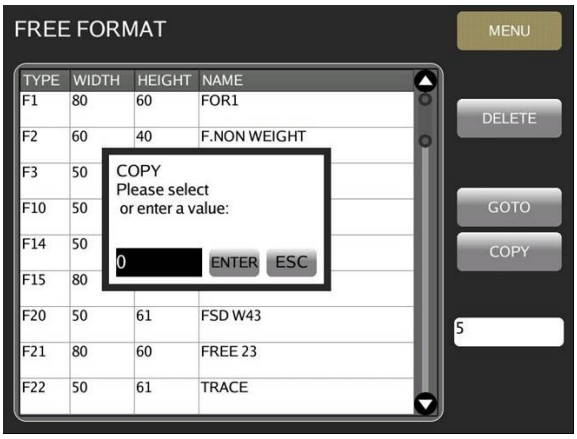
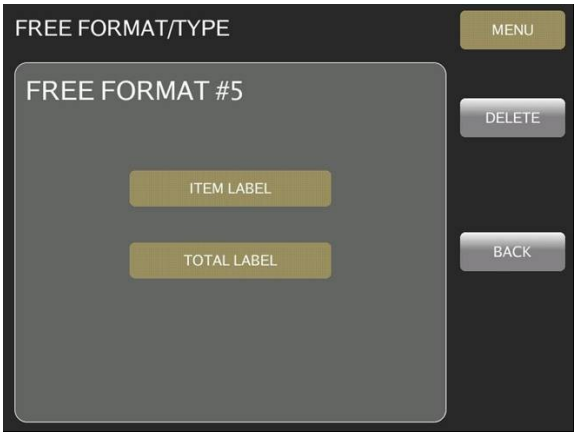


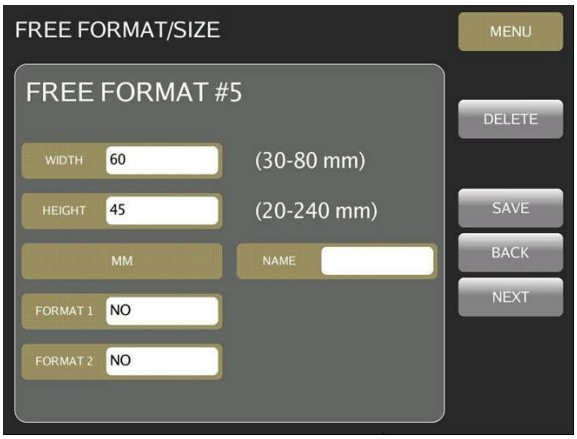
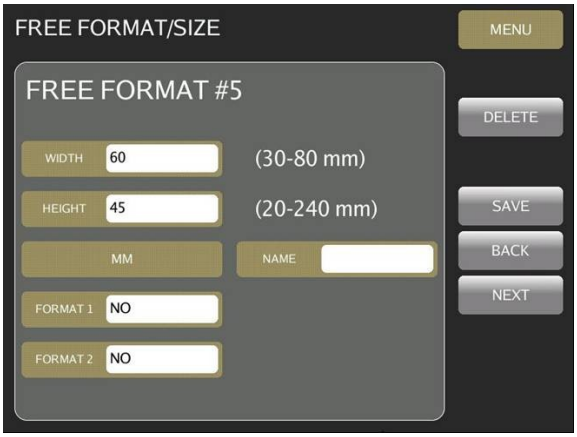
3. Entry to Free Format Programming

There are 2 types of label:

- Item Label: The Item Label can be programmed with up to 72 different item data and is used for printing single transactions at Manual Mode and Prepack Mode.
- Total Label: The Total Label can be programmed with up to 23 different item data and is used for printing multiple transaction labels for counter sales at Manual Mode, Sub Totals and Grand Totals at Prepack Mode.

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key **[**to enter to Programming Mode.	

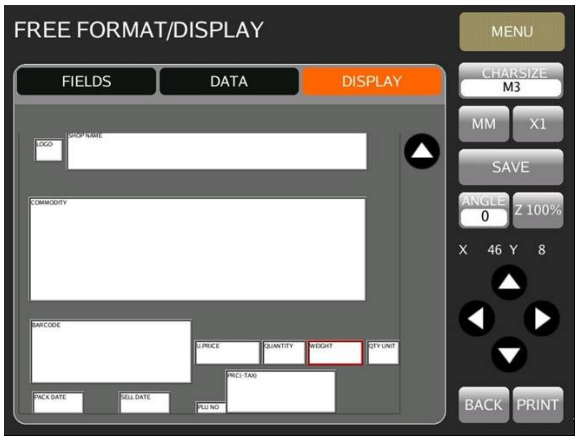
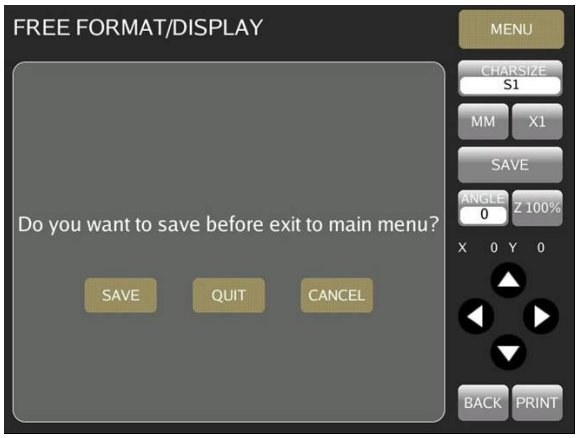
OPERATION	DISPLAY
3. Touch **[PRINTFMT]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Free Format File will be listed in FREE FORMAT PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Format/Free Format Files using the scroll bar and to select file for modification.	
4. Enter a new Free Format number. (**e.g.** 5 – F5) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
5. Touch the desired Label Format data to copy from. (**e.g.** T12)	

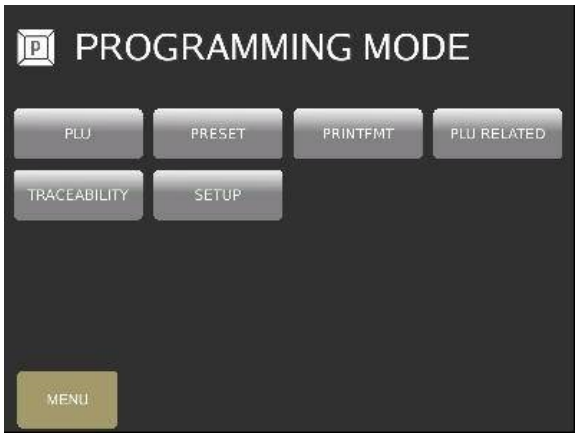
OPERATION	DISPLAY
6. If to create a format used for Item Label, touch **[ITEM LABEL]** key to enter Item Free Format screen. **Note:** If necessary to change Width or Height value, touch the desired key area and enter the value by keypad.	
7. Press **[PLU]** key to enter, follow by touch **[FIELDS]** folder to select the item data. **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** To save data, touch **[DISPLAY]** folder and touch **[SAVE]** key.	
8. If to create a format used for Total Label, touch **[TOTAL LABEL]** key to enter Total Free Format screen. **Note:** If necessary to change Width or Height value, touch the desired key area and enter the value by keypad.	

OPERATION	DISPLAY
9. Press **[PLU]** key to enter, follow by touch **[FIELDS]** folder to select the item data. **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** To save data, touch **[DISPLAY]** folder and touch **[SAVE]** key.	

4. Test Printing

You can print a sample label with all the print areas of programmed items to show the positions and sizes.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[DISPLAY]** folder.	
2. Touch **[PRINT]** key to print out label.	
3. Touch **[MENU]** key to return to Programming Mode. **Note:** A message "Do you want to save before exit to main menu?" will appear.	

OPERATION	DISPLAY
4. Touch the desired key. **Note:** Touch **[SAVE]** key to exit with saving data. Touch **[QUIT]** key to exit without saving data. Touch **[CANCEL]** key to return back to the previous Free Format page.	

5. Item Data Positioning

The following item data listed below is the full list of the items possible to program on a Free Format.
The method of setting the numerous Item data differs and is therefore grouped into 5 types.

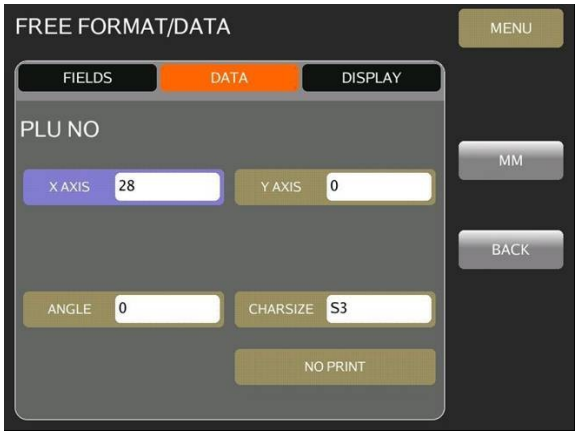
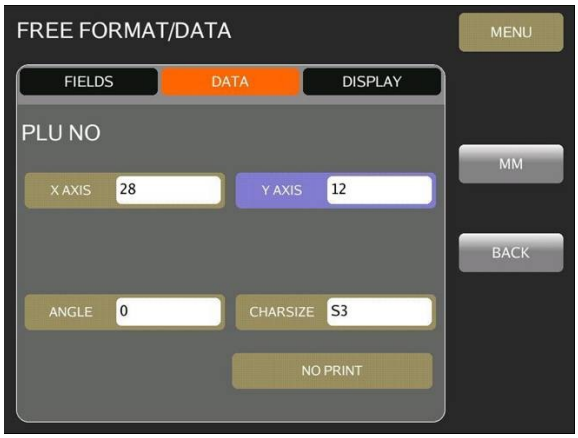
Item Label Format			
Item Data	**Type**	**Item Data**	**Type**
PLU No.	1	Original Price	1
Item Price Before Tax	1	Original Unit Price	1
Unit Price	1	Frame 1 ~ 10	6
Weight	1	Image 1 ~ 10	4
Quantity	1	Text 1 ~ 16	5
Packed Date	1	Born	1
Packed Time	1	Fatten	1
Commodity Name	2	Slaughter House	1
Quantity Symbol	1	Cutting Hall	1
Sell By Date	1	Reference	1
Sell By Time	1	Origin	1
Barcode	3	Multi Barcode1	7
Shop Name	2	Multi Barcode 2	7
Discount Value	1	Temperature	1
Used By Date	1	Serial Number	1
Logo	2	Gross Weight	1
Main Group Code	1	Rewrap	1
Department Code	1	KIND	1
Scale Number	1	Category	1
Ingredients	2	Breed	1
Special Message	2	Contact	1
Item Price After Tax	1	GTIN	1
Item Tax Rate	1	Supplier Code	1
Clerk Code	1	Supplier Name	1
Tare	1	Supplier Address 1	1
Place	2	Supplier Address 2	1
Average Price	1	Traceability ID	1
Average Weight	1	2nd Unit Price	1

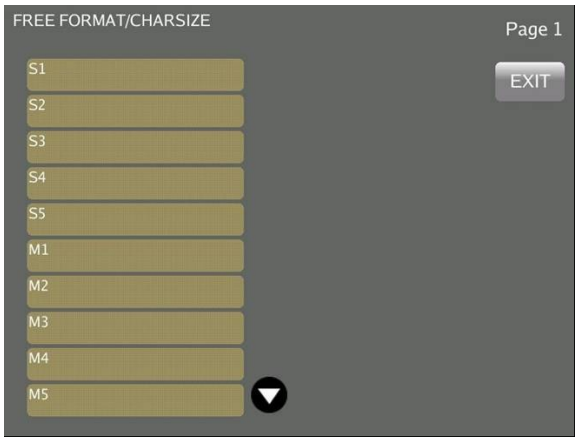
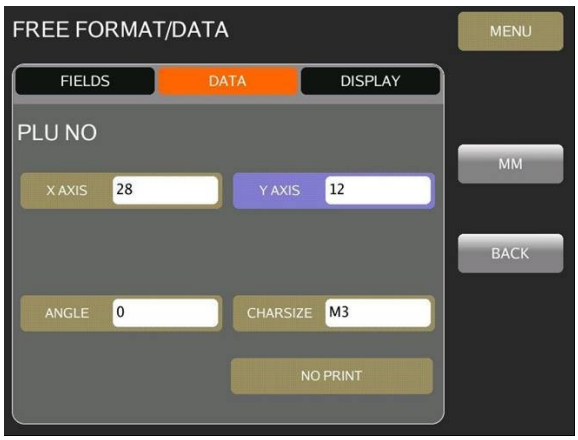
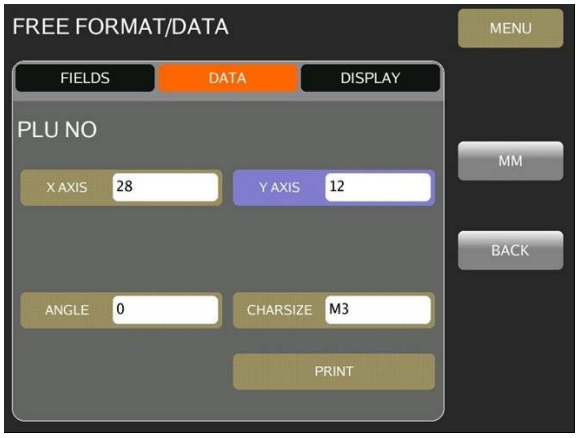
Total Label Format			
Item Data	**Type**	**Item Data**	**Type**
PLU No.	1	TT Tittle	1
Pack Date	1	Barcode	3
Weight	1	Clerk	1
Quantity	1	TEXT 17 ~ 20	5
QTY Unit	1	Multi Barcode 1	7
Price after tax	1	Multi Barcode 2	7
Pack time	1	Serial No	1

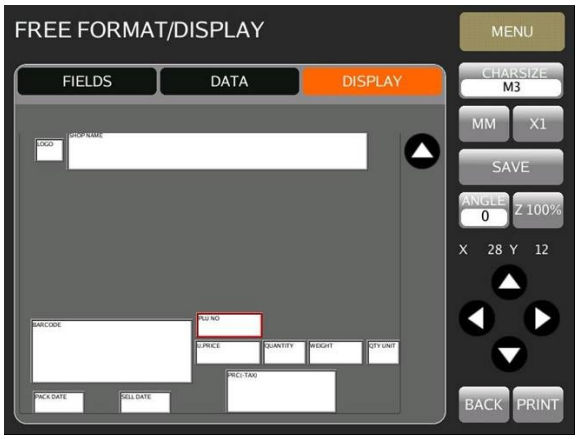
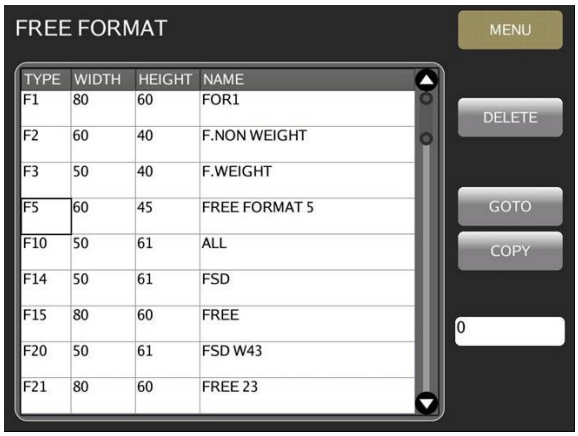
Programmable Data	Type1	Type2	Type3	Type4	Type5	Type6	Type7
X Position	YES	YES	YES	YES	YES	YES	YES
Y Position	YES	YES	YES	YES	YES	YES	YES
Angle	YES	YES	YES	YES	YES	NO	YES
Status	YES	YES	YES	YES	YES	YES	YES
Character Size	YES	NO	NO	NO	NO	NO	NO
Width	NO	YES	NO	YES	YES	NO	NO
Height	NO	YES	YES	YES	YES	NO	YES
Image Link	NO	NO	NO	YES	NO	NO	NO
Text Link	NO	NO	NO	NO	YES	NO	NO
Thicknet dot	NO	NO	NO	NO	NO	YES	NO
Multi Barcode Link	NO	NO	NO	NO	NO	NO	YES

5.1 Type 1 Data Setting

The Type 1 data setting is the numeric and fixed data. The position of Type 1 item data is decided by X, Y values, character size, angle and status. 10 different character sizes are available. The size of the print area varies according to the character size selected.
Example: Procedure to set **PLU NO**.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** PLU NO) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 38)	
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 14)	

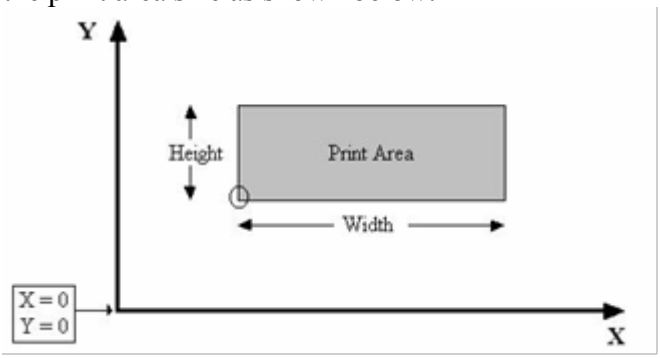
OPERATION	DISPLAY
4. Touch **[CHARSIZE]** key. **Note:** All Character Size will be listed	
5. Touch the desired character size. (**e.g.** M3)	
6. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

OPERATION	DISPLAY
7. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, character size, position and angle still allowed to be changed. **(Refer to Note 1.)**	
8. Touch **[SAVE]** key to store the data. Will prompt out message "4357 Saving In Progress" **Note:** Touch **[MENU]** key to exit without saving the data. A message "Do you want to save before exit to main menu?" will appear. Then touch the desired key.	

Note 1: Touch **[CHARSIZE]** key for character size selection.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

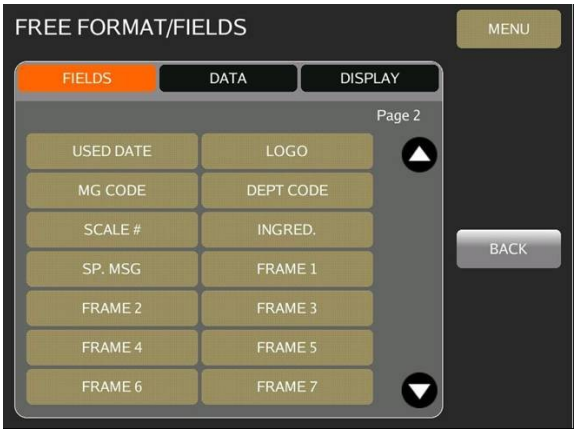
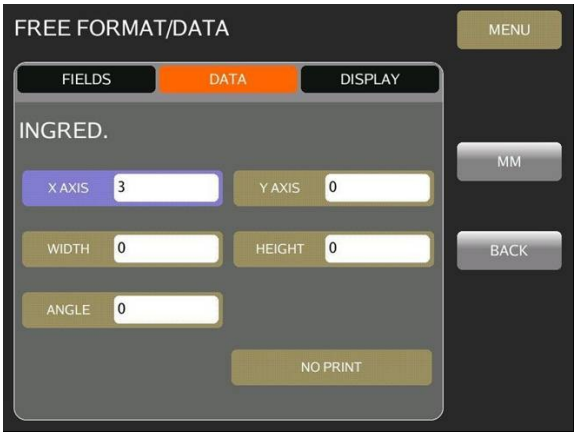
5.2 Type 2 Data Setting

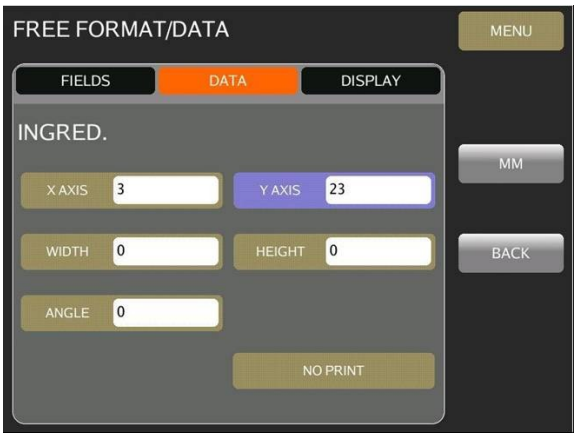
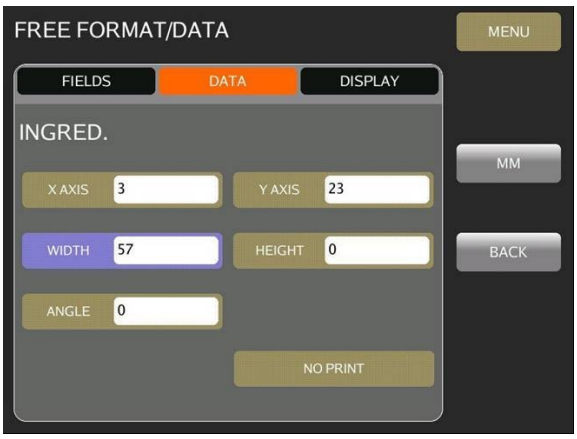
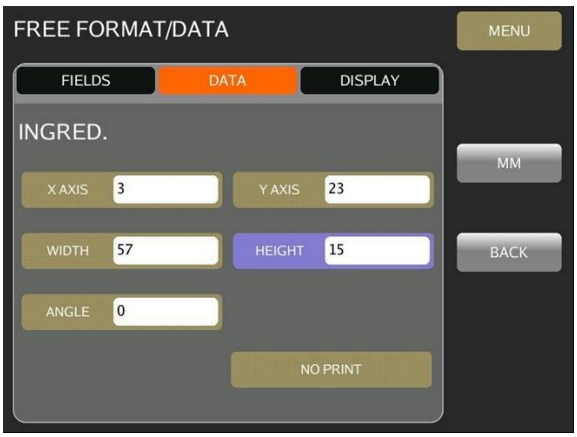
The Type 2 data setting is the positioning of alphanumeric data. The positioning of Type 2 data is decided by X, Y values, height, width, angle and status. The height and width decides the print area size as shown below.

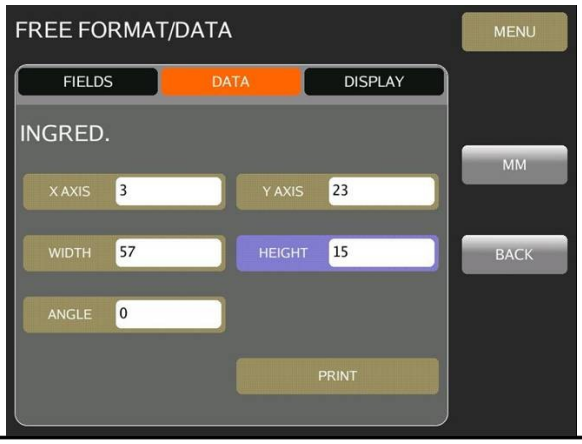
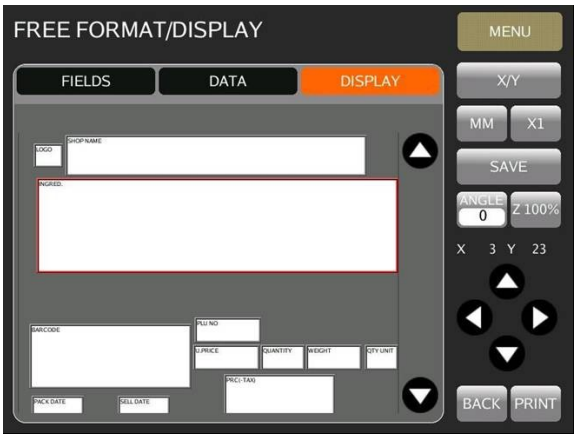
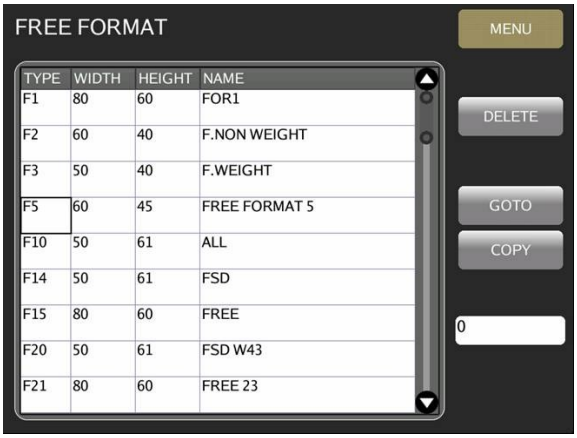


Note: The number of lines printed on the label will depend on the selected character size and the size of the programmed print area.

Example: Procedure to set Ingredient.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Ingredient) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 2)	

OPERATION	DISPLAY
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 24)	
4. Touch **[WIDTH]** key and enter the value by keypad. (**e.g.** 57)	
5. Touch **[HEIGHT]** key and enter the value by keypad. (**e.g.** 13)	

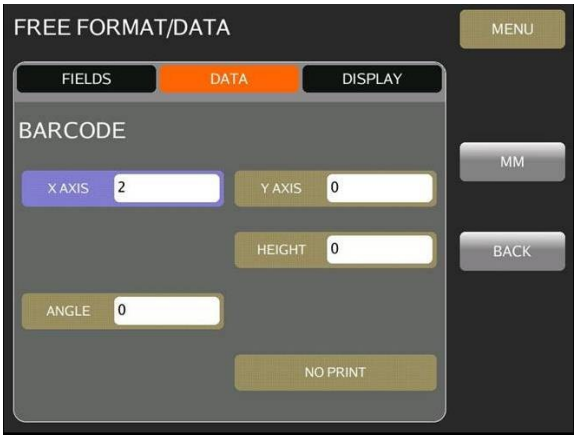
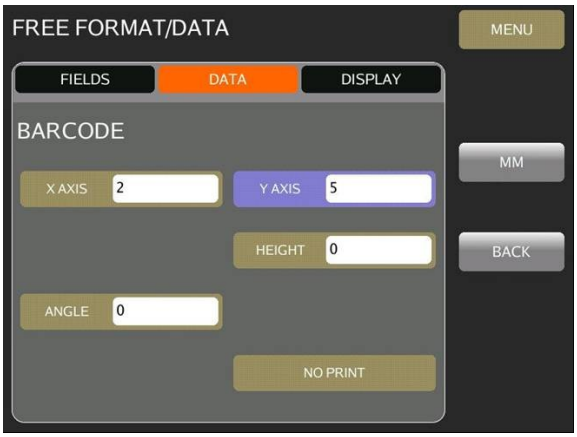
OPERATION	DISPLAY
6. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note:** **[STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	
7. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width, height and angle still allowed to be changed. **(Refer to Note 1.)**	
8. Touch **[SAVE]** key to store the data with message "4367 Saving in Progress" **Note:** Touch **[MENU]** key to exit without saving the data. A message "Do you want to save before exit to main menu?" will appear. Then touch the desired key.	

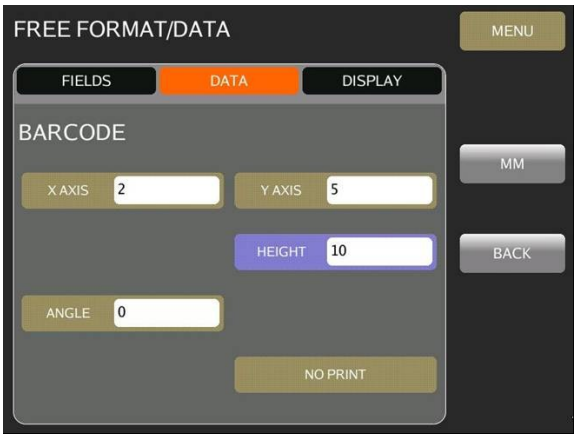
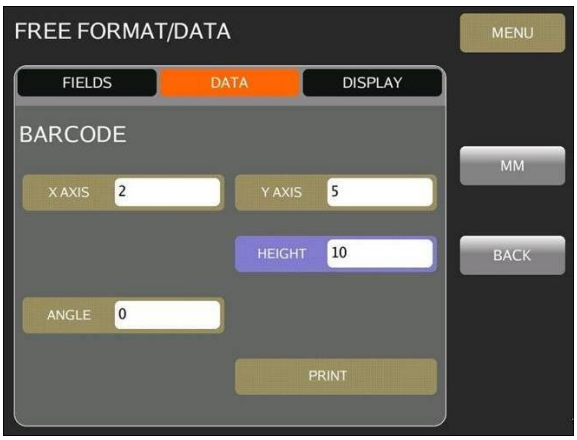
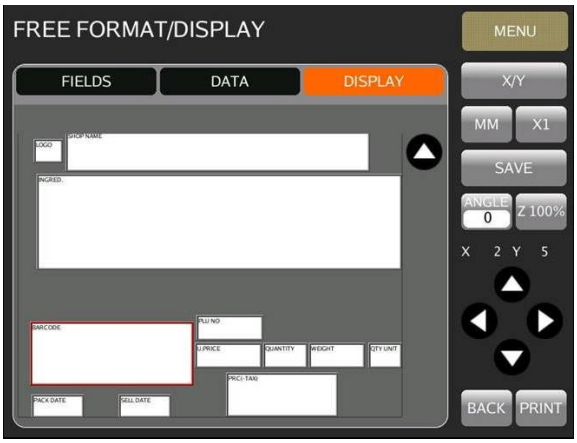
Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

5.3 Type 3 Data Setting

The Type 3 data setting is the barcode. Barcode position is decided by X, Y values.

Example: Procedure to set **Barcode**.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Barcode) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 2)	
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 1)	

OPERATION	DISPLAY
4. Touch **[HT]** key and enter the value by keypad. (**e.g.** 16)	
5. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	
6. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width, height and angle still allowed to be changed. **(Refer to Note 1.)**	

OPERATION	DISPLAY
7. Touch **[SAVE]** key to store the data. with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

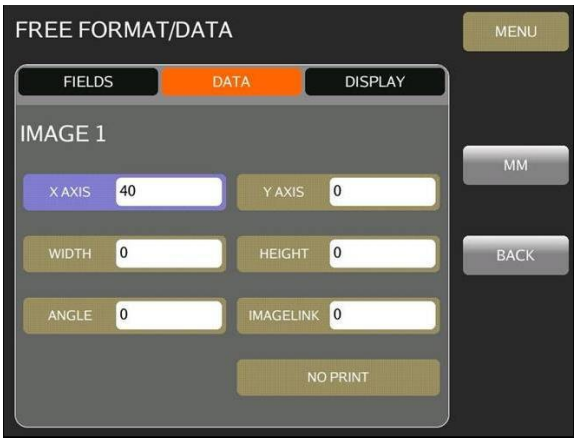
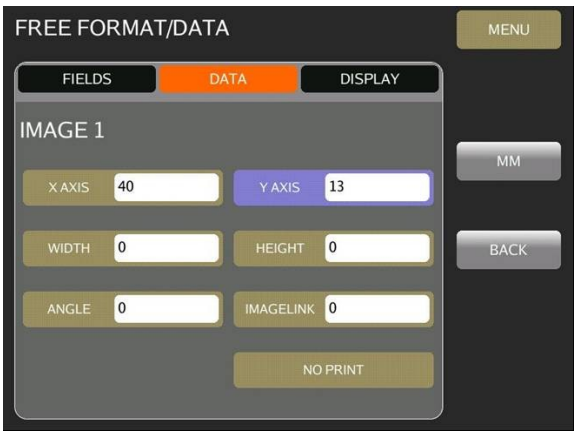
TYPE	WIDTH	HEIGHT	NAME
F1	80	60	FOR1
F2	60	40	F.NON WEIGHT
F3	50	40	F.WEIGHT
F5	60	45	FREE FORMAT 5
F10	50	61	ALL
F14	50	61	FSD
F15	80	60	FREE
F20	50	61	FSD W43
F21	80	60	FREE 23

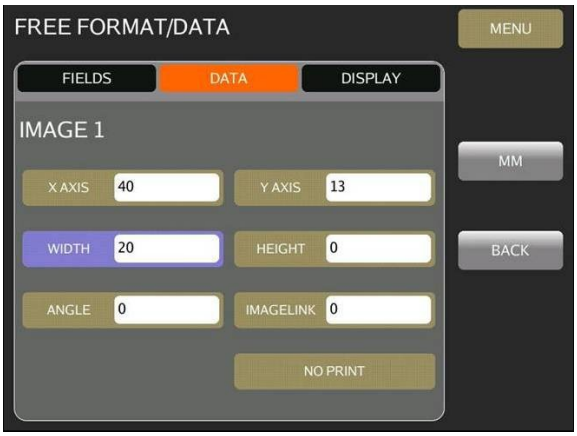
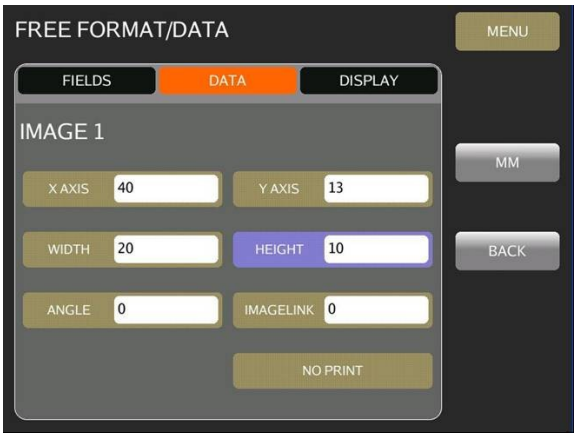
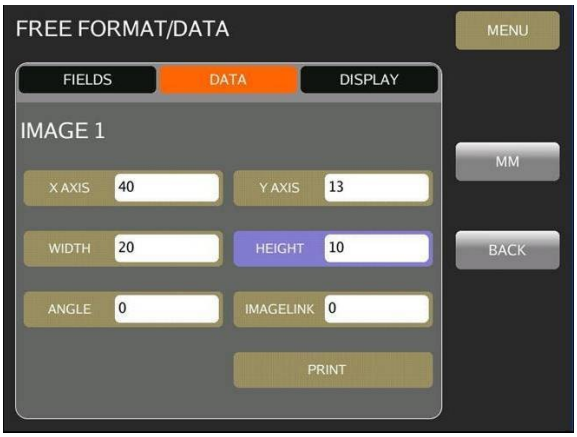
Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

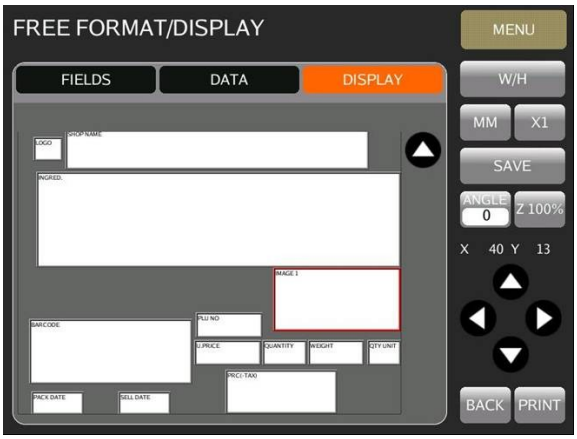
5.4 Type 4 Data Setting

The Type 4 data setting is the image. The position of the image is decided by X, Y values. The print area is decided by setting of Height and Width. Up to 10 images can be set per format.

Example: Procedure to set **Image**.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Image 1) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 35)	
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 24)	

OPERATION	DISPLAY
4. Touch **[WT]** key and enter the value by keypad. (**e.g.** 21)	
5. Touch **[HT]** key and enter the value by keypad. (**e.g.** 13)	
6. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

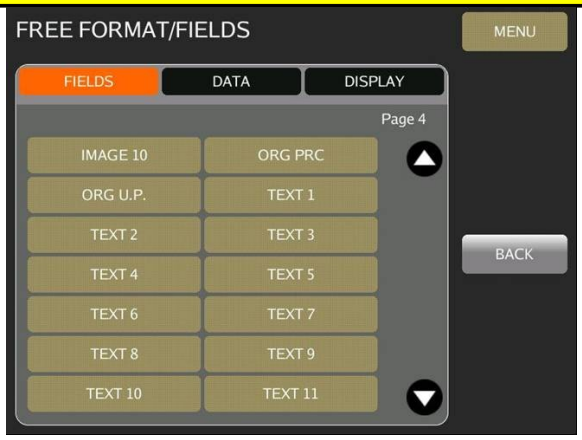
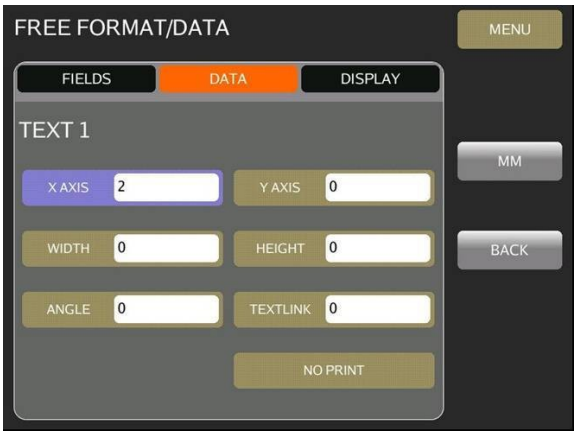
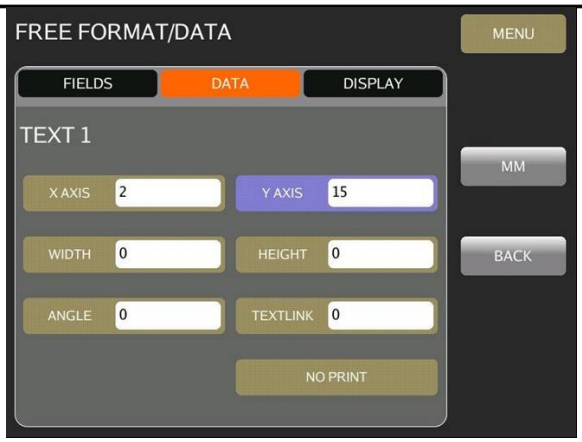
OPERATION	DISPLAY
7. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width, height and angle still allowed to be changed. **(Refer to Note 1.)**	
8. Touch **[SAVE]** key to store the data with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

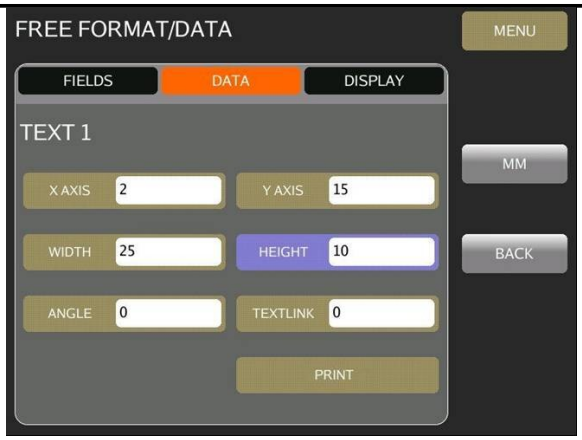
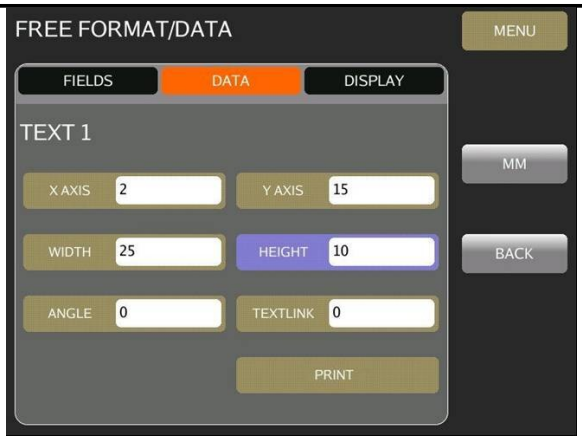
Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch [IMAGE LINK] to select the image.
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

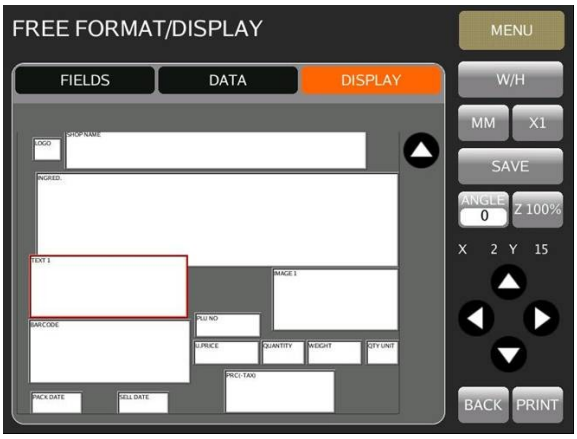
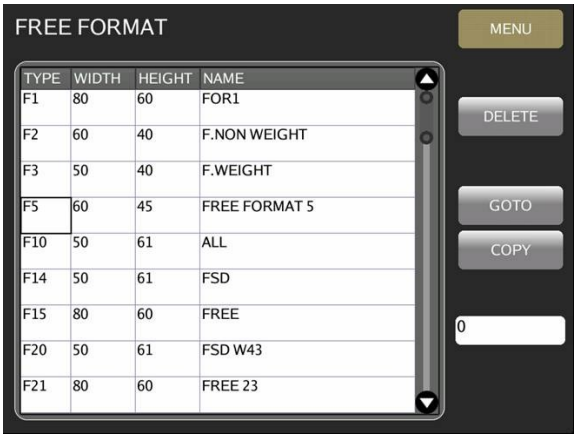
5.5 Type 5 Data Setting

The Type 5 data setting is the text. The position of the image is decided by X, Y values. The print area is decided by setting of Height and Width. Up to 16 texts can be set per format on item label format and 5 texts on Total Label format

Example: Procedure to set **Image**.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Text 1) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 2)	
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 15)	

OPERATION	DISPLAY
4. Touch **[WT]** key and enter the value by keypad. (**e.g.** 25)	
5. Touch **[HT]** key and enter the value by keypad. (**e.g.** 10)	
6. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

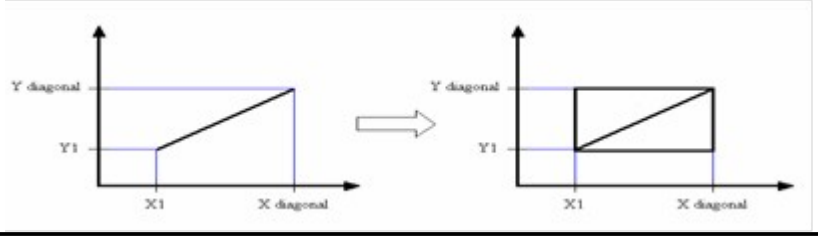
OPERATION	DISPLAY
7. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width, height and angle still allowed to be changed. **(Refer to Note 1.)**	
8. Touch **[SAVE]** key to store the data with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch [TEXT LINK] to select the default text that had programmed in advance.
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

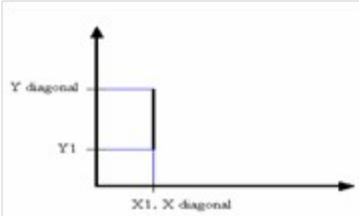
5.6 Type 6 Data Setting

The Type 6 data setting is frame. The frame file is used for decorating the Free Format label. 10 frames can be set per Format. You can make boxes and lines that limit features on the label, emphasize important information or just make the label more comprehensible. Each 4 different data X, Y values, X, Y-Diagonals, Thickness of line and Print Status.

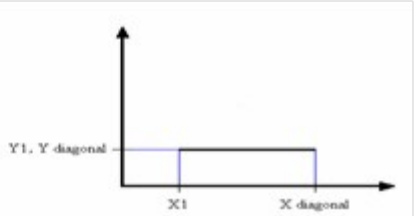
The SM 5500 will automatically make a box using the diagonal a guideline.



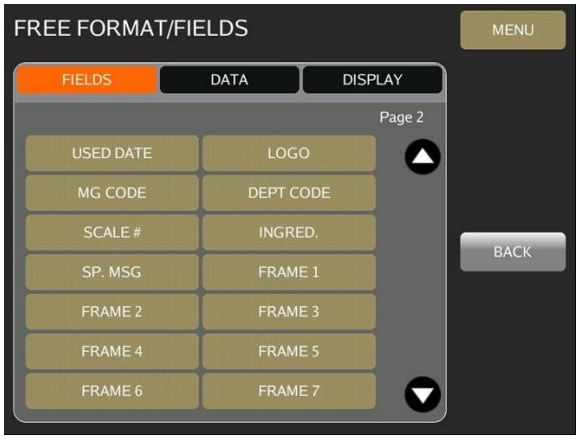
If X1 and X diagonal is set to the same

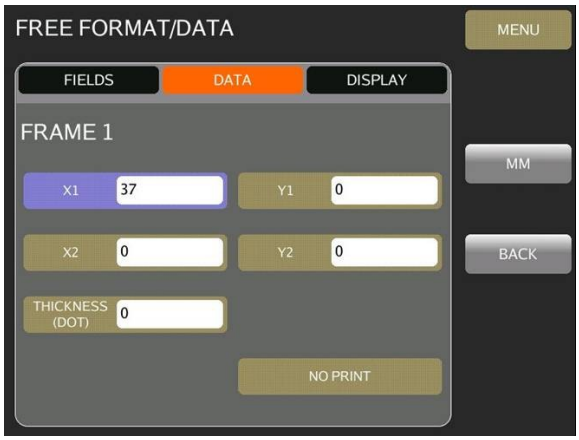
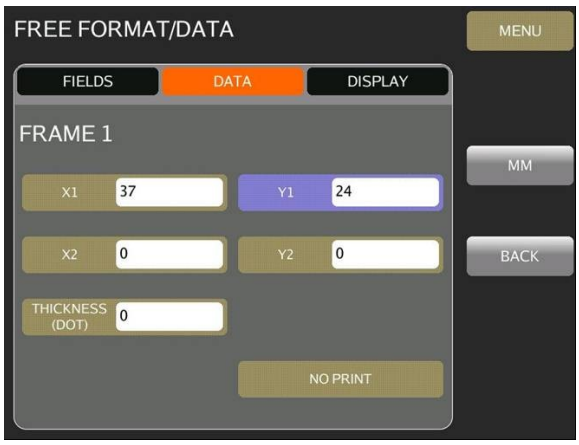
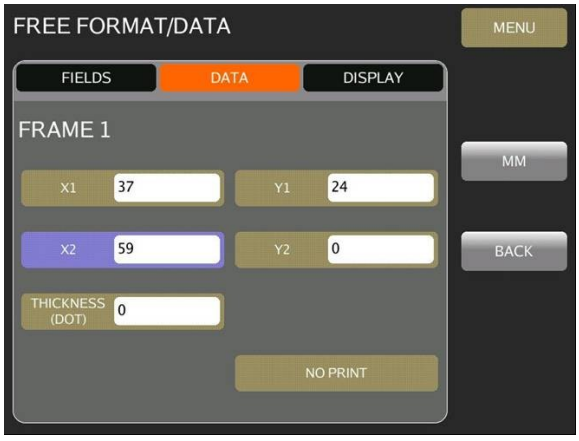


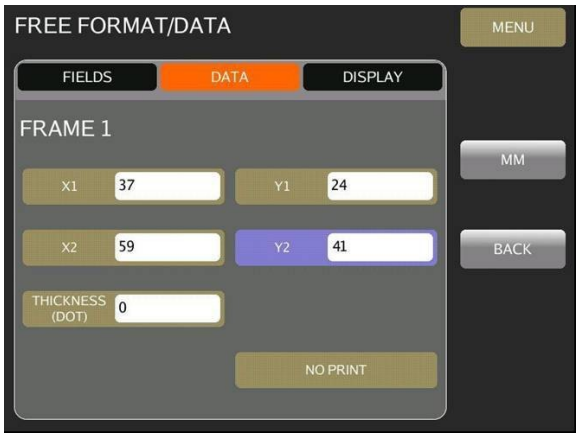
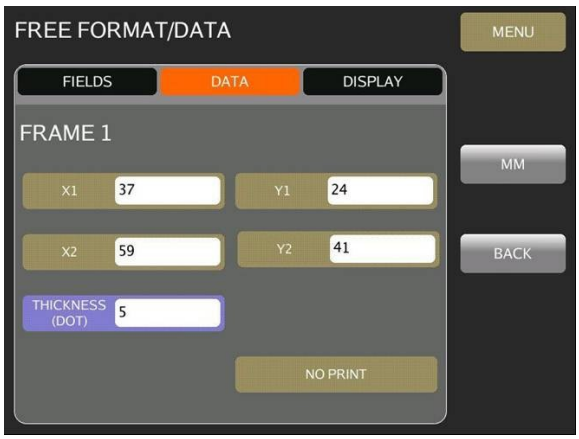
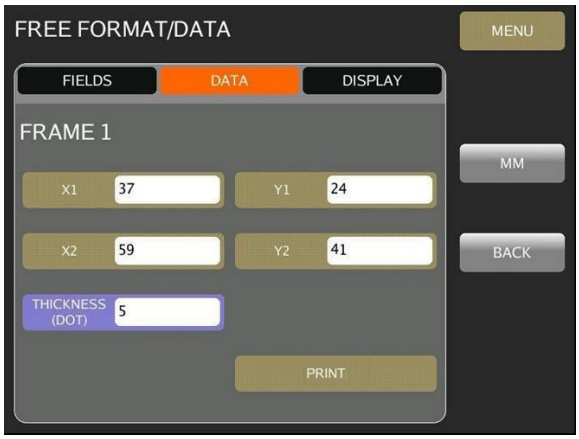
If Y1 and Y diagonal is set to the same

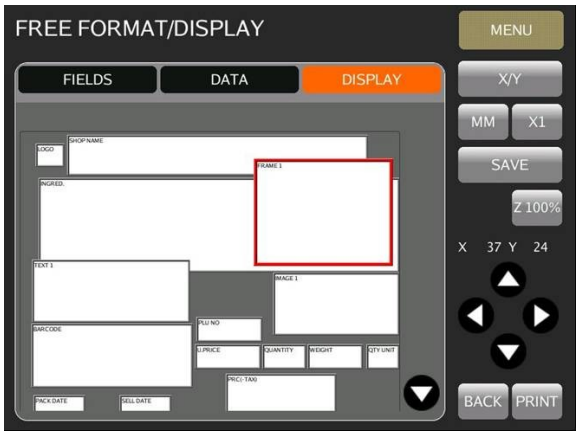


Example: Procedure to set **Frame**.

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Frame 1) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	

OPERATION	DISPLAY
2. Touch **[X1]** key and enter the value by keypad. (**e.g.** 37)	
3. Touch **[Y1]** key and enter the value by keypad. (**e.g.** 24)	
4. Touch **[X2]** key and enter the value by keypad. (**e.g.** 59)	

OPERATION	DISPLAY
5. Touch **[Y2]** key and enter the value by keypad. (**e.g.** 41)	
6. Touch **[THICKNESS]** key and enter the value by keypad. (**e.g**. 5)	
7. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

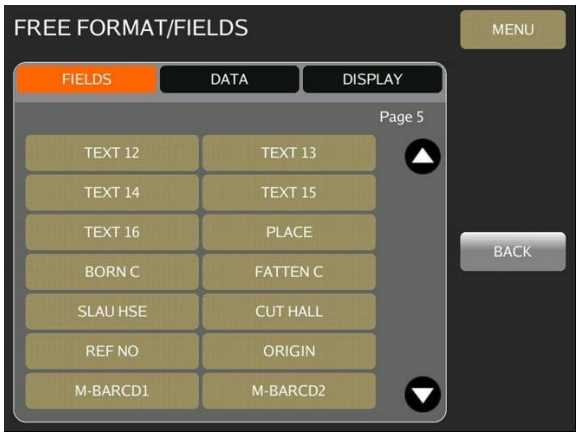
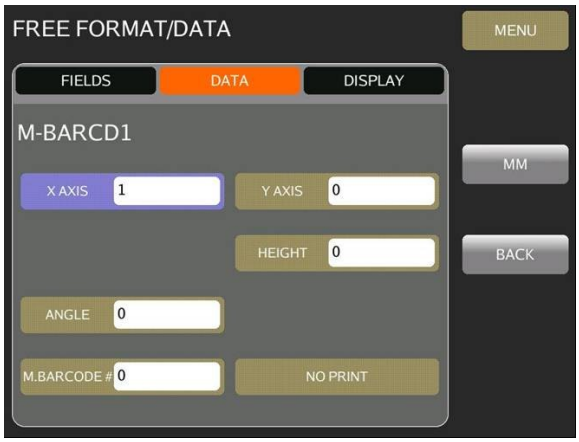
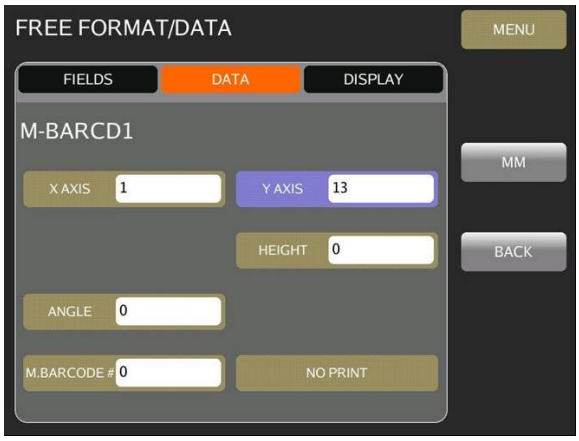
OPERATION	DISPLAY
8. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width and height still allowed to be changed. **(Refer to Note 1.)**	
9. Touch **[SAVE]** key to store the data with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

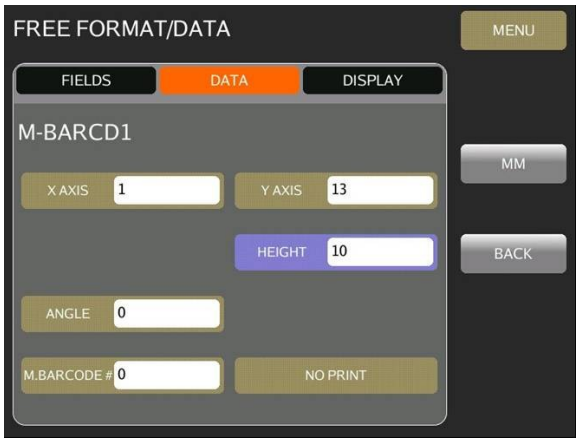
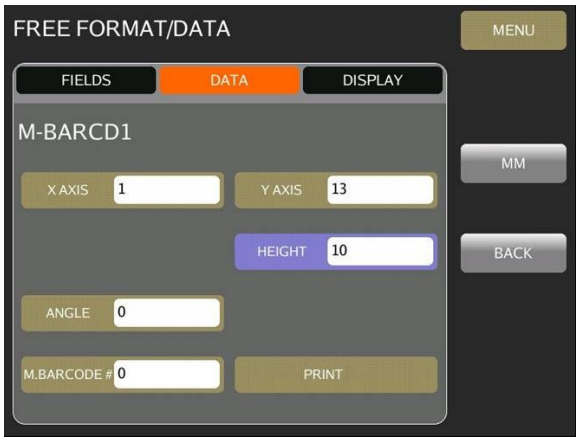
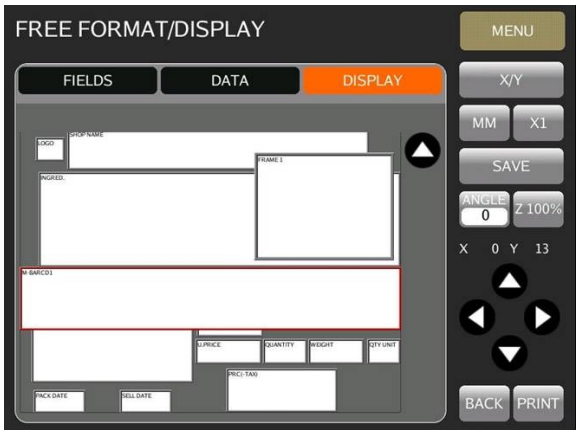
Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.

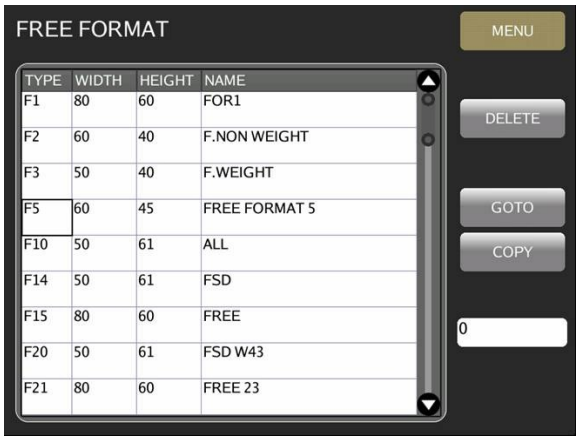
5.7 Type 7 Data Setting

The Type 7 data setting is the Multibarcode. Barcode position is decided by X, Y values.

Procedure to set **Multi barcode**

OPERATION	DISPLAY
1. In Item Free Format mode, under **[FIELDS]** folder, select the item data. (**e.g.** Multi Barcode1) **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
2. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 2)	
3. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 1)	

OPERATION	DISPLAY
4. Touch **[HT]** key and enter the value by keypad. (**e.g.** 16)	
5. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	
6. Touch **[DISPLAY]** folder to view the programmed screen. **Note:** In this Display Mode, position, width, height and angle still allowed to be changed. **(Refer to Note 1.)**	

OPERATION	DISPLAY
7. Touch **[SAVE]** key to store the data. with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

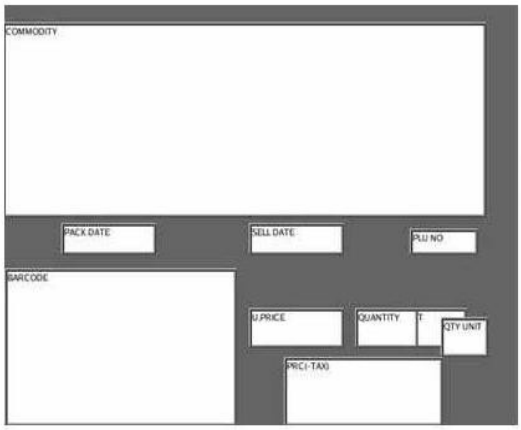
TYPE	WIDTH	HEIGHT	NAME
F1	80	60	FOR1
F2	60	40	F.NON WEIGHT
F3	50	40	F.WEIGHT
F5	60	45	FREE FORMAT 5
F10	50	61	ALL
F14	50	61	FSD
F15	80	60	FREE
F20	50	61	FSD W43
F21	80	60	FREE 23

Note 1: Touch **[W/H]** key for switching key between **[X/Y]** and **[W/H]**.
Touch **[X1]** key for movement interval selection (X1, X10 & X50) and use **[UP]**, **[DOWN]**, **[LEFT]** and **[RIGHT]** key to move the position of the programmed item data.
Touch **[ANGLE]** key for angle selection (0, 90, 180 & 270).
Touch **[ARROW UP]** or **[ARROW DOWN]** key to move the screen up and down.
Touch Item and drag to change the position.
Entry Number of Multibarcode that had programmed

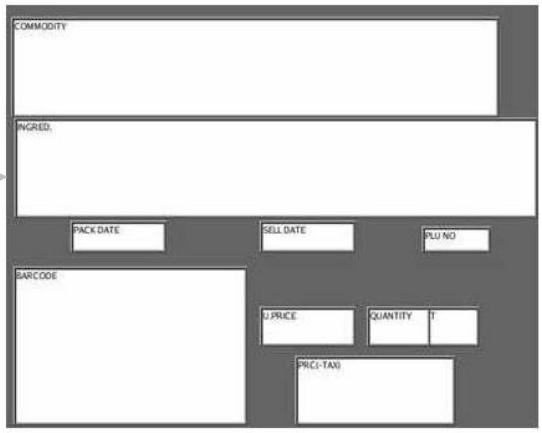
6. Create a Format by Modifying an Existing Format

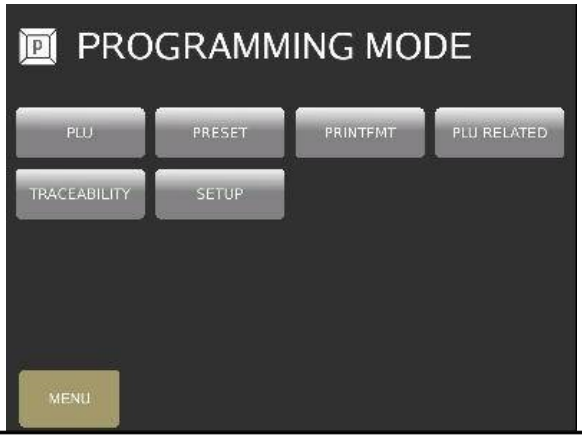
You can create your desired label format by copying an existing format and modifying it to your needs. Following is an **example** of how to customize standard format T7 to your needs. **E.g.** add an ingredient text and remove the PLU# from the standard Item Label Format.

STANDARD FORMAT T8

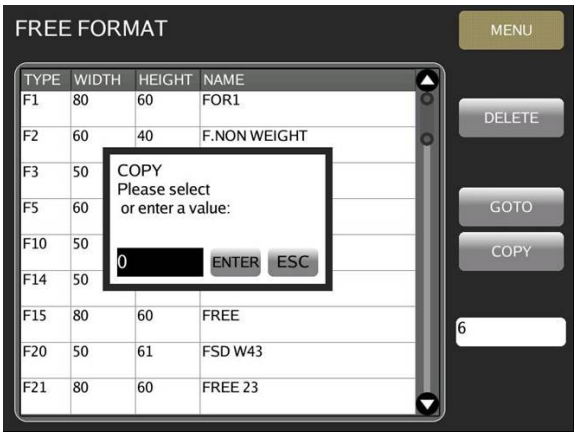
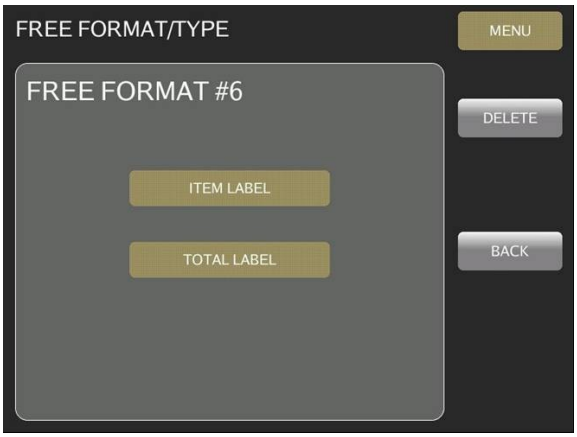
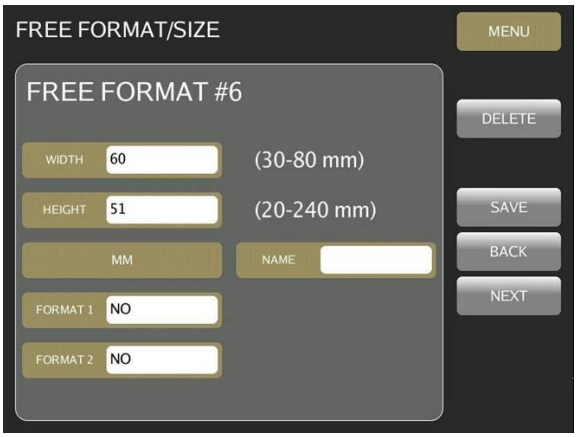


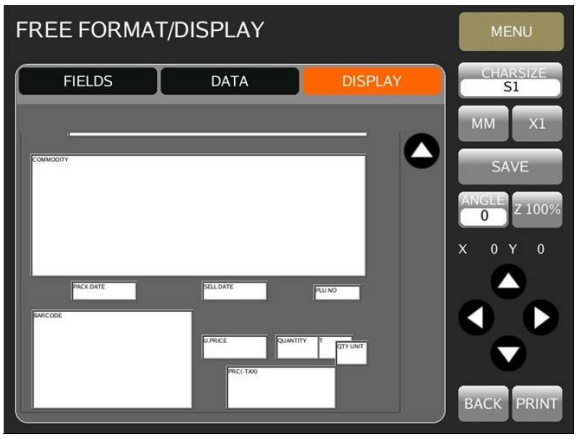
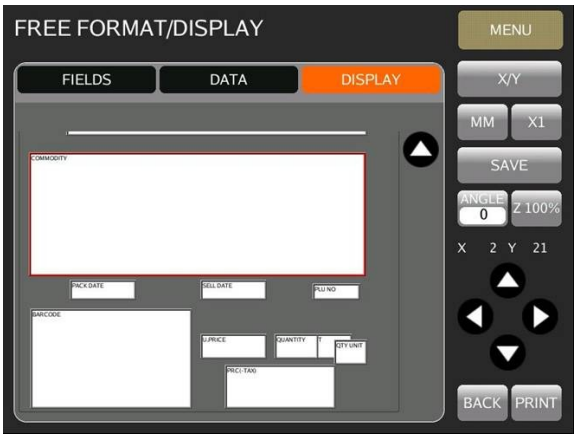
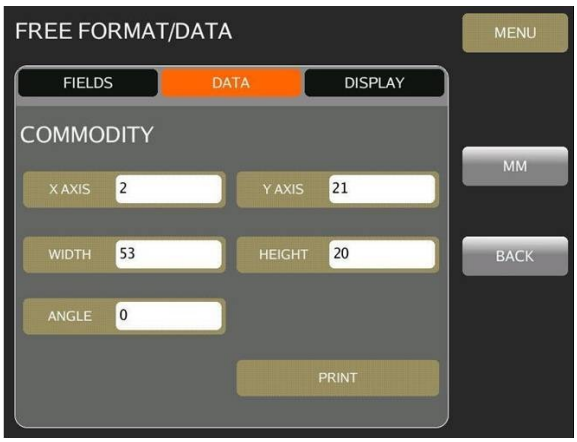
F6 FORMAT

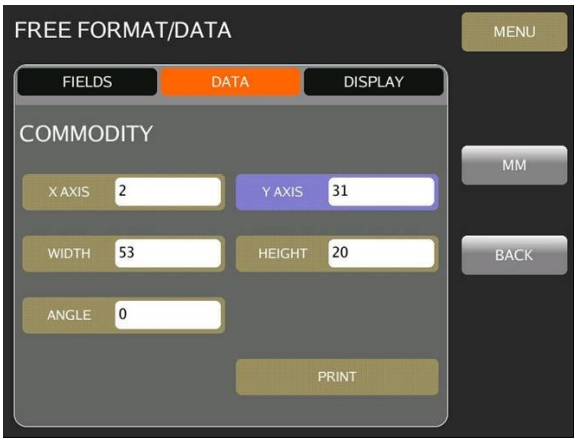
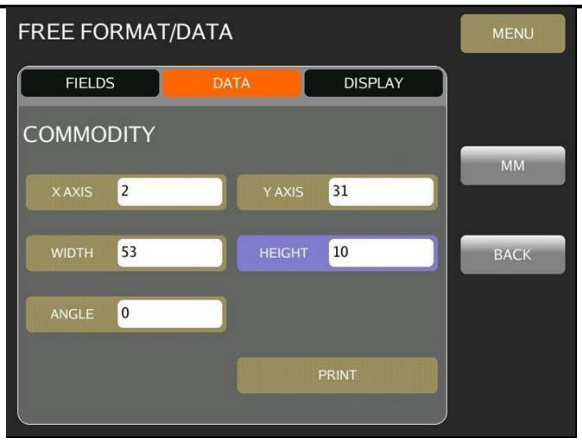
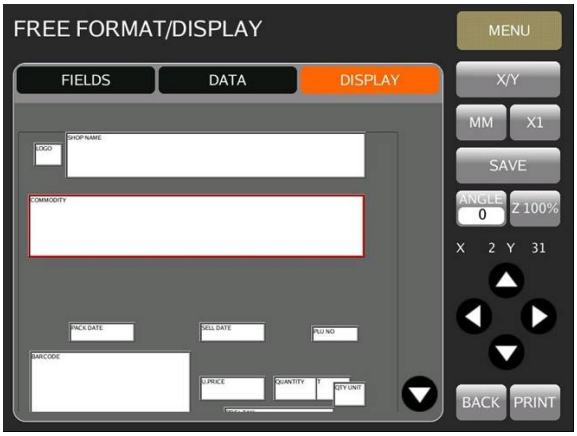


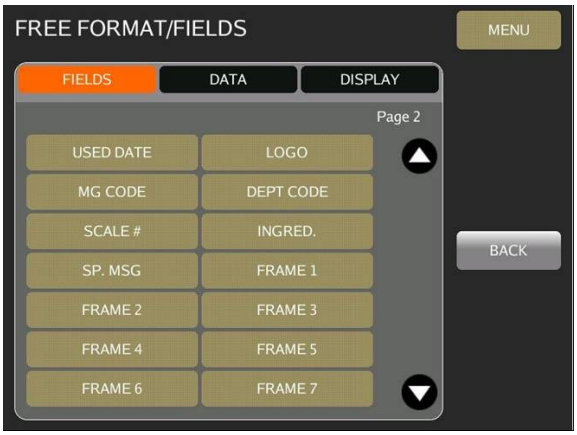
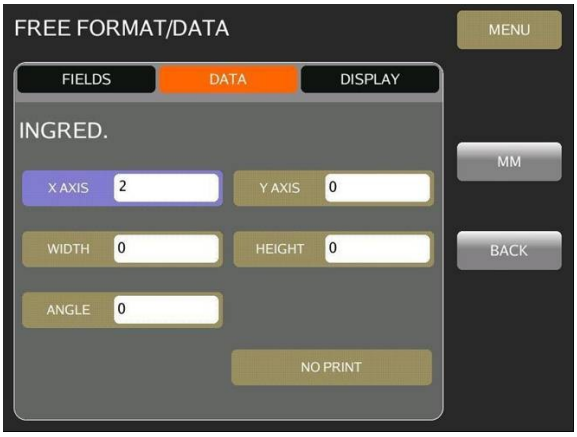
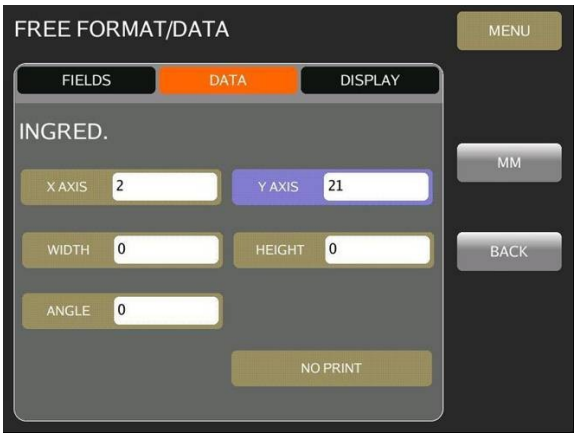
OPERATION	DISPLAY
1. In PROGRAMMING MODE, touch **[PRINTFMT]** key to enter to Free Format Programming.	
2. Enter a new Free Format number. (**e.g.** 6 – F6)	

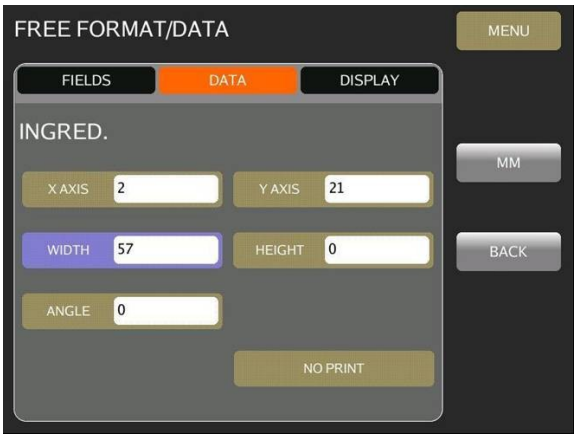
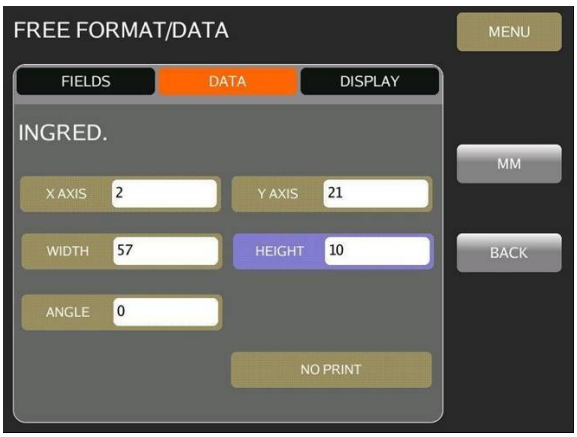
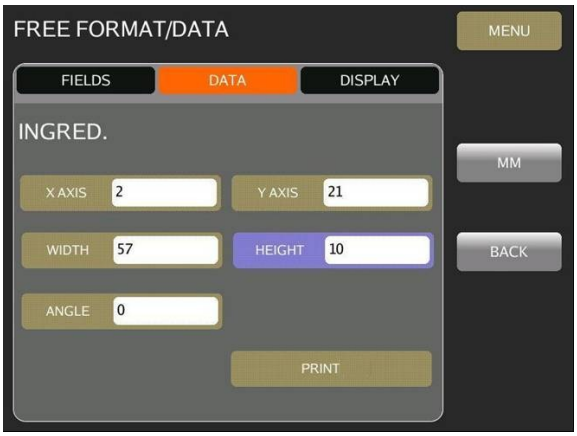
TYPE	WIDTH	HEIGHT	NAME
F1	80	60	FOR1
F2	60	40	F.NON WEIGHT
F3	50	40	F.WEIGHT
F5	60	45	FREE FORMAT 5
F10	50	61	ALL
F14	50	61	FSD
F15	80	60	FREE
F20	50	61	FSD W43
F21	80	60	FREE 23

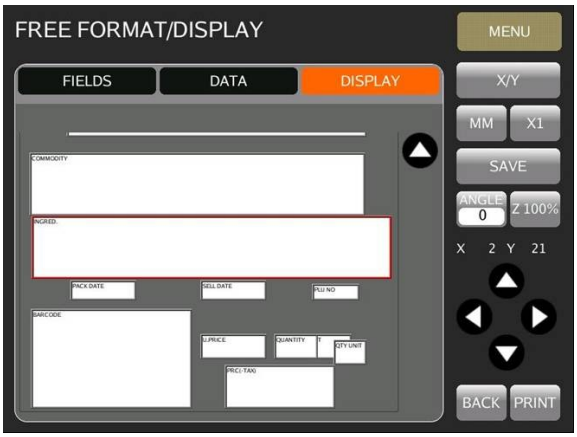
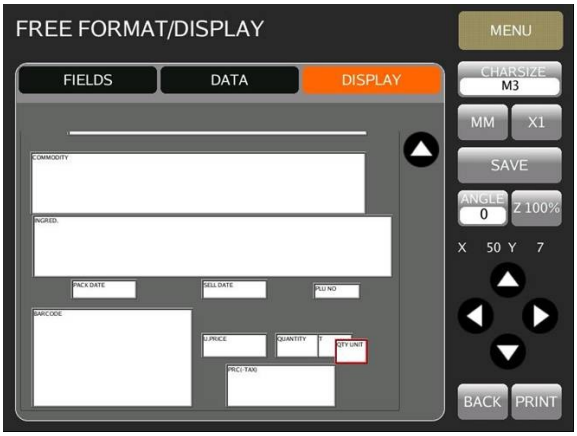
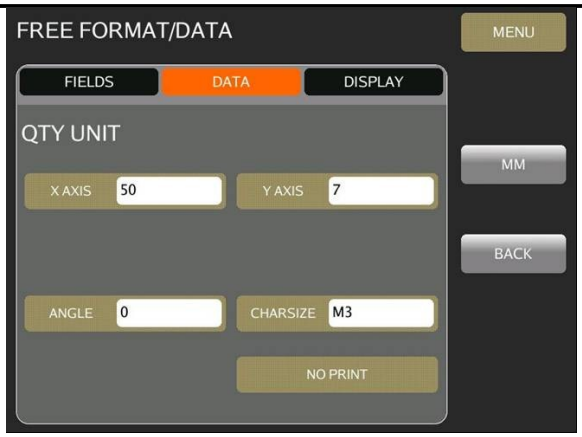
OPERATION	DISPLAY
3. Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
4. Touch the desired Label Format data to copy from. (**e.g.** T8)	
5. Touch **[ITEM LABEL]** key to enter Item Free Format screen. **Note:** If necessary to change Width or Height value, touch the desired key area and enter the value by numeric key.	

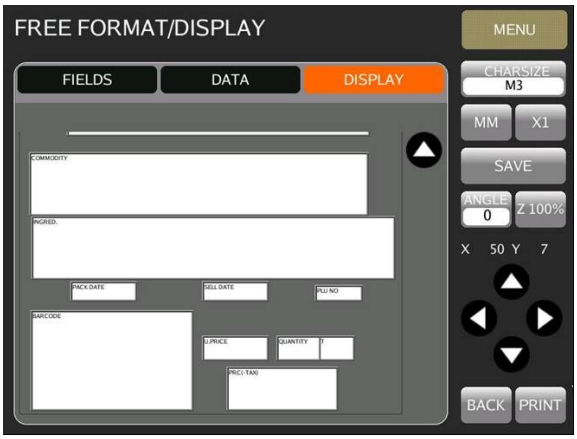
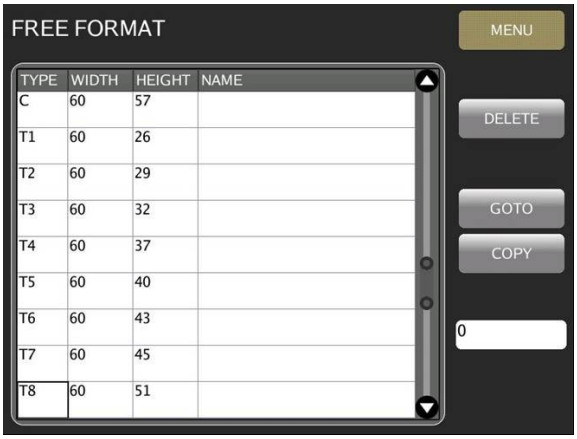
OPERATION	DISPLAY
6. Press **[PLU]** key at keypad.	
7. Touch **[COMMODITY]** print area to change the Commodity Name position and size. **Note:** In order to position a print area for Ingredient, Commodity Name print area must be made smaller and moved to a new position, to make space for the Ingredient print area.	
8. Touch **[DATA]** tab.	

OPERATION	DISPLAY
9. Touch **[Y AXIS]** key and enter the new Y Axis position of diagonal point by keypad. (**e.g.** 31)	
10. Touch **[HEIGHT]** key and enter the new Height value by keypad. (**e.g.** 10)	
11. Touch **[DISPLAY]** tab to view the programmed screen. **Note:** Adjust the position of Commodity Name if necessary.	

OPERATION	DISPLAY
12. Touch **[FIELDS]** tab and select the item data of **Ingredients**. **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** Touch the selected item field; display will automatically go to **DATA** folder.	
13. Touch **[X AXIS]** key and enter the value by keypad. (**e.g.** 2)	
14. Touch **[Y AXIS]** key and enter the value by keypad. (**e.g.** 21)	

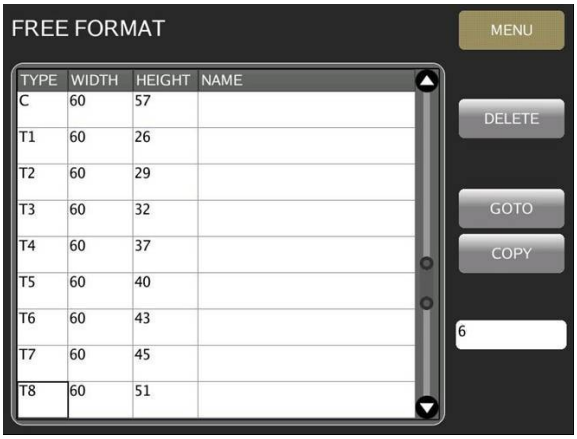
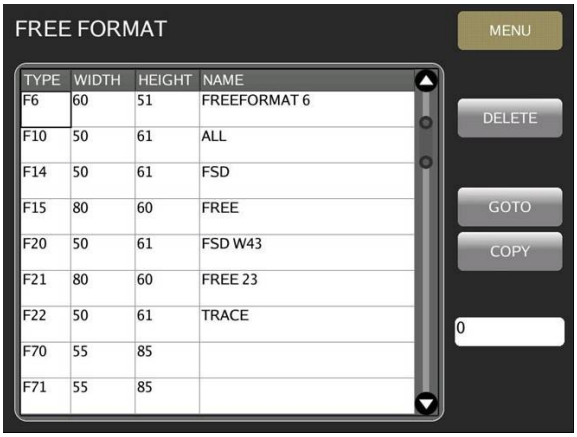
OPERATION	DISPLAY
15. Touch **[WT]** key and enter the value by keypad. (**e.g.** 57)	
16. Touch **[HT]** key and enter the value by keypad. (**e.g.** 10)	
17. Touch **[STATUS]** key until the word **PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

OPERATION	DISPLAY
18. Touch **[DISPLAY]** tab to view the programmed screen.	
19. Touch the **[QTY UNIT]** print area.	
20. Touch **[DATA]** tab. Touch **[STATUS]** key until the word **NO PRINT** display on the key. **Note: [STATUS]** key will toggle for the following selection, **NONWEIGHT**, **WEIGHT**, **PRINT** and **NO PRINT**.	

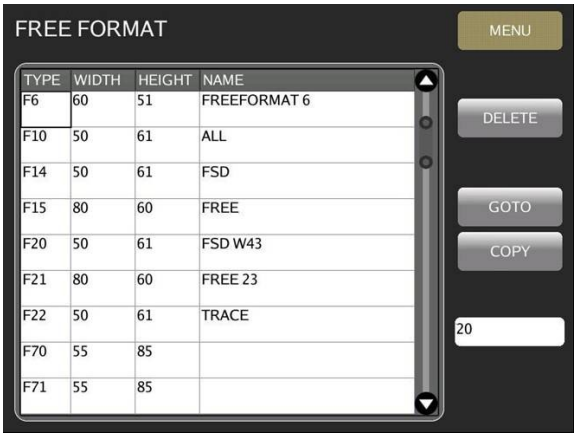
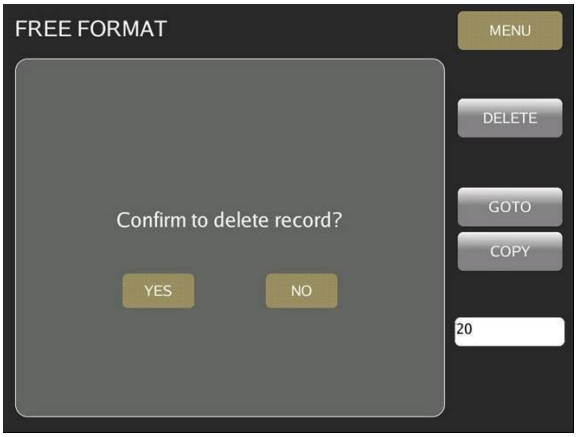
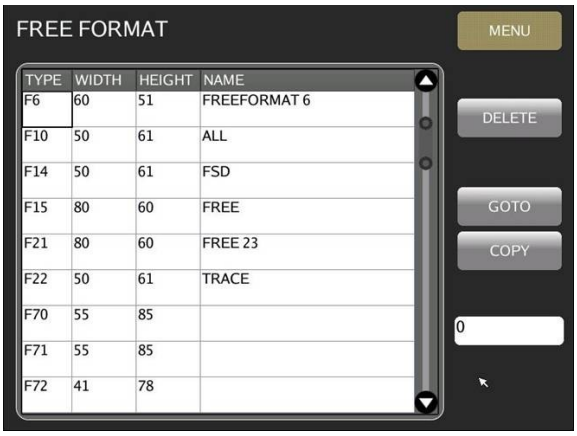
OPERATION	DISPLAY
21. Touch **[DISPLAY]** tab to view the programmed screen.	
22. Touch **[SAVE]** key to store the data with message “4367 Saving in Progress” **Note:** Touch **[MENU]** key to exit without saving the data. A message “Do you want to save before exit to main menu?” will appear. Then touch the desired key.	

7. Search a Free Format File

Free Format programming provide a fast way to search a Free Format within the Free Format display, this function is useful as a user can direct go to desired searched Free Format without need to browse screen by screen.

OPERATION	DISPLAY
1. In Free Format Programming Mode, Enter the Free Format number to be search. (**e.g.**6)	
2. Touch the **[GO TO]** key. **Note:** The searched Free Format number will be top listed	

8. Delete a Programmed Free Format File

OPERATION	DISPLAY
1. In Free Format Programming Mode, enter the Free Format Number to be deleted. (**e.g.** 20) **Note**: Also can browse and touch the free format name (without entering the free format)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Free Format Data is by entering Free Format File and touches the DELETE key.

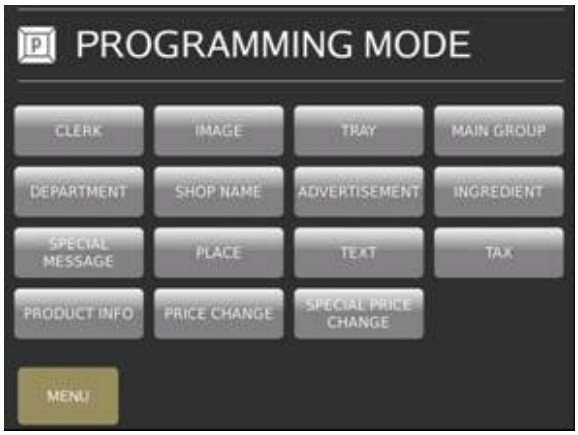
DEPARTMENT FILE

Department Name file is used for categorizing Main Groups. Department Number between 1 ~ 97 are available for programming. Department Number 97 is automatically assigned to Main Groups that are not linked to any Department. Maximum 16 characters can be entered per Department and with 1 line.

Note: Department Number 98 – 99 is set by default:

1 Non-PLU data (Weighing items) will be assigned to Department Number 98.
2 Non-PLU data (Non-Weighed items) will be assigned to Department number 99.
3 The Department names programmed are not printed on the label or receipt but are for reporting.

1. Program Department File

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

3. Touch **[DEPT]** key.

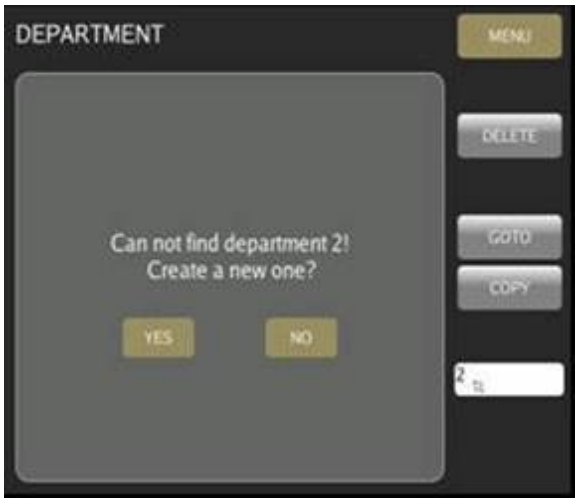
Note 1: Touch **[MENU]** key to return back to Programming Mode.

Note 2: All programmed Dept File will be listed in DEPARTMENT PROGRAMMING Display Screen.

Note 3: Display Screen also used to browse existing Dept Files using the scroll bar and to select file for modification

4. Enter Department number. (**e.g.** 2)

Press **[PLU]** key at keypad.



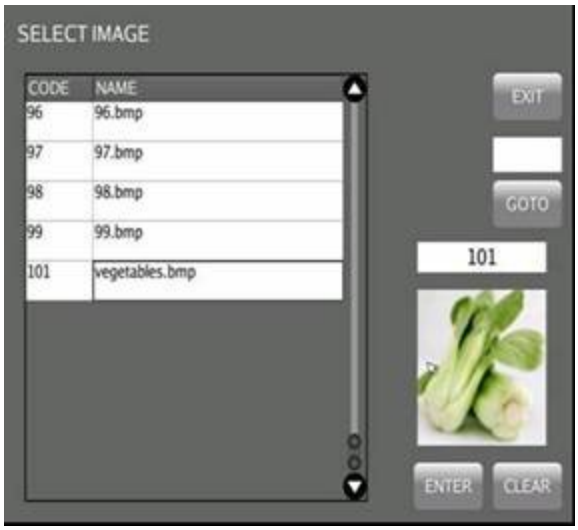
5. To create a new Department, touch **[YES]** key.

Note: Touch **[NO]** key to abort.

6. Touch **[IMAGE FILE]** area to select the image for this department.

Note 1: Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.

Note 2: To Program Image for selection, check Image Programming

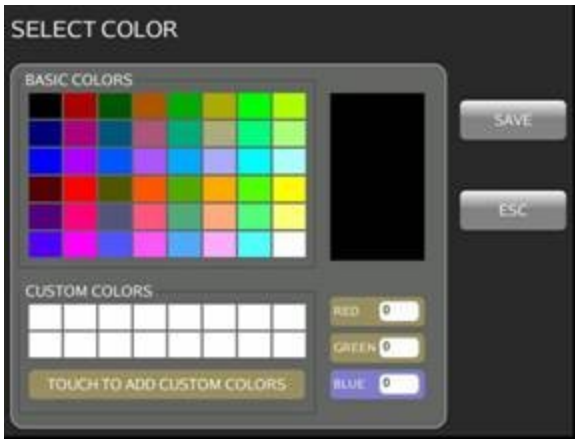


7. Touch the desired image and touch Enter button to select. (**e.g.** Vegetables)

8. Touch **[DEPARTMENT NAME]** area to enter the Department name.

Enter Department Name by touching desired character keys. (**e.g.** VEGETABLES)

Note: Touch **[EXIT]** key if you want to exit without saving.

9. Touch **[ENTER]** key **Note:** Touch **[ESC]** key if you want to exit without saving.	
10. Touch **[COLOR]** area to select color of department preset key **Note:** Touch **[ESC]** key if you want to exit without saving.	
11. Select the Color from BASIC COLORS and touch **[SAVE]** to exit Also can create new color by enter RGB Value (RED,GREEN AND BLUE) and touch box of CUSTOM COLORS to add the new color selection **Note:** Touch **[ESC]** key if you want to exit without saving.	

12. Touch **[BARCODE CD]** area to enter the Department Code. Enter Department Code by touching desired Ten key. (**e.g.** 1234)	
13. Touch **[SAVE]** key to save the data for Dept 2. **Note:** Touch **[MENU]** key if you want to exit without saving.	

2. Copy a Department File

The programmed Department data can be easily copied into a new Department. The function is very useful to save time or avoid mistake for the similar Department data programming, especially in case of long description of Department Name.

OPERATION	DISPLAY
1. In Department Programming Mode, enter a new Department number. (**e.g.** 3) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Department data to copy from. (**e.g.** DEPT 2) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a Department Files

Dept programming provide a fast way to search a Dept within the Dept display, this function is useful as a user can direct go to desired searched Dept without need to browse screen by screen.

OPERATION	DISPLAY
1. In Department Programming Mode, Enter the Dept Number to be search. (**e.g.** 90)	
2. Touch the **[GO TO]** key. **Note:** The Searched Dept number will show on top list.	

4. Delete a Programmed Department File

When the MAIN GROUP FILE exists under the Department File, the Department Number data cannot be deleted. In addition, the Department Number 97, 98 and 99 cannot be deleted.

OPERATION	DISPLAY
1. In Department Programming Mode, enter the Department Number to be deleted. (**e.g.** Dept 90) **Note:** Also can browse and touch the dept name (without entering the dept)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Department Data is by entering the dept file and touches the DELETE key.

MAIN GROUP FILE

Main Group is the middle category. All Main Groups can be assigned to a Department. The Main Group file is used categorizing the PLU. Main Group Number between of 1 ~ 997 is available for programming. Main Group Number 997 is automatically assigned to PLU that are not linked to any Main Group Number. Tax can be assigned to every Main Group. The assigned Tax will apply for all PLU assigned to the Main Group. Maximum 16 characters can be entered per Main Group and with 1 line.

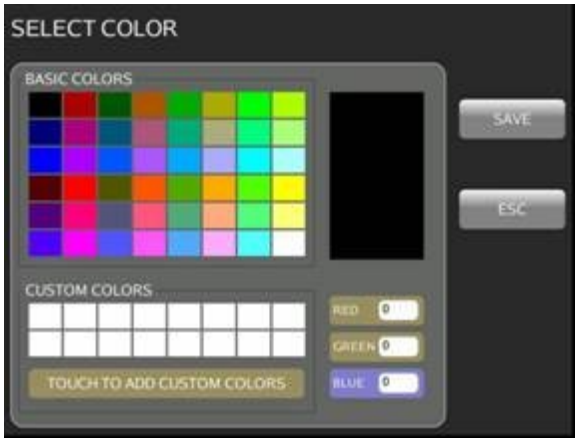
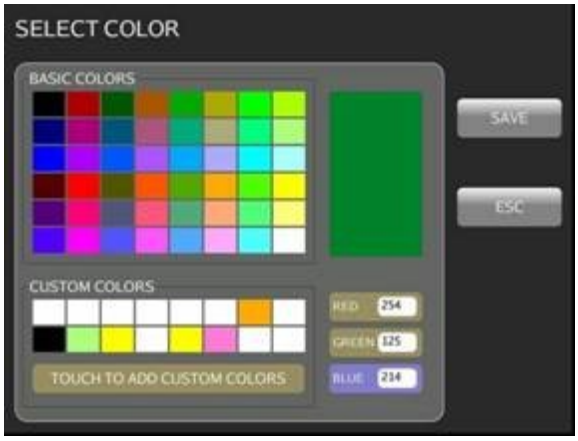
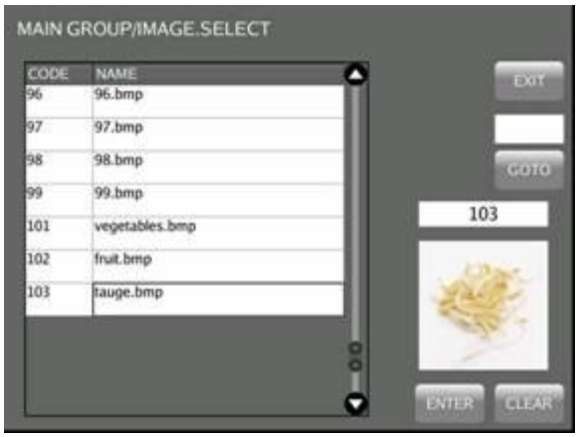
Note: Main Group Number 98 – 99 is set by default:

4 Non-PLU data (Weighing items) will be assigned to Main Group Number 998
5 Non-PLU data (Non-Weighing items) will be assigned to Main Group Number 999
6 The Main Group names programmed are not printed on the label or receipt but are for reporting.

1. Program Main Group File

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

3. Touch **[MG]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed MG File will be listed in MAINGROUP PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing MG Files using the scroll bar and to select file for modification	
4. Enter MG number. (**e.g.** 1) Press **[PLU]** key at keypad.	
5. To create a new MG, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

6. Touch **[COLOR]** area to select color of Main group preset key **Note:** Touch **[ESC]** key if you want to exit without saving.	
7. Select the Color from BASIC COLORS and touch **[SAVE]** to exit Also can create new color by enter RGB Value (RED,GREEN AND BLUE) and touch box of CUSTOM COLORS to add the new color selection **Note:** Touch **[ESC]** key if you want to exit without saving.	
8 Touch **[IMAGE FILE]** area to select the image for this MG. **Note 1:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 2:** To Program Image for selection, check Image Programming	

9. Touch the desired image. (**e.g.** TAUGE)	
10. Touch **[LINK DEPARTMENT]** area to select the Department to be link to this Main Group. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
11. Touch the desired department. (**e.g.** DEPT 2 - VEGETABLES)	

12. Touch **[MAINGROUP NAME]** area to enter the Main Group name.

Enter Main Group Name by touching desired character keys. (**e.g.** TAUGE)

Note: Touch **[EXIT]** key if you want to exit without saving.

13. Touch **[ENTER]** key when finished programming.

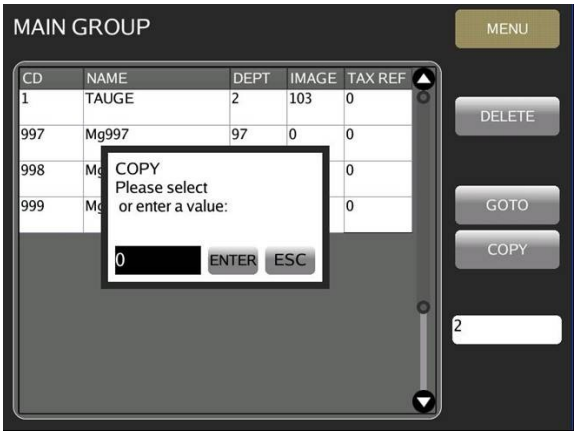
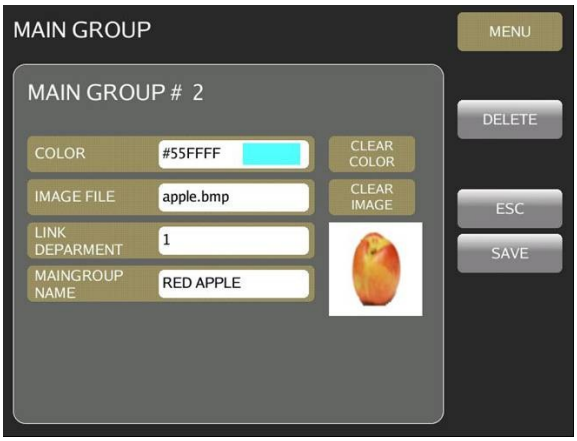
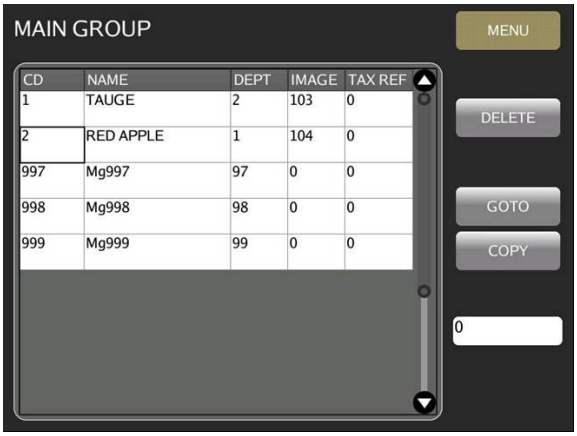
Note: Touch **[ESC]** key if you want to exit without saving.

14. Touch **[SAVE]** key to save the data for MG 4.

Note: Touch **[MENU]** key if you want to exit without saving.

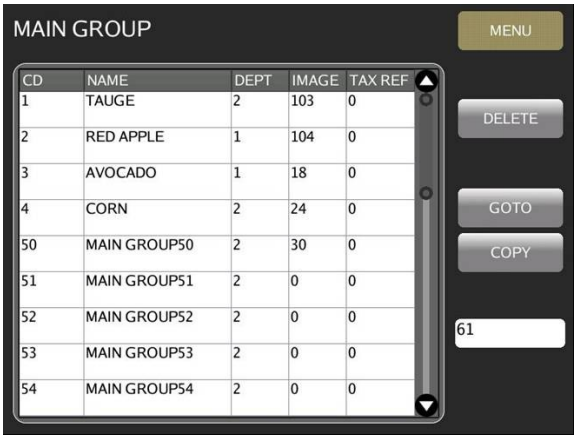
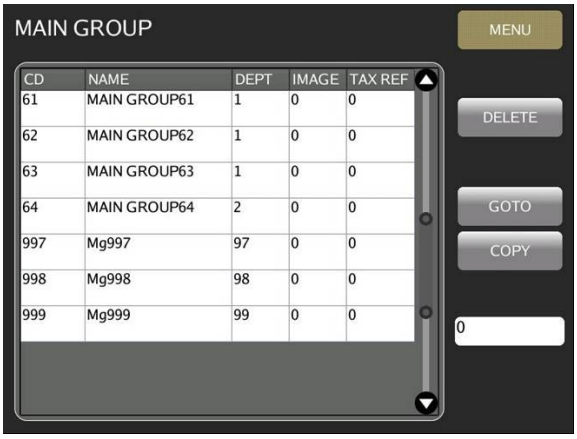
2. Copy a Main Group File

The programmed Main Group data can be easily copied into a new Main Group. The function is very useful to save time or avoid mistake for the similar Main Group data programming, especially in case of long description of Ingredients.

OPERATION	DISPLAY
1. In Main Group Programming Mode, enter a new Main Group number. (**e.g.** 2) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Key in the desired Main Group data to copy from (**e.g.** MG 1) and press PLU key. **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

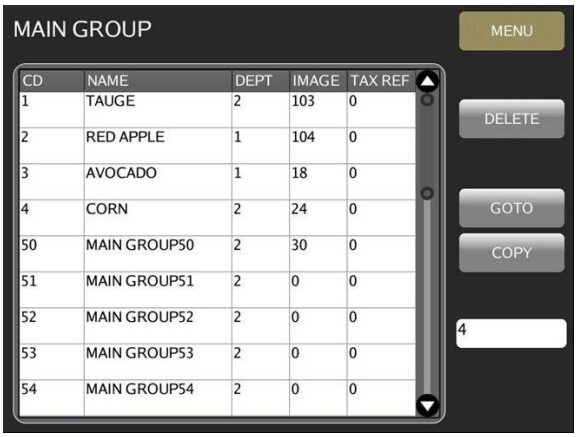
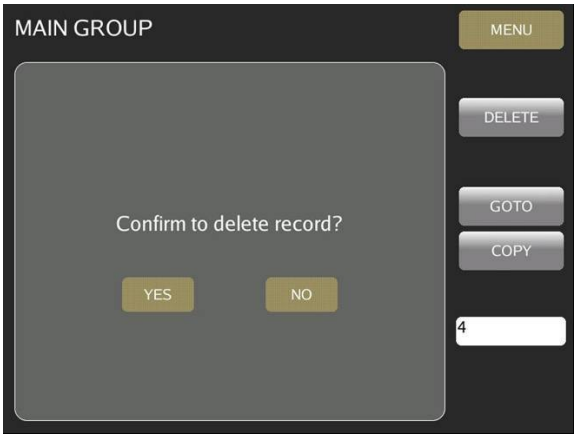
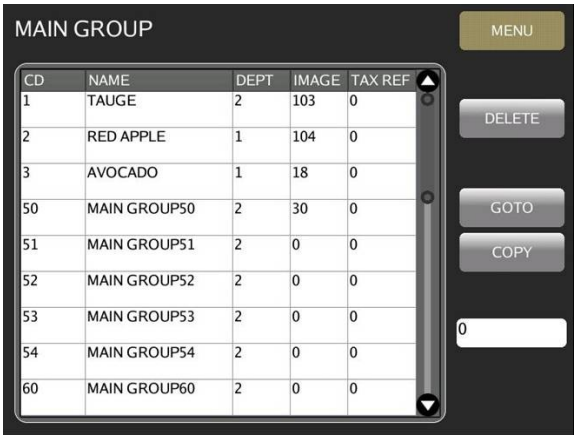
3. Search a Main Group Files

Dept programming provide a fast way to search a Dept within the Dept display, this function is useful as a user can direct go to desired searched Dept without need to browse screen by screen.

OPERATION	DISPLAY
1. In Main Group Programming Mode, Enter the MG Number to be search. (**e.g.** 61)	
2. Touch the **[GO TO]** key. **Note:** The Searched MG number will be list out on the top listing.	

4. Delete a Programmed Main Group File

When the PLU FILE exists under the Main Group File, the Main Group Number data cannot be deleted. In addition, the Main Group Number 997, 998 and 999 cannot be deleted.

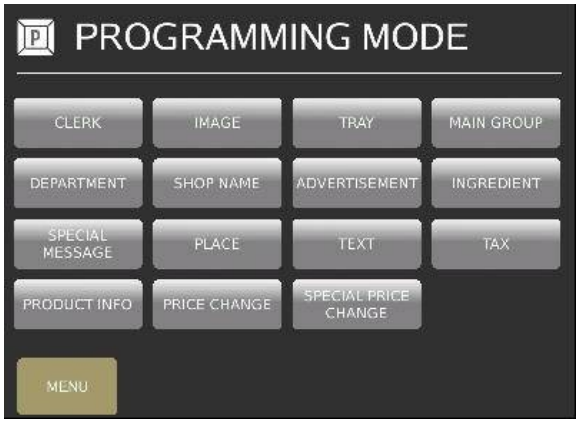
OPERATION	DISPLAY
1. In Main Group Programming Mode, enter the Main Group Number to be deleted. (**e.g.** MG 4) **Note:** Also can browse and touch the Main Group name (without entering the Main Group)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

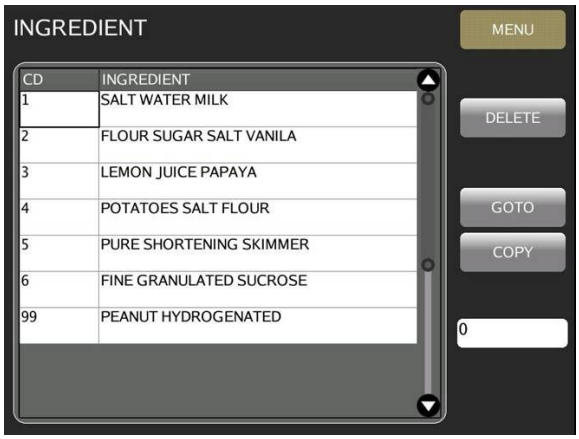
Note: Another method of deleting the Main Group Data is by entering the Main Group file and touches the DELETE key.

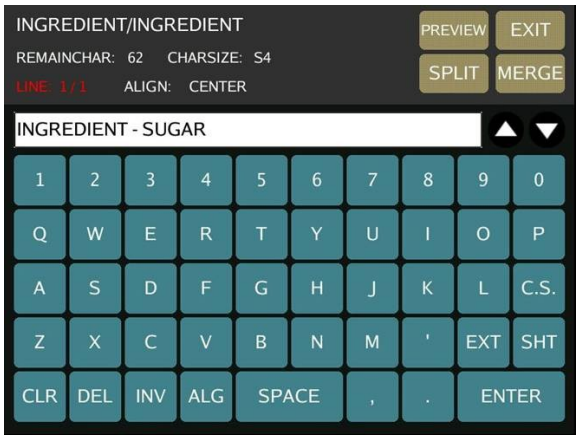
INGREDIENT FILE

Ingredient texts, programmed in this file can be assigned to any PLU that uses a format with an Ingredient print area. The print area size, set on the format used, will decide the number of lines that can be programmed. The maximum number of Ingredient lines is 15. It is possible to program up to 16 Ingredient files. Since standard format S, A, B, C and T1 ~ T12 does not have a print area set for Ingredient, Ingredient cannot be printed when using these formats. To print Ingredient on the label, it is required to use a Free Format with an Ingredient print area programmed.

1. Program Ingredient File

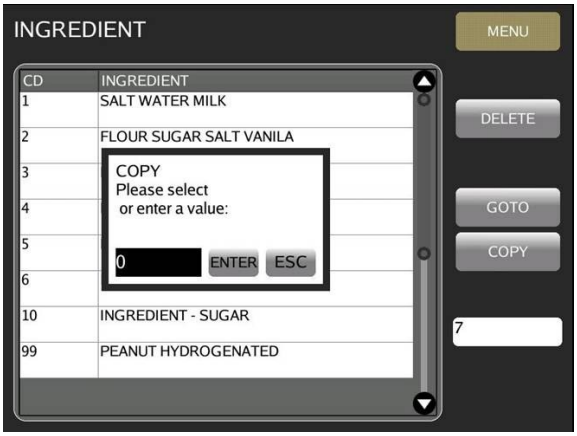
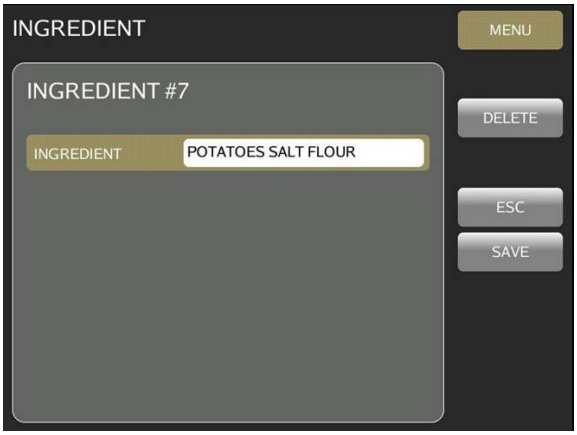
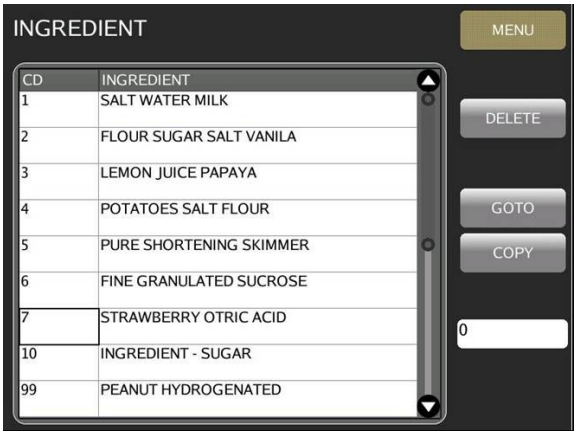
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[INGREDIENT]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Ingredient File will be listed in INGREDIENT PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Ingredient Files using the scroll bar and to select file for modification	
4. Enter Ingredient number. (**e.g.** 10) Touch **[ENTER]** key.	
5. To create a new Ingredient, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[INGREDIENT]** area to enter the Ingredient Name. Enter Ingredient Name by touching desired character keys. (**e.g.** INGREDIENT --- SUGAR) **Note 1:** Touch ▼ key to program 2nd line with same procedure as the 1st line if necessary. **Note 2:** Touch **[EXIT]** key if you want to exit without saving.	
7. Touch **[ENTER]** key when finished programming. Touch **[SAVE]** key to save the data for Ingredient #10. **Note:** Touch **[MENU]** key if you want to exit without saving.	

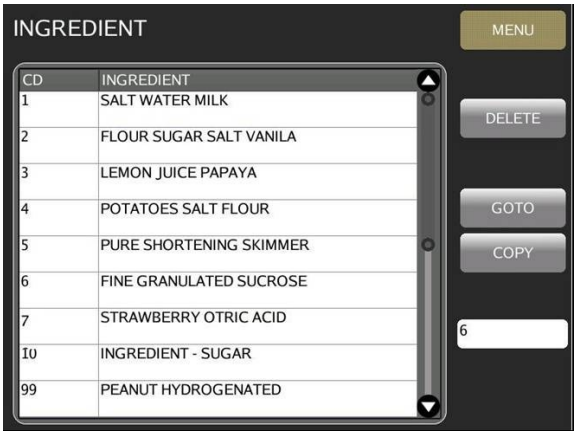
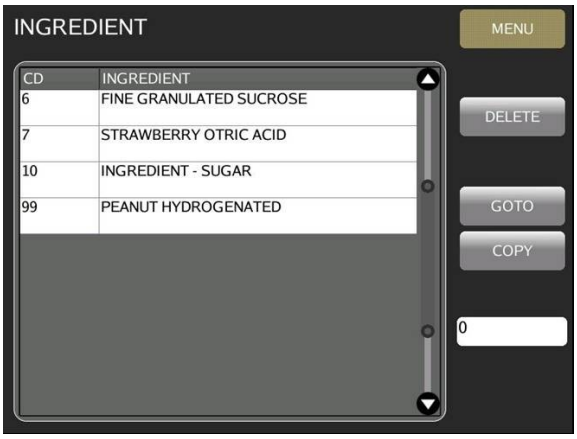
2. Copy a Ingredient File

The programmed Ingredient data can be easily copied into a new Ingredient. The function is very useful to save time or avoid mistake for the similar Ingredient data programming, especially in case of long description of Ingredients.

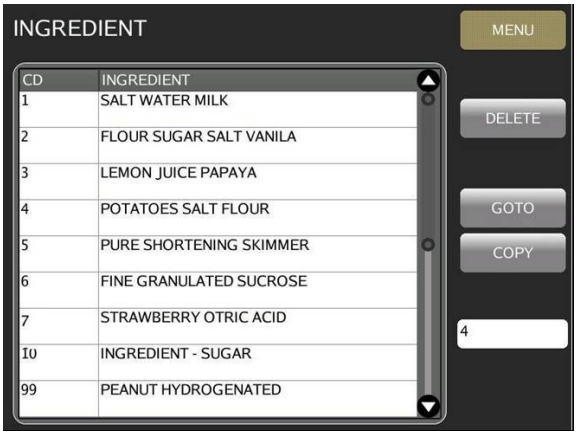
OPERATION	DISPLAY
1. In Ingredient Programming Mode, enter a new Ingredient number. (**e.g.** 7) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Ingredient data to copy from. (**e.g.** Ingredient # 4) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a Ingredient Files

Ingredient programming provide a fast way to search a Ingredient within the Ingredient display, this function is useful as a user can direct go to desired searched Ingredient without need to browse screen by screen.

OPERATION	DISPLAY
1. In Ingredient Programming Mode, Enter the Ingredient number to be search. (**e.g.** 5)	
2. Touch the **[GO TO]** key. **Note:** The searched Ingredient number will be top listed	

4. Delete a Programmed Ingredient File

OPERATION	DISPLAY
1. In Ingredient Programming Mode, enter the Ingredient Number to be deleted. (**e.g.** Ingredient 4). **Note:** Also can browse and touch the Ingredient name (without entering the Ingredient)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

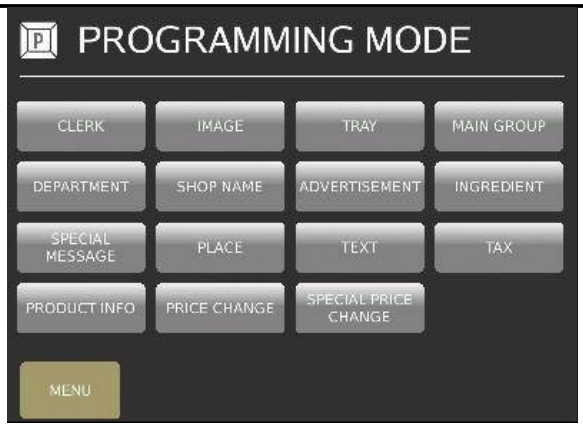
Note: Another method of deleting the Ingredient Data is by entering the Ingredient file and touches the DELETE key.

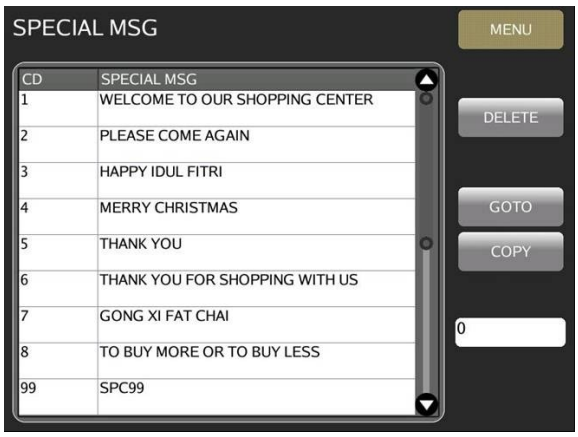
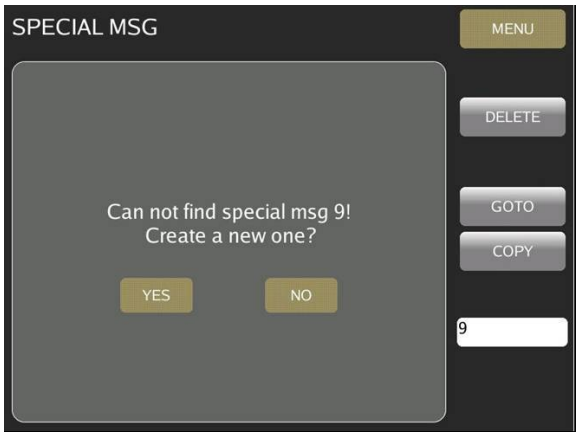
SPECIAL MESSAGE FILE

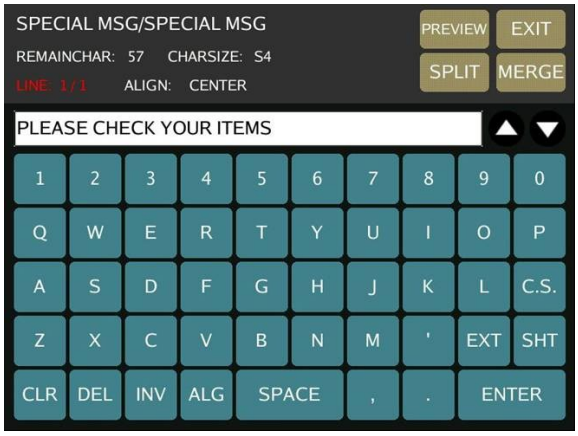
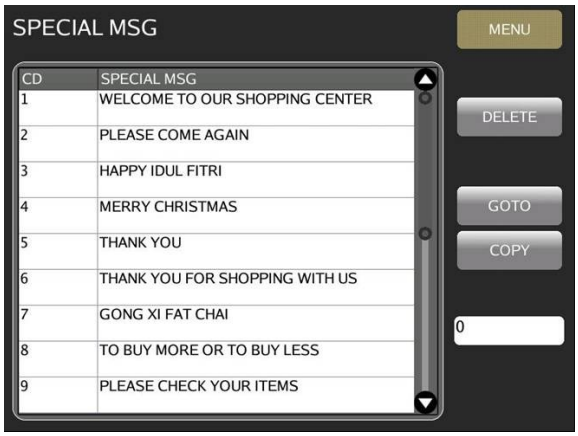
Special Message texts, programmed in this file can be used as a description on the label such as recipes, which can be assigned to any PLU that uses a format with a Special Message print area. The print area size, set on the format used, will decide the number of lines that can be programmed.

The maximum number of Special Message lines is 8. It is possible to program up to 16 Special Message files. Since standard format S, A, B, C and T1 ~ T12 does not have a print area set for Special Message, Special Message cannot be printed when using these formats. To print Special Message on the label, it is required to use a Free Format with a Special Message print area programmed.

1. Program Special Message File

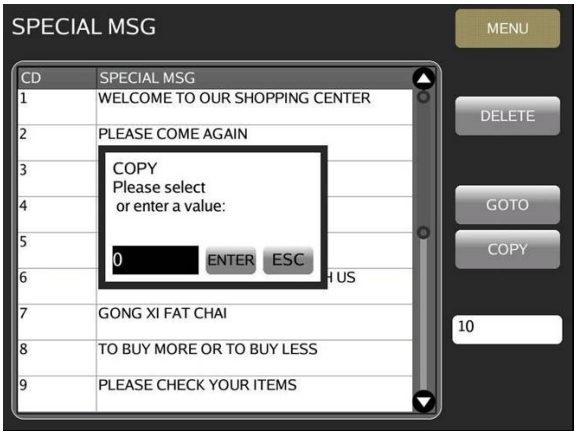
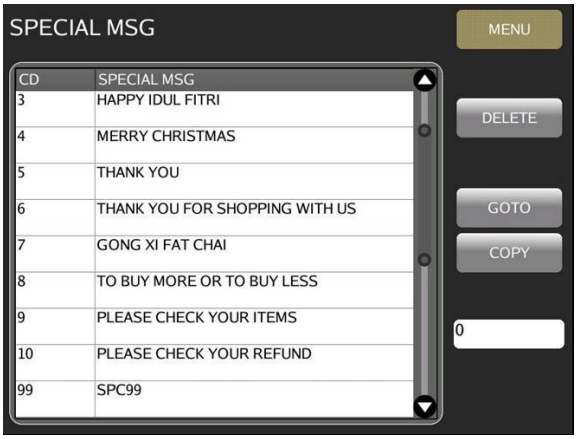
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[SPECIAL MESSAGE]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Special Message File will be listed in SPC. MESSAGE PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Special Message Files using the scroll bar and to select file for modification	
4. Enter Special Message number. (**e.g.** 9) Press **[PLU]** key at keypad.	
5. To create a new Special Message, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[SPECIAL MSG]** area to enter the Special Message Name. Enter Special Message Name by touching desired character keys. (**e.g.** PLEASE CHECK YOUR ITEMS) **Note 1:** Touch ▼ key to program 2nd line with same procedure as the 1st line if necessary. **Note 2:** Touch **[EXIT]** key if you want to exit without saving.	
7. Touch **[ENTER]** key when finished programming. Touch **[SAVE]** key to save the data for Special Message 5. **Note:** Touch **[MENU]** key if you want to exit without saving.	

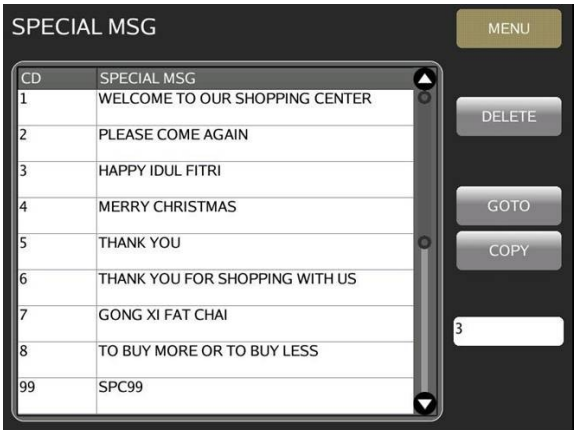
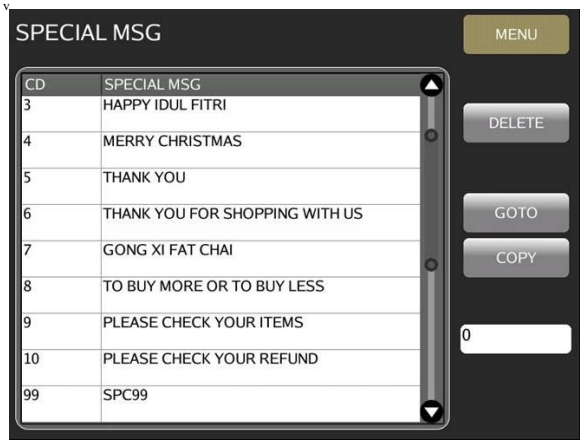
2. Copy a Special Message File

The programmed Special Message data can be easily copied into a new Special Message. The function is very useful to save time or avoid mistake for the similar Special Message data programming, especially in case of long description of Ingredients.

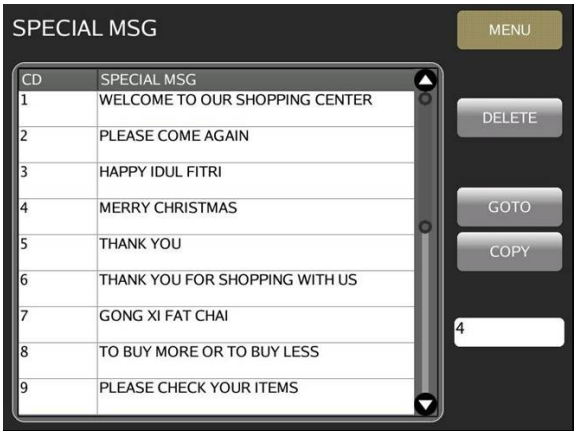
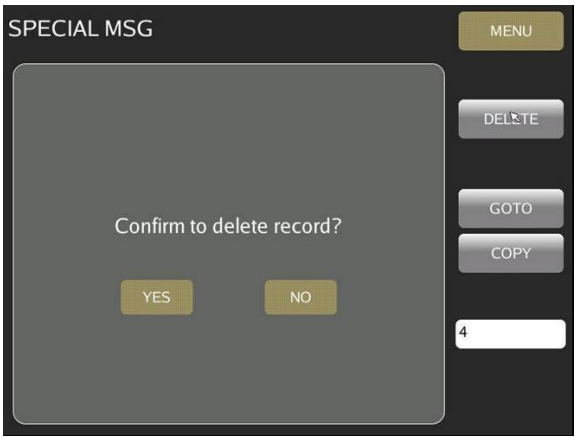
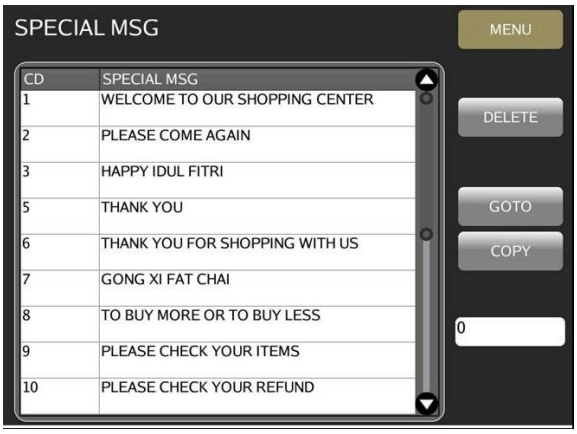
OPERATION	DISPLAY
1. In Special Message Programming Mode, enter a new Special Message number. (**e.g.** 10) Touch **[COPY]** key. **Note:** Touch ▼ or ▲ for more selection.	
2. Touch the desired Special Message data to copy from. (**e.g.** Special Message 9) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a Special Message Files

Special Message programming provide a fast way to search a Special Message within the Special Message display, this function is useful as a user can direct go to desired searched Special Message without need to browse screen by screen.

OPERATION	DISPLAY
1. In Special Message Programming Mode, Enter the Special Message number to be search. (**e.g.** 3)	
2. Touch the **[GO TO]** key. **Note:** The searched Special Message number will be top listed.	

4. Delete a Programmed Special Message File

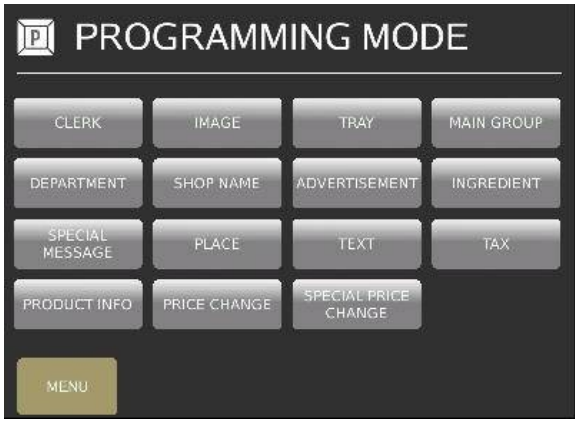
OPERATION	DISPLAY
1. In Special Message Programming Mode, enter the Special Message Number to be deleted. (**e.g.** Special Message 4)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

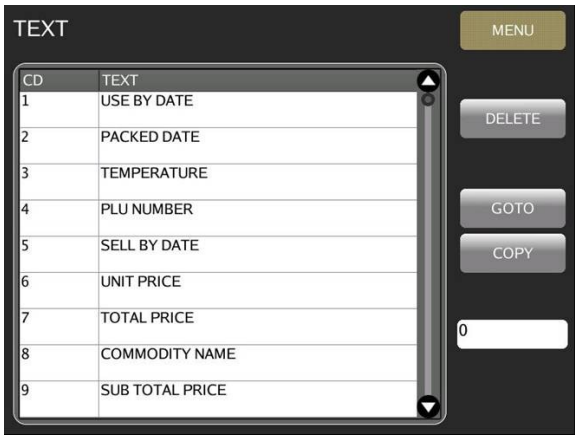
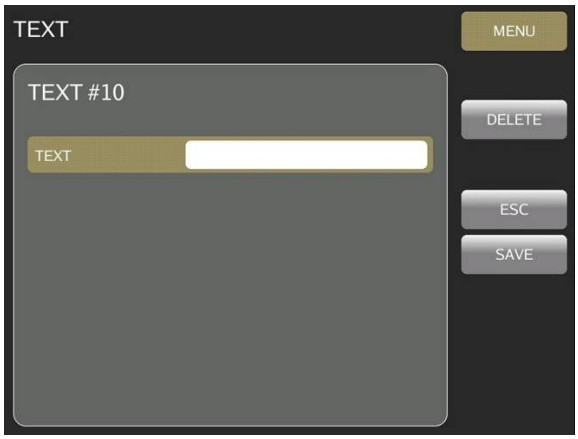
Note: Another method of deleting the Special Message Data is by entering the Special Message file and touches the DELETE key.

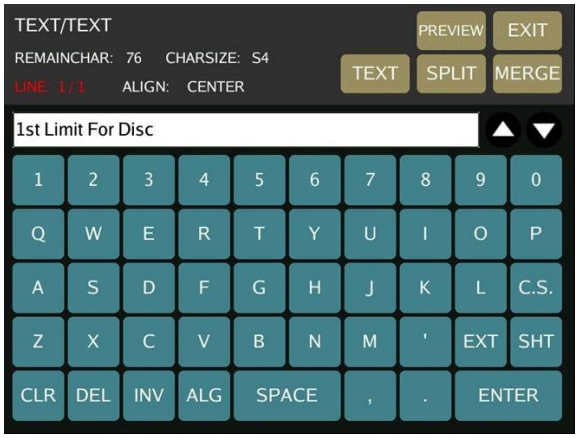
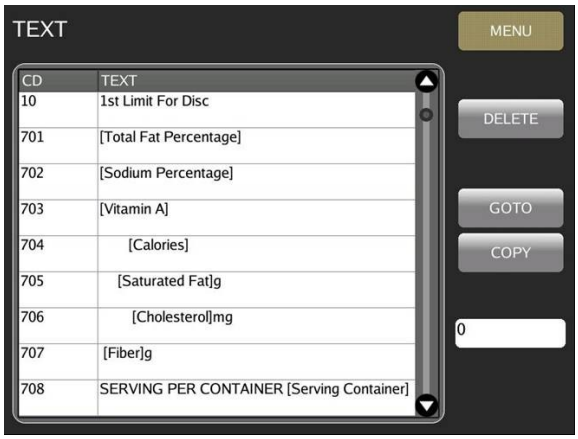
TEXT FILE

Maximum 20 Texts are available (Text 1 ~ 16 are for Item Label and text 17 ~ 20 are for Total Label). Text is used for printing the fixed data on label such as 'Unit Price', 'Packed Date'. Text cannot be printed when using standard format S, A, B, C and T1 ~ T12, since they do not have any Text print area set. You must use a Free Format with a Text print area programmed. Maximum 2 lines per Text can be programmed and number of line is depends on the size of print area of the selected label format or Character Size entry.

1. Program Text File

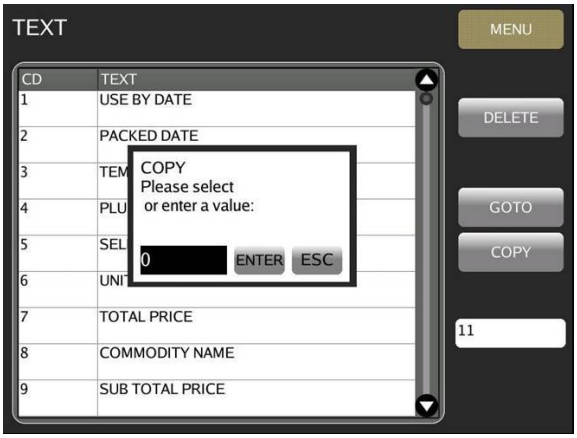
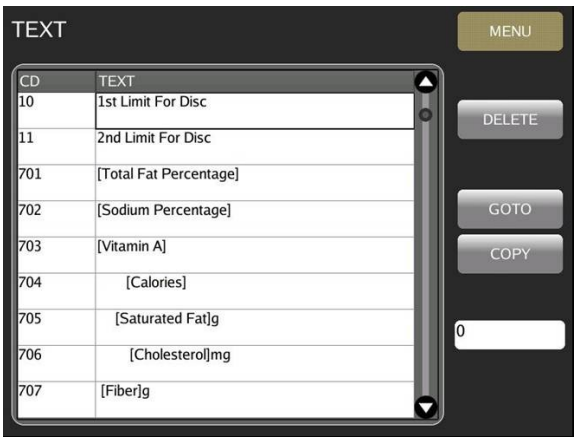
OPERATION	DISPLAY
1. In MENU Mode.	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[TEXT]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Text File will be listed in TEXT PROGRAMMING Display Screen.	
4. Enter Text number. (**e.g.** 10) Touch **[PLU]** key.	
5. To create a new Text, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[TEXT]** area to enter the Text Name. Enter Text Name by touching desired character keys. (**e.g.** PRICE) **Note 1:** Touch to program 2nd line with same procedure as the 1st line if necessary. **Note 2:** Touch **[EXIT]** key if you want to exit without saving. **Note 3:** **[TEXT]** key in keyboard layout used for select default text	
7. Touch **[ENTER]** key when finished programming. Touch **[SAVE]** key to save the data for Text 21. **Note:** Touch **[MENU]** key if you want to exit without saving.	

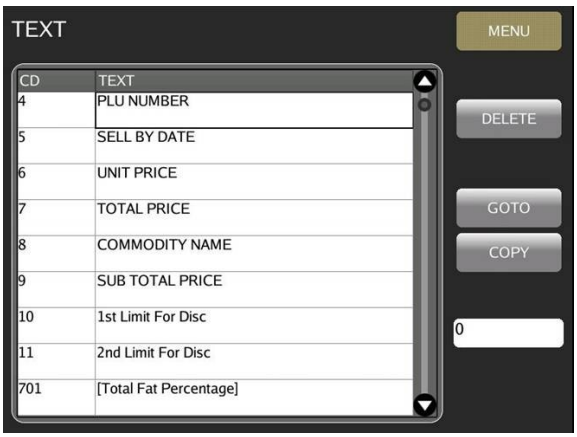
2. Copy a Text File

The programmed Text data can be easily copied into a new Text. The function is very useful to save time or avoid mistake for the similar Text data programming, especially in case of long description of Ingredients.

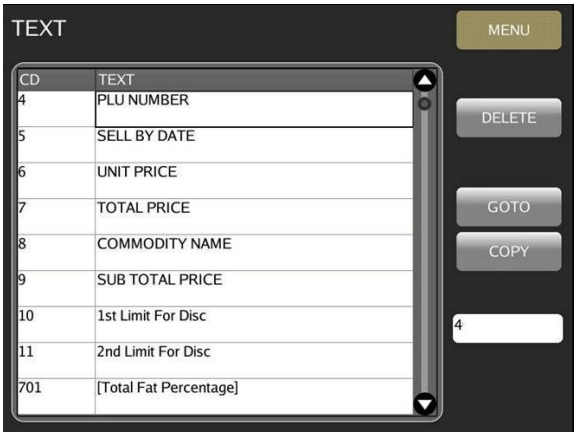
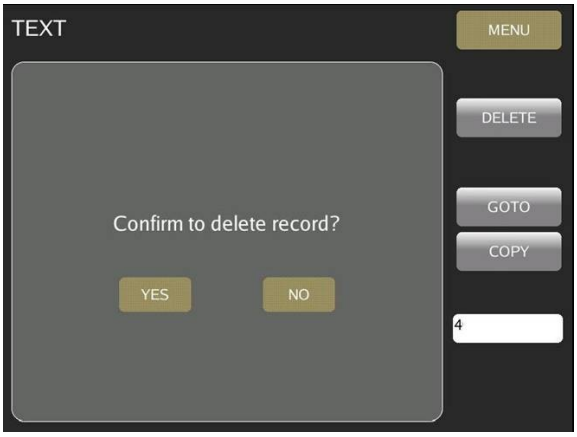
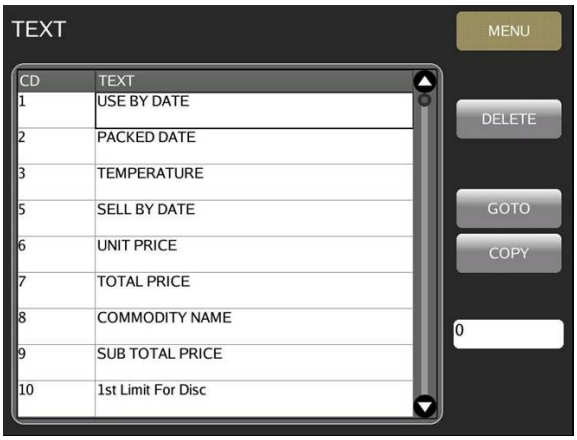
OPERATION	DISPLAY
1. In Text Programming Mode, enter a new Text number. (**e.g.**11) Touch **[COPY]** key. **Note:** Touch ▼ or ▲ for more selection.	
2. Touch the desired Text data to copy from. (**e.g.** Text 10) **Note:** Change the necessary data if required**.**	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data**.**	

3. Search a Text File

Text programming provide a fast way to search a text within text display, this function is useful as a user can direct go to desired searched text without need to browse screen by screen.

OPERATION	DISPLAY
1. In Text Programming Mode, enter the Text Number to be searched. (**e.g.** Text 4)	
2. Touch **[GO TO]** key. **Note:** The searched Text will be top listed.	

4. Delete a Programmed Text File

OPERATION	DISPLAY
1. In Text Programming Mode, enter the Text Number to be deleted. (**e.g.** Text 4) **Note:** Also can browse and touch the Text (without entering the Text Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Text is by entering the Text file and touches the DELETE key.

CLERK FILE

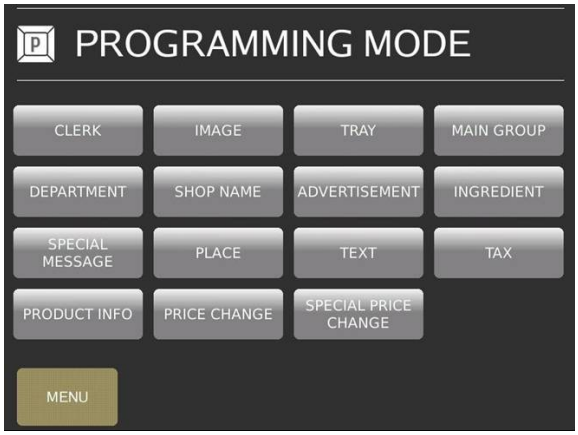
Clerk file is used for programming names of operators. Maximum 16 characters can be entered per Clerk name and maximum 9999 Clerk names can be programmed. A programmed Clerk name can be assigned to a preset key.

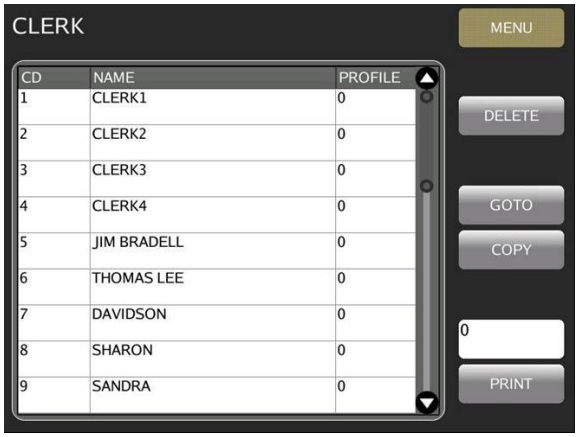
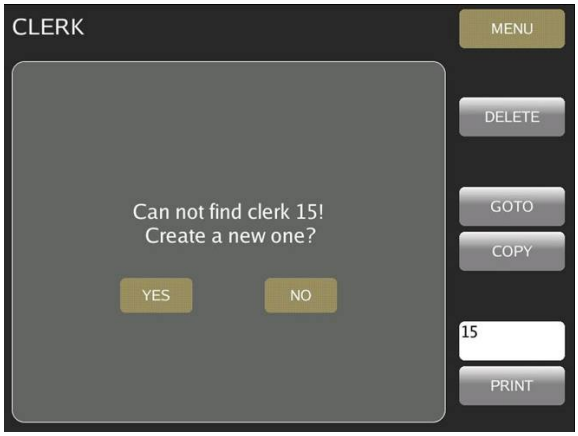
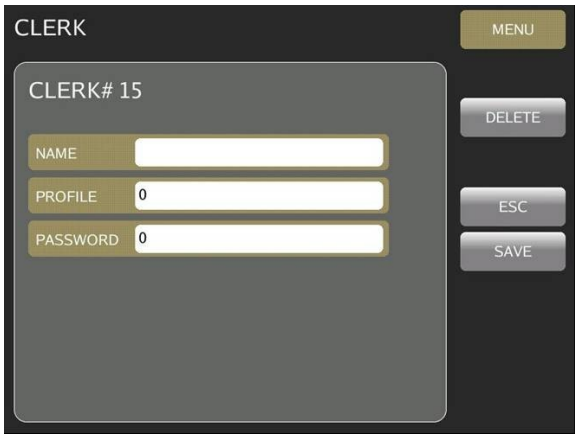
The Clerk number can then be printed on the label, if a print area for Clerk number is set on the label format used. The programmed Clerk name can be printed on receipt when **SPEC141B031 "Selection of Printing Operator Name on Receipt and Label"** in User/Receipt Printing Spec set to "**Name"**.

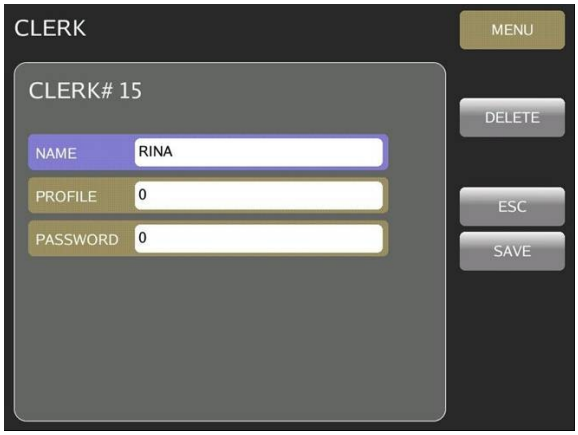
There is two type of clerk can be select NORMAL CLERK and TRAINING CLERK:

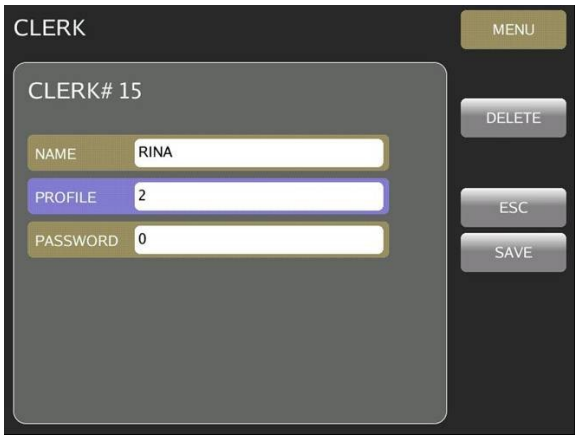
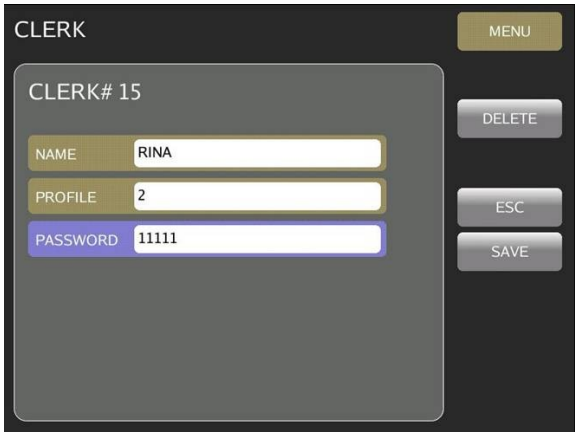
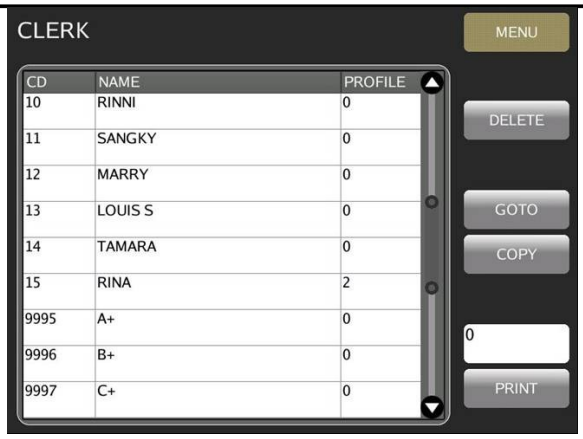
- Normal Clerk – is used for available operation ex. Accumulation, inventory and etc. Also will update the report.
- Training Clerk – is used for training purpose only, and the operation done, will not update the report, inventory or etc

1. Program Clerk File

OPERATION	DISPLAY
1. In MENU Mode.	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

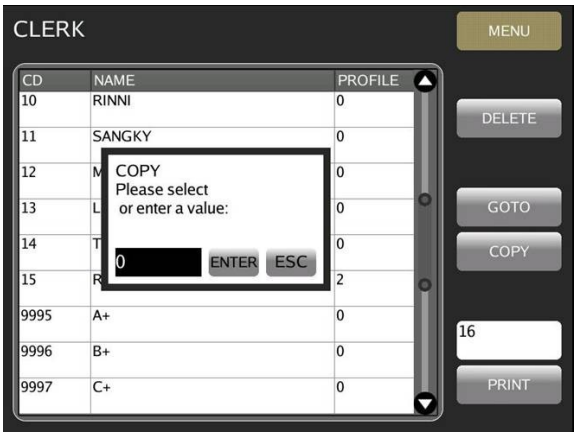
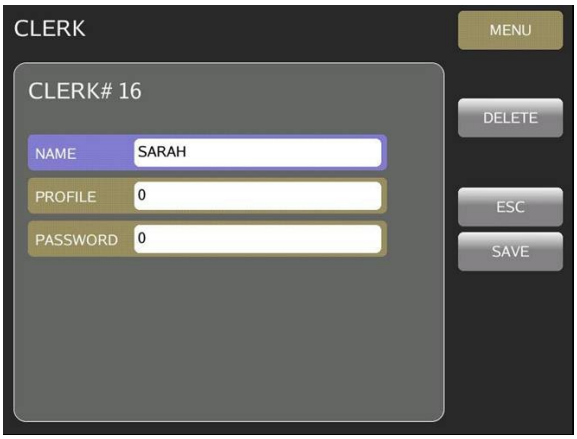
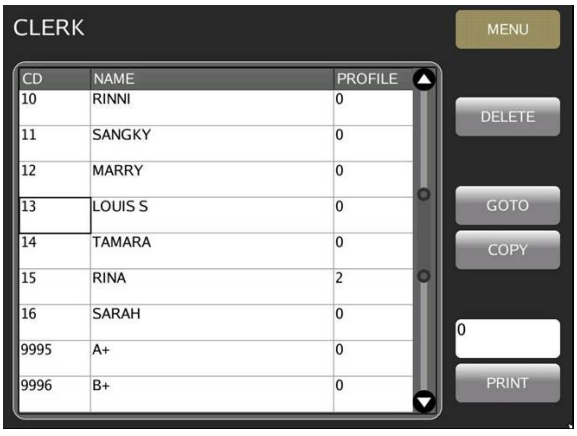
OPERATION	DISPLAY
3. Touch **[CLERK]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Clerk File will be listed in CLERK PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Clerk Files using the scroll bar and to select file for modification **Note 4 :** [PRINT] key used for print all clerk files in receipt printing	
4. Enter Clerk number. (**e.g.** 15) Touch **[ENTER]** key.	
5. To create a new Clerk, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[NAME]** area to enter the Clerk Name. Enter Clerk Name by touching desired character keys. (**e.g.** max)	
7. Touch **[ENTER]** key when finished programming. **Note:** Touch **[ESC]** key if you want to exit without saving.	
8. Touch **[PROFILE]** area to select the Clerk Profile. **Note:** Press **[CLEAR]** key, to clear selected profile and exit profile selection screen **Note:** Profile data must be created in advance	

OPERATION	DISPLAY
9. Touch desired Profile number. (**e.g.** 2) **Note:** when select profile number it will automatically exit profile selection screen	
10. Touch **[PASSWORD]** area and enter a password for the clerk **e.g.**12323	
11. Touch **[SAVE]** key to save the data for Clerk 15. **Note:** Touch **[MENU]** key if you want to exit without saving.	

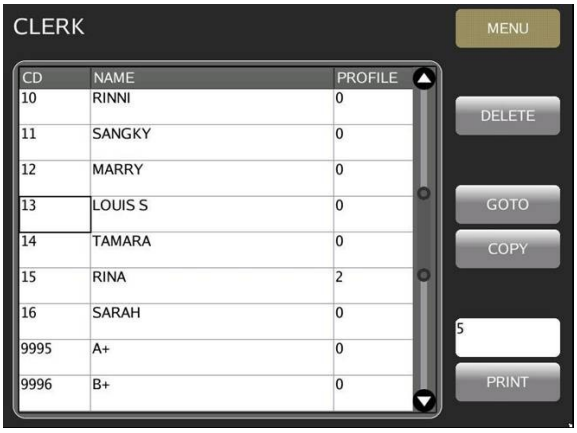
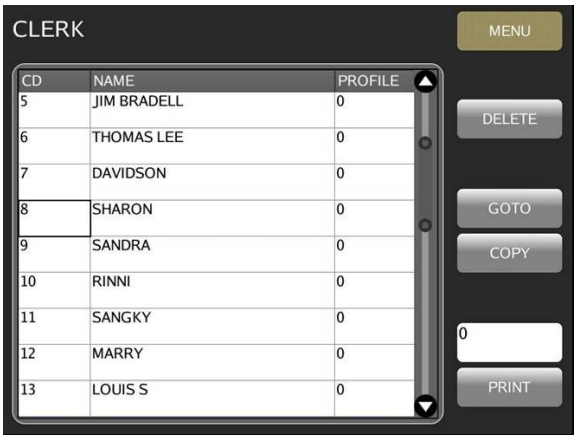
2. Copy a Clerk File

The programmed Clerk data can be easily copied into a new Clerk. This function is very useful to save time or avoid mistake for the similar Clerk data programming.

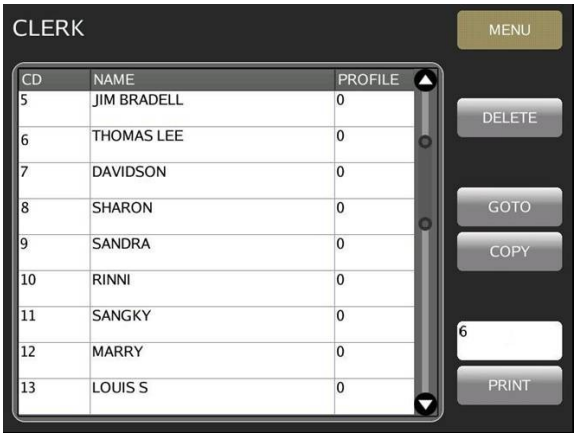
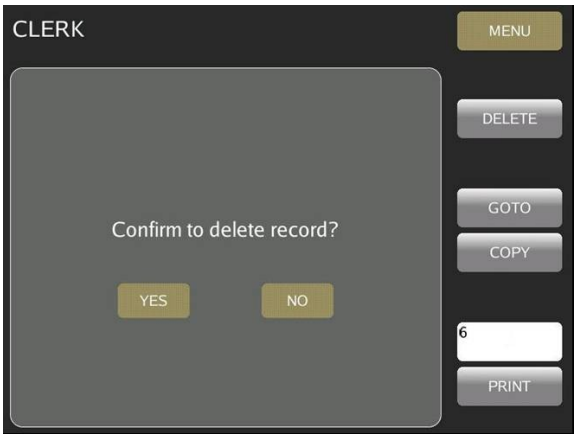
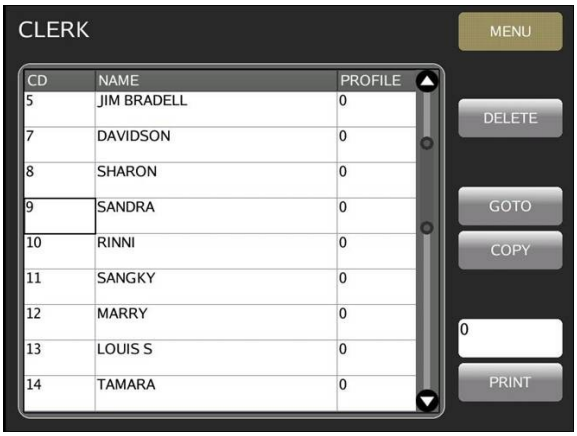
OPERATION	DISPLAY
1. In Clerk Programming Mode, enter a new Clerk number. (**e.g.** 16) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Clerk data to copy from. (**e.g.** FARAH) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a Clerk File

Clerk programming provide a fast way to search a Clerk within the Clerk display, this function is useful as a user can direct go to desired searched Clerk without need to browse screen by screen.

OPERATION	DISPLAY
1. In Clerk Programming Mode, enter the Clerk Number to be searched. (**e.g.** 5)	
2. Touch **[GO TO]** key. **Note:** The searched Clerk will be top listed.	

4. Delete a Programmed Clerk File

OPERATION	DISPLAY
1. In Clerk Programming Mode, enter the Clerk Number to be deleted. (**e.g.** Clerk 6) **Note:** Also can browse and touch the Clerk (without entering the Clerk Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Clerk is by entering the Clerk file and touches the DELETE key.

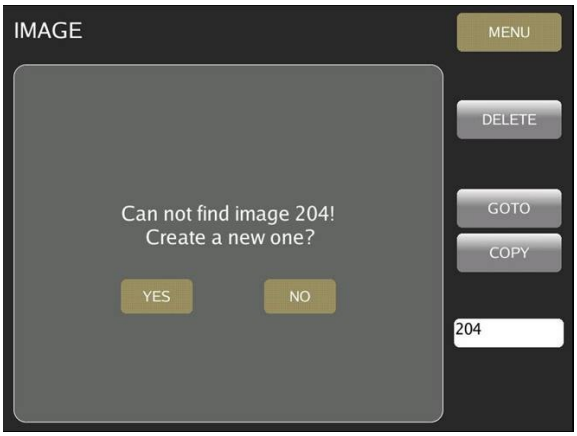
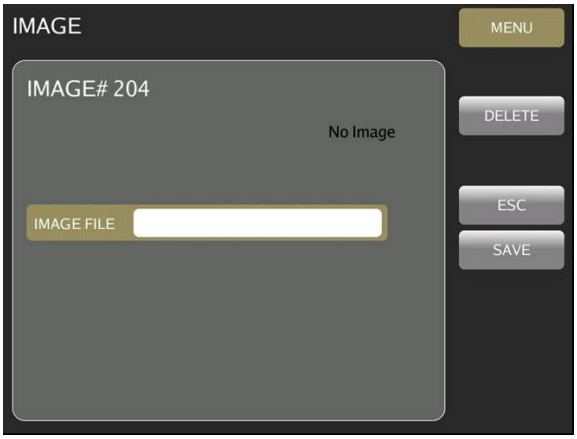
IMAGE FILE

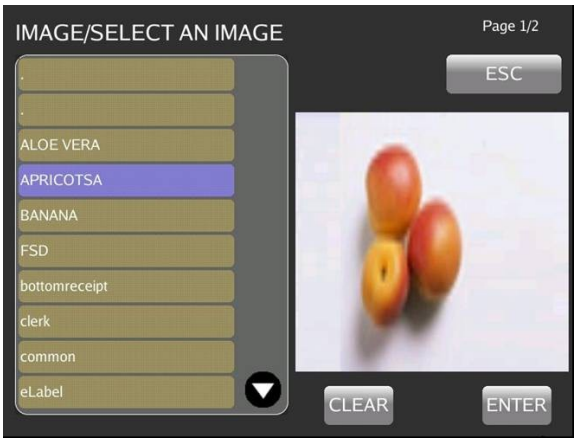
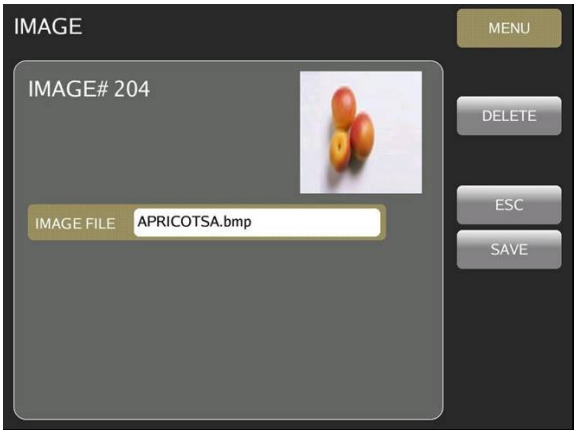
Image is used to make attractive looking labels. Up to 9999 images can be store in the SM-5500's memory. Any bmp files can be use as Image file where need to be store in the Linux directory in **/opt/pcscale/files/img**.

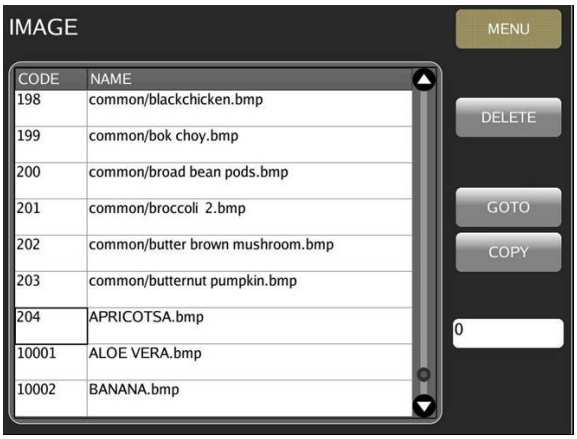
Note: To make Image available for selection in programming, set image as:
Example 1: For MG1, create image from 1000 – 1999, this is used for MG1 only and
For MG2, create images from 2000 – 2999.
Example 2: For other selection image can be create any number and the example 1 image also will be included.

1. Program Image File

OPERATION	DISPLAY
1. In MENU Mode.	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

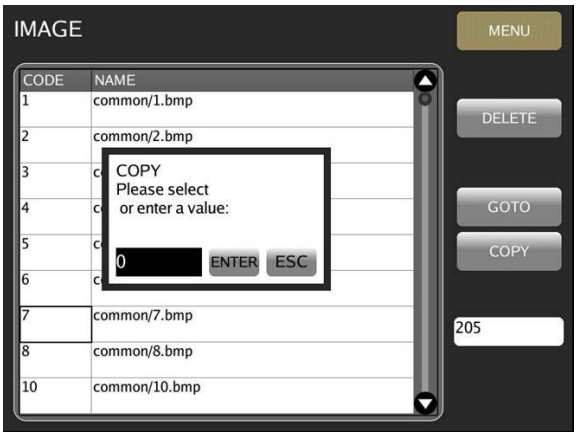
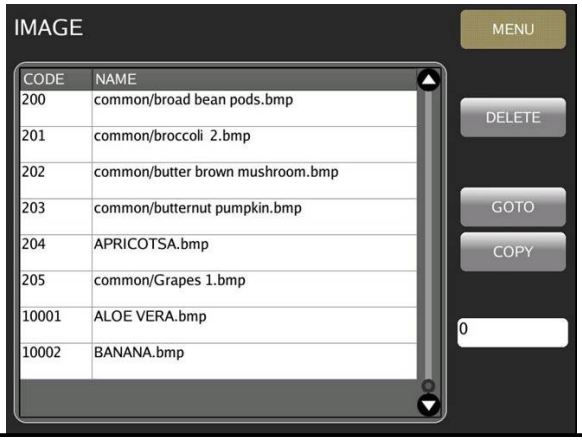
OPERATION	DISPLAY
3. Touch **[IMAGE]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note 3:** All programmed Image File will be listed in IMAGE PROGRAMMING Display Screen. **Note 4:** Display Screen also used to browse existing Image Files using the scroll bar and to select file for modification **Note 5**: image from 1 – 99 is default image.	
4. Enter Image number. (**e.g.** 204) Touch **[ENTER]** key.	
5. To create a new Image, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[IMAGE FILE]** area to select the Image.	
7. Select Image bmp file. (**e.g.** Apricotsa) **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection. **Note:** Touch **[CLEAR]** to clear selected image.	
8. Touch **[ENTER]** key. **Note:** Touch **[MENU]** key if you want to exit but will prompt out selection for **[SAVE], [QUIT] and [CANCEL]** buttons.	

OPERATION	DISPLAY
9. Touch **[SAVE]** key to save the data for Image 204. **Note:** Touch **[MENU]** key if you want to exit without saving.	

2. Copy a Image File

The programmed image data can be easily copied into a new Image. This function is time saving and avoid mistake for the similar Image data programming.

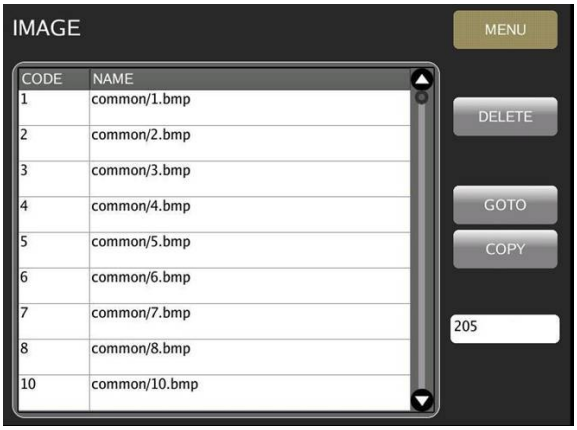
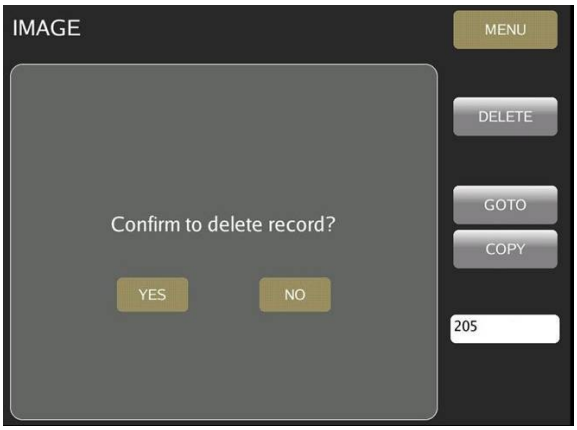
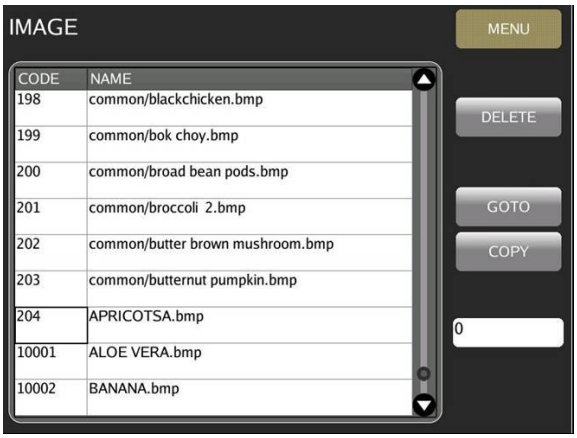
OPERATION	DISPLAY
1. In Image Programming Mode, enter a new Image number. (**e.g.** 205) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Image data to copy from. (**e.g.** 124) **Note:** Change the necessary data if it is required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search an Image File

Image programming provide a fast way to search an Image File within the Image display, this function is useful as a user can direct go to desired searched Image File without need to browse screen by screen.

OPERATION	DISPLAY
1. In Image Programming Mode, enter the Image Number to be searched. (**e.g.** 21)	
2. Touch **[GO TO]** key. **Note:** The searched Image will be top listed.	

4. Delete a Programmed Image File

OPERATION	DISPLAY
1. In Image Programming Mode, enter the Image Number to be deleted. (**e.g.** Image295) **Note:** Also can browse and touch the Image (without entering the Image Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note** Touch **[NO]:** key to escape deleting the data.	

Note: Another method of deleting the Image is by entering the Image file and touches the DELETE key.

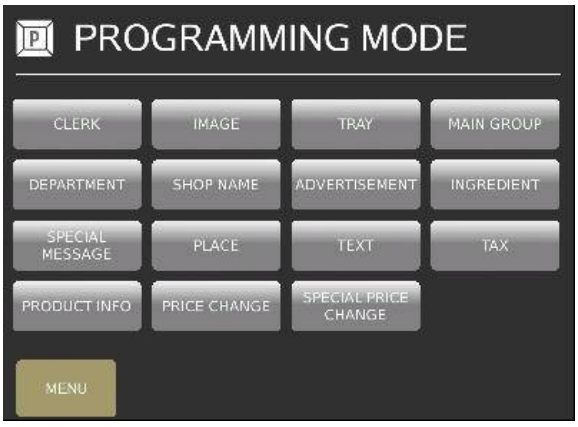
SHOP NAME FILE

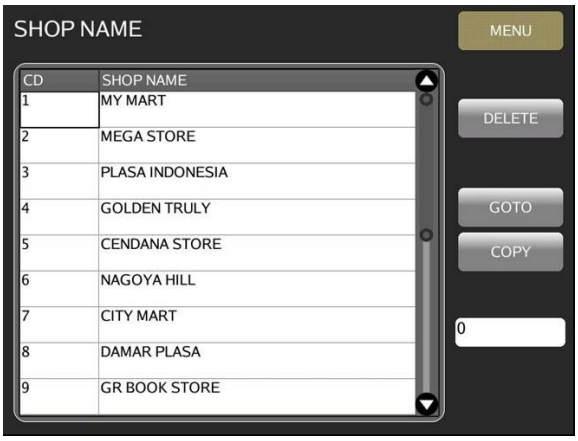
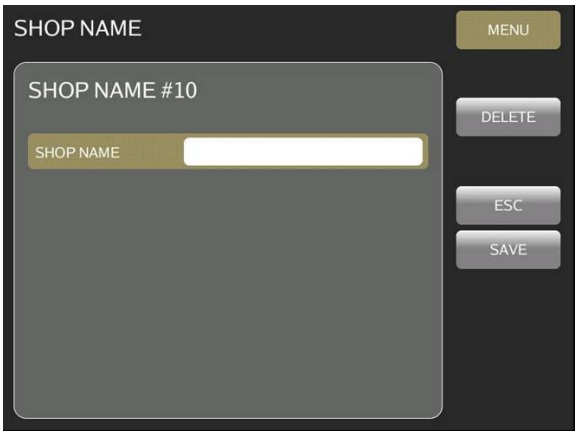
Shop Name file is used for programming of Shop Name. Shop Name is automatically printed on the label in REGISTRATION MODE, if print area for Shop Name is set on the label format used. The maximum number of characters possible to enter varies according to the size of print area and the character size used.

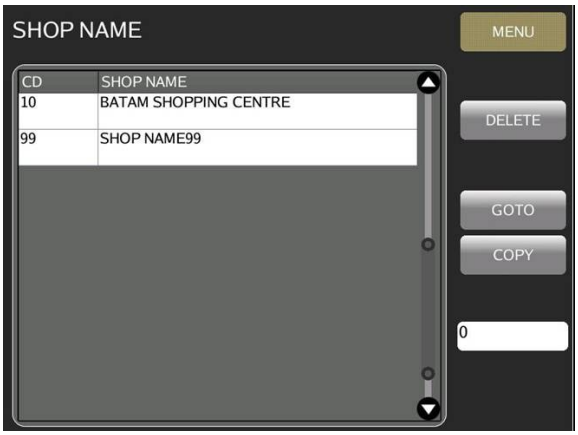
Up to 32 Shop Names can be programmed with each 3 lines as maximum. The default Shop Name print on label can be set at **SPEC141B010 "Default Shop Name Number for Label Printing"** in Label Printing Spec of User Setup and default Shop Name print on receipt can be set at **SPEC141B011 "Default Shop Name Number for Receipt Printing"** in Receipt Printing Spec of User Setup.

Note: Shop Name will not be printed on the label if the selected label format without print area for Shop Name or default spec set to 0.

1. Program Shop Name File

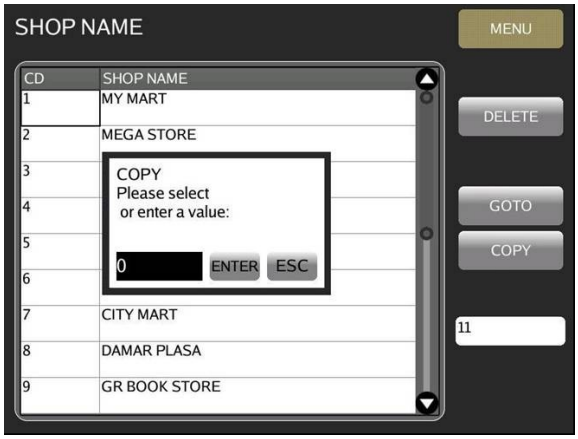
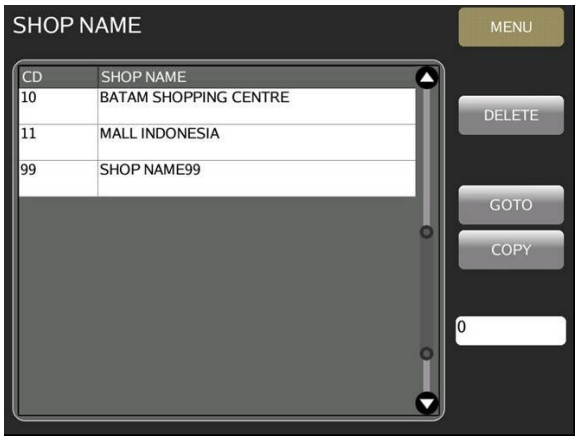
OPERATION	DISPLAY
1. MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[SHOP NAME]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Shop Name File will be listed in SHOPNAME PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Shop Name Files using the scroll bar and to select file for modification	
4. Enter Shop Name number. (**e.g.** 10) Touch **[ENTER]** key.	
5. To create a new Shop Name, touch **[YES]** key. **Note:** Touch **[NO]** key to abort**.**	

OPERATION	DISPLAY
6. Touch **[SHOPNAME]** area to enter the Shop Name. Enter Shop Name by touching desired character keys. (**e.g.** NTUC SINGAPORE) **Note 1:** Touch **[ARROW DOWN]** to program 2nd line with same procedure as the 1st line if necessary**.** **Note 2:** Touch **[EXIT]** key if you want to exit without saving.	
7. Touch **[ENTER]** key when finished programming. Touch **[SAVE]** key to save the data for Shop Name 3. **Note:** Touch **[MENU]** key if you want to exit without saving.	

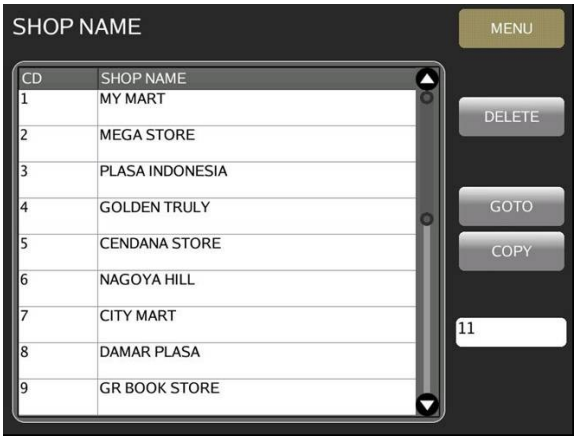
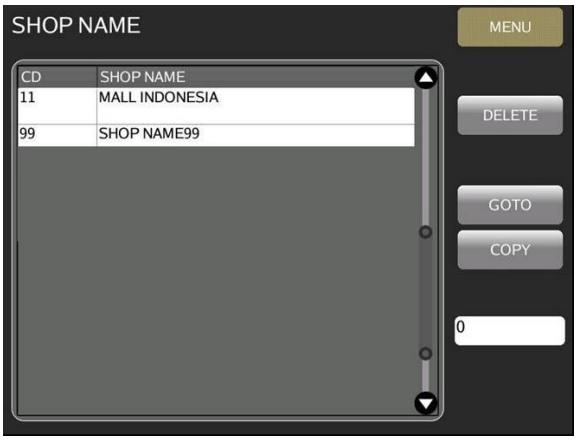
2. Copy a Shop Name File

The programmed Shop Name data can be easily copied into a new Shop Name. This function is very useful to save time or avoid mistake for the similar Shop Name data programming.

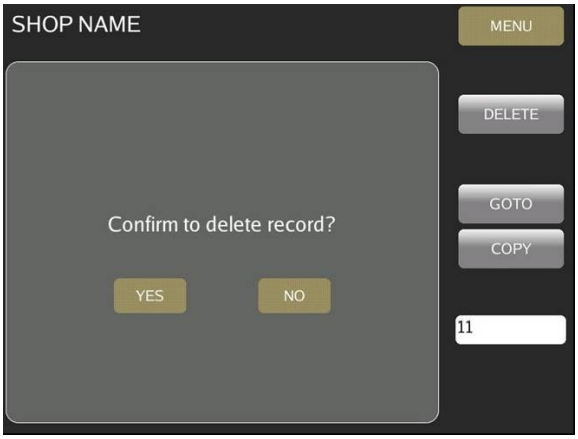
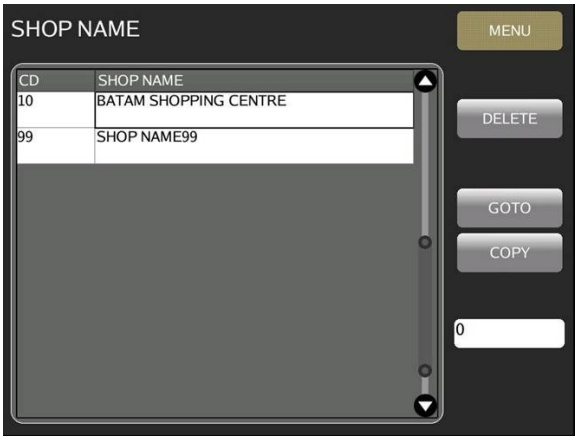
OPERATION	DISPLAY
1. In Shop Name Programming Mode, enter a new Shop Name number. (**e.g.** 3) Touch **[COPY]** key.	
2. Touch the desired Shop Name data to copy from. (**e.g.** Shop Name #1) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a SHOP NAME File

Shop Name programming provide a fast way to search a Shop Name within the Shop Name display, this function is useful as a user can direct go to desired searched Shop Name without need to browse screen by screen.

OPERATION	DISPLAY
1. In Shop Name Programming Mode, enter the Shop Name Number to be searched. (**e.g.** 11)	
2. Touch **[GO TO]** key. **Note:** The searched Shop Name will be top listed.	

4. Delete a Programmed Shop Name File

OPERATION	DISPLAY
1. In Shop Name Programming Mode, enter the Shop Name Number to be deleted. (**e.g.** Shop Name 11) **Note:** Also can browse and touch the Shop Name (without entering the Shop Name Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Shop Name is by entering the Shop Name file and touches the DELETE key.

TAX FILE

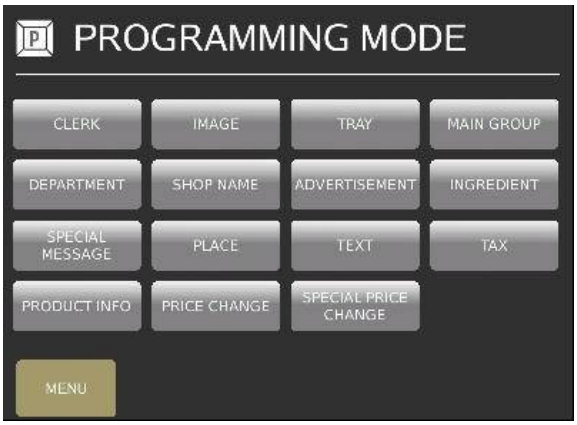
This function enables you to program consumption tax rate included or excluded in the price. Up to 10 Tax Numbers (1~10) can be programmed. The programmed Tax rates that are linked t a Main Group will apply for all PLU in the Main Group. Tax Rates can be entered between 00.00% and 99.99%. To enable TAX function, **'TAX'** must be selected at the **SPEC140C001 "Tax"** (in W&M/Tax Spec) in advance.

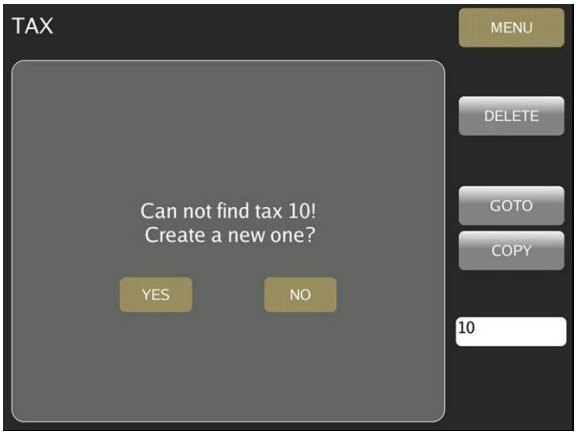
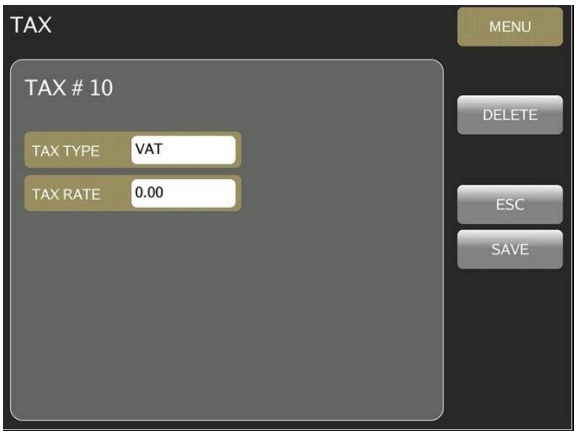
There are two types of taxes:

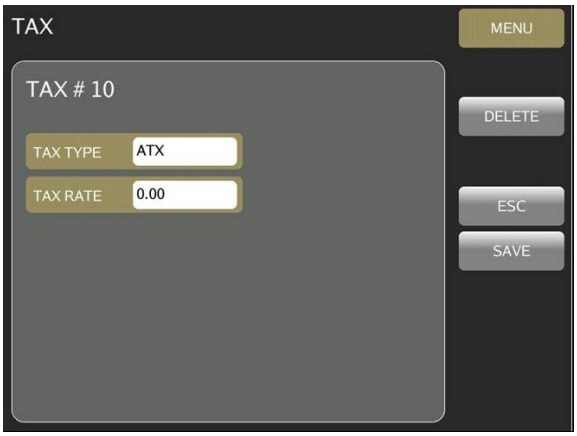
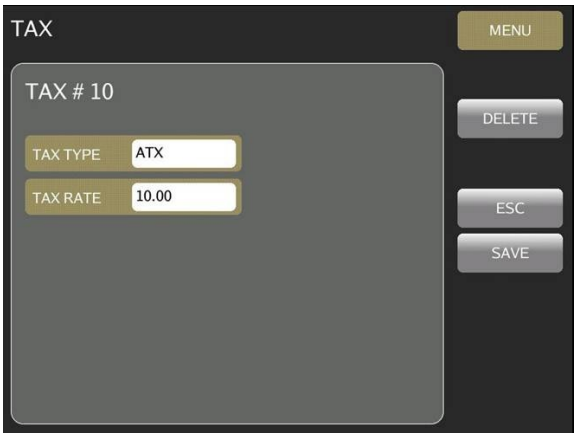
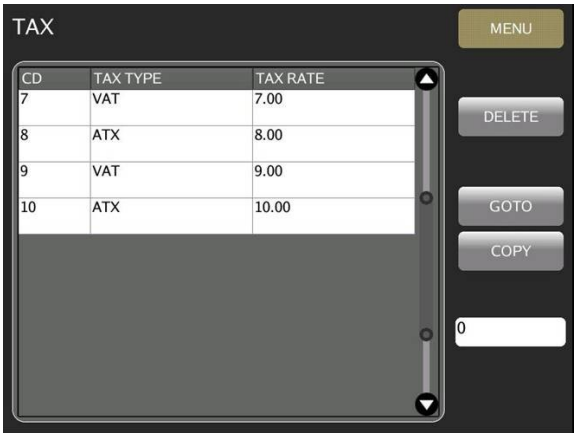
- ATX: Tax is added to the Total Price.
- VTX: Tax is included in the Total Price.

Note: If you want to print **Price with Tax** on Item Label, the selected label format must have print area for **Item Price after Tax**.
To enable this function, please set **Spec 140C001** to selection **"1.TAX"**

1. Program Tax File

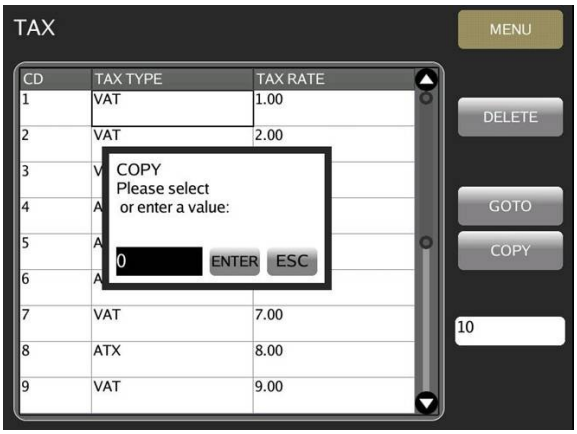
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[TAX]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Tax File will be listed in TAX PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Tax Files using the scroll bar and to select file for modification	
4. Enter Tax number. (**e.g.** 10) Touch **[YES]** key.	
5. To create a new Tax, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	

OPERATION	DISPLAY
6. Touch **[VAT]** key to select the Tax Type. (**e.g.** ATX) **Note: [TAX TYPE]** key will toggle for the following selection, **VAT** and **ATX**.	
7. Enter the Tax value by the numeric key. (**e.g.** 10%)	
8. Touch **[SAVE]** key to save the data for Tax 10. **Note:** Touch **[MENU]** key if you want to exit without saving.	

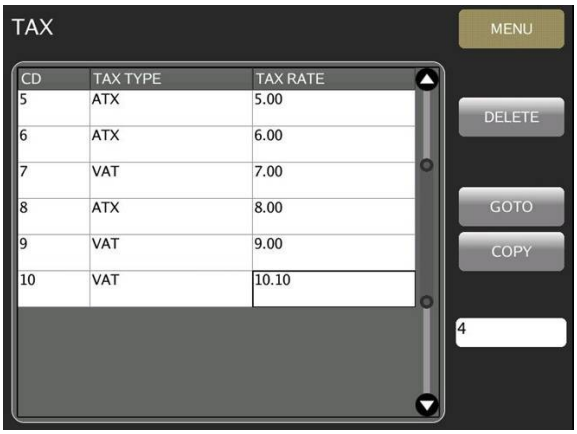
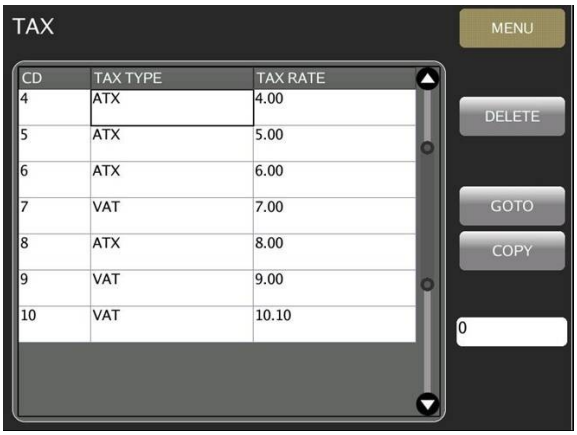
2. Copy a Tax File

The programmed Tax data can be easily copied into a new Tax. This function is very useful to save time or avoid mistake for the similar Tax data programming.

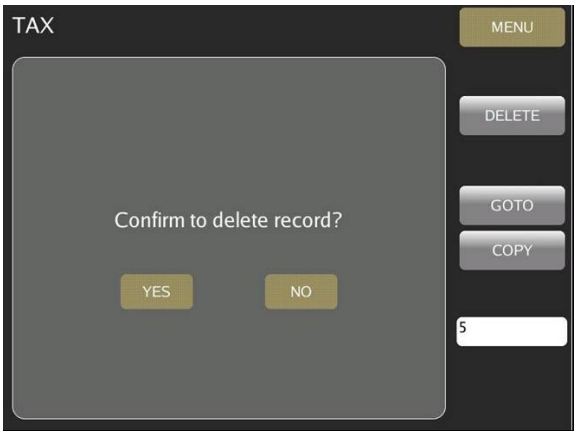
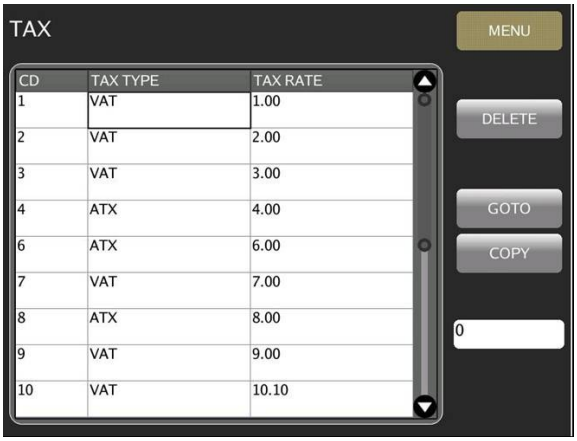
OPERATION	DISPLAY
1. In Tax Programming Mode, enter a new Tax number. (**e.g.** 10) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Tax data to copy from. (**e.g.** Tax 3) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data**.**	

3. Search a Tax Files

Tax programming provide a fast way to search a Tax within the Tax display, this function is useful as a user can direct go to desired searched Tax without need to browse screen by screen.

OPERATION	DISPLAY
1. In TAX Programming Mode, enter the TAX Number to be searched. (**e.g.** 4)	
2. Touch **[GO TO]** key. **Note:** The searched TAX will be top listed.	

4. Delete a Programmed Tax File

OPERATION	DISPLAY
1. In Tax Programming Mode, enter the Tax Number to be deleted. (**e.g.** Tax 5) **Note:** Also can browse and touch the Tax (without entering the Tax Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

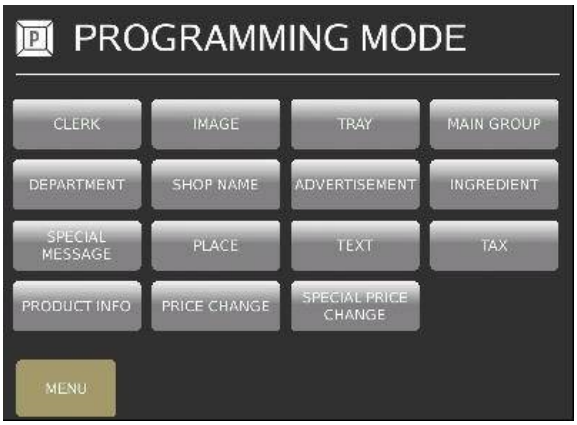
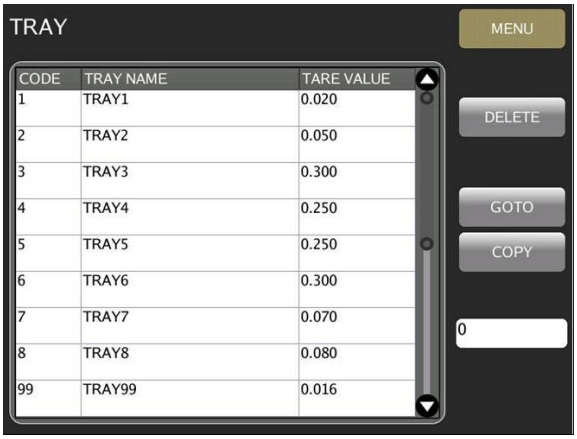
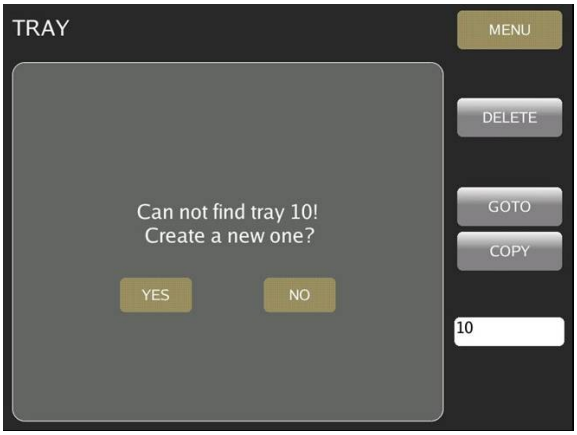
Note: Another method of deleting the Tax is by entering the Tax t file and touches the DELETE key.

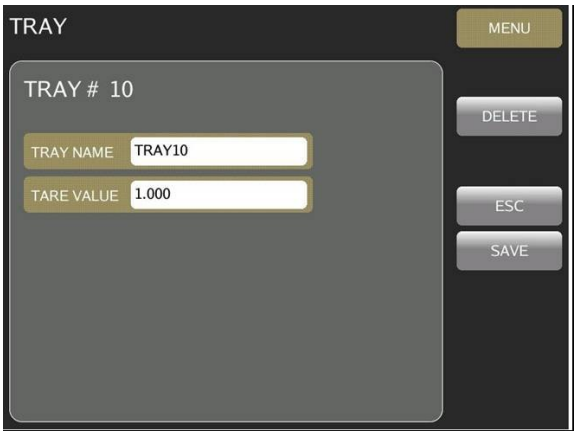
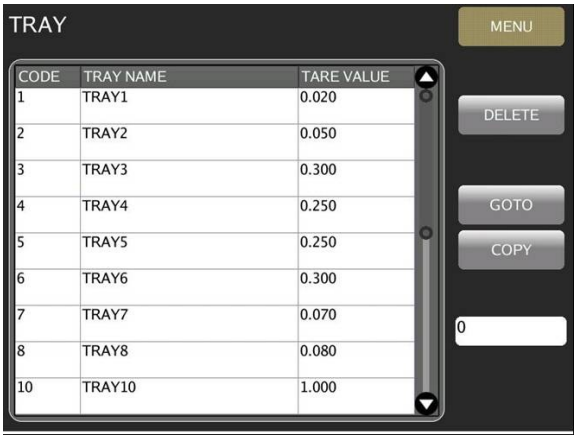
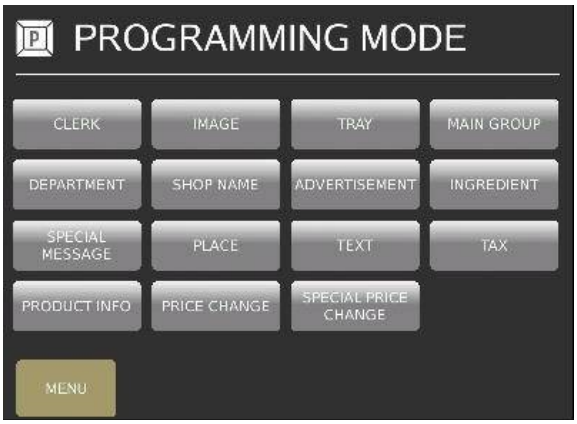
TRAY FILE

Tray file is used to program Tare file, which can be selected in PLU programming. This function can be used in condition like when more than 1 product using the same tare value.

Note: To use Tray function **SPEC141D056 "Tare from Tray File"** in User/Operation Spec must be set to **"Yes"**

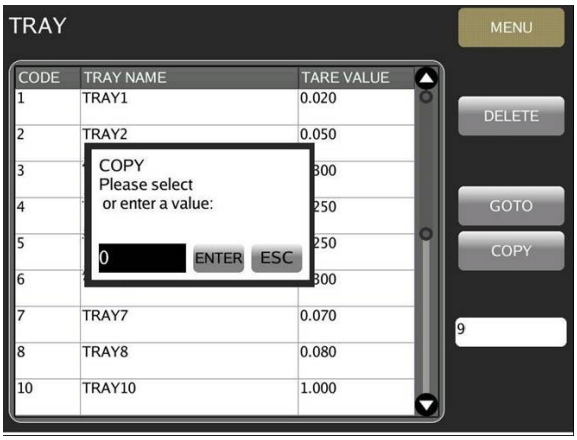
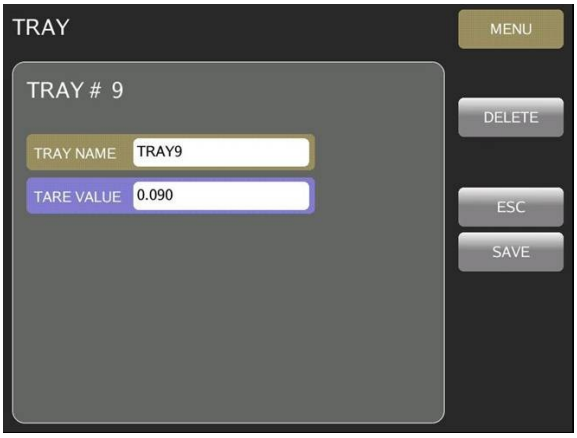
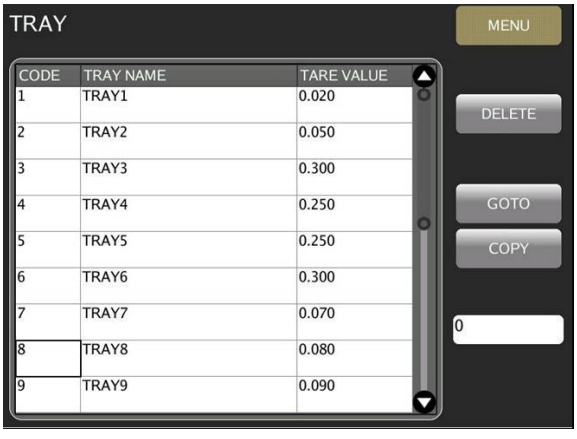
1. Programming TRAY FILE

OPERATION	DISPLAY
1. In **PROGRAMMING MODE** **[PLU RELATED]** screen.	
2. Touch **[TRAY FILE]** key to enter Tray File Programming screen. **Note:** a) Touch **[MENU]** key back to PROGRAMMING MODE ***[PLU RELATED]*** screen. b) Touch **[GO TO]** key to search and view the existing Tray Files c) Touch the data file you want to modify. d) Touch **[COPY]** key to select existing Tray File copied to new Tray File.	
3. Enter new Tray File number (**e.g.** 10) by numeric key and press **[PLU]** key. **Note:** Prompt out confirmation message	

OPERATION	DISPLAY
4. Enter Tare Value **e.g.** 1.000kg using the keypad	
5. Touch **[SAVE]** to save the Tray File. **Note:** Touch **[ESC]** key escape/exit without saving. **Note:** Touch tray file to enter the tray file or key in tray file number using keypad and then touch **[DELETE]** key to delete existing Tray File.	
6. Touch **[MENU]** key to return to ***PROGRAMMING MODE [PLU RELATED]*** screen.	

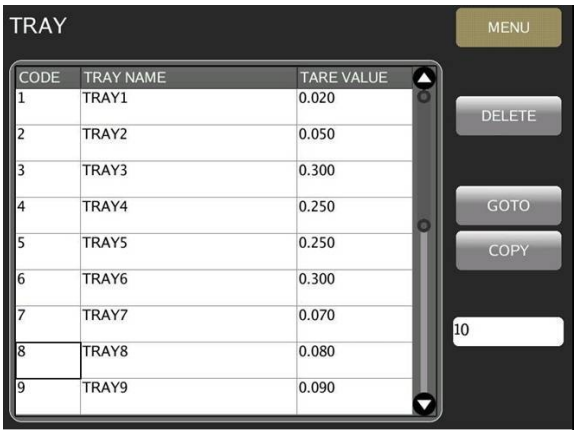
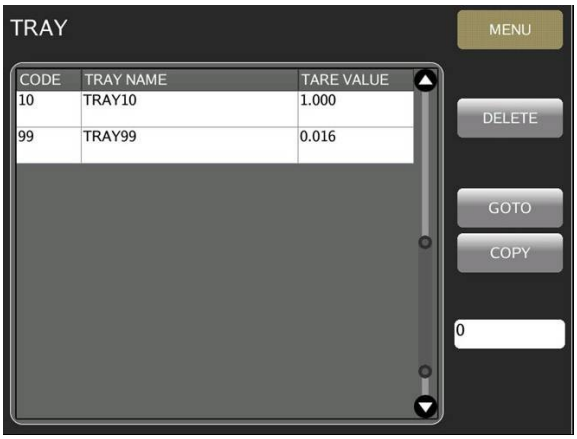
2. Copy a Tray File

The programmed Country data can be easily copied into a new Tray. This function is very useful to save time or avoid mistake for the similar Tray data programming.

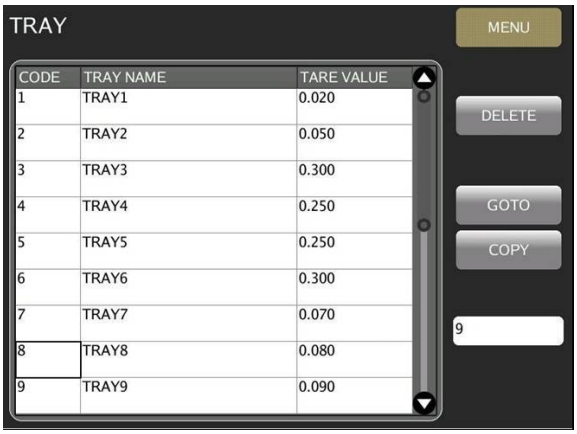
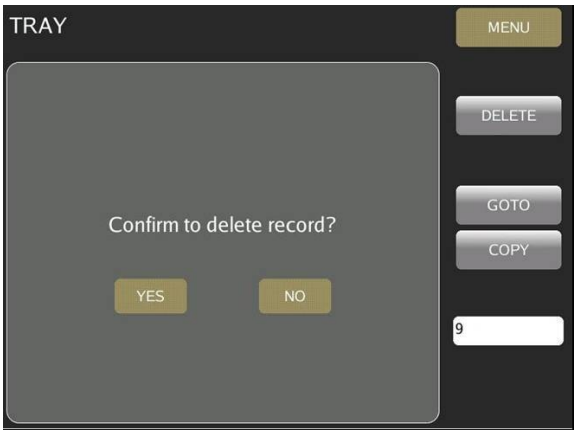
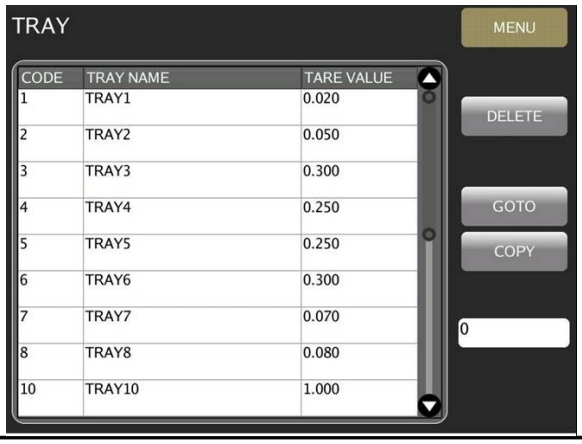
OPERATION	DISPLAY
1. In Country Programming Mode, enter a new Tray number. (**e.g.** 9) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Tray data to copy from. (**e.g.** Tray 8) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search Tray File

Tray programming provide a fast way to search a Tray File within the Tray display, this function is useful as a user can direct go to desired searched Trayy File without need to browse screen by screen.

OPERATION	DISPLAY
1. In Tray Programming Mode, enter the Tray Number to be searched. (**e.g.** 10) **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch **[GO TO]** key. **Note:** The searched Country will be top listed.	

4. Delete a Programmed Tray File

OPERATION	DISPLAY
1. In Tray Programming Mode, enter the Tray Number to be deleted. (**e.g.** Tray 0) **Note:** Also can browse and touch the Programmed Tray (without entering the Programmed Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

Note: Another method of deleting the Programmed is by entering the Programmed file and touches the DELETE key.

PRODUCT INFO

Product Info file is an Information System tool to provide information to the customer or operator. There is two type of information "PLU (Product) Information" and "General Information".

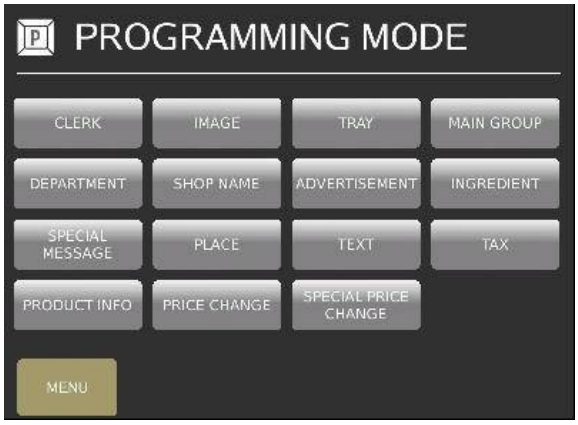
Product Information file is an information about product (ingredient, cooking tip, nutrifact, etc) and General Information file is an information about general information (any information).

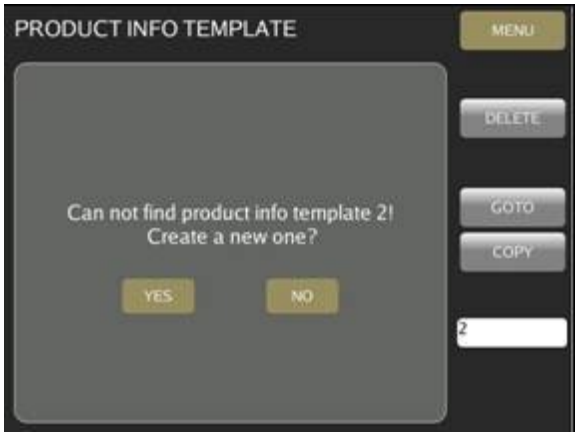
Each Product Information record can contain 10 information of the product in variant format (in GIF, BMP, and html). Maximum 999999 Product Info can be programmed, Product Info 999999 only can be used for General Information.

Note1: To get the product information, call up the item (PLU), then press the Product Info Function Key, Please refer to Preset Function key programming.

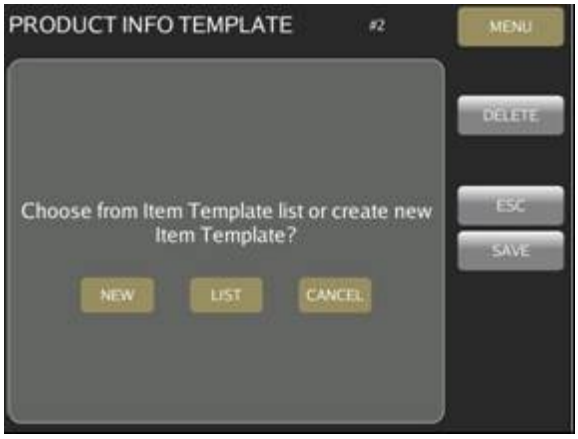
Note2: For PLU (Product) Information, this Function should be assigned to PLU Programming. Required to program in PLU Programming in advance, Please refer to PLU Programming.

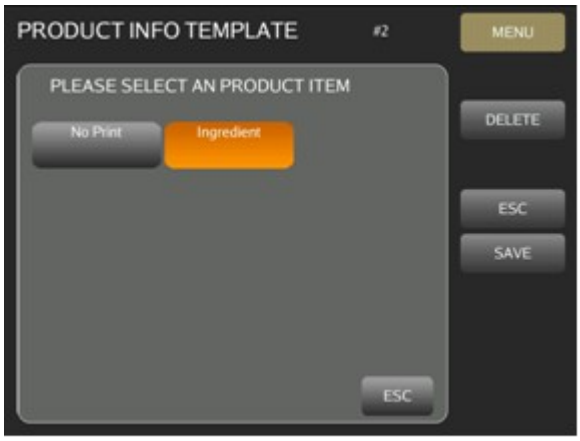
1. Program Product Info File

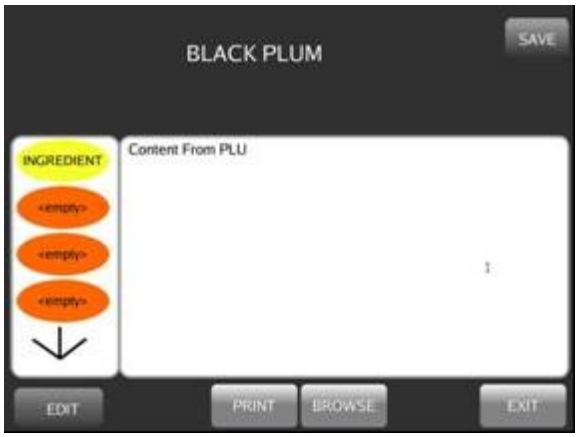
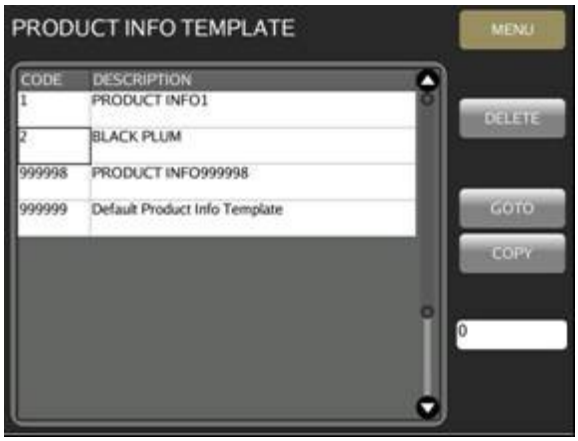
OPERATION	DISPLAY
1. In MENU Mode.	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[PRODUCT INFO]** key. **Note1:** Touch **[MENU]** key to return back to programming Mode **Note2:** All programmed Product Info File will be listed in **PRODUCT INFO PROGRAMMING** Display Screen. **Note3:** Display Screen also used to browse existing Product Info Files using the scroll bar and to select file for modification.	
4. Enter Product Info Code (**e.g.** 2). Press **[PLU]** key at keypad.	
5. To create a new Product Info File, touch **[YES]** key. **Note1:** Touch **[NO]** key to abort. **Note3:** Touch **[MENU]** key to return back to programming Mode	

OPERATION	DISPLAY
6. Touch **[DESCRIPTION]** area to enter the Product Info Name. Enter Product Info Description by touching desired character keys (**e.g.** BLACK PLUM).	
7. Touch **[ENTER]** key to save Product Info Description. **Note:** Press **[EXIT]** button to exit without saving.	
8. Touch **[DISPLAY]** key to set Product Info Display. **Note1: Auto Display** - It will auto prompt/display product info screen, when the PLU with product info called. **Note2**: **Manual Display** - After called PLU with product info, required to press **[Product Info]** function key to display product info screen. **Note3**: **No Display** - After called PLU with product info, required to press **[Product Info]** function key will not display product info screen.	

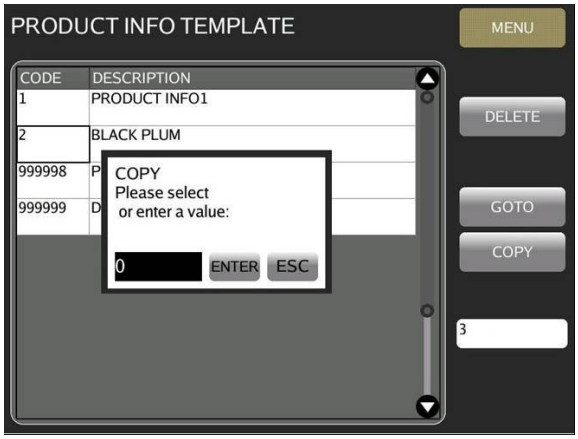
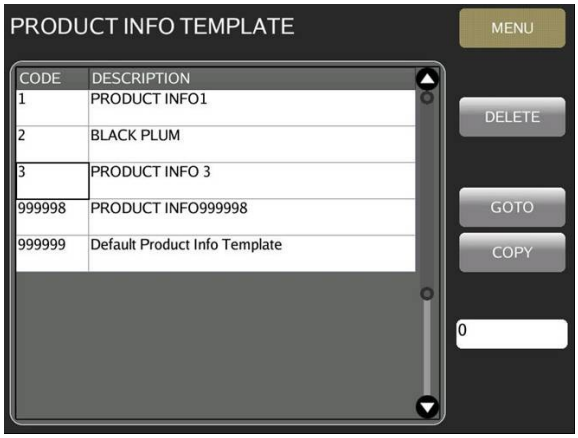
OPERATION	DISPLAY
9. Setting for Auto Display (**e.g.** Display is set for "Auto Display" and Auto Print are set to "No Print").	
10. Touch **[empty]** area to select the product info template file type selection (can be select to **FILE** or **LINK**) **e.g.** button **[2].** **Note 1:** Touch **[NEW]** key to create new template file. **Note 2:** Touch **[LIST]** key to list out all created old template file. **Note 3:** Touch **[CANCEL]** key to back to product info menu.	
11. Touch **[LIST]** area to browse and select file to be used. **Note 1:** Touch **[ESC]** key to exit. **Note 2:** Touch **[CLEAR]** key to clear selected template file. **e.g.** clear the template file type #2 PROD INFO. **Note 3:** Touch **[ENTER]** key to confirm the selected file to be chosen. **e.g.** select the INGREDIENT.	

OPERATION	DISPLAY
12. Touch **[AUTO PRINT]** and select **[Ingredient]** **Note:** Touch **[ESC]** key to exit.	
13. Prompt out **[PRINTING]** key to select/save FILE NAME 2.	
14. Touch **[PRINTING]** key will list out many selections. **e.g. User Select.**	

OPERATION	DISPLAY
15. Touch **[PREVIEW]** key.	
16. Touch **[SAVE]** key to save PRODUCT INFO 2 Data.	

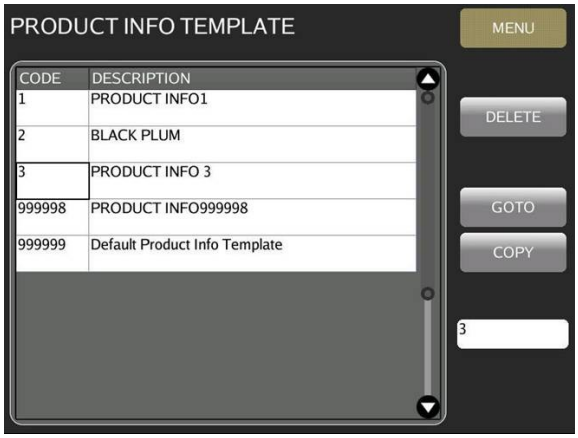
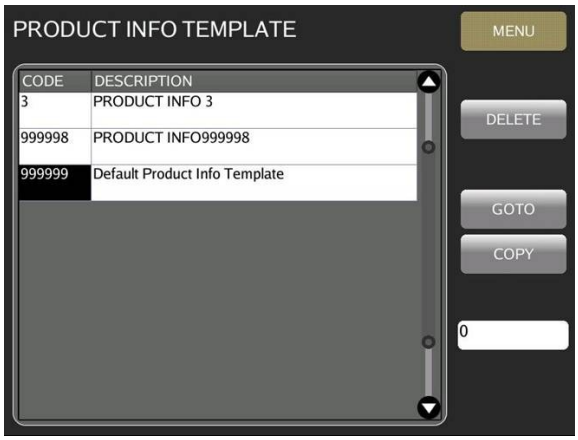
2. Copy a Product Info File

The Product Info data can be easily copied into a new Product Info. The function is very useful to save time or avoid mistake for the similar Product Info data programming, especially in case of long description of Product Info Name.

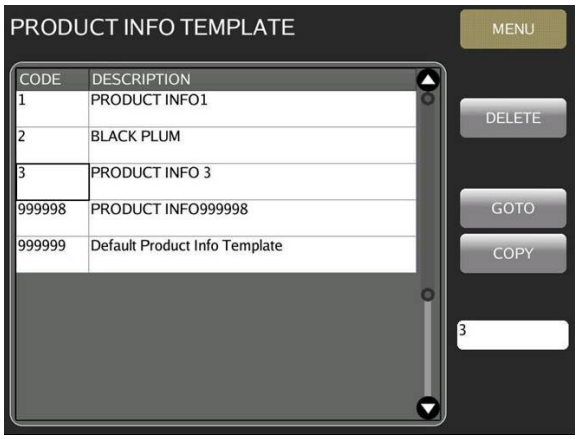
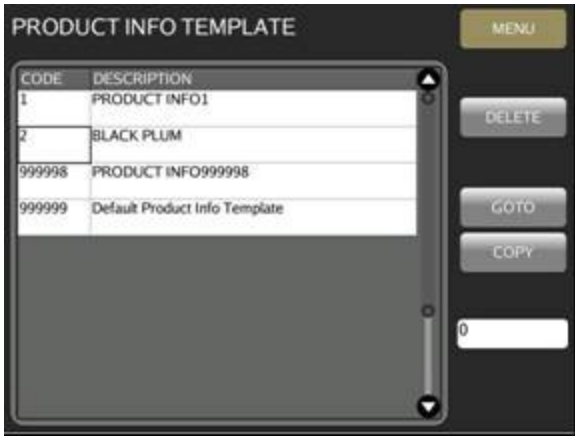
OPERATION	DISPLAY
1. Menu Mode ~> Programming ~> PLU Related ~> Product Info. In Product Info Programming Mode, enter a new Product Info number (**e.g.** 3). Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Product Info data to copy from (**e.g.** 1). **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search a Product Info File

Product Info Programming provide a fast way to search a Product Info Programming within the Product Info Programming display, this function is useful as a user can direct go to desired searched Product Info Programming without need to browse screen by screen.

OPERATION	DISPLAY
1. In Product Info Programming Mode, enter the Product Info Programming Number to be search (**e.g.** 3).	
2. Touch the **[GO TO]** key. **Note:** The Searched Product Info number will be on the top list.	

4. Delete a Product Info File

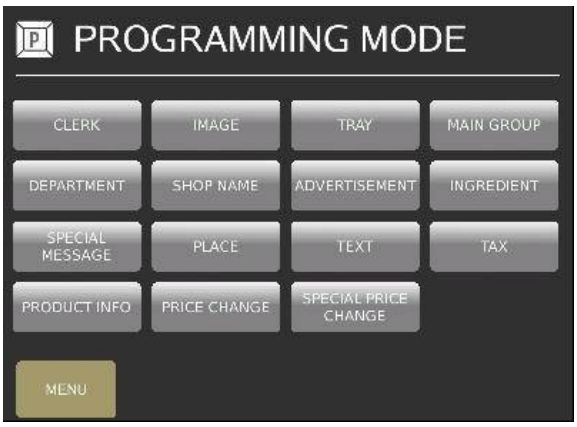
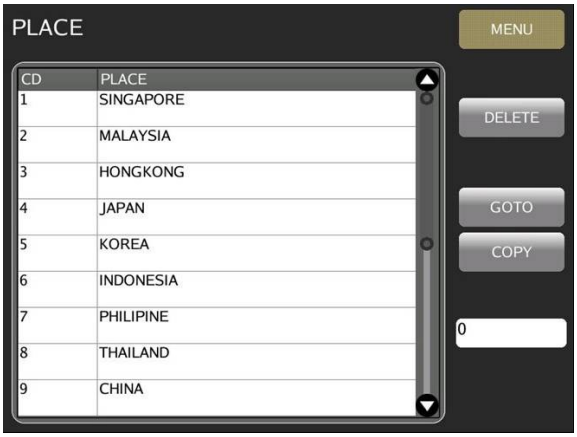
OPERATION	DISPLAY
1. In Product Info Programming Mode, enter the Product Info Number to be deleted (**e.g.** 3). **Note:** Also can browse and touch the Product Info name. (without entering the Product Info)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

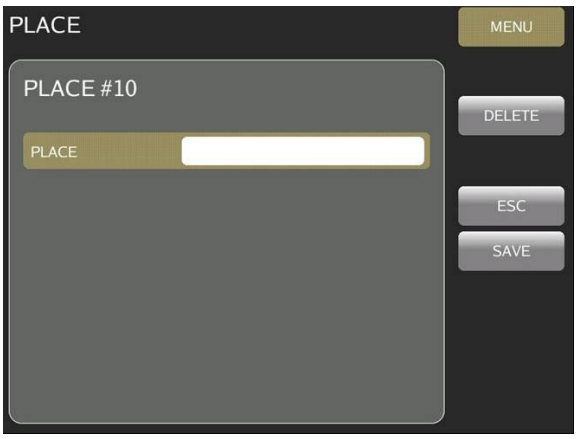
Note: Another method of deleting the Product Info Data is by entering the Product Info File and touches the **[DELETE]** key.

PLACE FILE

Place File is used to program place name for PLU programming and printed on Label. Since standard format does not have a print area set for Place name, the Place Name cannot be printed when using these formats. To print Place Name on the label, it is required to use a Free Format with a Place Name print area programmed. Maximum 99 Place Files can be programmed

1. Program Place File

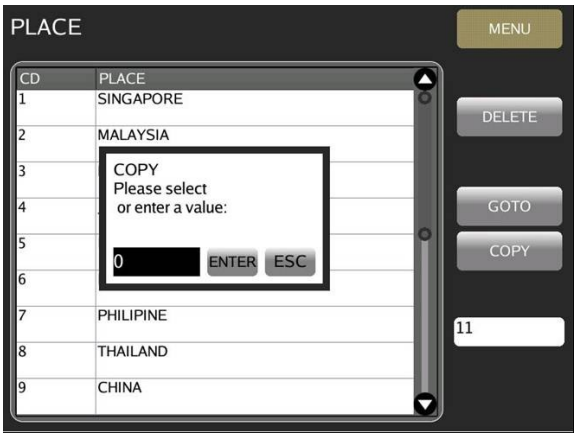
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	
3. Touch **[PLACE]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Place File will be listed in PLACE PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing Country Files using the scroll bar and to select file for modification	

OPERATION	DISPLAY
4. Enter Place number. (**e.g.** 11) Touch **[PLU]** key in the ten key.	
5. To create a new Place, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	
6. Touch **[PLACE]** area to enter the Place Name. Enter Place Name by touching desired character keys. (**e.g.** Barelang)	

OPERATION	DISPLAY
7. Touch **[ENTER]** key when finished programming. **Note:** Touch **[ESC]** key if you want to exit without saving.	
8. Touch **[SAVE]** key to save the data for Place 10. **Note:** Touch **[MENU]** key if you want to exit without saving.	

2. Copy a Place File

The programmed Place data can be easily copied into a new Place. This function is very useful to save time or avoid mistake for the similar Place data programming.

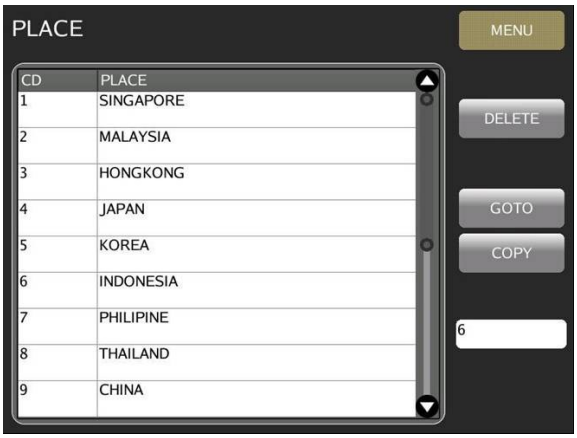
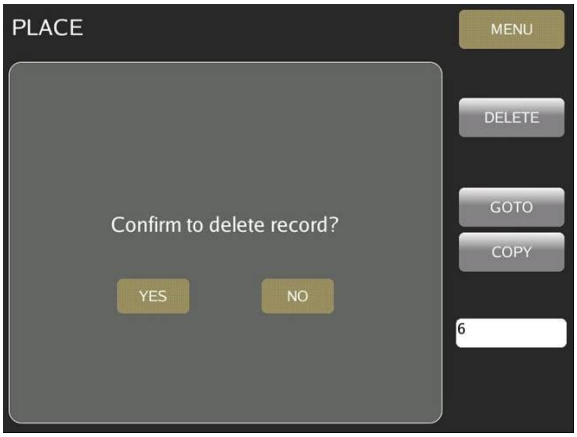
OPERATION	DISPLAY
1. In Place Programming Mode, enter a Place number. (**e.g.** 11) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired Advertisement data to copy from. (**e.g.** Place 10 - Barelang) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search Place Files

Place programming provide a fast way to search a Place File within the Place display, this function is useful as a user can direct go to desired searched Place File without need to browse screen by screen.

OPERATION	DISPLAY
1. In Place Programming Mode, enter the Place Number to be searched. (**e.g.** 6) **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch **[GO TO]** key. **Note:** The searched Place will be top listed.	

4. Delete a Programmed Country File

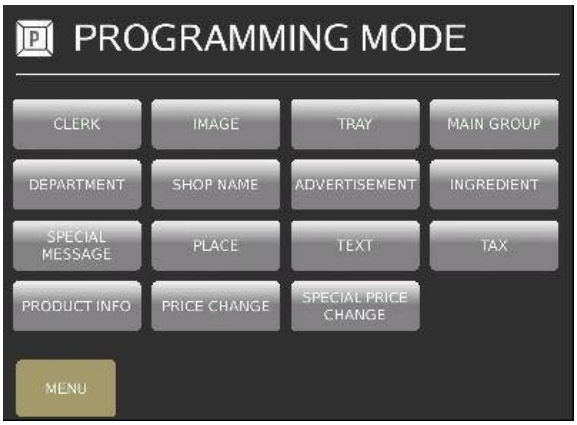
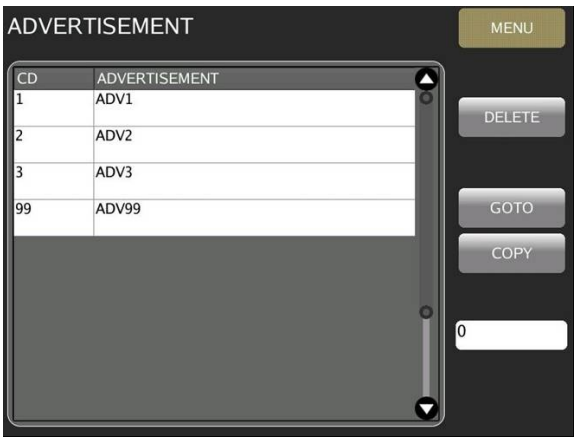
OPERATION	DISPLAY
1. In Place Programming Mode, enter the Place to be deleted. (**e.g.** Place 6) **Note:** Also can browse and touch the Programmed Place (without entering the Programmed Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

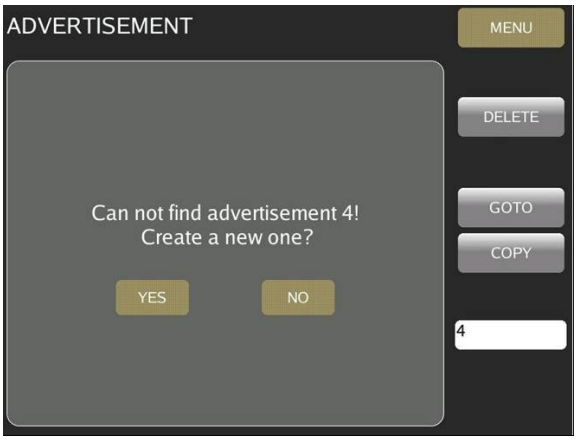
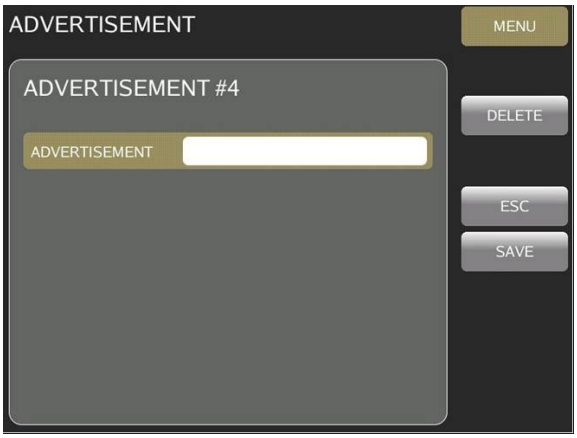
Note: Another method of deleting the Programmed is by entering the Programmed file and touches the DELETE key.

ADVERTISEMENT FILE

Advertisement File is used to program advertisement name for PLU programming and printed on Label. Since standard format does not have a print area set for Advertisement name, the advertisement Name cannot be printed when using these formats. To print advertisement Name on the label, it is required to use a Free Format with an Advertisement Name print area programmed. Maximum 99 Advertisement Files can be programmed

1. Program Advertisement File

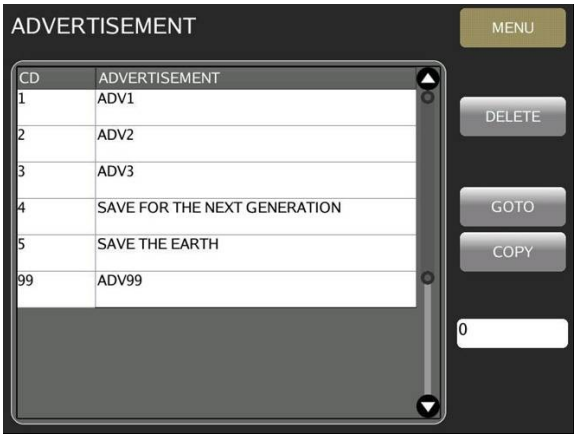
OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	
3. Touch **[ADVERTISEMENT]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Advertisement File will be listed in ADVERTISEMENT PROGRAMMING Display Screen. **Note 3:** Display Screen also used to browse existing advertisement Files using the scroll bar and to select file for modification	

OPERATION	DISPLAY
4. Enter Advertisement number. (**e.g.** 4) Touch **[PLU]** key in the ten key.	
5. To create a new Advertisement, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	
6. Touch **[ADVERTISEMENT]** area to enter the Advertisement Name. Enter Advertisement Name by touching desired character keys. (**e.g.** SAVE FOR THE NEXT GENERATION)	

OPERATION	DISPLAY
7. Touch **[ENTER]** key when finished programming. **Note:** Touch **[ESC]** key if you want to exit without saving.	
8. Touch **[SAVE]** key to save the data for Advertisement 4. **Note:** Touch **[MENU]** key if you want to exit without saving.	

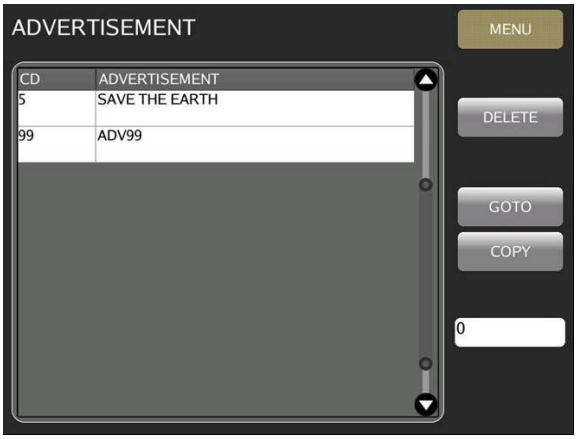
2. Copy a Advertisement File

The programmed Advertisement data can be easily copied into a new advertisement. This function is very useful to save time or avoid mistake for the similar Advertisement data programming.

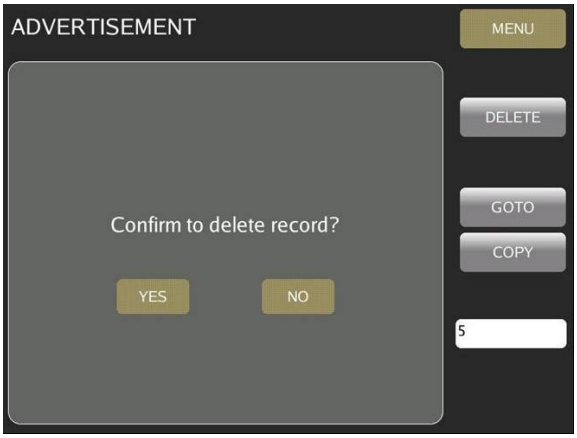
OPERATION	DISPLAY
1. In Place Programming Mode, enter a advertisement number. (**e.g.** 5) Touch **[COPY]** key. **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch the desired advertisement data to copy from.(**e.g.** 4) **Note:** Change the necessary data if required.	
3. Touch **[SAVE]** key to save the programmed data. **Note:** Touch **[MENU]** key to escape saving data.	

3. Search Advertisement Files

Advertisement programming provide a fast way to search a advertisement File within the advertisement display, this function is useful as a user can direct go to desired searched advertisement File without need to browse screen by screen.

OPERATION	DISPLAY
1. In Advertisement Programming Mode, enter the Advertisement Number to be searched. (**e.g.** 6) **Note:** Touch **[ARROW DOWN]** or **[ARROW UP]** for more selection.	
2. Touch **[GO TO]** key. **Note:** The searched Place will be top listed.	

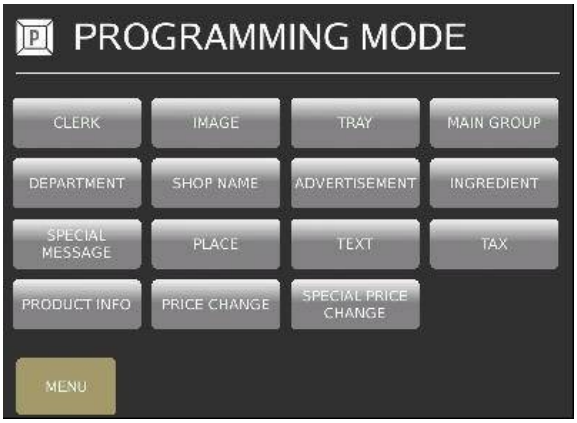
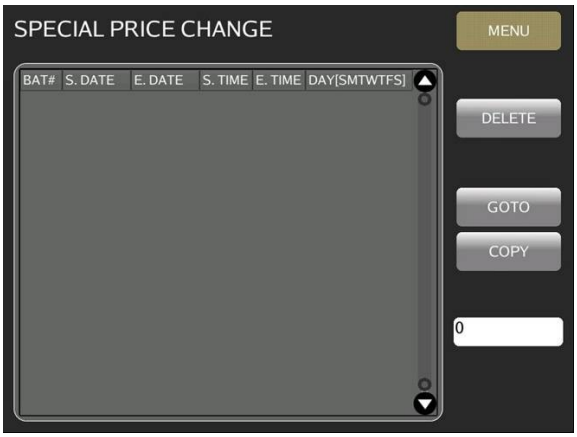
4. Delete a Programmed Advertisement File

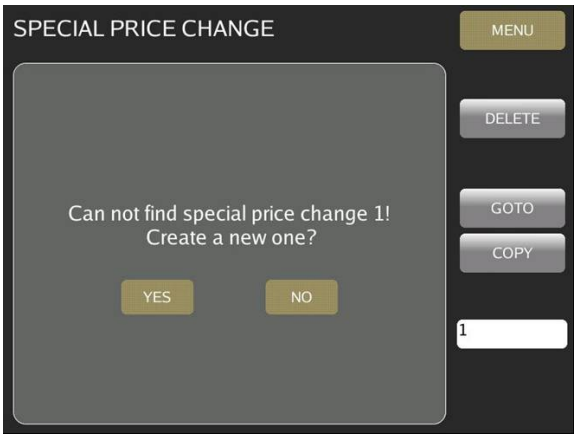
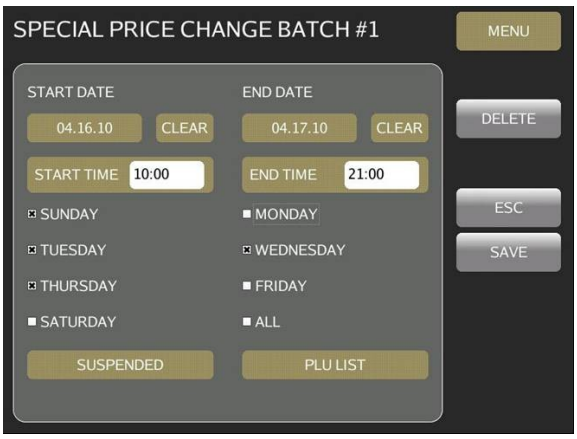
OPERATION	DISPLAY
1. In Advertisement Programming Mode, enter the Advertisement to be deleted. (**e.g.** Advertisement 5) **Note:** Also can browse and touch the Programmed Advertisement (without entering the Programmed Number)	
2. Touch **[DELETE]** key.	
3. Touch **[YES]** key to delete the data. **Note:** Touch **[NO]** key to escape deleting the data.	

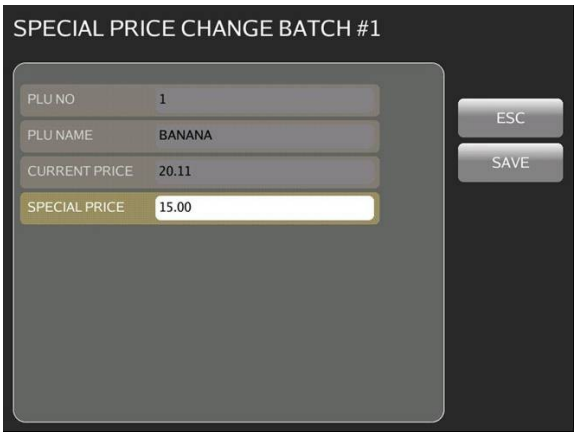
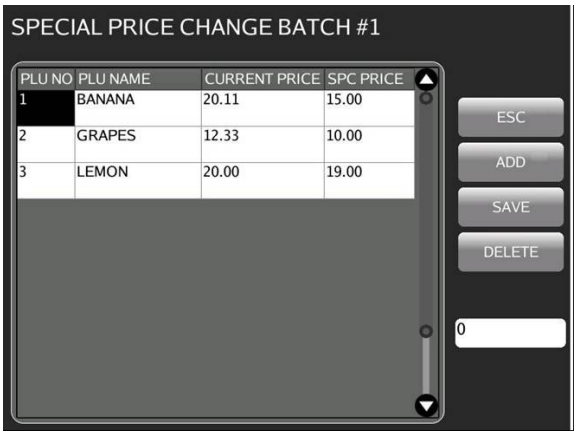
Note: Another method of deleting the Programmed is by entering the Programmed file and touches the DELETE key.

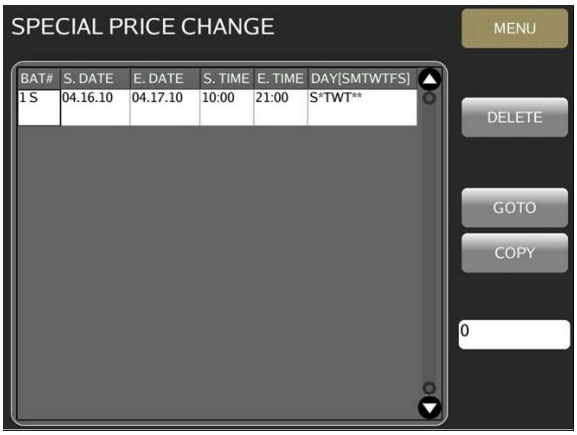
SPECIAL PRICE CHANGE FILE

This function is used to change the PLU unit price without going to PLU Programming and the price will change base on the date and time that had programmed. Also can programmed until 99 max batch number

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[PLU RELATED]** key to enter to Programming Mode.	
3. Touch **[SPECIAL PRICE CHANGE]** key. **Note 1:** Touch **[MENU]** key to return back to Programming Mode. **Note 2:** All programmed Batch File of Price change will be listed in PRICE CHANGE BATCH Display Screen. **Note 3:** Display Screen also used to browse existing batch Files using the scroll bar and to select file for modification	

OPERATION	DISPLAY
4. Enter Special Price Change number (**e.g.** 1) Touch **[PLU]** key in the ten key	
5. To create a new batch price change, touch **[YES]** key. **Note:** Touch **[NO]** key to abort.	
6. Set the necessary thing and touch **[PLU LIST]** key to select PLU that want to change	

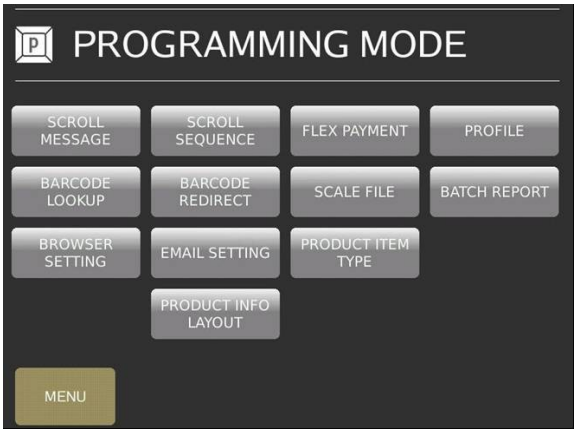
OPERATION	DISPLAY
7. Touch **[ADD]** key to add and select one of PLU list (e.g. PLU #1 with original price 20.11) **Note :** Touch**[EXIT]** key to abort Touch **[GO TO]** to browse another PLU	
7. Touch **[SPECIAL PRICE]** key to entry new price e.g. : 15.00 and press [SAVE] **Note :** Touch**[ESC]** key to abort	
8. Repeat to set new price for other PLUs and Touch [SAVE] key when it done Note : Touch **[DELETE]** to delete one PLU from batch list	

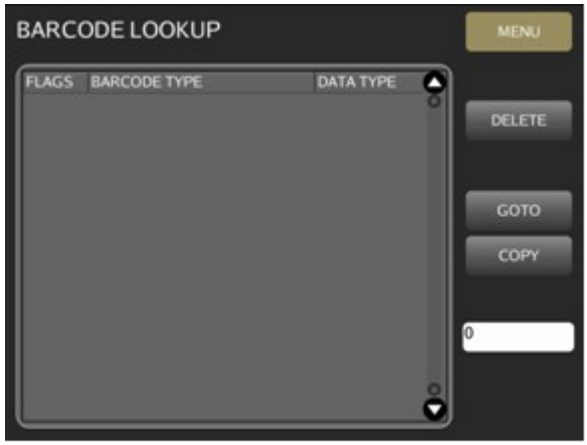
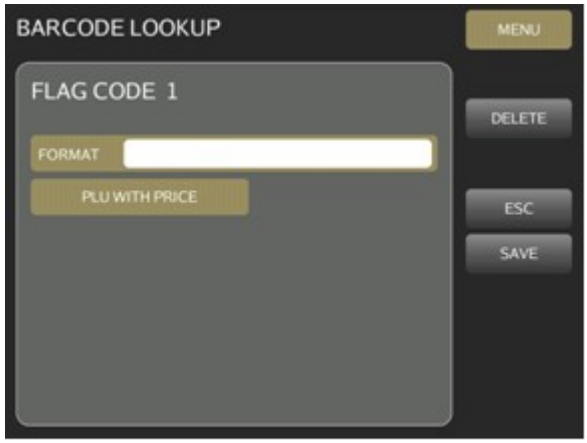
OPERATION	DISPLAY
9. It will return to Special Price Change mode, and will show the information of time and date when the batch will executed Note : In Batch Number it will show as 1 S, it mean, the batch number have not execute yet	

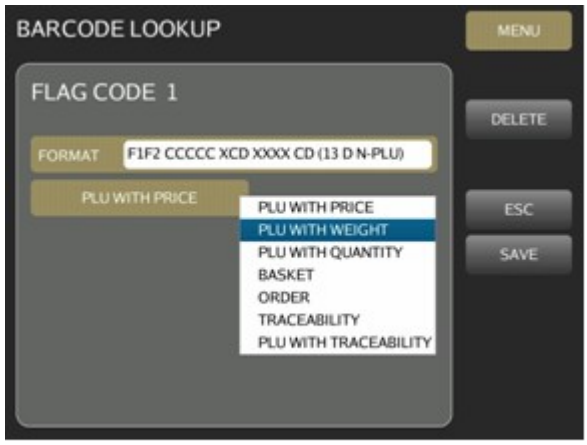
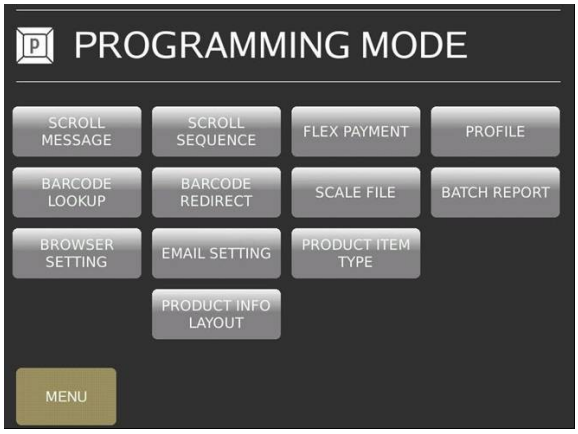
BARCODE LOOKUP

This function used Barcode of Flag code (F1 & F2) Lookup during Scanning. During scanning it refer the flag code in Barcode Lookup to display data.

Note: CCCCC in barcode refer to Item Code (PLU Code)
Note: XXXXX in barcode refer to Weight, Price or Quantity Data (refer on selection)
Note: - Item Code – If all barcode data is (CCCC), when scan it display PLU no, item (**e.g.** 1) and price (of Unit price)
- Weight – when scan it display PLU no, weight and price
- Price - when scan it display PLU no, item (**e.g.** 1) and price
- Quantity - when scan it display PLU no, number of quantity and price (also can do multiply press X, enter quantity then scan barcode (it calculates as: scan qty X enter qty)

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[SETUP]** key to enter to Programming Mode.	

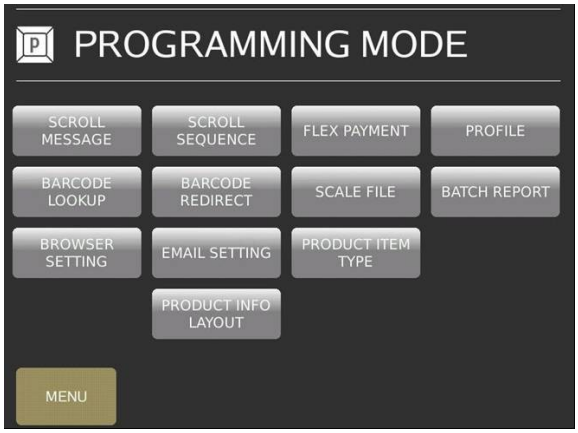
OPERATION	DISPLAY
3. Touch **[BARCODE LOOKUP]** key to enter BARCODE LOOKUP PROGRAMMING screen. **Note:** Touch **[MENU]** key back to **PROGRAMMING MODE *[SETUP]*** screen. Touch **[GO TO]** key to view the existing Barcode Lookup Files and help for entering the Barcode Lookup file you want to modify. Touch **[COPY]** key to select existing Barcode Lookup File copied to new Barcode Lookup File.	
4. Enter new Barcode Lookup number (**e.g**. 1) by numeric key and press **[PLU]** key. **Note**: Prompt out message “Can not find barcode lookup 1! Create a new one?” YES and NO button to press.	
5. Touch **[FORMAT]** key and select barcode type	

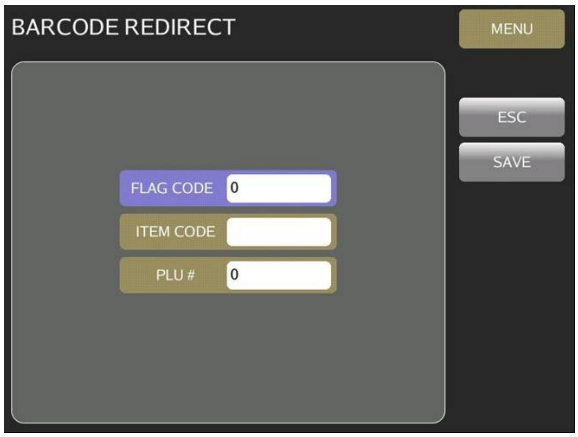
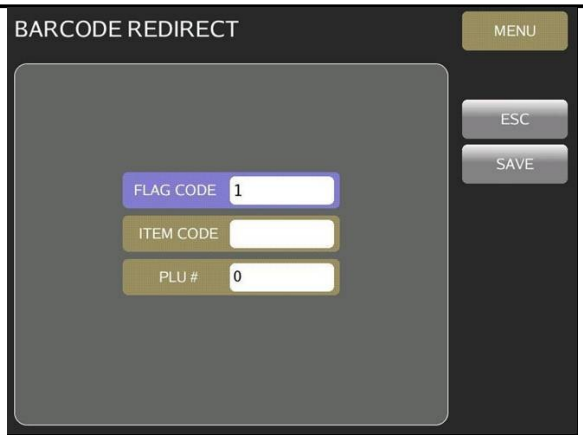
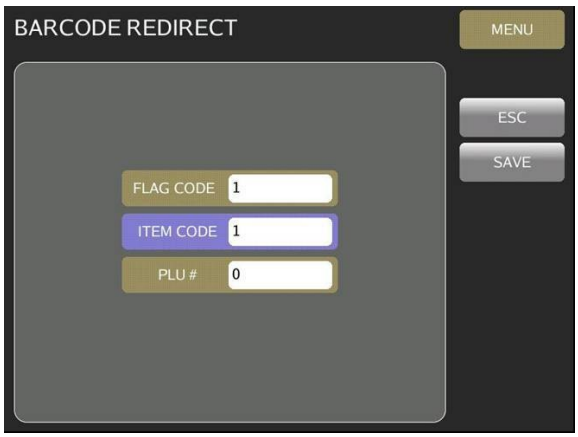
OPERATION	DISPLAY
6. Touch **[ENTER]** key, to select and choose 'XXXX' data by touch **[PLU WITH WEIGHT]** key.	
7. Touch **[SAVE]** key to save or touch **[ESC]** key to exit without saving data. **Note:** Select or key number and touch **[DELETE]** key to delete existing Barcode Lookup File. **Note:** Select or key number and touch **[GOTO]** key to search existing Barcode Lookup File. **Note:** Select or key number and touch **[COPY]** key to copy existing Barcode Lookup File and paste to another Barcode Lookup File.	
8. Touch **[MENU]** key to return to ***PROGRAMMING MODE [SETUP]*** screen.	

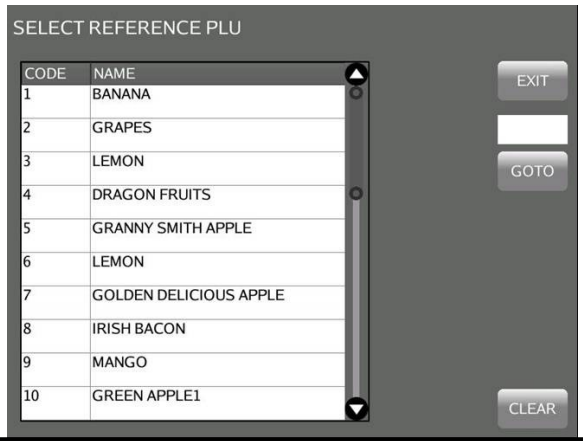
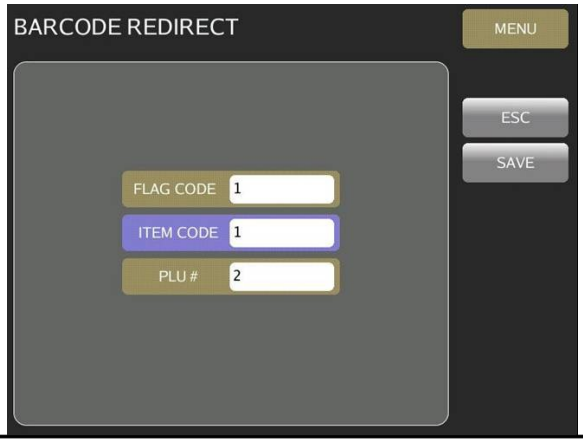
BARCODE REDIRECT

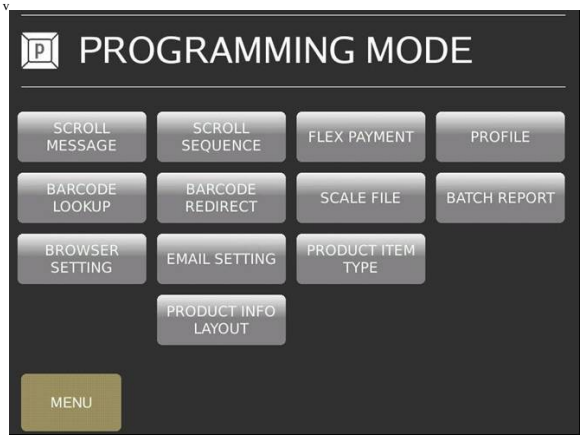
This function used to redirect scanned barcode item to another Barcode item (refer the flag code), this function purpose to use one barcode for many item.

Note: Only support "CCCCC" type barcode only.

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[SETUP]** key to enter to Programming Mode.	
3. Touch **[BARCODE REDIRECT]** key to enter BARCODE REDIRECT PROGRAMMING screen. **Note:** Touch **[MENU]** key back to PROGRAMMING MODE *[SETUP]* screen. Touch **[GO TO FLAG]** key to view the existing Barcode Lookup Files and help for entering the Barcode Lookup file you want to modify.	

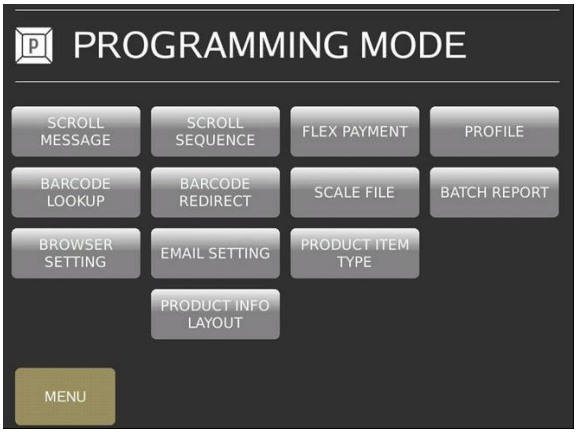
OPERATION	DISPLAY
3. Touch **[ADD]** key to add new Flag code number .	
4. Touch **[FLAG CODE]** key, enter FLAG CODE number (**e.g.** 1)	
5. Touch **[ITEM CODE]** key, enter FLAG CODE number (**e.g.** 1)	

OPERATION	DISPLAY
5. Touch **[REF PLU]** key, browse and select desired PLU.	
6. Select Ref PLU (**e.g.** PLU 2 GRAPES).	
8. Touch **[SAVE]** to save the Barcode Redirect Flag Code list.	

OPERATION	DISPLAY
7. Touch **[MENU]** key to return to ***PROGRAMMING MODE [SETUP]*** screen.	

SCROLL MESSAGE

This function is used to program scrolling message (sales promotional message) that can be displayed on customer display.

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[SETUP]** key to enter to Programming Mode.	
2. Touch **[SCROLL MESSAGE]** key to enter Scroll Message Programming screen. **Note:** Touch **[MENU]** key back to **PROGRAMMING MODE *[SETUP]*** screen. Touch **[GO TO]** key to view the existing Scroll Message Files and help for entering the Barcode Lookup file you want to modify. Touch **[COPY]** key to select existing Scroll Message File copied to new Scroll Message File.	

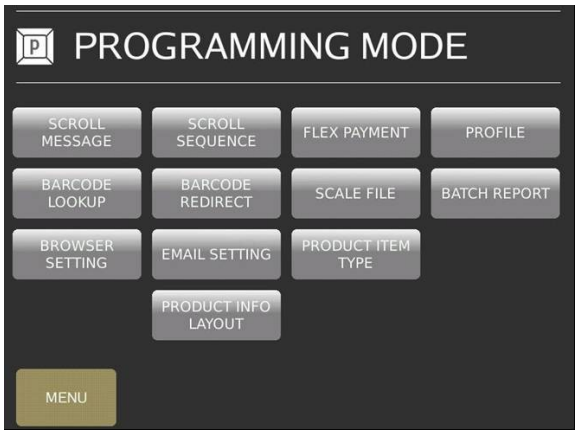
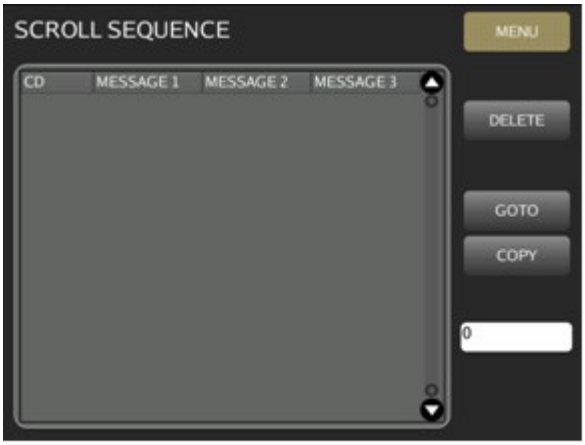
OPERATION	DISPLAY
3. Enter new Scroll Message number (**e.g.** 1) by numeric key and press **[PLU]** key. **Note:** prompt out confirmation message "Can not find scroll message 1! Create a new one?" **[YES]** agreed and **[NO]** cancel.	
4. Touch **[SCROLL MESSAGE]** key, enter desired message using internal keyboard	
5. Touch **[ENTER]** key to store or touch **[ESC]** key to escape/exit	

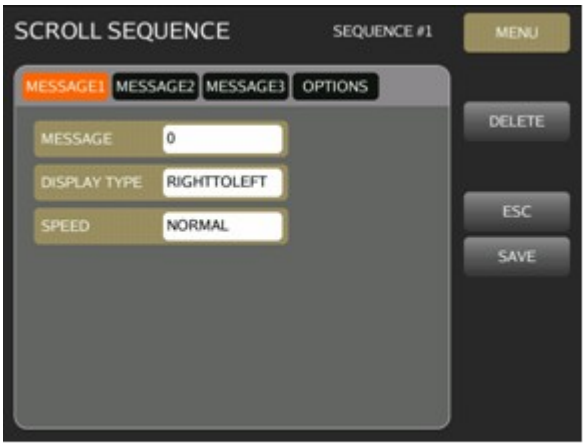
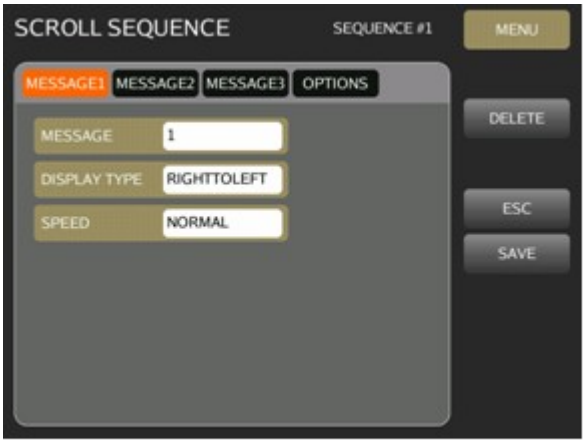
OPERATION	DISPLAY
6. Touch **[SAVE]** to save the Scroll Message. **Note:** Select or key number and touch **[DELETE]** key to delete existing Scroll Message File. **Note:** Touch **[MENU]** key to return to ***PROGRAMMING MODE [SETUP]*** screen.	

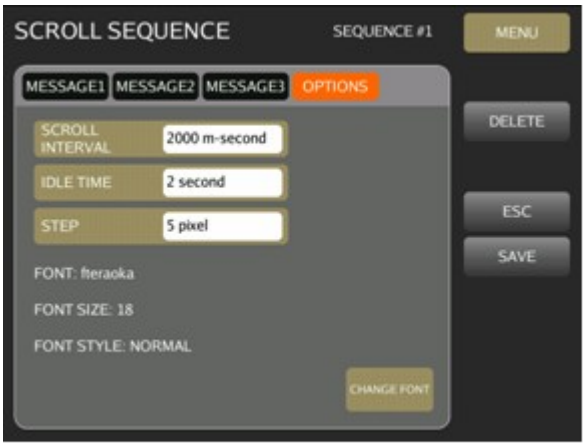
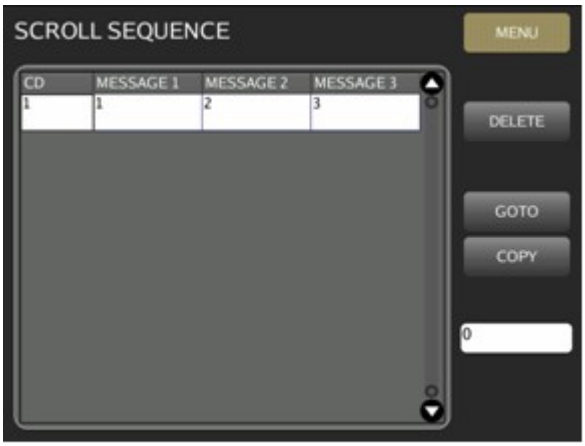
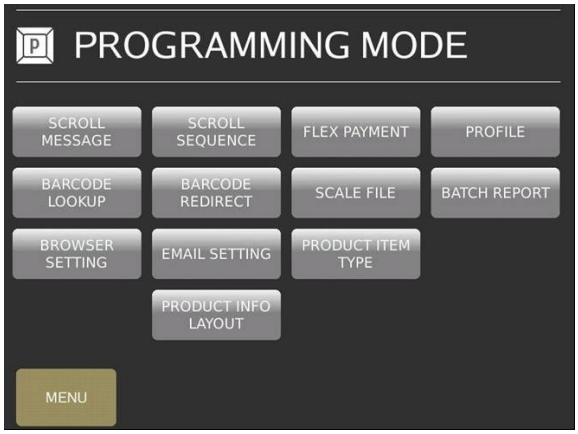
SCROLL SEQUENCE

This function is used to program sequence of scrolling message (sales promotional message) displayed on customer display.

Note: Scroll message must be program in advance
Note: To activate Scroll message see Scale File Programming

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[SETUP]** key to enter to Programming Mode.	
3. Touch **[SCROLL SEQUENCE]** key to enter Scroll Sequence Programming screen. **Note:** Touch **[MENU]** key back to **PROGRAMMING MODE *[SETUP]*** screen. Touch **[GO TO]** key to view the existing Scroll Sequence Files and help for entering the Barcode Lookup file you want to modify. Touch **[COPY]** key to select existing Scroll Sequence File copied to new Scroll Sequence File.	

OPERATION	DISPLAY
4. Enter new Scroll Message number (**e.g.** 1) by numeric key and press **[PLU]** key. **Note:** prompt out confirmation message "Can not find sequence 1! Create a new one?" **[YES]** agreed and **[NO]** cancel.	
5. Touch **[MESSAGE]** key	
6. Touch message to store or touch **[EXIT]** or **[CLEAR]** key to escape/exit **Note:** Select display type and Speed of message **Note:** Available up to 3 messages to program in a sequence	

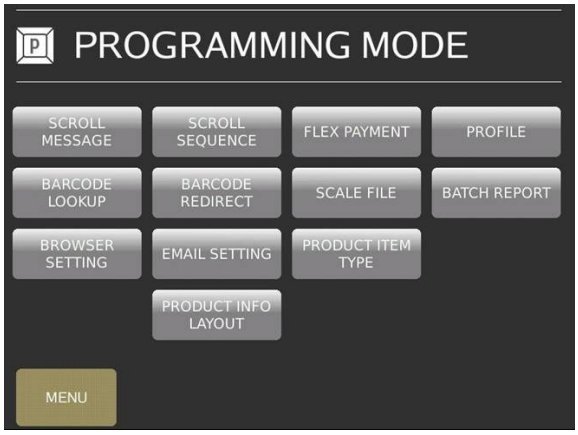
OPERATION	DISPLAY
7. Select Options tab **Note:** Select scroll option (Scroll Interval, Idle time and step) **Note:** Touch **[CHANGE FONT]** key to select displayed fonts option.	
8. Touch **[SAVE]** to save the Scrolling Message. **Note:** Select or key number and touch **[DELETE]** key to delete existing Scrolling Sequence File.	
9. Touch **[MENU]** key to return to ***PROGRAMMING MODE [SETUP]*** screen.	

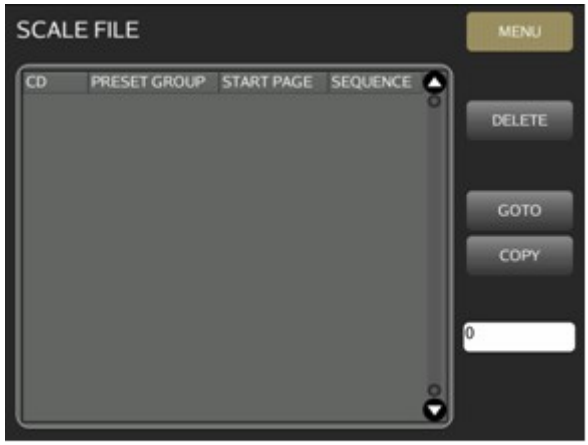
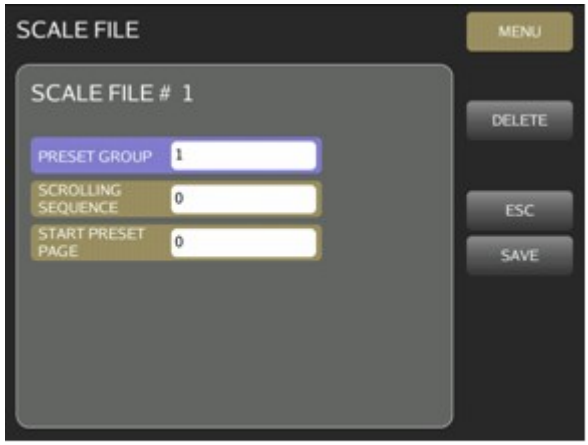
SCALE FILE PROGRAMMING

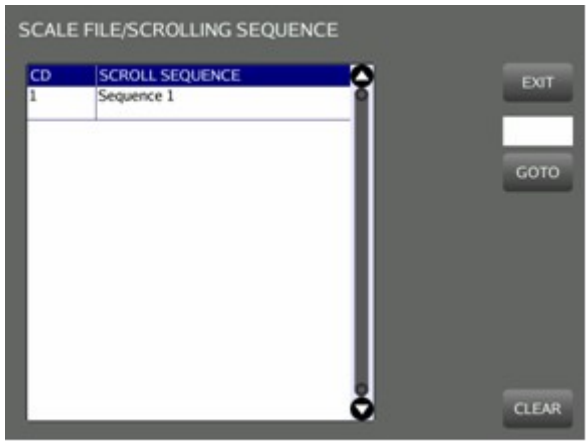
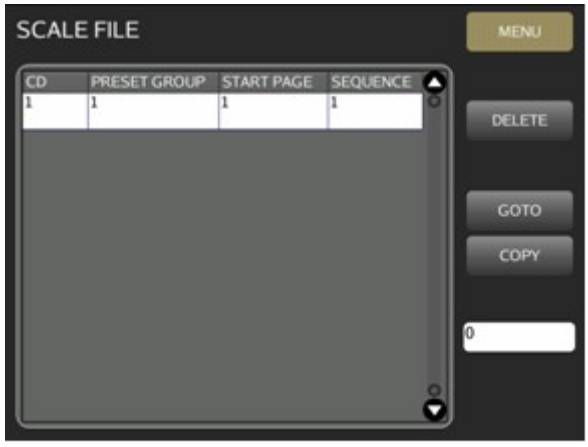
Scale Setting file is used to set preset key group (for registration, prepack and self service) and scrolling message Scrolling Sequence setting to be used for scale.

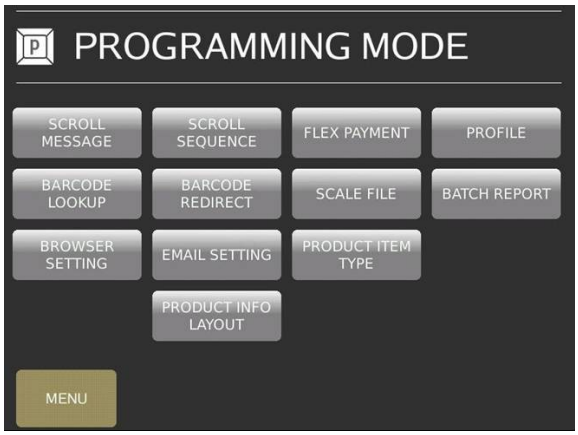
Note: Scale number to be used for program, follow the **SPEC 141C001 SCALE NUMBER** in User/Communication Spec

Note: Also can program for server/client communication, a client take data from server programmed setting.

OPERATION	DISPLAY
1. In MENU Mode	
2. Touch **[PROGRAMMING]** key follow by **[SETUP]** key to enter to Programming Mode.	

OPERATION	DISPLAY
3. Touch **[SCALE FILE]** key to enter Scale File Programming screen. **Note:** Touch **[MENU]** key back to **PROGRAMMING MODE *[SETUP]*** screen. Touch **[GO TO]** key to view the existing Scale File and help for entering the Scale File you want to modify. Touch **[COPY]** key to select existing Scale File copied to new Scale File.	
4. Enter new Scale File number (**e.g.** 1) by numeric key and press **[PLU]** key. **Note:** prompt out message “can not find scale file 1! create a new one?”	
5. Touch **[PRESET GROUP]** key, enter preset group number to be used (**e.g.** 1) by numeric key **Note:** also key in start preset page and tray **e.g.** 1.	

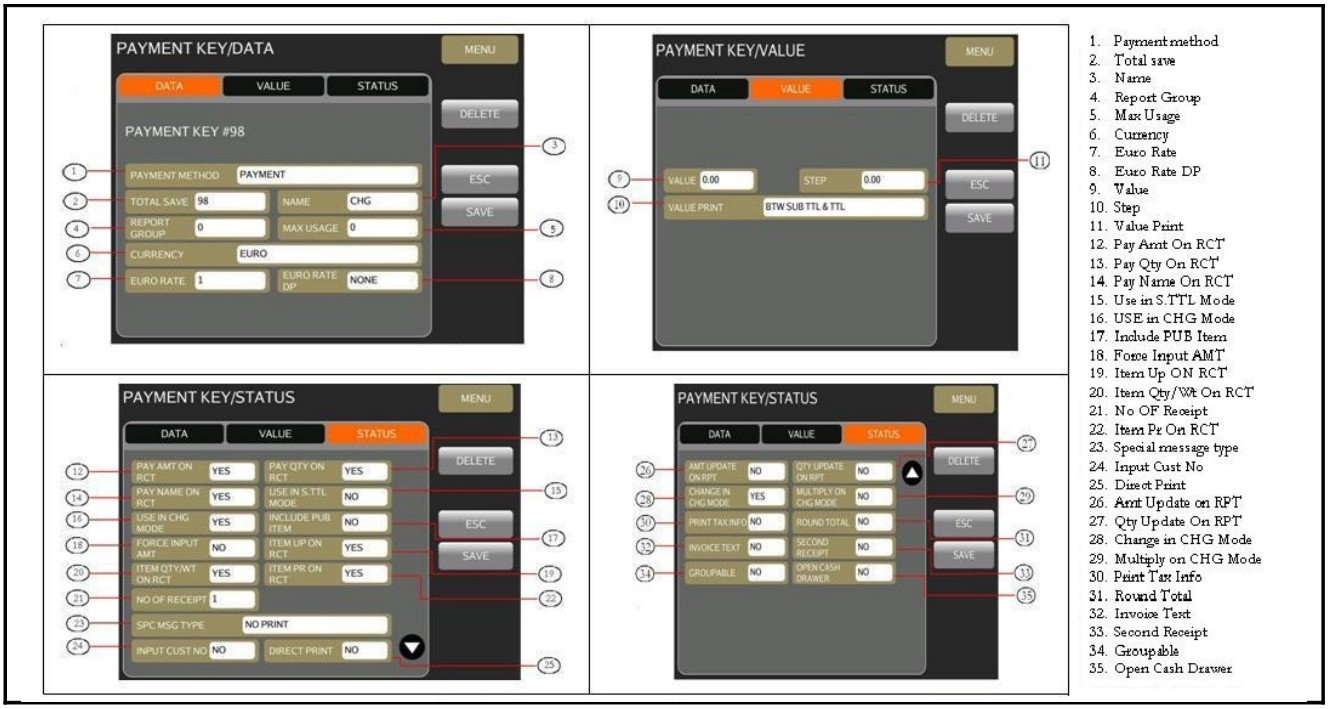
OPERATION	DISPLAY
6. Touch **[SCROLLING SEQUENCE]** key.	
7. Touch desired sequence message to store or touch **[EXIT]** or **[CLEAR]** key to escape/exit.	
8. Touch **[SAVE]** to save the Scale File. **Note:** Select key number and touch **[DELETE]** key to delete existing Scale File.	

OPERATION	DISPLAY
9. Touch **[MENU]** key to return to ***PROGRAMMING MODE [SETUP]*** screen.	

PAYMENT / FLEXIBLE KEY

Payment / Flexible key is used to control printing usage, printing type and printing information made for registration, accumulation (subtotal) and change mode. It also used for creating Flexible function key.

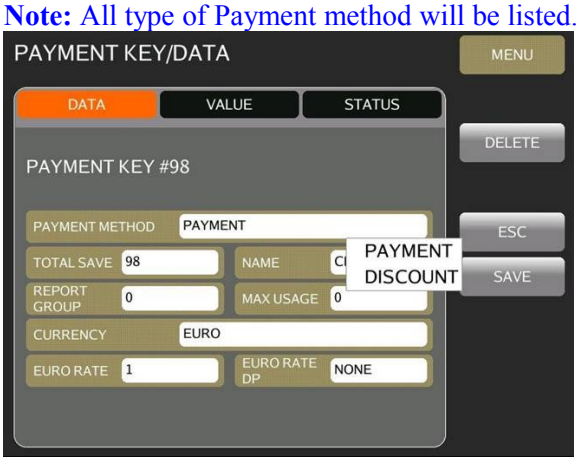
Note: Code 99 automatically replaces the "Total-Print" key functionality.
Note: Code 98 automatically replaces the change value! This allows us to subtract this value from ECR reporting.



1. Payment Method

a. Touch **[PAYMENT METHOD]** key.
b. Touch desired type payment method.

Note: All type of Payment method will be listed.



No.	Key-Type	Description
1.	Payment	Payment key
2.	Discount	Discount payment key, this key is to add the discount to the net subtotal amount

2. Total save

a. Touch **[TOTAL SAVE]** key.
b. Enter value using numeric key.

3. Name

Name is used for Flexible/payment key name and on receipt printing.

a. Touch **[NAME]** key.
b. Enter Name using the Internal Keyboard screen.

4. Report Group

Create group to print on report.

a. Touch **[REPORT GROUP]** key.
b. Enter group number using numeric key.

5. Max Usage

Maximum Usage

a. Touch **[Max Usage]** key.
b. Enter the value using numeric key.

6. Currency

Currency name.

a. Touch **[CURRENCY]** key.
b. Enter Currency name using the Internal Keyboard screen.

7. Euro Rate

Euro conversion rate with local rate.

a. Touch **[EURO RATE]** key.
b. Enter euro conversion rate value using numeric key.

8. Euro Rate DP

Euro conversion rate decimal point position for printing, input and calculation.

a. Touch **[EURO RATE DP]** key.
b. Select desired euro rate decimal point position.

9. Value

This value contains the value for the payment key, tax rate, discount, points or flexes function.

a. Touch **[VALUE]** key.
b. Enter Value using the numeric key and select **[+]** (added) or **[-]** (subtracted) entry.

10. Step

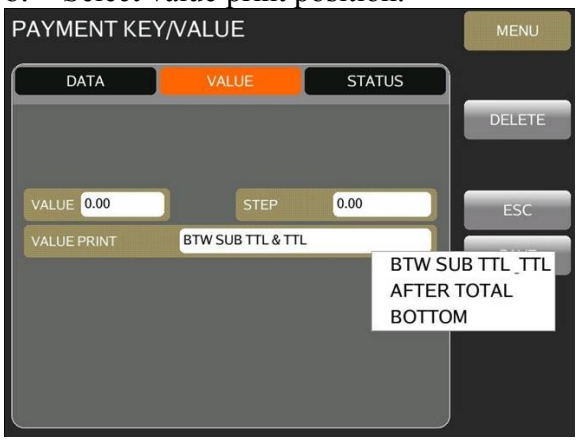
Bonus Points given per step: Points = Total to pay / Step X bonus points

a. Touch **[STEP]** key.
b. Enter Stepping value using the numeric key.
Note: only available for Payment Method: Points/Stamps

11. Value Print

To select position of value printed.

a. Touch **[VALUE PRINT]** key.
b. Select value print position.



12. Payment Amount On Receipt

To print or not payment amount on receipt.

a. Touch **[PAY AMT ON RCT]** key to select **[YES]** or **[No]**.

13. Payment Quantity On Receipt

To print or not payment Quantity on receipt.

a. Touch **[PAY QTY ON RCT]** key to select **[YES]** or **[No]**.

14. Payment Name On Receipt

To print or not payment Name on receipt.

a. Touch **[PAY Name ON RCT]** key to select **[YES]** or **[No]**.

15. Use In Subtotal Mode

Allow to use or not In Sub Total (Accumulation) Mode.

a. Touch **[USE IN S.TTL MODE]** key to select **[YES]** or **[No]**.

16. Use In Change Mode

Allow to use or not In Change Mode.

a. Touch **[USE CHG MODE]** key to select **[YES]** or **[No]**.

17. Include Publicity Item

Touch **[INCLUDE PUB ITEM]** key to select **[YES]** or **[NO]**

18. Force Input Amount

19. Item U.Price On Receipt

To print or not unit price on receipt.

a. Touch **[ITEM UP ON RCT]** key to select **[YES]** or **[No]**.

20. Item Qty/Wt On Receipt

To print or not quantity or weight of Item on receipt.

a. Touch **[ITEM QTY/WT ON RCT]** key to select **[YES]** or **[No]**.

21. No. Of Receipt

Number of receipt to be printed.

a. Touch **[NO. OF RECEIPT]** key.

b. Enter number of receipt to print (1-9).

22. Item Price On Receipt

To print or not Item Price on receipt.

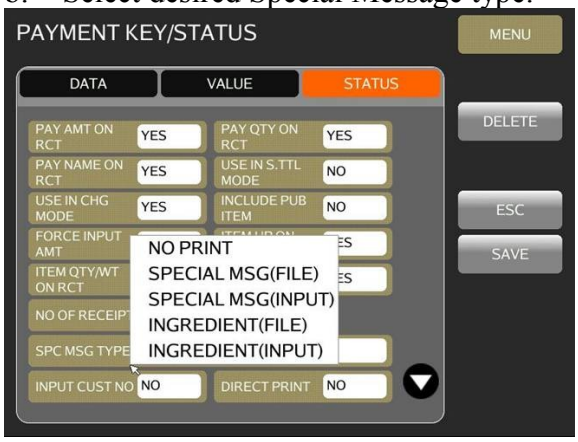
a. Touch **[ITEM PR ON RCT]** key to select **[YES]** or **[No]**.

23. Special Message Type

Select Special Message type or option for printing on receipt.

a. Touch **[SPECIAL MSSG TYPE]** key.

b. Select desired Special Message type.



24. Input Customer Number

Enable or disable customer number entry when print in accumulation or change Mode.

a. Touch **[INPUT CUST NO.]** key to select **[YES]** or **[No]**.

25. Direct Print

Direct print when the paid amount not equal to amount to pay, (the balance amount will be displayed)

a. Touch **[DIRECT PRINT]** key to select **[YES]** or **[No]**.

26. Amount Update On Receipt

a. Touch **[AMT UPDATE ON RPT]** key to select **[YES]** or **[No]**.

27. Quantity Update On Receipt

a. Touch **[QTY UPDATE ON RPT]** key to select **[YES]** or **[No]**.

28. Change In Change Mode

a. Touch **[CHANGE IN CHG MODE]** key to select **[YES]** or **[No]**.

29. Multiply In Change Mode

Allow or disable multiply in change mode

a. Touch **[MULTIPLY IN CHG MODE]** key to select **[YES]** or **[No**

30. Print Tax info

It allow to print tax information's on receipt

a. Touch **[PRINT TAX INFO]** key to select **[YES]** or **[NO]**

31. Round Total

It will used to display the rounding of total in display

a. Touch **[ROUND TOTAL]** key to select **[YES]** or **[NO]**

32. Invoice Text

It will print "INVOICE" Text in Receipt Printing

a. Touch **[INVOICE TEXT]** key to select **[YES]** or **[NO]**

33. **Second Receipt**

It will allow printing second receipt, for example when this key select to YES, after issue receipt it will also issue second receipt

a. Touch **[SECOND RECEIPT]** key to select **[YES]** or **[NO]**

34. Groupable

Future Implementation

35. Open Cash Drawer

It will allow to open cash drawer automatically when issue receipt printing

a. Touch **[OPEN CASH DRAWER]** key to select **[YES]** or **[NO]**

PRESET FUNCTION KEYS

Function keys can be assigned on Registration Mode preset keys. (Please refer to Function Key Assignment). Function keys are used to change the original programmed PLU data by one touch operation when issuing labels at Registration Mode or Pre-pack Mode.

The following function keys are available:

CD #	KEY NAME	CD #	KEY NAME	CD #	KEY NAME
1.	ADVERTISEMENT	26.	LABEL FORMAT 2	**217.**	CASH IN
2.	PRICE DISCOUNT	**32.**	ITEM CODE	**218.**	CASH OUT
3	PRICE % DISCOUNT	**37.**	REFERENCE PLU	**231.**	REPRINT RECEIPT
4.	UNIT PRICE DISC	**40.**	FLAG CODE	**232.**	REPRINT LAST RECPT
5.	UNIT PRICE % DISC	**42.**	INGREDIENT	**236.**	BROWSER CLERK
8.	QUATITY SYMBOL	**43.**	SPECIAL MESSAGE	**237.**	DELETE CUST ORDER
9.	QUANTITY SET	**49.**	HALF PRICE	**238.**	BROWSE SEC KEY
10.	UNI PRICE CHANGE	**51.**	JOB BATCH	**239.**	BROWSE PRIMARY KEY
11.	REFUND	**53.**	OPEN CASH DRAWER	**240.**	NULL RECEIPT
12.	SHOP NAME	**75.**	WEIGHT CHECK	**241.**	VOID RECEIPT
15.	SUB TOTAL	**80.**	TAX	**249.**	TRAINING
16.	GRAND TOTAL	**82.**	INVENTORY	**250.**	BATCH REPORT
17.	PACK QUANTITY	**84.**	DATE PRINT	**251.**	ALL PLU
18.	PRICE MARKDOWN	**200.**	SEARCH	**252.**	REPACK
19.	PRICE % MARKDOWN	**201.**	DEPARTMENT	**254.**	BASKET RETRIEVE
20.	UNIT PRICE MARKDOWN	**208.**	LOGIN	**256.**	VOID LABEL
21.	UP % MARKDOWN	**209.**	LOGOUT	**257.**	TRAY
22.	UNIT PRICE STORE	**211.**	MAIN GROUP LIST	**260.**	BASKET DELETE
23.	PLACE	**213.**	PAST TRANSACTION	**261.**	PRODUCT INFO
25.	LABEL FORMAT 1	**215.**	RETRV	**263.**	LABEL VIEW

Advertisement Function Key

This function key is used to select the desired Advertisement Message to be printed on item label temporarily when issuing item label. Advertisement message is printed in the print area of the Commodity Name only if there is space for printing.

Note: a) Prior to this operation, **[ADVERTISEMENT]** Function should be assigned to Preset Key in advance (Please refer to Function Key Assignment),
b) This function is available for Label printing in Pre-pack Mode and MANUAL MODE,
c) Advertise Message has to be programmed in advance (Please refer to Advertisement File programming).

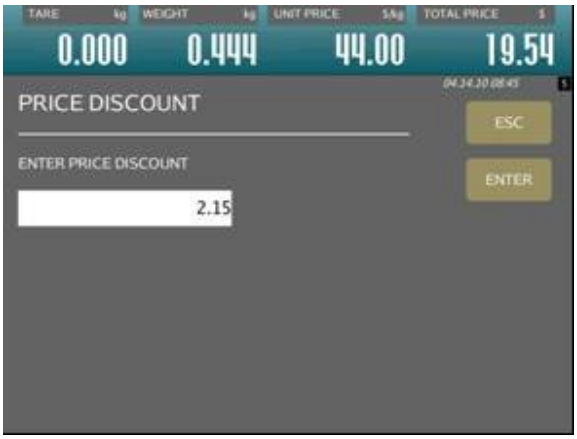
OPERATION	DISPLAY
1. At Registration Mode, call up PLU for LEMON by entering PLU number (**e.g.** 3). Then touch **[PLU]** key. **Note**: also can touch on the item selection directly	
2. Touch **[ADVERTISEMENT]** function key to enter Advertisement list screen. **Note1:** When select option it will auto exit advertisement list screen. **Note2:** Touch **[NO DATA]** key to clear selection. **Note3:** Touch **[CANCEL]** key to cancel operation.	

OPERATION	DISPLAY
3. Touch to desired Advertisement message to be used.	
4. Press **[PRINT]** key at keypad to issue a label (Manual and Prepack non-weight item) or printed label when weight stable (Prepack weight item).	

Price Discount Function Key

This function key is used to enter new price discount for temporary and it will by pass the discount PLU that programmed in PLU Programming

Note: a) Prior to this operation, **[PRICE DISCOUNT]** Function should be assigned to Preset Key in advance (Please refer to Function Key Assignment),
b) This function is available for Label printing in Pre-pack Mode and MANUAL MODE,

OPERATION	DISPLAY
1. At Registration Mode, call up PLU Discount for GRANNY SMITH APPLE by entering PLU number (**e.g.** 5) Then touch **[PLU]** key. **Note**: also can touch on the item selection directly	
2. Touch **[PRICE DISCOUNT]** function key to entry price discount screen	
3. Enter The value of Price Discount e.g.: 2.15 **Note1:** Touch **[ENTER]** key to save the value and back to R-Mode n. **Note2:** Touch **[ESC]** key to cancel operation.	

OPERATION	DISPLAY
4. Press **[PRINT]** key at keypad to issue a label (Manual and Prepack non-weight item) or printed label when weight stable (Prepack weight item).	

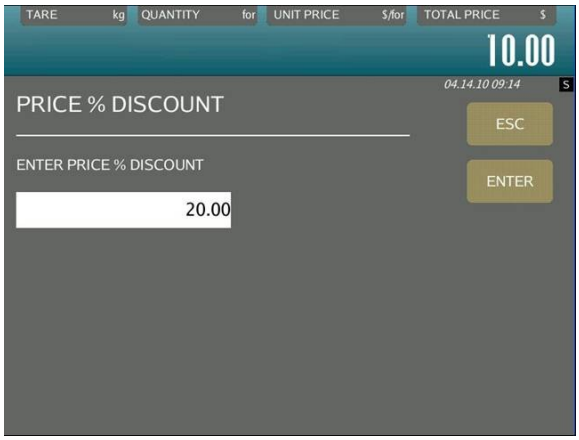
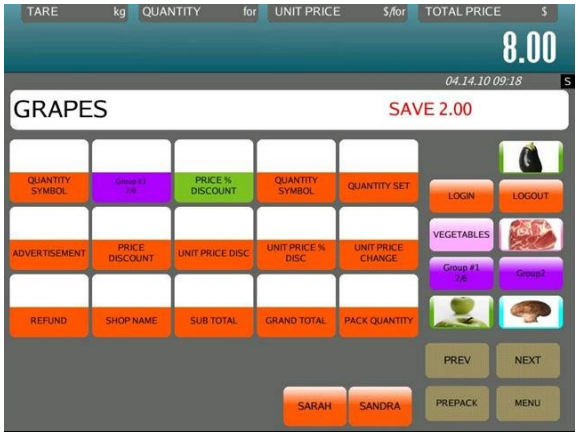
PRICE % DISCOUNT Function Key

This function key is used to enter new price % discount for temporary

Note: a) Prior to this operation, **[PRICE DISCOUNT]** Function should be assigned to Preset Key in advance (Please refer to Function Key Assignment),

b) This function is available for Label printing in Pre-pack Mode and MANUAL MODE,

Transaction example: No Price % Discount that programmed in PLU programming for GRAPES.

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU for GRAPES by entering PLU number. (**e.g.** 2) Then touch **[PLU]** key.	
2. Touch **[PRICE % DISCOUNT]** function key to entry price % discount screen	
3. Enter the value of Price % Discount e.g. : 20.00% **Note1:** Touch **[ENTER]** key to save the value and back to R-Mode. **Note2:** Touch **[ESC]** key to cancel operation.	

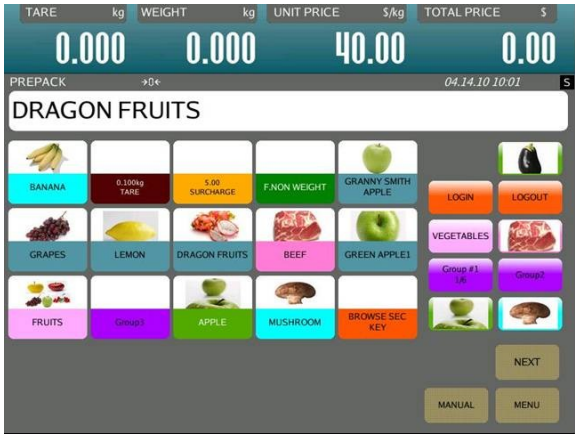
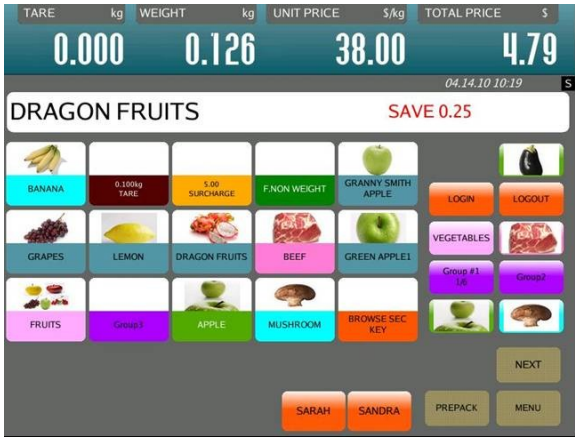
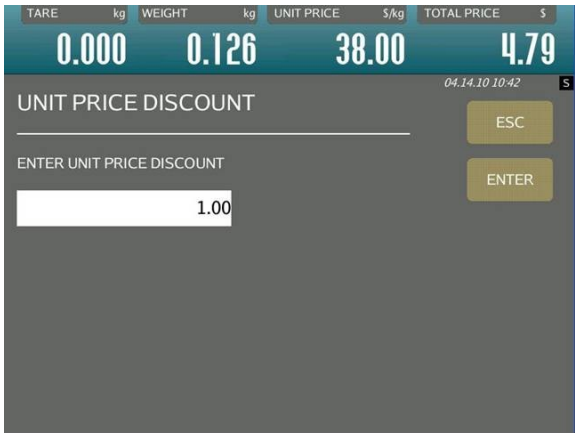
OPERATION	DISPLAY
4. Press **[PRINT]** key at keypad to issue a label (Manual and Prepack non-weight item) or printed label when weight stable (Prepack weight item).	

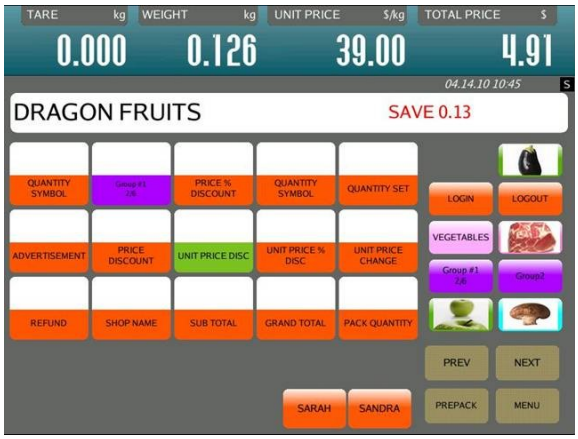
Unit Price Discount Function Key

This function key is used to enter new Unit price discount for temporary and it will by pass the discount PLU that programmed in PLU Programming

Note: a) Prior to this operation, **[UNIT PRICE DISCOUNT]** Function should be assigned to Preset Key in advance (Please refer to Function Key Assignment),
b) This function is available for Label printing in Pre-pack Mode and MANUAL MODE,

Transaction example: Original Unit Price Discount for 1st limit is 2.00

OPERATION	DISPLAY
1. At Normal Mode, call up PLU for DRAGON FRUITS by entering PLU number. (**e.g.** 4) Then touch **[PLU]** key. Note : Original Unit Price is 40.00/kg and put weight 0.126kg, the UP change to 38.00	
2. Touch **[UNIT PRICE DISC]** function key to entry Unit price discount screen	
3. Enter new Unit Price Discount e.g. : 1.00 **Note1:** Touch **[ENTER]** key to save the value and back to R-Mode. **Note2:** Touch **[ESC]** key to cancel operation.	

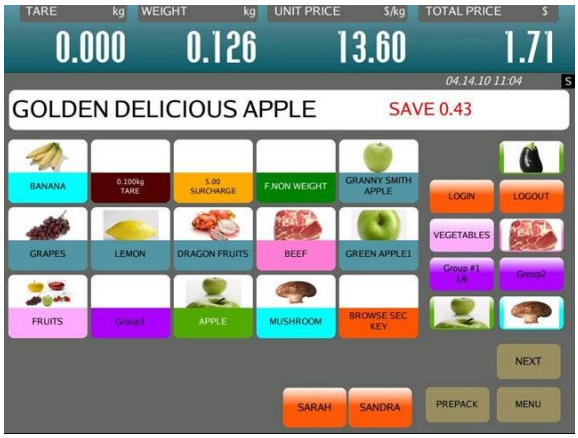
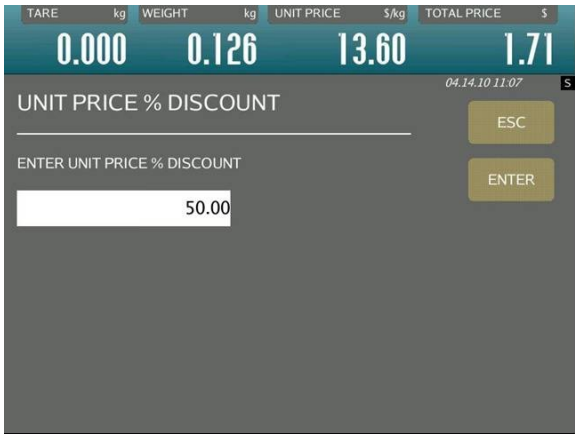
OPERATION	DISPLAY
6. Press **[PRINT]** key at keypad to issue a label (Manual and Prepack non-weight item) or printed label when weight stable (Prepack weight item).	

Unit Price % Discount Function Key

This function key is used to enter new Unit price discount for temporary and it will by pass the discount PLU that programmed in PLU Programming.

Note: a) Prior to this operation, **[UNIT PRICE DISCOUNT]** Function should be assigned to Preset Key in advance (Please refer to Function Key Assignment),
b) This function is available for Label printing in Pre-pack Mode and MANUAL MODE,

Transaction example: Original Unit Price % Discount for 1st limit is 20.00%

OPERATION	DISPLAY
1. At Normal Mode, call up PLU for GOLDEN DELICIOUS APPLE by entering PLU number. (**e.g.** 7) Then touch **[PLU]** key. **Note :** Original Unit Price is 17.00/kg and put weight 0.126kg, the UP change to 13.60	
2. Touch **[UNIT PRICE DISC]** function key to entry Unit price discount screen	
3. Enter new Unit Price % Discount e.g. : 50.00% **Note1:** Touch **[ENTER]** key to save the value and back to R-Mode. **Note2:** Touch **[ESC]** key to cancel operation.	

OPERATION	DISPLAY
6. Press **[PRINT]** key at keypad to issue a label (Manual and Prepack non-weight item) or printed label when weight stable (Prepack weight item).	

Quantity Symbol Function Key

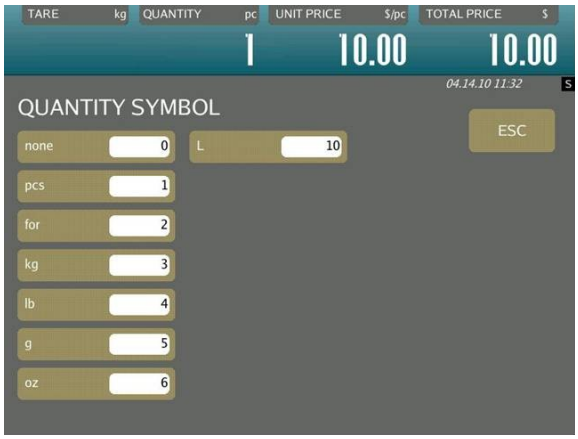
This function key is to select the Unit Symbol to be printed on Non-Weighing Item Label temporarily. If the PLU is called up again or a new PLU is called up, the Unit Symbol will return to the original one set in the PLU Programming Mode.

Note:

a) Prior to this operation, **Quantity Symbol** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is available for Non-Weighing of Label printing in Pre-pack Mode.

Transaction example: Original Quantity Symbol for Apple is **PCS**

OPERATION	DISPLAY
1. At Normal Mode, call up PLU for GREEN APPLE by entering PLU number. (**e.g.** 10) Then touch **[PLU]** key.	
2. Touch **[QUANTITY SYMBOL]** Function key to enter to the Quantity Symbol screen. **Note:** Touch **[ESC]** key to cancel QUANTITY SYMBOL function.	

OPERATION	DISPLAY
3. Touch the desired key. (**e.g.** For).	
4. Press Print **[*]** Key to start issue a label.	

Quantity Set Function Key

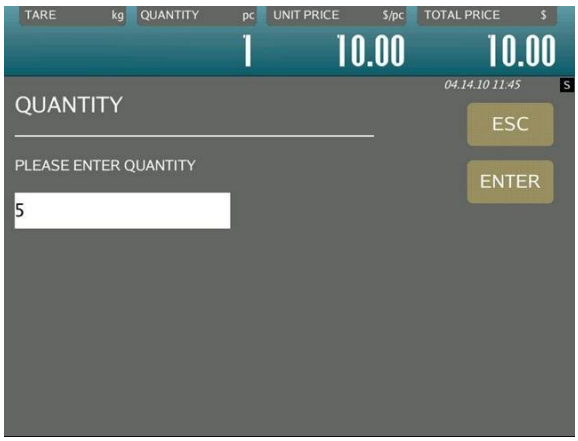
This function key is used to reset the Quantity value to be packed for Non-Weighing PLU temporarily printed on label. If the PLU is called up again or a new PLU is called up, the Quantity will return to the original one set in the PLU Programming Mode.

Note:

a) Prior to this operation, **Quantity** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is available for Non-Weighing of Label printing in Pre-pack Mode.

Transaction example: Original Quantity for Green Apple1 is **1**

OPERATION	DISPLAY
1. At Normal Mode, call up PLU for GREEN APPLE1 by entering PLU number. (**e.g.** 10) Then touch **[PLU]** key.	
2. Touch **[QUANTITY SET]** Function key to enter to the Quantity Symbol screen. **Note:** Touch **[ESC]** key to cancel SET QUANTITY function.	

OPERATION	DISPLAY
3. Enter the new quantity. (**e.g.** 5).	
4. Press Print **[*]** Key to start issue a label. Note : In Print out the quantity value will print 5	

Unit Price Change Function Key

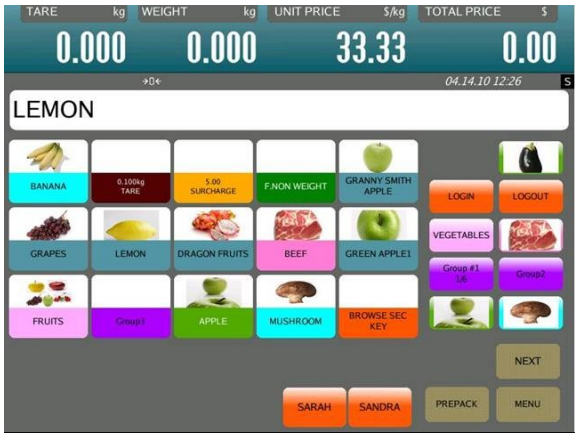
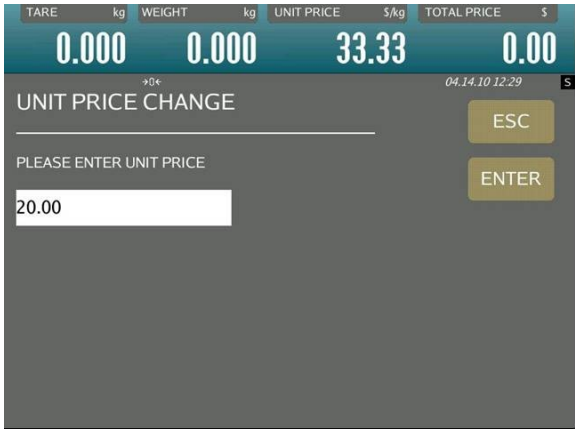
This function is used to change the Unit Price of PLU temporary. There are two ways to override Unit Price, using Function Key and entering the New Unit Price directly. If the PLU is called up again or a new PLU is called up, this function will be cancelled and the Unit Price will return to the original Unit Price in PLU Programming Mode.

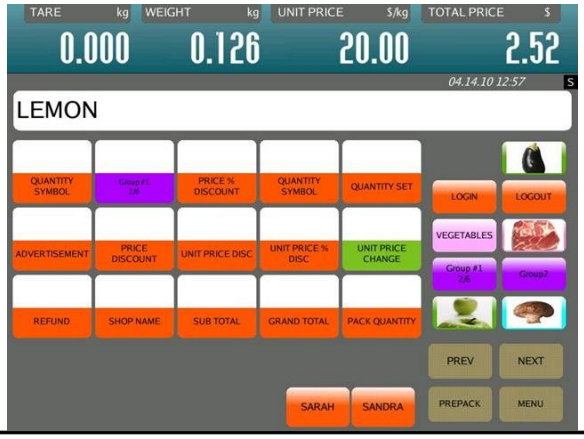
Note: a) Prior to this operation, **Unit Price Change** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) The method of direct entry is effective when **SPEC141D001 "Unit Price Override"** in User/Operation Spec is set to **Allow**.

c) This function is available for Label printing in Pre-pack Mode and Registration Mode.

Example: To call up PLU for LEMON (Initial Unit Price = $33.33) and change it to $20.00.

OPERATION	DISPLAY
1. Call up PLU for LEMON by entering PLU number. (**e.g.** 3) Then press **[PLU]** key.	
2. Touch **[PRICE CHANGE]** Function key to enter to the Price Change screen e.g. : 20.00 **Note:** Touch **[ESC]** key to cancel PRICE CHANGE function.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. **Note:** Unit Price has been change from $33.33 to $20.00	
4. Place 0.126kg of Lemon on platter. And press **[*]** key to issue a label	

Refund Function Key

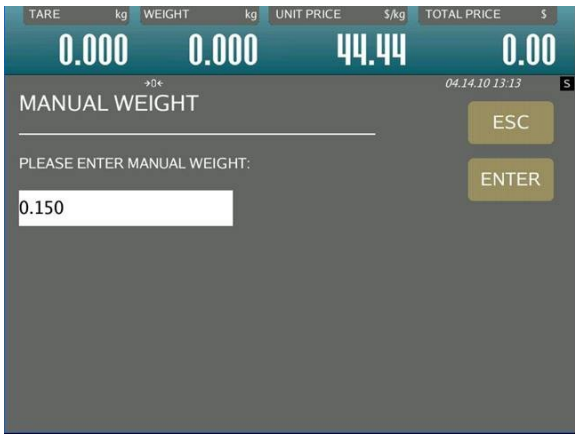
This function key is used to clear the memory of the sales transaction customer has canceled after printing the total label or receipt. The canceled sales transaction data will be deleted from Report if Refund operation is executed.

Note:

a) Prior to this operation, **Refund** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is available for Label printing in Registration Mode only.

Example: A customer refunded 150g of GRANNY SMITH APPLE.

OPERATION	DISPLAY
1. Call up PLU for GRANNY SMITH APPLE by entering PLU number. (**e.g.** 5) Then press **[PLU]** key.	
2. Touch **[REFUND]** Function key to enter to the Clerk selection screen. Enter item weight/Quantity value to be refund. **Note1:** Touch **[ESC]** key to cancel refund function. **Note2:** Enter Weight for Weight item, enter Quantity for Non-wt item	

OPERATION	DISPLAY
3. Touch **[ENTER]** key.	
4. Select the Clerk used. **Note1:** To issue a Receipt or Total Label for refund data must enter clerk. **Note2:** Touch **[ESC]** key to cancel Printing. .	
5. Press Print **[*]** Key to issue a Receipt or Total Label.	

Shop Name Function Key

This function is used to set new shop name printing in label only

Note:

a) Prior to this operation, **Shop Name** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) Shop name should be programmed in advance. (Please refer to SHOP NAME Programming)

c) This function is available for Label printing in Pre-pack Mode and Registration Mode.

d) Default shop name is set in User Spec setting spec "**141B010** Default Shop Name for label printing"

Transaction example: Default shop name in label is 01: My Mart and change to 02 "Mega Store"

OPERATION	DISPLAY
1. Call up PLU for GRANNY SMITH APPLE by entering PLU number. (**e.g.** 5) Then press **[PLU]** key.	
2. Touch **[SHOP NAME]** Function key to select new shop name. Touch **Note 1:** If don't want to select new Shop Name for label print, touch **[CANCEL]** **Note 2:** Enter the number of shop name to browse more other shop name by touch **[GO TO]** key	

OPERATION	DISPLAY
3. Select a shop name by touch shop name desired. (**e.g.** 2)	
4. Place Granny Smith Apple to platter 0,126 Kg and press **[*]** key to print a label	

Sub Total & Grand Total Function Key

[SUB TOTAL] function key is used to print Sub-Total label to indicate the total weight (Qty) of issued item labels and total price for same PLU. Sub-total label can only show the total data of the same PLU.

The Sub-total data will be clear in the following case,

(1) The PLU is called up again or a new PLU is called up.

(2) Press **[SUB TOTAL]** key to issue the Sub-total label.

[GRAND TOTAL] function key is used to print Grand-total label indicate the accumulation total weight (Qty) and total price calculated from several SUB-TOTAL for the same PLU. Grand –total label can only show the total data of the same PLU. If the PLU is called up again or a new PLU is called up, the Grand-total data will be cleared.

Note 1:

a) Prior to this operation, **Sub Total** and **Grand Total** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is effective in Pre-pack Mode only.

c) This function is effective in Label.

Note 2:

a) After Sub-Total is switched to Grand-Total Mode, the data for Sub-Total is cleared, and if new PLU is called up, all the old data for Sub-Total and Grand-Total will be cleared.

Example: To issue 20 labels for GRANNY SMITH LABEL (0.444kg), and print Sub-Total Label. Then, issue 10 more labels for GRANNY SMITH LABEL and print Grand-Total label. (Make sure Printer switch is set to LABEL).

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU of GRANNY SMITH LABEL (**e.g.** PLU # 5)	

OPERATION	DISPLAY
2. Place the product on the platter. (**e.g.** 0.444kg) **Note:** The label automatically issued after weight stable.	
3. Remove the product from platter and then place next pack of the product (**e.g.** 0.444kg) on platter to issue second label out. **Note:** Repeat the step to weighing the next pack, until the 20 packs are weighed.	
4. Press the assigned **[SUB TOTAL]** key to issue a Sub-Total label.	

OPERATION	DISPLAY
5. Remove the product from platter and then place next pack of the product (**e.g.** 1kg) on platter to issue second label out. **Note:** Repeat the step to weighing the next pack, until the 10 packs are weighed.	
6. Press the assigned **[GRAND TOTAL]** key to issue a Grand-Total label. **Note:** Press **[CLEAR]** key to clear the PLU data.	

Pack Quantity Function Key

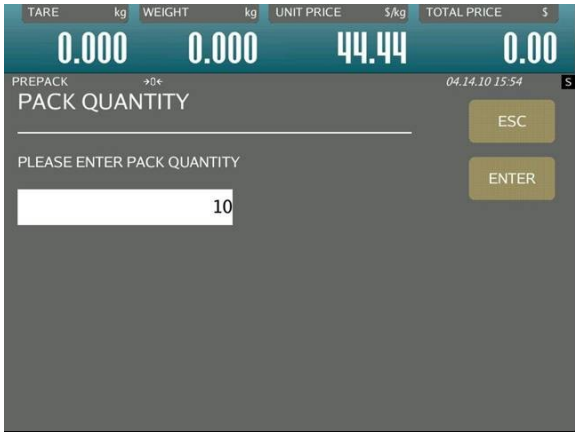
This function key is use to set the number of labels to be issued and print the setting number in Pre-pack Mode.

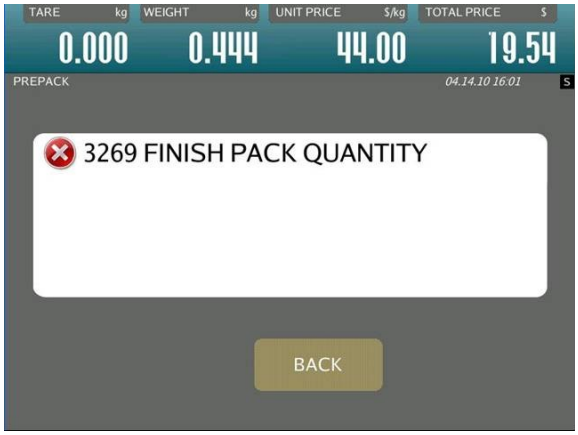
Note:

a) Prior to this operation, **Pack Quantity** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is available for Label printing in Prepack Mode only.

Example: To issue 10 labels for GRANNY SMITH LABEL (Make sure Printer switch is set to LABEL).

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU of BRUSSEL SPROUTS (**e.g.** PLU # 4)	
2. Press the assigned **[PACK QUANTITY]** key to enter Function Call Mode. Enter Pack Quantity by numeric key (**e.g.**10) **Note:** If you want to escape function call mode, press **[CLEAR]** key in tenkey.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. Then place the product on the platter. (**e.g.** 1kg) **Note1:** The Label automatically issued after weight stable.	
4. When pack number reach 0 and try to print, it will appear error message	

Price Markdown Function Key

This function key is used to get the desirable discounted total price temporarily by setting the fixed total price which is discounted from the original total price, when issuing item label, total label/receipt. If the PLU is called up again or a new PLU is called up, the function will be canceled. The formula is shown as follows.

TOTAL PRICE AFTER DISCOUNT = NEWLY ENTERED DISCOUNT TOTAL PRICE.

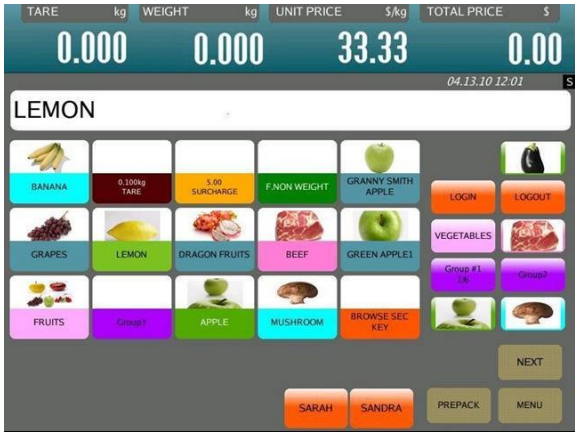
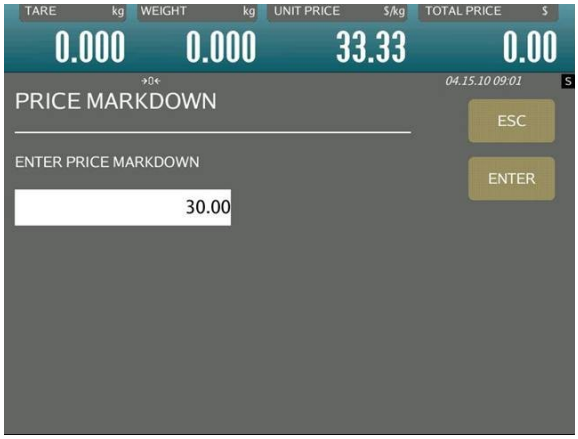
Note:

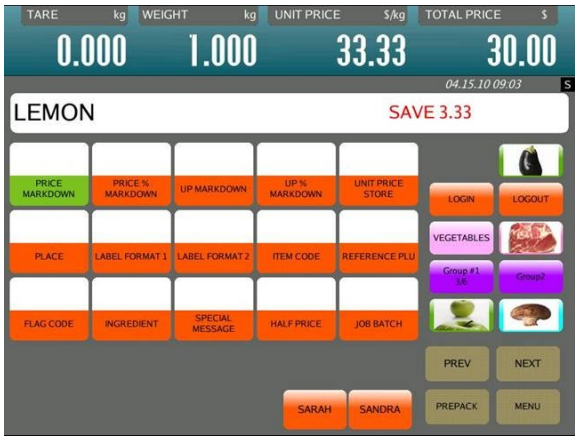
a) Prior to this operation, **Price Markdown** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is effective in Pre-pack Mode and Registration Mode.

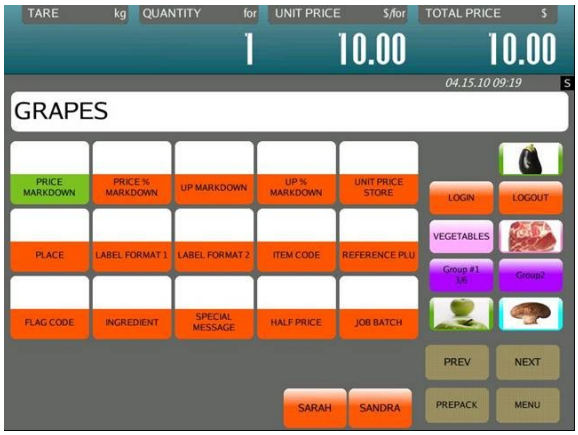
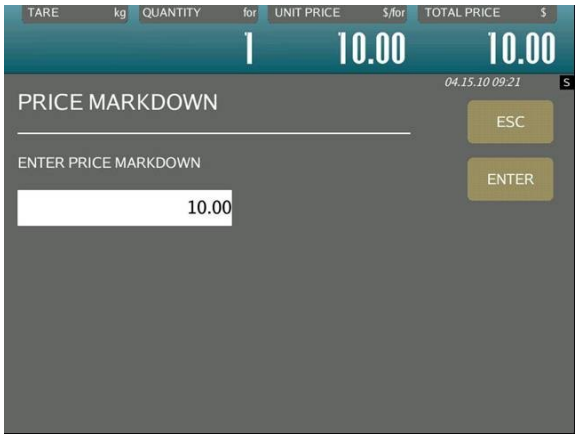
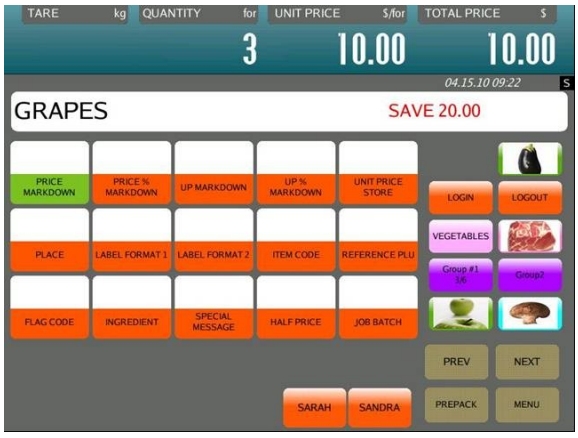
c) This function is effective in Label and Receipt operations.

1. Weighing Item

OPERATION	DISPLAY
1. At Registration Mode, call up PLU of Lemon (**e.g.** PLU # 3)	
2. Press the assigned **[PRICE MARKDOWN]** key to enter Function Call Mode. Enter Markdown Price (**e.g.** $30.00) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. Then place the product on the platter. (**e.g.** 1kg)	
4. Issue a label out. **Note:** Displayed Discounted value and then return back to main screen	
5. Then remove product from platter.	

2. Non-Weighing Item

OPERATION	DISPLAY
1. At Stand-by-Status, call up PLU of GRAPES (**e.g.** PLU # 2)	
2. Press the assigned **[PRICE MARKDOWN]** key to enter Function Call Mode. Enter Markdown Price (**e.g.** $10.00) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	
3. Touch **[ENTER]** key. Then enter sale quantity (**e.g.** 2) **Note:** Displayed Discounted value and then return back to main screen	

OPERATION	DISPLAY
4. Issue a label out.	

Price % Markdown Function Key

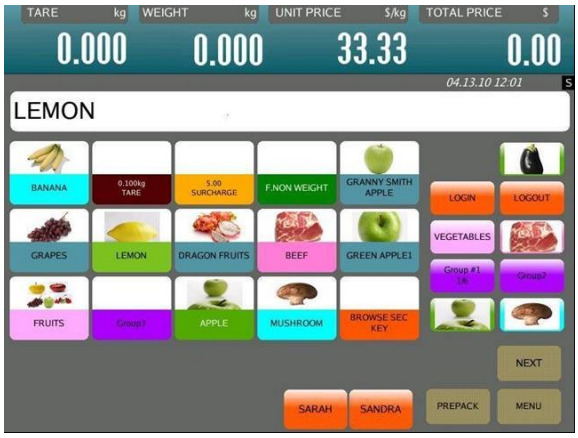
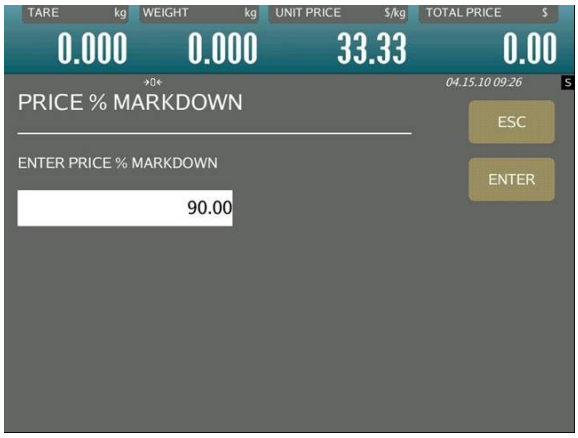
This function key is used to get the desirable discounted total price temporarily by setting the fixed percentage of the original total price when issuing item label, total label or receipt. If the PLU is called up again or a new PLU is called up, this function will be canceled. The formula is shown as follows.

TOTAL PRICE = ORIGINAL TOTAL PRICE x DISCOUNTED % VALUE.

Note:

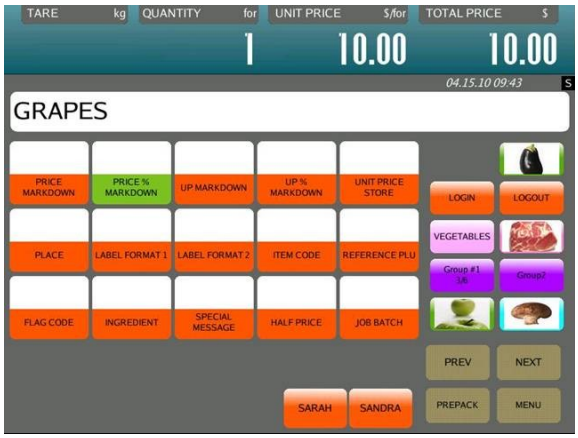
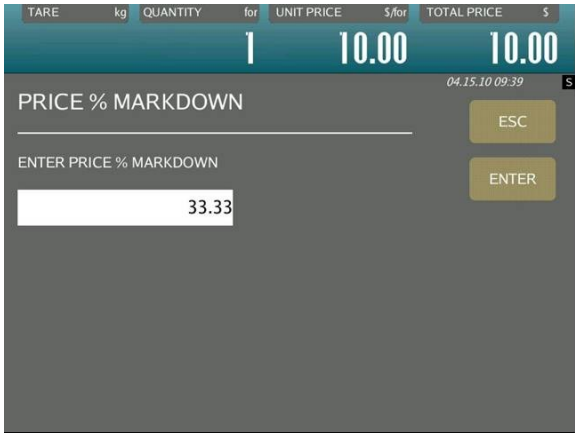
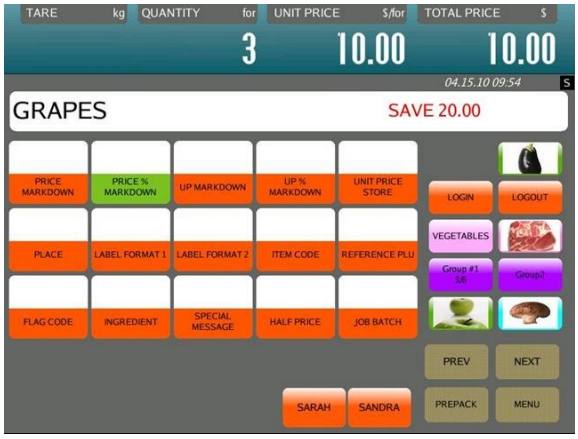
a) Prior to this operation, **Price % Markdown** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)
b) This function is effective in Pre-pack Mode and Registration Mode.
c) This function is effective in Label and Receipt operations.

1. Weighing Item

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU of LEMON (**e.g.** PLU # 3)	
2. Press the assigned **[PRICE % MARKDOWN]** key to enter Function Call Mode. Enter Markdown Price (**e.g.** 90.00%) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. Then place the product on the platter. (**e.g.** 1kg) **Note:** 90.00% of price been markdown, and the balance 10% deducted from the Original Total Price with a message in RED "SAVE 3.33".	
4. Press Print **[*]** Key to issue a Receipt or Total Label and remove product from platter.	

2. Non-Weighing Item

OPERATION	DISPLAY
1. At Stand-by-Status, call up PLU of GRAPES (**e.g.** PLU # 2)	
2. Press the assigned **[PRICE % MARKDOWN]** key to enter Function Call Mode. Enter Markdown Price (**e.g.** 33.33%) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	
3. Touch **[ENTER]** key. Then enter sale quantity (**e.g.** 3) **Note:** 33.33.00% of price been markdown, and the balance 66.67% deducted from the Original Total Price with a message in RED “SAVE 20.00”.	

OPERATION	DISPLAY
4. Press Print **[*]** Key to issue a Receipt or Total Label	

Unit Price Markdown Function Key

This function key is used to get the desirable discounted unit price temporarily by setting the fixed unit price that is discounted from the original unit price, when issuing item label, total label/receipt. If the PLU is called up again or a new PLU is called up, the function will be canceled. The formula is shown as follows.

UNIT PRICE AFTER DISCOUNT = NEWLY ENTERED DISCOUNT UNIT PRICE

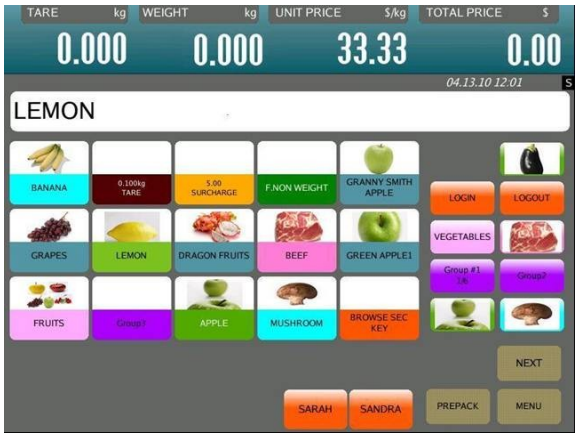
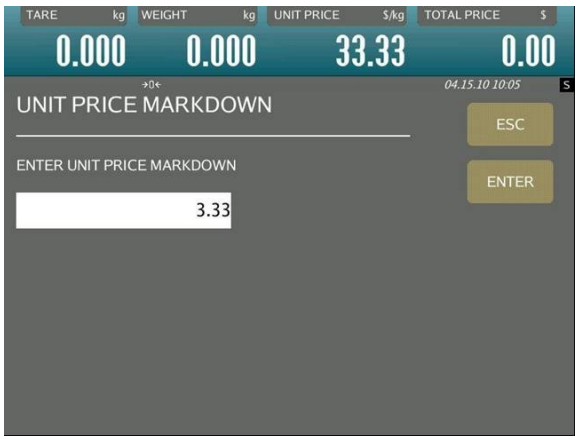
Note:

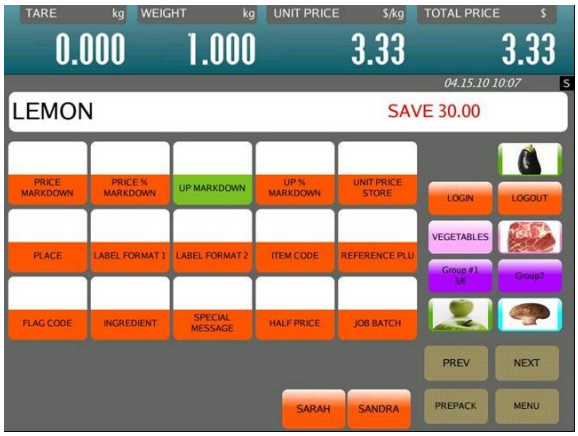
a) Prior to this operation, **Unit Price Markdown** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)

b) This function is effective in Pre-pack Mode and Registration Mode.

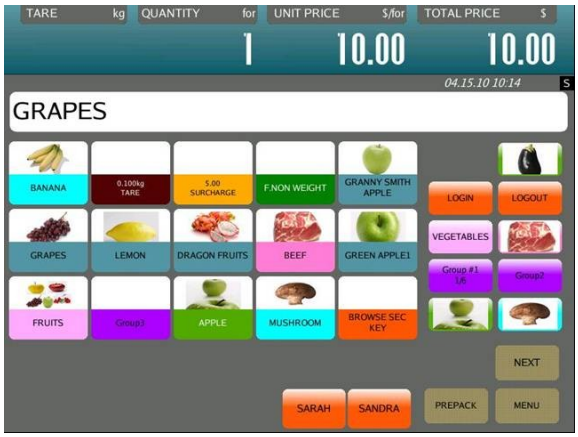
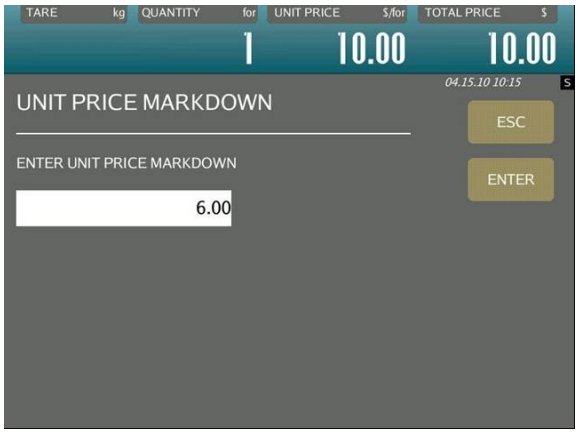
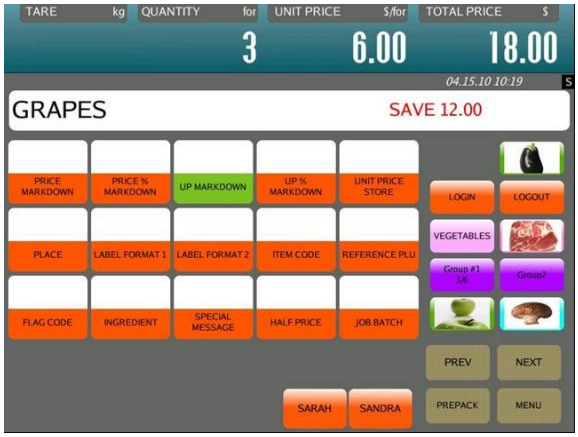
c) This function is effective in Label and Receipt operations.

1. Weighing Item

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU of LEMON (**e.g.** PLU # 3)	
2. Press the assigned **[UNIT PRICE MARKDOWN]** key to enter Function Call Mode. Enter Markdown U.Price (**e.g.** $3.33) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. Then place the product on the platter. (**e.g.** 1kg) **Note:** Original Unit Price will automatically changes to Unit Price After Discount ($3.33).	
4. Press Print **[*]** Key to issue a Receipt or Total Label and remove product from platter.	

2. Non-Weighing Item

OPERATION	DISPLAY
1. At Stand-by-Status, call up PLU of GRAPES (**e.g.** PLU # 2)	
2. Press the assigned **[UNIT PRICE MARKDOWN]** key to enter Function Call Mode. Enter Markdown U.Price (**e.g.** $6.00) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	
3. Touch **[ENTER]** key. Then enter sale quantity (**e.g.** 3) **Note:** Original Unit Price will automatically changes to Unit Price After Discount ($6.00).	

OPERATION	DISPLAY
4. Press Print **[*]** Key to issue a Receipt or Total Label	

Unit Price % Markdown Function Key

This function key is used to get the desirable discounted unit price temporarily by setting fixed percentage of origin unit price, when issuing item label, total label or receipt. If the PLU is called up again or a new PLU is called up, this function will be canceled.

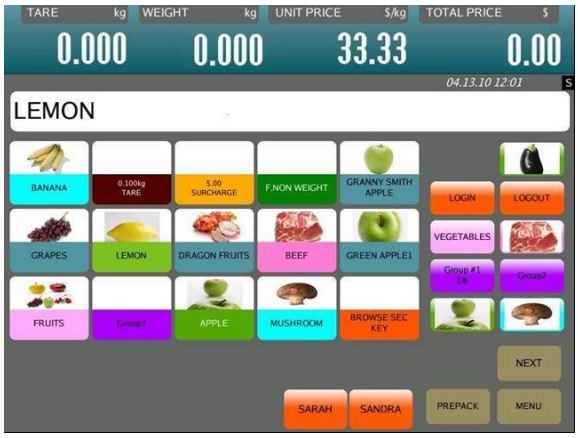
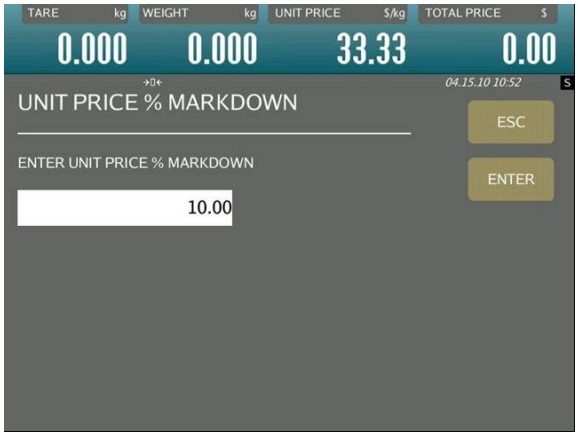
The formula is shown as follows.

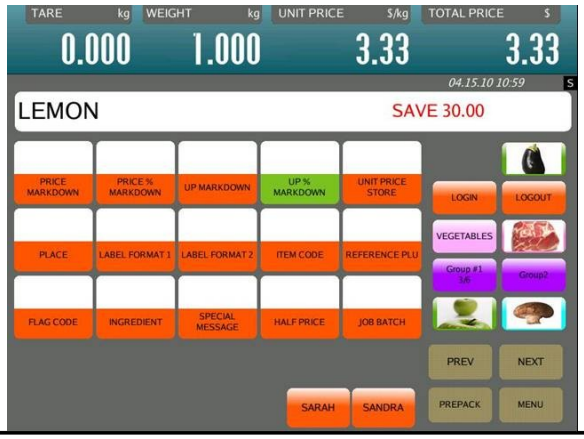
UNIT PRICE AFTER DISCOUNT = ORIGINAL UNIT PRICE x DISCOUNT % VALUE

Note:

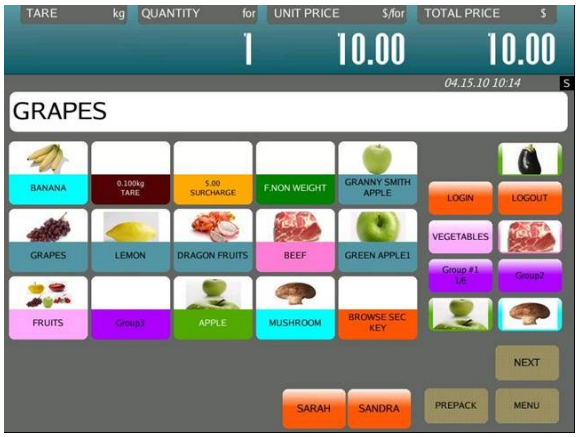
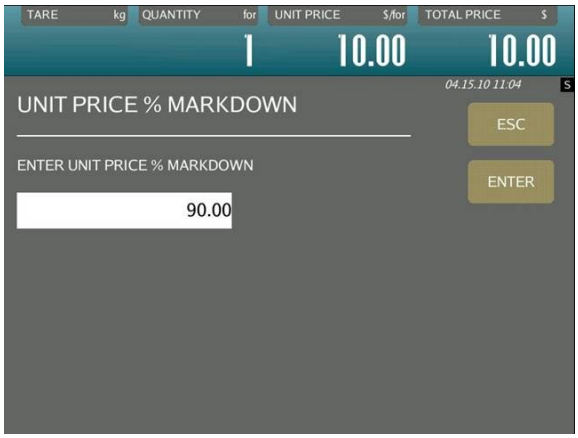
a) Prior to this operation, **Unit Price % Markdown** Function should be assigned to Preset Key in advance. (Please refer to Function Key Assignment)
b) This function is effective in Pre-pack Mode and Registration Mode.
c) This function is effective in Label and Receipt operations.

1. Weighing Item

OPERATION	DISPLAY
1. At Pre-pack Mode, call up PLU of LEMON (**e.g.** PLU # 3)	
2. Press the assigned **[UNIT PRICE % MARKDOWN]** key to enter Function Call Mode. Enter Markdown U.Price (**e.g.** 10.00%) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	

OPERATION	DISPLAY
3. Touch **[ENTER]** key. Then place the product on the platter. (**e.g.** 1kg) **Note:** Original Unit Price will automatically changes to Unit Price After Discount ($3.33).	
4. Press Print **[*]** Key to issue a Receipt or Total Label and remove product from platter.	

2. Non-Weighing Item

OPERATION	DISPLAY
1. At Stand-by-Status, call up PLU of GRAPES (**e.g.** PLU # 2)	
2. Press the assigned **[UNIT PRICE % MARKDOWN]** key to enter Function Call Mode. Enter Markdown U.Price (**e.g.** 90.00%) **Note:** If you want to escape function call mode, press **[CLEAR]** key.	
3. Touch **[ENTER]** key. Then enter sale quantity (**e.g.** 3) **Note:** Original Unit Price will automatically changes to Unit Price After Discount ($9.00).	

OPERATION	DISPLAY
4. Press Print **[*]** Key to issue a Receipt or Total Label	

Unit Price Store Function Key

This function key is used to update PLU Unit price and store new PLU Unit Price to PLU programming

Example: Call PLU #3 LEMON with Unit Price $**33.33**, then entry new Unit Price to 20.00 and touch **[UNIT PRICE STORE]** key, there is confirmation message whether to update or Not. If touch **[YES]** key it will save in PLU programming and when call again PLU#3 it will show new UNIT PRICE $**20.00**

Note:

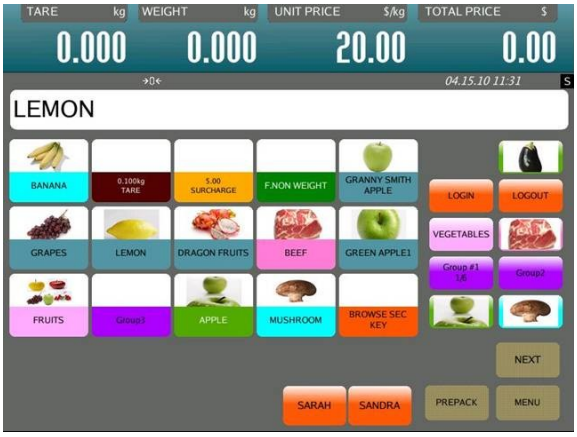
a) This function is effective in Pre-pack Mode and Manual Mode.
b) This function is effective in Weigh item and Non-Weigh item.

Place Function Key

This function key is used to select the desirable Place data to be printed on item label. If the PLU is called up again or a new PLU is called up, this function will be canceled. If the print area for Place is not programmed in the selected label format, Place data will be printed in the free room of 1st line of the Commodity Name print area.

Note:

a) Prior to this operation, **PLACE** Function should be assigned to preset key in advance (Please refer to Function Key Assignment),
b) This function is effective in PREPACK MODE and MANUAL MODE for label printing,
c) The Place file has to be programmed in advance.

OPERATION	DISPLAY
1. At Registration Mode, call up PLU for LEMON by entering PLU number (**e.g.** 2). Then touch **[PLU]** key.	

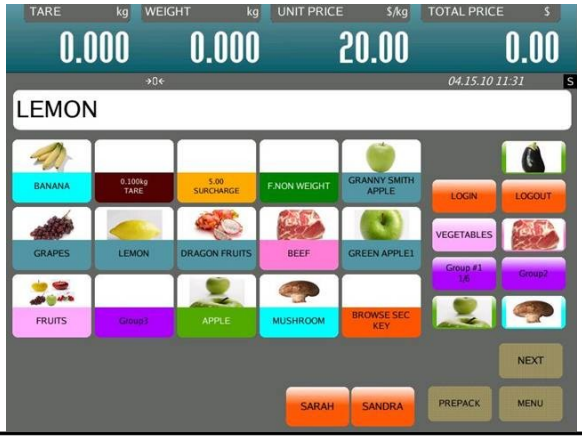
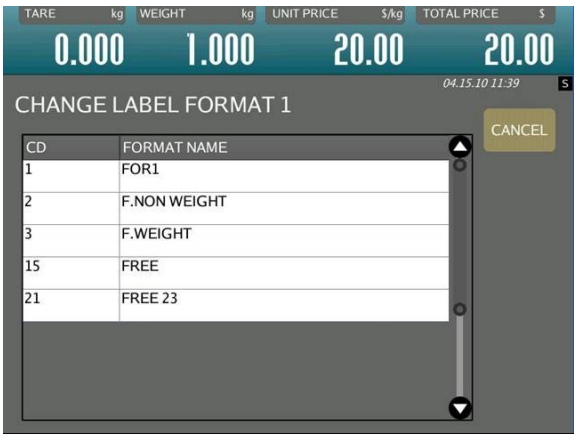
OPERATION	DISPLAY
2. Touch **[PLACE]** function key to enter Place list screen. **Note1:** Touch **[NO DATA]** key to clear selection. **Note2:** Touch **[CANCEL]** key to cancel operation. **Note3:** Touch **[GOTO]** key to search operation.	
3. Touch to desired place file to be used. And load the weight e.g. 1.000KG then press [*] key to print a label	

Label Format 1 Function Key

This function key is used to select the right format to issue 1st Item Label. This function key cannot select the format for Total Label. If the PLU is called up again or a new PLU is called up, this function will be canceled and the 1st label format will return to the original one selected in the PLU File.

Note:

a) Prior to this operation, **FREE FORMAT1** Function should be assigned to Preset key in advance (Please refer to Function Key Assignment),
b) This function is effective in PREPACK MODE and MANUAL MODE for label printing,
c) Only existing Free Format labels (F1 ~ F99) can be set in this function,
d) Required to program in Free Format Programming in advanced.

OPERATION	DISPLAY
1. At Registration Mode, call up PLU for LEMON by entering PLU number (**e.g.** 2). Then touch **[PLU]** key.	
2. Touch **[LABEL FORMAT1]** function key to enter label format1 list screen (**e.g. [LABEL FORMAT1]**).	

OPERATION	DISPLAY
3. Touch desired label format1 file to be used. Load weight for weight item or enter quantity for non-weight item.	
4. Press **[PRINT]** key at keypad to issue a label.	

Label Format 2 Function Key

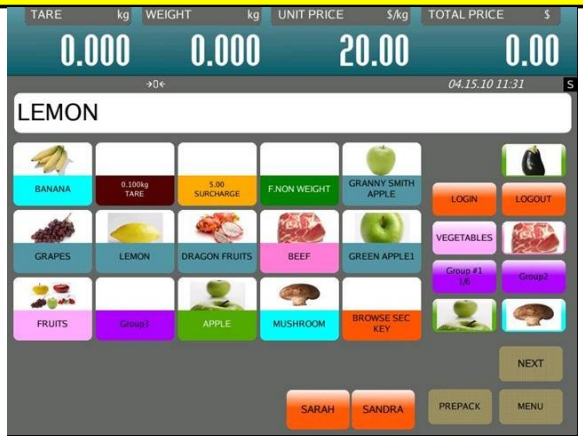
This function key is used to select the right format to issue 2nd Item Label. This function key cannot select the format for Total Label. If the PLU is called up again or a new PLU is called up, this function will be canceled and the 2nd label format will return to the original one selected in the PLU File.

Note:

a) Prior to this operation, **FREE FORMAT2** Function should be assigned to preset key in advance (Please refer to Function Key Assignment),

b) This function is effective in PREPACK MODE and MANUAL MODE for label printing,

c) Only existing Free Format labels (F1 ~ F99) can be set in this function.

OPERATION	DISPLAY
1. At Registration Mode, call up PLU for BLACK CHICKEN by entering PLU number (**e.g.** 11). Then touch **[PLU]** key.	
2. Touch **[LABEL FORMAT 2]** function key to enter label format 2 list screen (**e.g. FREE FORMAT #2**).	

OPERATION	DISPLAY
3. Touch desired label format2 file to be used. Load weight for weight item or enter quantity for non-weight item.	
4. Press **[PRINT]** key at keypad to issue a label.	

Item Code Function Key

This function key is used to enter new item code for PLU and it for temporary only

For Example: In Item of GRAPES (PLU #2) programming file, the Item Code is set as 54321

1) At stand-by status, Call PLU #2 GRAPES,
2) Touch [ITEM CODE] key and enter new item code e.g. 12345.
3) Press [*] key to print a label, please see the barcode value, it already change to 12345

Reference PLU Function Key

This function key is used to called up a PLU is link to another PLU file in Registration Mode.

Note: The Reference PLU Number has to be programmed in PLU Programming File in advance.

For example: - In item of GRANNY SMITH APPLE (PLU No. 5) programming file, the Reference PLU Number is PLU No.10 GREEN APPLE1.

1) At Stand-by status, call up PLU of GRANNY SMITH APPLE (PLU No. 5)
2) Press the assigned **[REFERENCE PLU]** key to call up PLU# 10. and then continue desired operation (**e.g.** Load weight and print)

Note: If the Reference PLU Number is Not Exist, a message "PLU NOT EXIST" will appear when press the assigned **[REFERENCE PLU]** key.

Flag Code Function Key

This function key is used to enter new item code for PLU and it for temporary only

For Example: In Item of GRAPES (PLU #2) programming file, the Item Code is set as 21

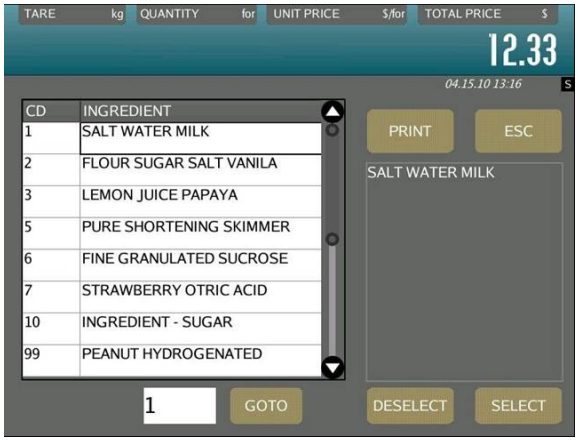
1) At stand-by status, Call PLU #2 GRAPES,
2) Touch [**FLAG CODE]** key and enter new item code e.g. 55
3) Press [*] key to print a label, please see the barcode value, it already change to 55

Ingredient Function Key

This Function key is used to select another ingredient file that had programmed in advance

For Example:

1. At stand-by status, Call PLU #2 GRAPES,
2. Touch **[INGREDIENT]** key and Select the ingredient files e.g. CD#1



Note: 1. **[Print]** Key is used to print ingredient only in label printing
2. **[ESC]** key to cancel the selection and back to Registration Mode
3. **[SELECT]** key to save the ingredient file that had selected
4. **[GO TO]** key is used to search another selection of ingredient

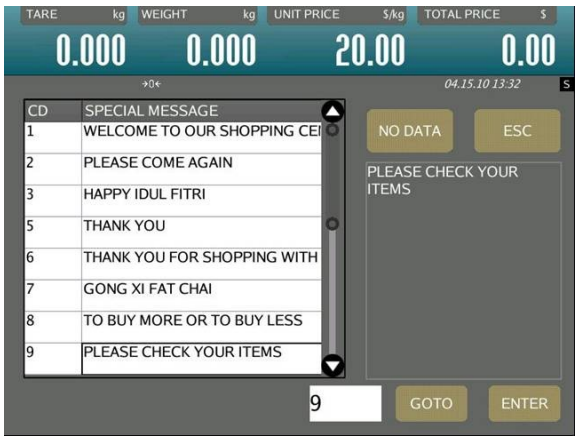
3. Press [SELECT] key to save the selection and it will back to Registration mode

Special Message Function Key

This Function key is used to select another Special Message file that had programmed in advance

For Example:

1) At stand-by status, Call PLU #3 LEMON,
2) Touch **[SPECIAL MESSAGE]** key and Select the Special message files e.g. CD#9



Note: 1. **[NO DATA]** Key is used to cancel the selection of Special Message
2. **[ESC]** key to cancel the selection and back to Registration Mode
3. **[ENTER]** key to save the Special Message file that had selected
4. **[GO TO]** key is used to search another selection of Special Message

3) Press **[ENTER]** key to save the selection and it will back to Registration mode

Half Price Function Key

This function is used to change the Unit Price of PLU temporary to another unit price, with condition as below:

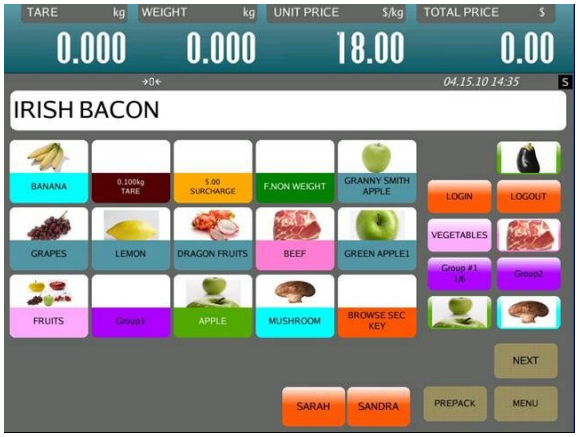
a. With programmed 2nd Price
If at PLU programmed a value for 2nd Price, the unit price will display the 2nd price, when the key pressed.

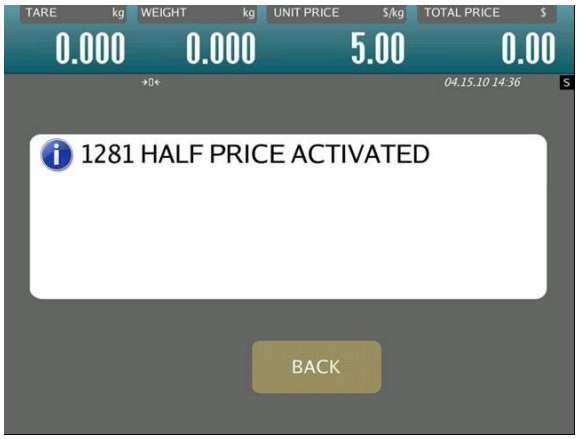
b. Without programmed 2nd Price
If at PLU not programmed value for 2nd price, unit price will display half of original unit price, when the key pressed.

Note:
a) This function is effective in Pre-pack Mode and Manual Mode.
b) This function is effective in Weigh item and Non-Weigh item.

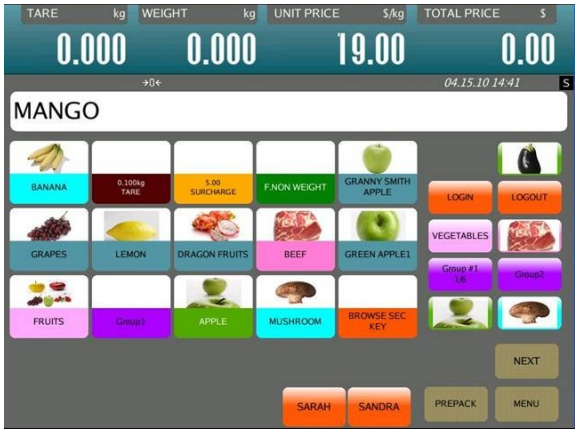
Example1:
With programmed 2nd Price (To call up PLU for IRISH BACON (Initial Unit Price = $18.00) and change it to 2nd price = $5.00).

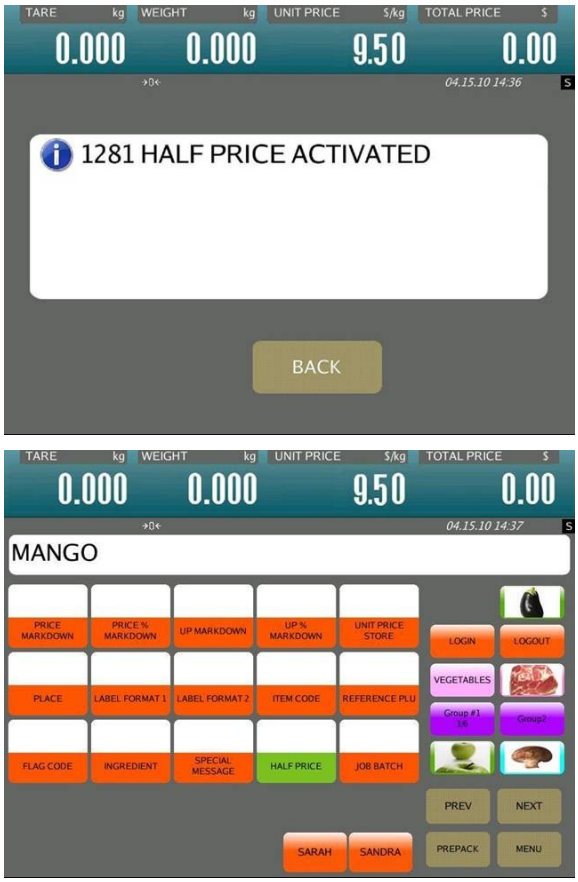
Note: The 2nd Price has to be programmed in PLU Programming File in advance.

OPERATION	DISPLAY
1. Call up PLU for IRISH BACON by entering PLU number (**e.g.** 8). Then press **[PLU]** key.	

OPERATION	DISPLAY
2. Touch **[HALF]** Function key to change Unit Price to 2ND Price.	

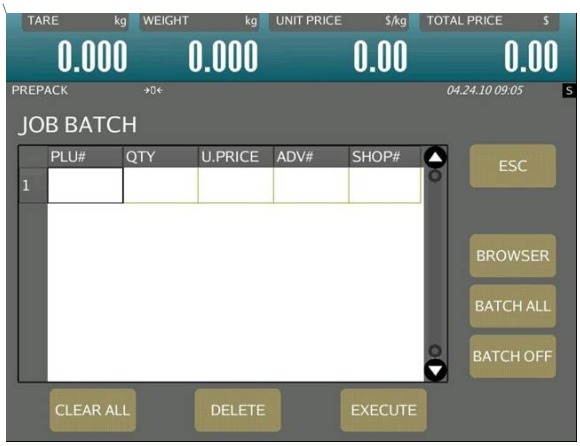
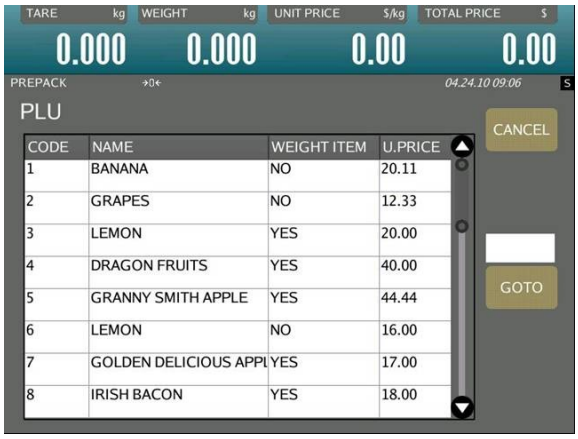
Example2:
Without Programmed 2nd Price (To call up PLU for MANGO(Initial Unit Price = $19.00) and change it to half price $8.50).

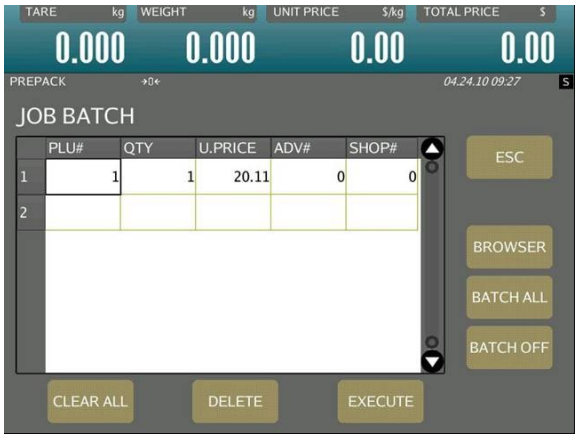
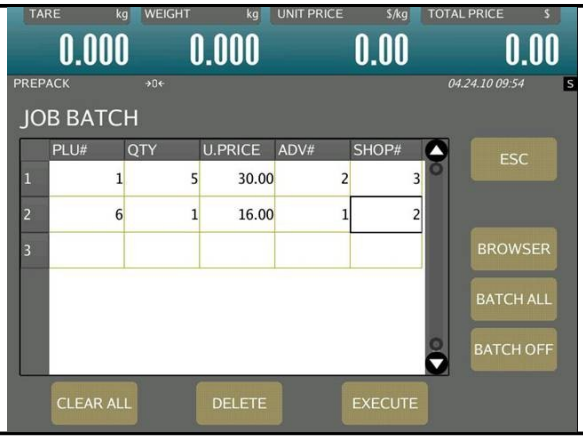
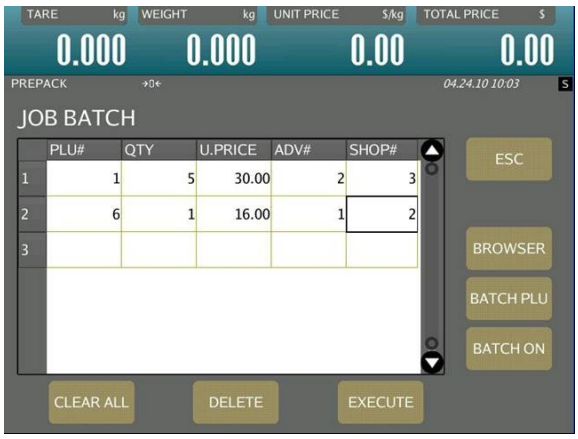
OPERATION	DISPLAY
1. Call up PLU for BANANA by entering PLU number (**e.g.** 6). Then press **[PLU]** key.	

OPERATION	DISPLAY
2. Touch **[HALF]** Function key to change Unit Price to the Half Price.	

Job Batch Function Key

This function key is used to print Batch PLU non weight item and should in Prepack mode
There are 2 way to execute the job batch, “Batch PLU” and “Batch All”. It also allow to change some field programming that programmed in Job batch function

OPERATION	DISPLAY
1. In Registration Mode and Prepack mode, touch **[JOB BATCH]** key	
2. Touch **[BROWSER]** to select the PLU non weight item	
3. Select PLU 1 to by touching the code #1 Note : **[GOTO]** is used to browse another PLU that	

OPERATION	DISPLAY
4. It allow to change all the field by entry the new value with ten key keyboard Note : For Adv# and Shop#, it can browse by touch adv# column then **[BROWSER]** key	
5. Add another PLU non Weight item by touch blank column and touch **[BROWSER]**	
6. Touch **[BATCH ALL]** key to change to **[BATCH PLU]** Touch **[BATCH OFF]** key to ON the Batch Job. The key will display **[BATCH ON]** **Note :[CLEAR ALL]** is used to clear all PLU list **[DELETE]** key is used to clear each PLU **[ESC]** key is used to quit from current page	

OPERATION	DISPLAY
7 Touch **[EXECUTE]** key to start the execution job batch and press **[PRINT]** key to start printing **Note** :If the selection **BATCH PLU**, after finish print 1st PLU it will stop printing and need to operator to press print key to continue print **Batch ALL.** After finish print 1st PLU it will automatically continue the 2nd PLU without press print key	
8. When finish to print all PLU it will display "JOB BATCH DONE"	
9. Press Clear Key in ten key keyboard to clear the PLU in Registration Mode	

Open Cash Drawer Function Key

This function key is used to open the Cash Drawer with out Sales Transaction in Registration Mode and the opening count will updated to Clerk Report.

Steps:

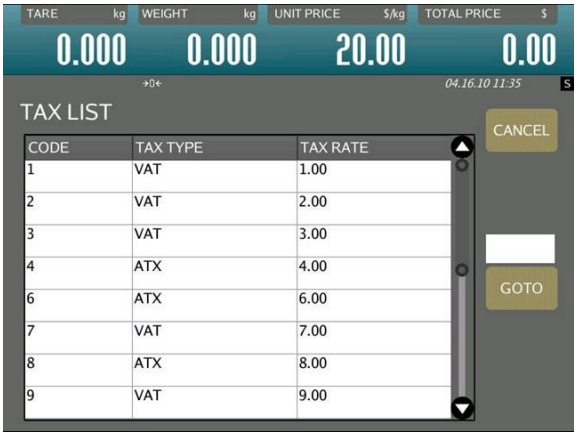
1) Touch the **[OPEN CASH DRAWER]** function key,
2) Then select Clerk and enter correct password for the clerk,
3) Then touch **[OK]** key, it will open cash drawer and also display report of date and time open on the screen.

Weight Check Function Key

This function key is used to enable or disable to weight checking

TAX Function Key

This function key is used to select all the tax type that had programmed in advanced
For example: Call Up a PLU then Touch **[TAX]** key. It will show all Tax list



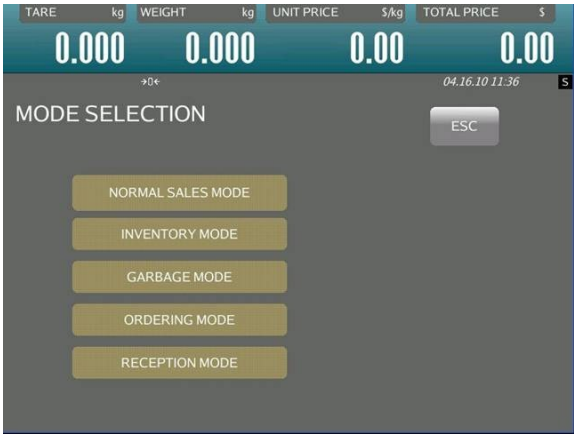
CODE	TAX TYPE	TAX RATE
1	VAT	1.00
2	VAT	2.00
3	VAT	3.00
4	ATX	4.00
6	ATX	6.00
7	VAT	7.00
8	ATX	8.00
9	VAT	9.00

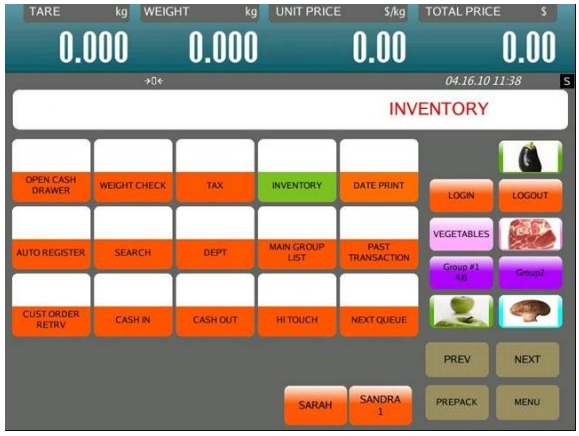
Inventory Function Key

There are 5 types of Modes (**NORMAL SALES MODE, INVENTORY MODE, GARBAGE MODE, ORDERING MODE and RECEPTION MODE**) can be select by used this function key in Registration Mode.

When using Inventory Function, except Normal Mode, all the transactions data by CLERK Key will update to Inventory Report. When Select Modes, it will display on screen for currently running on which mode.

Note: Set **SPEC 146A011 "Inventory/Garbage/Ordering/Reception"** set to **"Yes"** in advance.





a. Touch **[INVENTORY]** function key.
b. Select a Mode and then do operation. **Example:** Call up PLU 1, then touch Clerk
c. For Normal Mode it do accumulation, for other mode, it display Saved message (which saved into inventory report)

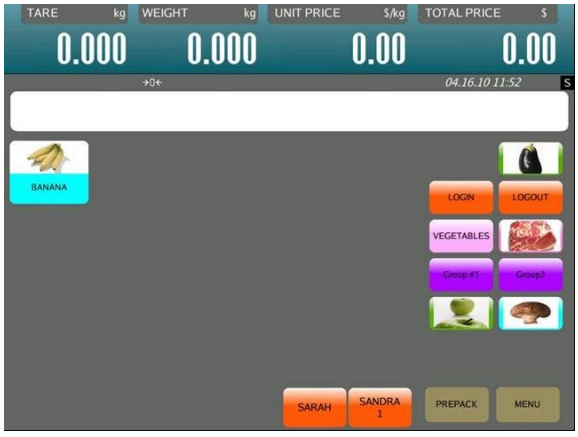
Date Print Function Key

This function key is used for to Printing or Not Print for date printing

Search Function Key

This function key is used to search item by name in the database. If searched item exist, it display on screen, if not display blank.

1) Touch **[Search]** Function Key,
2) Enter search data name using the internal keyboard screens.
3) Touch **[ENTER]** button to start searching.

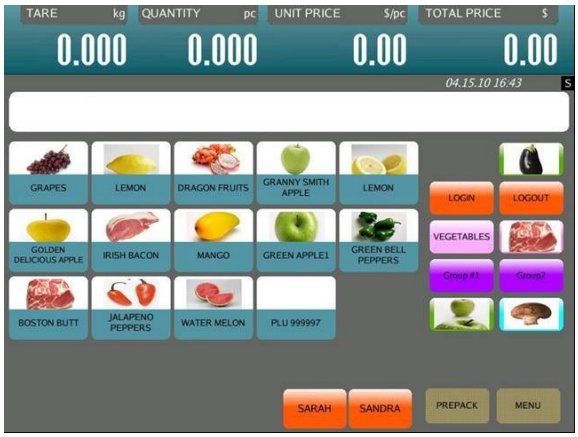


Note: **[Contain]** Key is to search item by entry any letter,
E.g.: if entry letter A, it will show all Item Name that contain letter A
[Start With] key is to used to search item by name that start with the letter that we entry
E.g.: Entry B and touch **[Start With]** key, it will show the entire Item name that start with B

Department Function Key

This function key is used to display all PLU per Department in database when touch the [DEPARTMENT] functions key

For example: To see All PLU in Dept 97

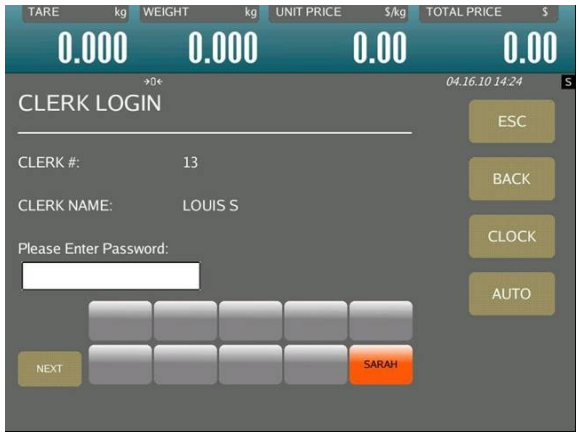
OPERATION	DISPLAY
1. At stand-by status touch [DEPARTMENT] function key	
2. Touch **[DEPT97],** it will show all the PLU that listed in DEPT97	

Login & Logout Function Key

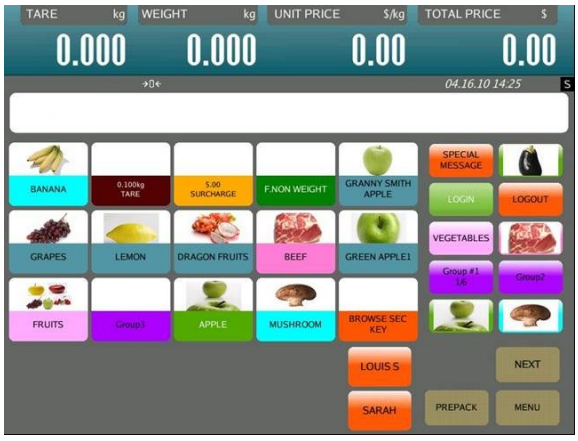
This function key is used to Login and Logout Clerk to do accumulation operation. The clerk only appear when the clerk in login and disappear when logout.

Note 1: Do not assign Clerk by preset key
Note 2: SPEC 141D017 "**Operator Logging Function**" in User/Operation Spec set to "**Enable**"
Note 3: Not available for clerk with training status, check Clerk programming

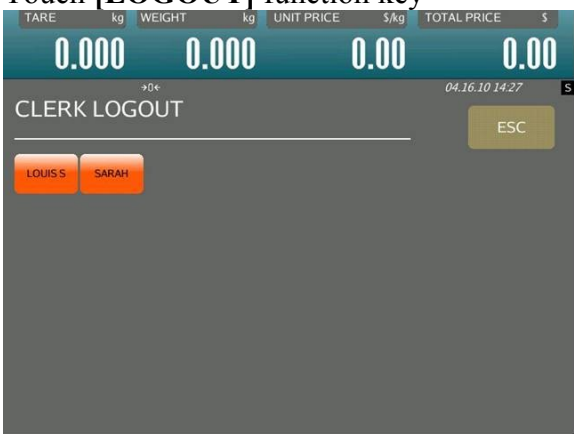
1) Touch **[LOGIN]** function key



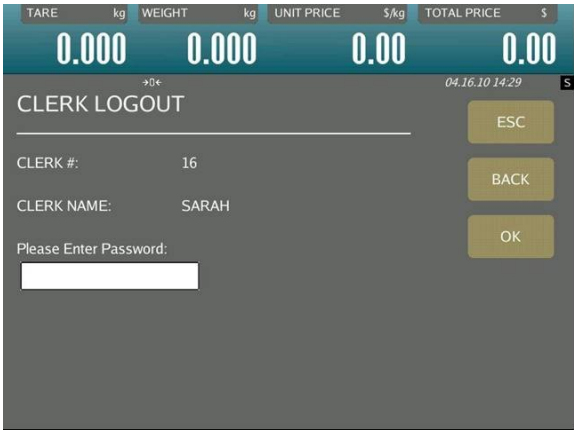
2) Select Clerk and enter Password and then Login

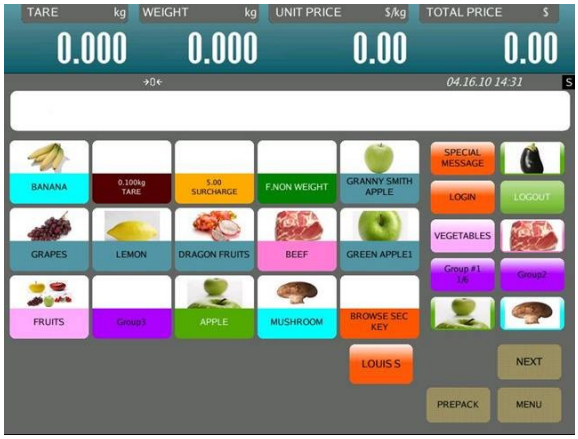


3) Touch **[LOGOUT]** function key



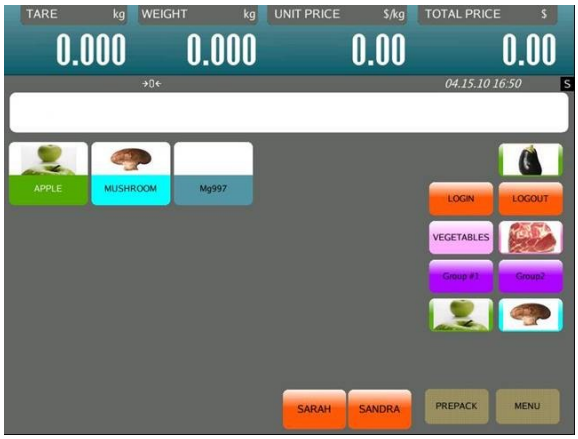
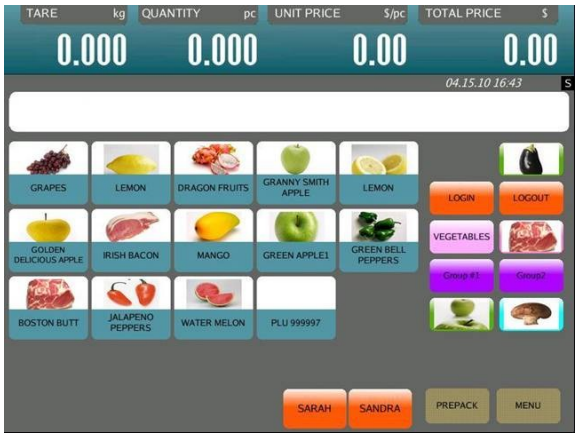
4) Select Clerk and enter Password and then OK button





Main Group List Function Key

This function key is used to display all Main Group in database when touch the **[MAIN GROUP LIST]** functions key.
For example: To see All PLU in Main Group 997

OPERATION	DISPLAY
1. At stand-by status touch [Main Group List] function key	
2. Touch [**Mg997],** it will show all the PLU that listed in Mg997	

Past Transaction Function Key

This function key is used to retrieve/recover back last printed receipt data, which the operator can modify (delete or add) data

1. Touch the **[PAST TRANSACTION]** preset key,
2. Select Clerk and enter password and then touch the **[Enter]** key,
3. Enter Last receipt number and Touch the **[Enter]** key,
4. The accumulation data will be displayed in the clerk. Then can continue do operation.

Store & Retrieve Function Key

This function key is used in accumulation mode, where can temporarily store Customer order accumulation data and later retrieve back and continue to do operation.

1. Do some accumulations, then touch **[STORE]** function key,
2. Enter a customer order number and touch **[ENTER]** key, a label and receipt will be printed with order number,
3. To recall/retrieve back, touch **[RETRIEVE]** function key,
4. Select Clerk, enter password and then touch **[OK]** key,
5. Enter Customer order number and touch **[ENTER]** key,
6. Continue do operation, once printed the customer order number will be cleared.

Cash In & Cash Out Function Key

This function is used to Cash IN or Cash OUT in Registration Mode and the operation will be recorded in report mode.

1. Touch the **[CASH IN]** or **[CASH OUT]** Function key,
2. Select Clerk and enter password,
3. Then Press ok, it will display **cash in** or **cash out** screen,
4. Enter amount to be Cash in/out and then touch **[Enter]** key.

Note: the amount been cash in/out will be displayed in Clerk Report

Hot Items Function Key

This function key is used to display all PLU sequentially base on the most transaction

Reprint Receipt Function Key

This function key is use to reprint receipt using receipt number. (a receipt it printed when in accumulation mode)

1. Touch **[REPRINT RECEIPT]** function key,
2. Enter Receipt number to be printed and press **[ENTER]** key.

Reprint Last Receipt Function Key

This function key is use to reprint last receipt printed by a clerk. (a receipt it printed when in accumulation mode)

1. Touch **[REPRINT LAST RECEIPT]** function key.
2. Select Clerk to reprint last receipt printed by the clerk.

Note: Only clerk has print receipt, will reprint receipt, otherwise error message displayed.

Browser Clerk Function Key

This function key is used to browse clerk. This function is useful as a user can direct go to desired searched Clerk without need to press **[PREV]** and **[NEXT]** button.

Note: Touch **[BROWSE CLERK]** Function Key to browse clerk.

Delete Cust Order Function Key

This function key is used to delete customer order that had stored by clerk (customer order store do in accumulation mode)

Browse Sec Key Function Key

This function key is used to browse Secondary Keys. This function is useful as a user can direct go to desired searched Secondary Key without need to press **[PREV]** and **[NEXT]** button.

Note: Touch **[BROWSE SEC KEY]** Function Key to browse Secondary Keys.

Browse Primary Key Function Key

This function key is used to browse Primary Key. This function is useful as a user can direct go to desired searched Primary Key without need to press **[PREV]** and **[NEXT]** button.

Note: Touch **[BROWSE PRIMARY KEY]** Function Key to browse Primary Keys.

Null Receipt Function Key

This function key is used to print null receipt **[HOT ITEMS]**

Void Receipt Function Key

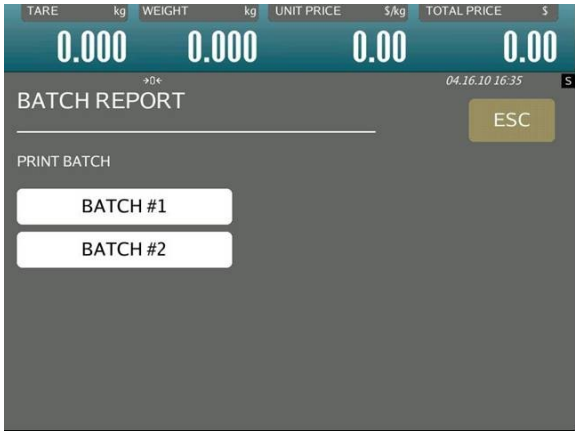
This function key is used to delete or to void receipt number in receipt printing (a receipt it printed when in accumulation mode)

Training Function Key

Future Implementation

Batch Report Function Key

This function key is short cut that used to print batch report that programmed in batch report programming. Batch report also can find in report programming



All Plu Function Key

This function key is used to display all PLU programmed in advance

Repack Function Key

This function is to used to print repack symbol (asterisk (*) symbol or Number)

Note: To print repack symbol should set spec "141B097: Re-Pack Indicator"
Should assign the area in print format printing and available in Prepack Mode Only

Basket Retrieve Function Key

This function key is used to retrieve all basket order by clerk

Void Label Function Key

This function key is used void label by entering label number

Note: To see the label number, it must assign **"Serial Number"** in print format area

Tray Function Key

This function key is used select the tray selection that had programmed in advanced

Basket Delete Function Key

This function key is used to Delete a basket store (basket store do in accumulation mode)

Label View Function Key

This function key is used to view a label that had printed
For Example: Call up PLU #1 and press [*] key to print, then touch [LABEL VIEW] key

Product Info Function Key

This function key is use to see the Product information, there is two type of information "PLU (Product) Information" and "General Information". Product Information file is an information about product (ingredient, cooking tip, nutrifact, etc) and General Information file is an information about general information (any information).

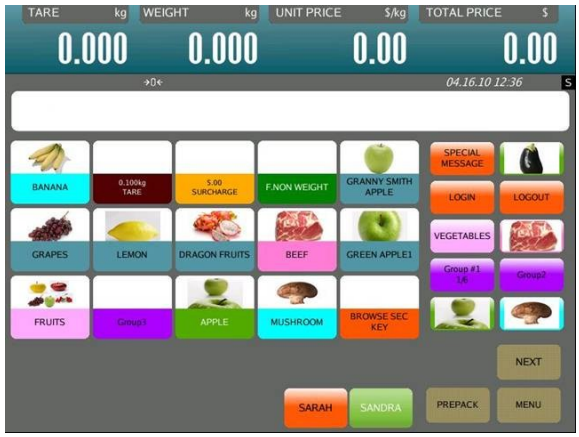
Required to program in PLU programming and product information in advance please refer to PLU Programming and Product Info Programming.

Note:

a) This function is effective in both modes,

b) This function is effective in weight item and non weight item.

Step: To gets the product information, call up the item (PLU), then press the Product Info Function Key.

OPERATION	DISPLAY
1. In manual mode, enter group number and press PLU key or touch PLU (**e.g.** 1).	
2. Touch **[PRODUCT INFO]** key, it will be display Product Information. **Note:** Touch **[ESC]** key esc/exit.	

NOTE